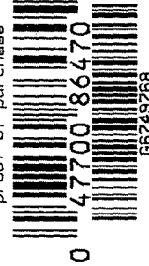


66749768

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

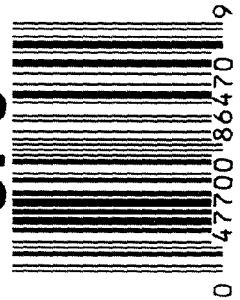
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749768

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749768

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	RPD
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX JUN 13 2008	6-13-08	RPD
475	DRILL AND TAP SIGHT HOLES		6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unms</i>	6/16/08	<i>unms</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TL
542	APPLY COATINGS (BARREL ACTION)		6/27/08	car
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/17/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/17/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/17/08	SP
	D) OIL FIRING PIN ASSEMBLY		7-18-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

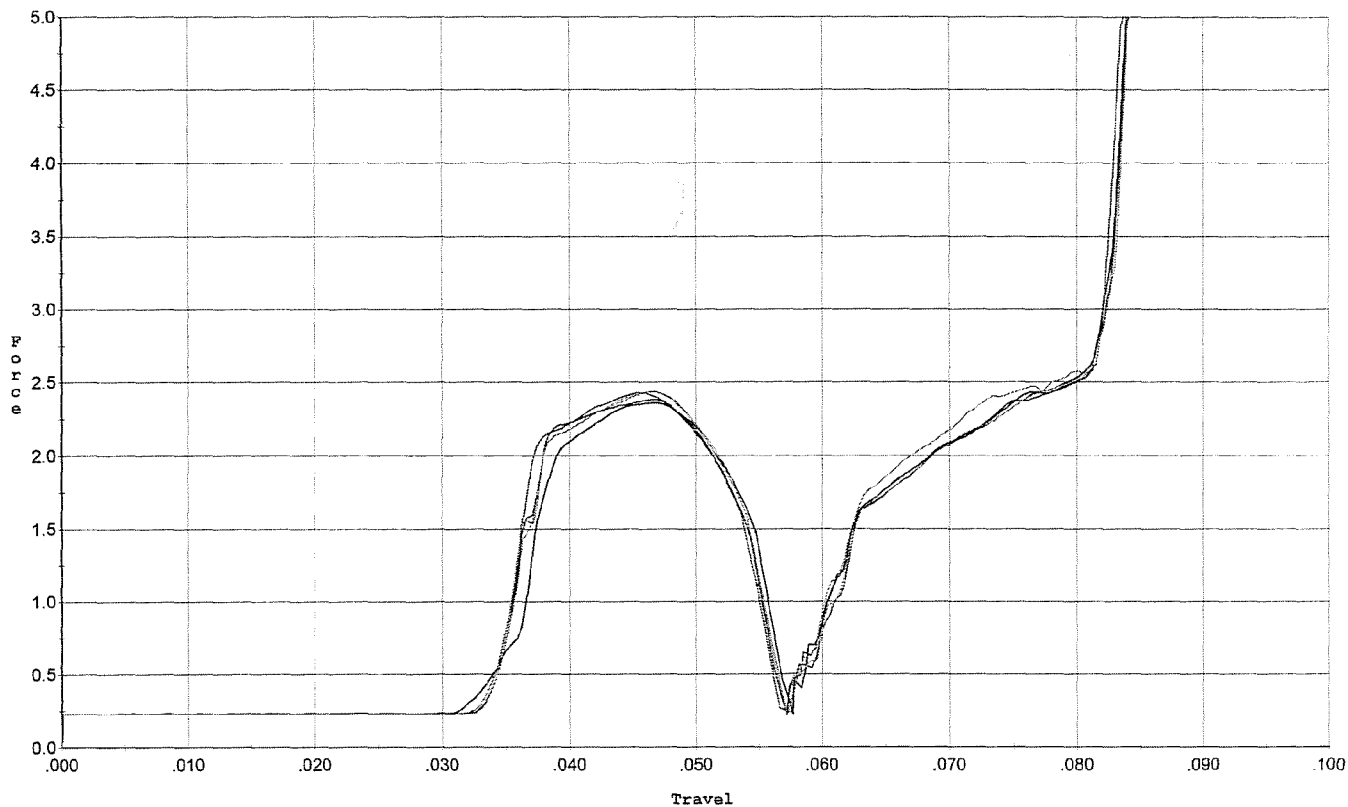
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.5</u> <u>7.5</u> <u>7.5</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.022</u>	2-30	TC
	J) ASSEMBLE STOCK		7-18-08	RSW
	K) ASSEMBLE SWIVEL STUDS		8-1-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/22/08	
670	FINAL INSPECTION A) HEADSPACE		8-1-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>276</u> <u>254</u> <u>252</u> <u>252</u> <u>253</u>	7-30-08	RSW
	C) FUNCTION		8-1-08	RTZ
690	PACK		8/4/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



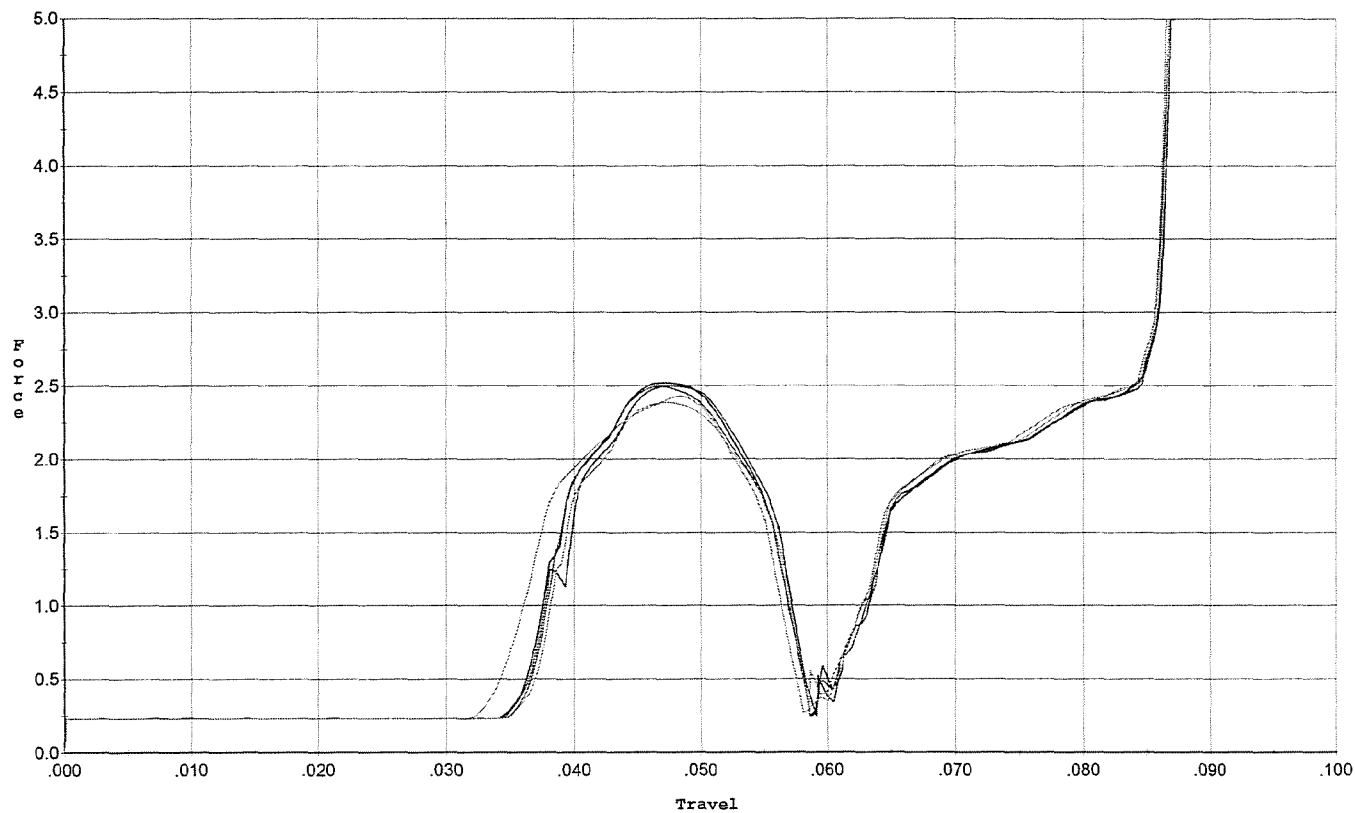
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.382	0.054	0.034	0.036	0.048		Set Trigger
2	2.361	0.055	0.034	0.036	0.048		Set Trigger
3	2.428	0.055	0.033	0.035	0.049		Set Trigger
4	2.436	0.054	0.033	0.036	0.048		Set Trigger
5	2.436	0.054	0.033	0.036	0.049		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



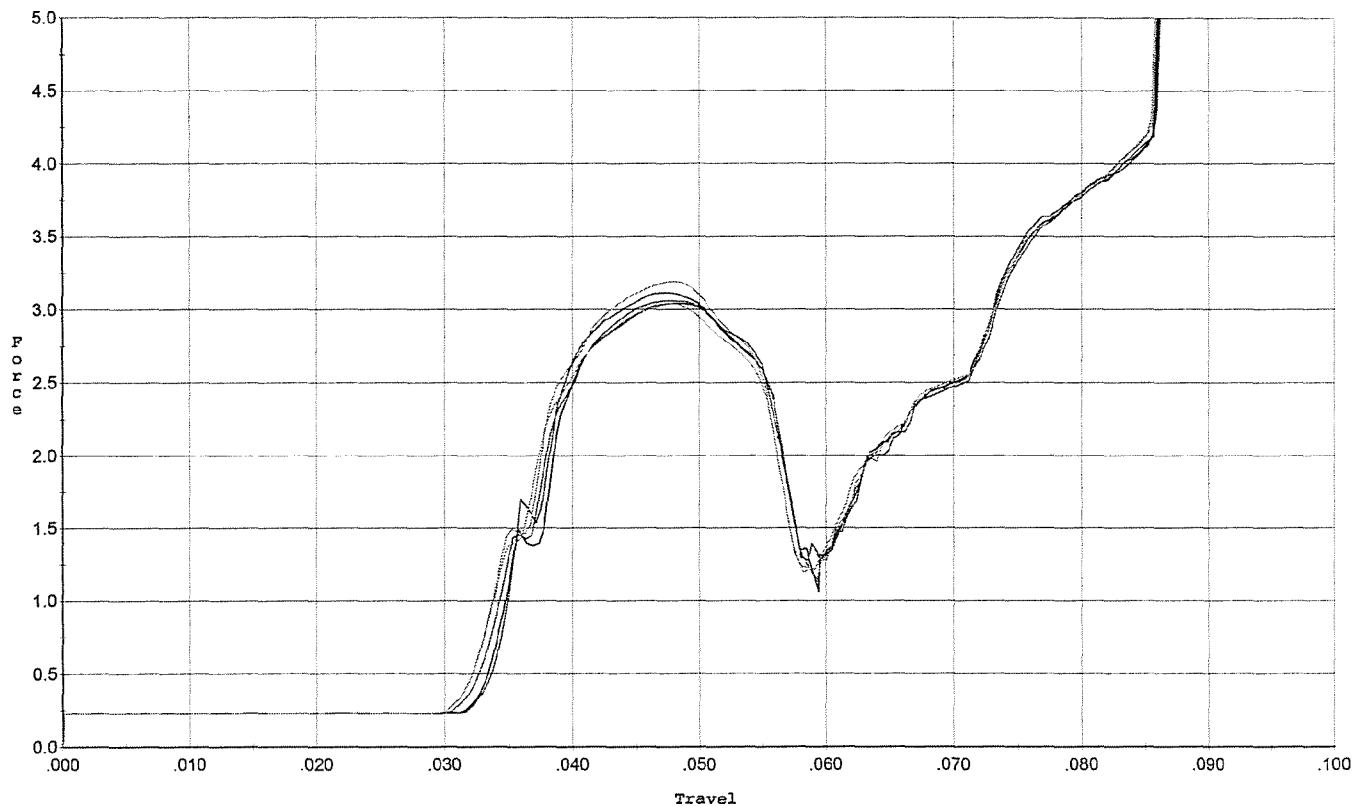
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.056	0.036	0.037	0.048		Set Trigger
2	2.522	0.057	0.036	0.037	0.049		Set Trigger
3	2.495	0.057	0.036	0.037	0.049		Set Trigger
4	2.388	0.057	0.037	0.037	0.047		Set Trigger
5	2.428	0.055	0.033	0.037	0.049		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



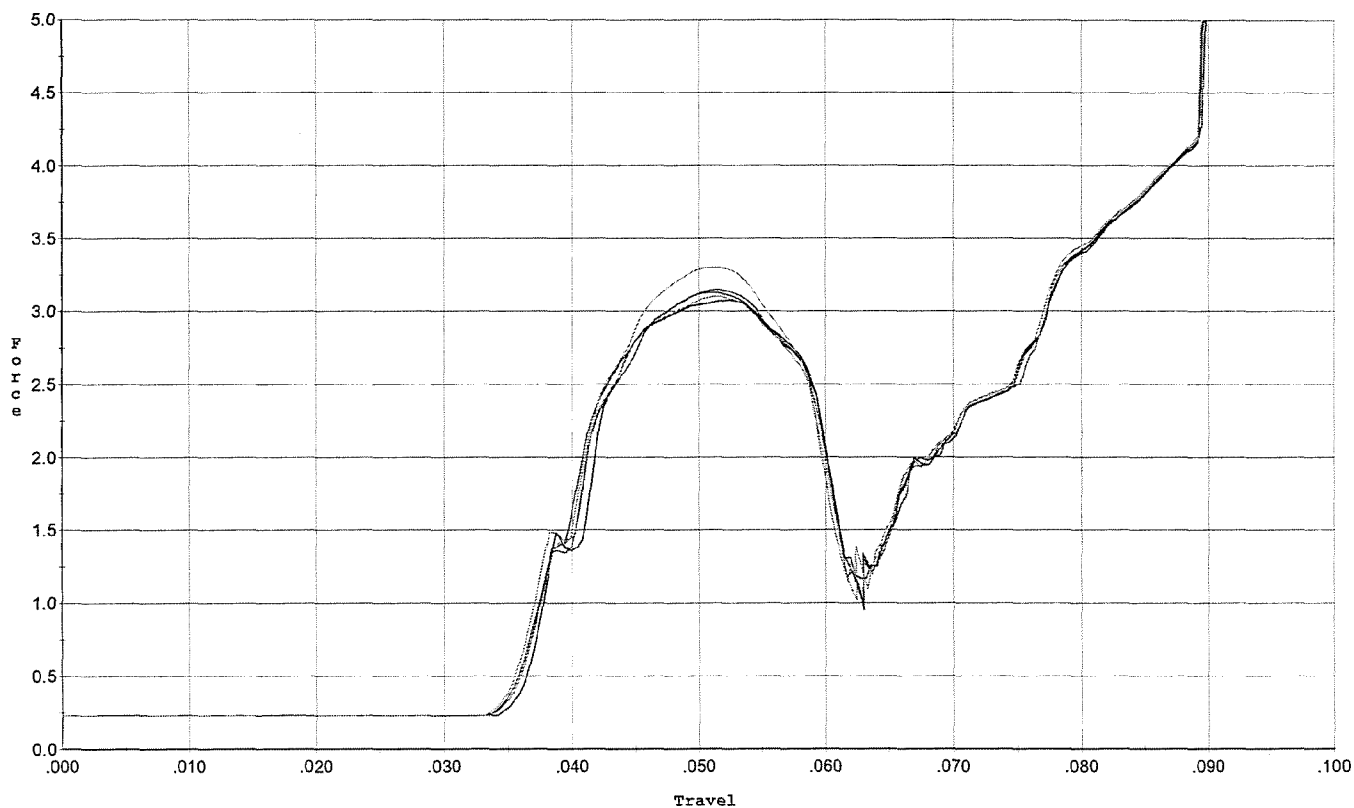
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.056	0.033	0.035	0.066		Set Trigger
2	3.041	0.056	0.033	0.035	0.064		Set Trigger
3	3.058	0.056	0.032	0.035	0.065		Set Trigger
4	3.040	0.055	0.032	0.035	0.065		Set Trigger
5	3.191	0.055	0.032	0.034	0.066		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



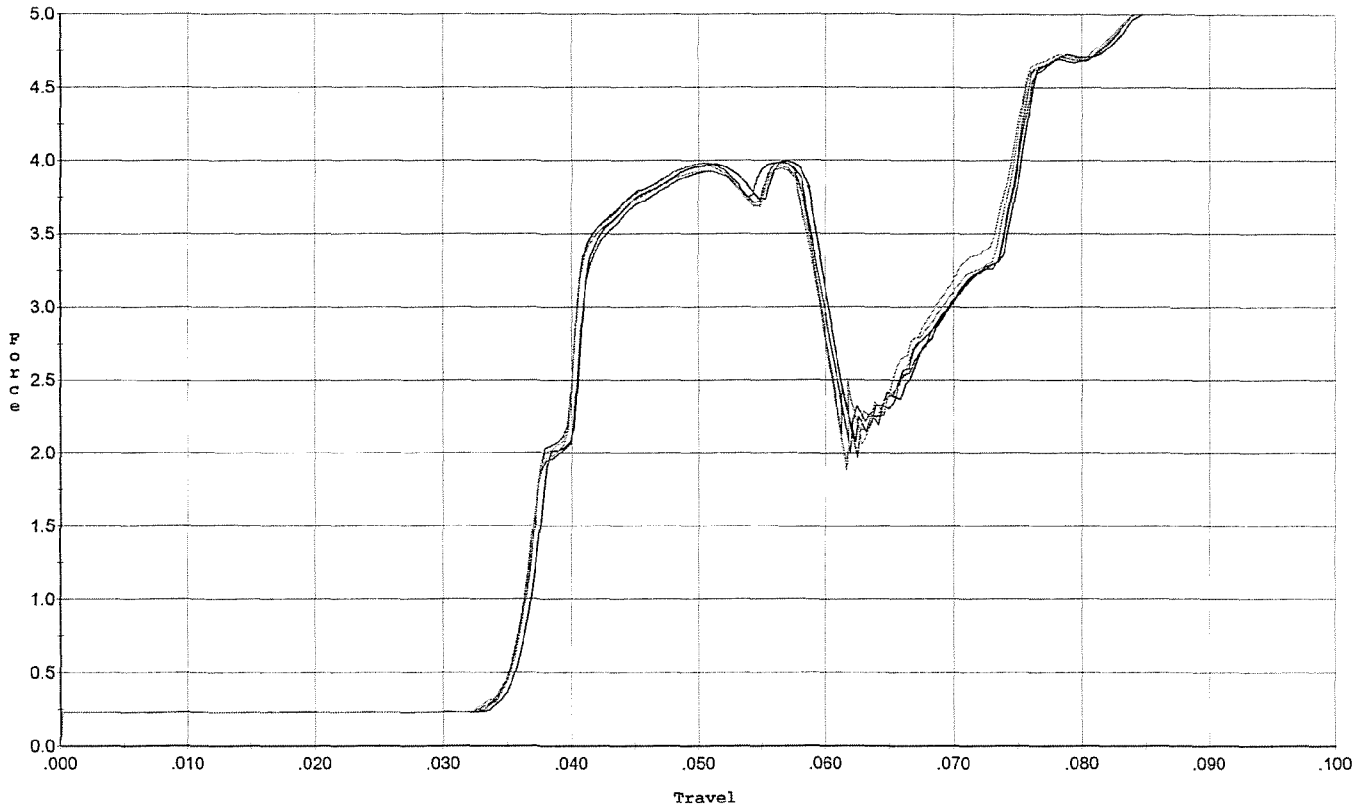
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.059	0.036	0.036	0.068		Set Trigger
2	3.075	0.059	0.036	0.036	0.066		Set Trigger
3	3.145	0.060	0.035	0.036	0.068		Set Trigger
4	3.100	0.060	0.035	0.036	0.068		Set Trigger
5	3.301	0.059	0.035	0.036	0.068		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



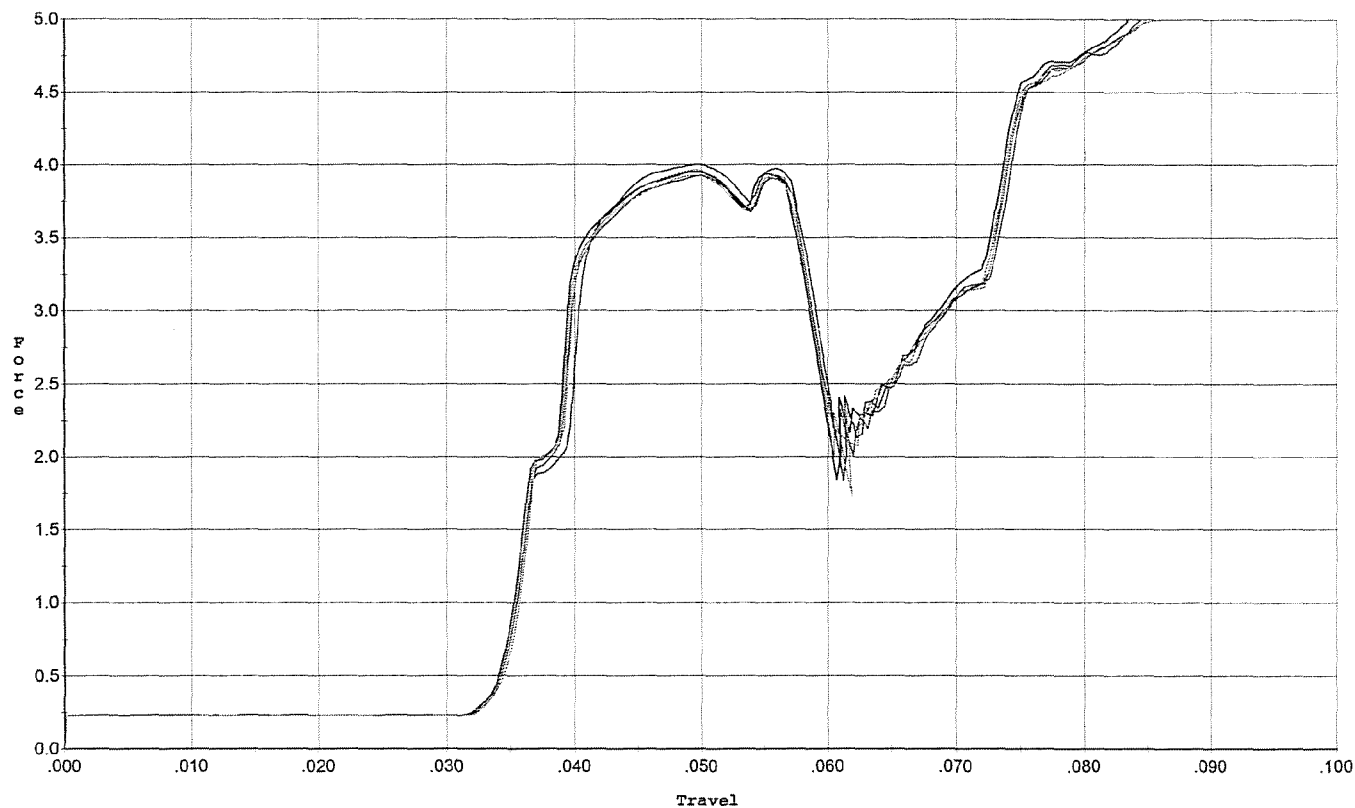
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.982	0.060	0.035	0.033	0.090		Set Trigger
2	3.993	0.059	0.035	0.033	0.088		Set Trigger
3	3.985	0.058	0.035	0.033	0.088		Set Trigger
4	3.964	0.059	0.035	0.033	0.088		Set Trigger
5	3.977	0.059	0.035	0.033	0.089		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



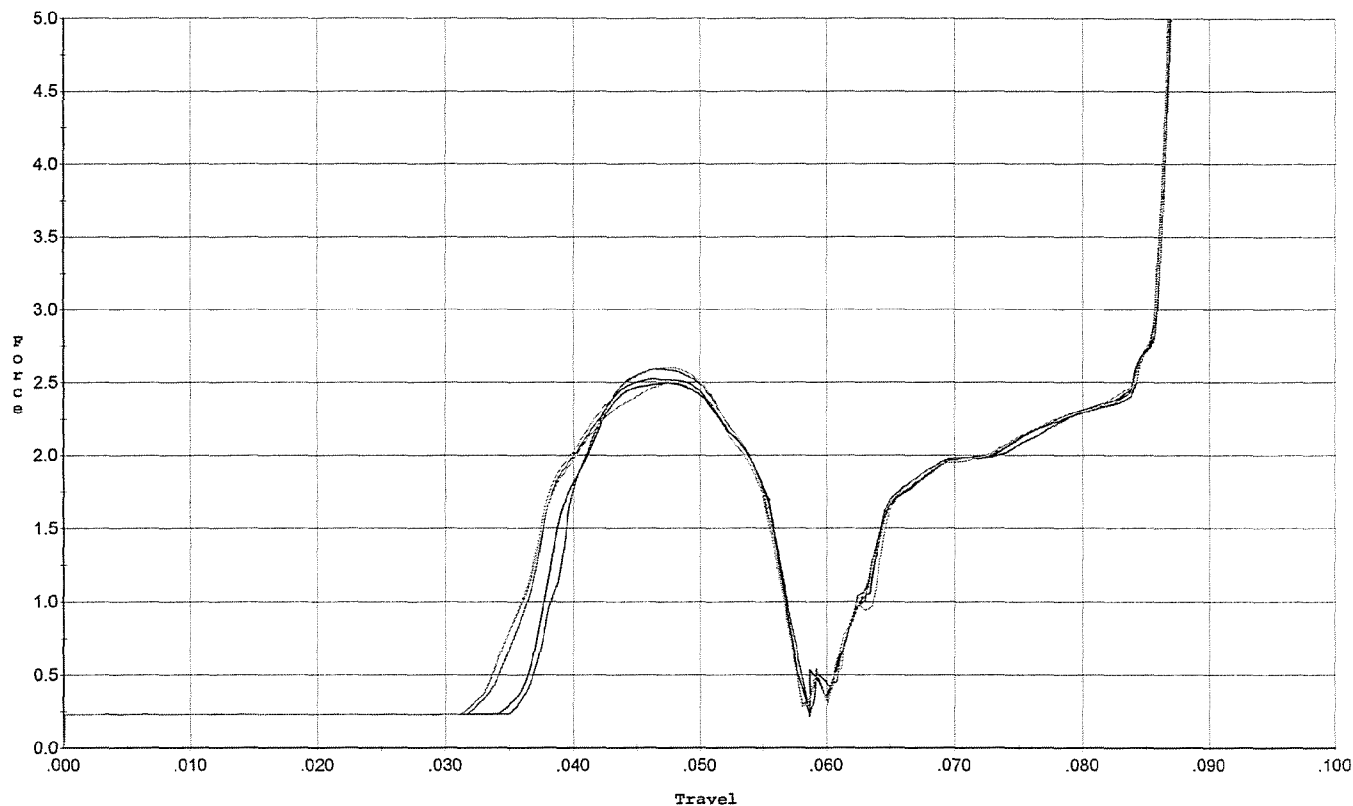
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.999	0.059	0.034	0.033	0.089		Set Trigger
2	3.953	0.058	0.034	0.033	0.088		Set Trigger
3	3.924	0.057	0.034	0.033	0.086		Set Trigger
4	3.924	0.058	0.034	0.033	0.087		Set Trigger
5	3.965	0.057	0.034	0.033	0.086		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



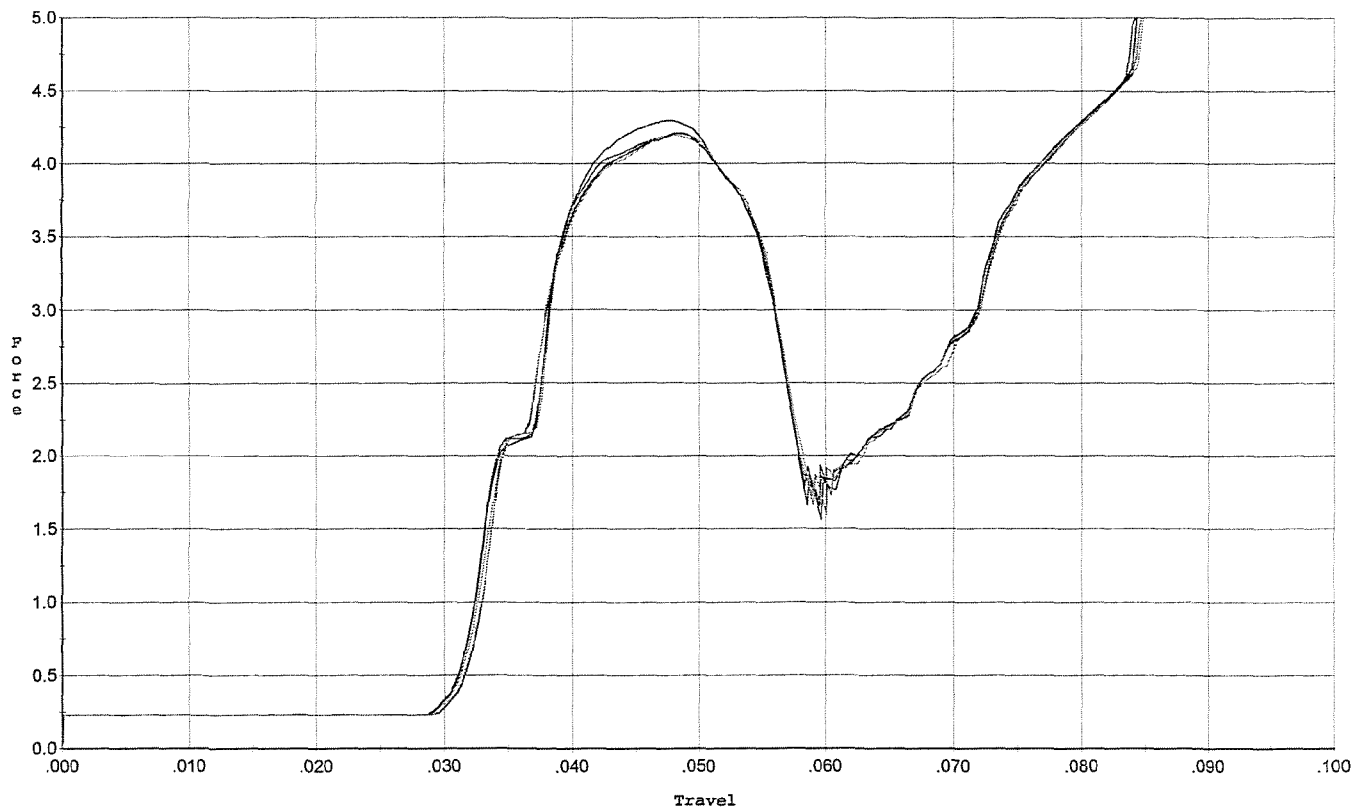
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.055	0.036	0.037	0.048		Set Trigger
2	2.493	0.056	0.036	0.037	0.048		Set Trigger
3	2.590	0.056	0.034	0.037	0.052		Set Trigger
4	2.599	0.056	0.033	0.037	0.053		Set Trigger
5	2.499	0.056	0.033	0.037	0.051		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.299	0.056	0.031	0.033	0.091		Set Trigger
2	4.211	0.056	0.031	0.033	0.089		Set Trigger
3	4.201	0.055	0.031	0.033	0.088		Set Trigger
4	4.204	0.055	0.031	0.033	0.088		Set Trigger
5	4.196	0.055	0.031	0.033	0.088		Set Trigger

Avg 4.22