

G674 9783

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

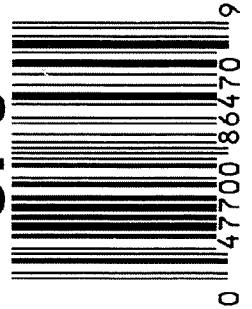
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6749783

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749783

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	RP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION		6-24-08	RP
472	SERIALIZE BOLT HANDLE		7-10-08	RP
475	DRILL AND TAP SIGHT HOLES		6-24-08	SD
480	MAGNAFLUX BBL ACTION		6-15-08	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-10-08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		7-21	WR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-24-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

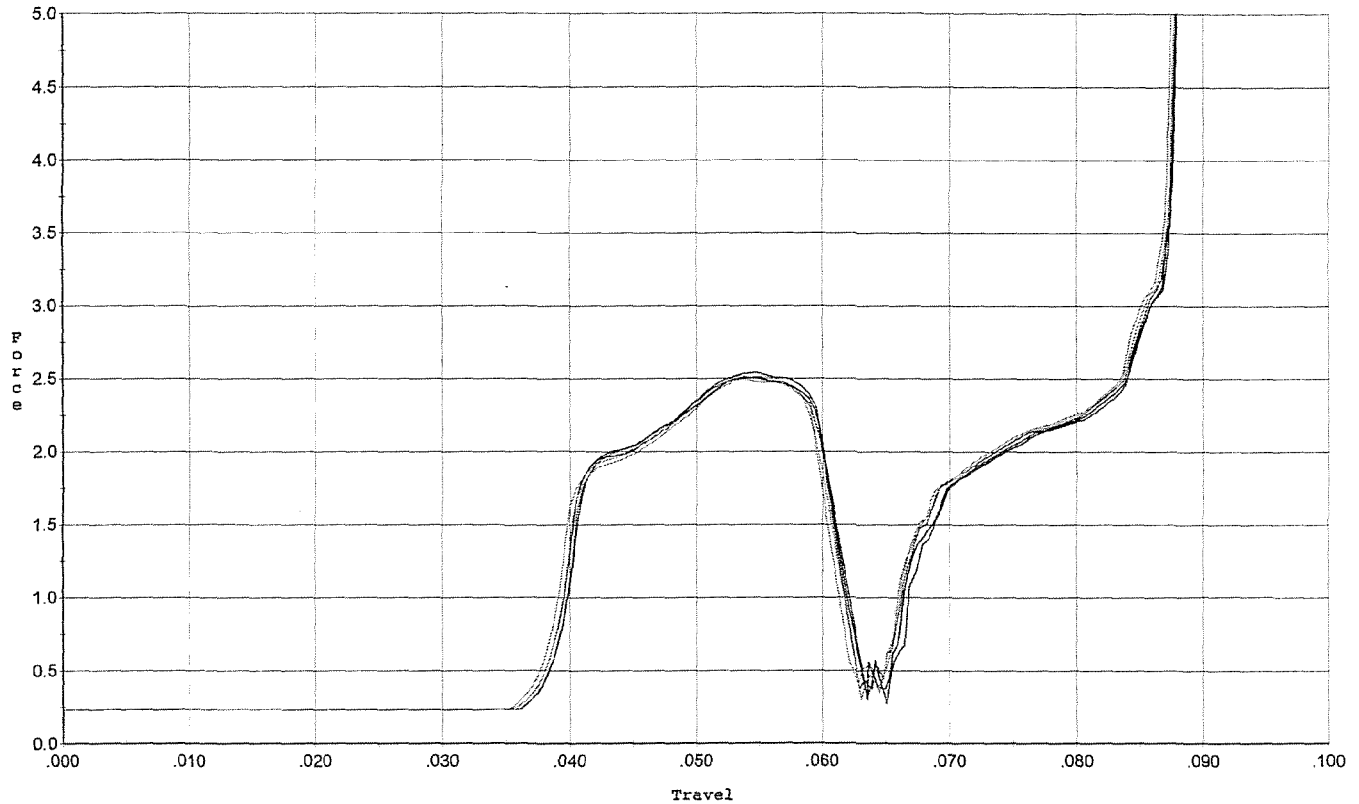
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.5</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7-30	TL
	J) ASSEMBLE STOCK		7-27-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-4-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-4-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-4-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>(PASS)</u> FAIL <u>(PASS)</u> FAIL	7-28-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7-28-08	TL
670	FINAL INSPECTION A) HEADSPACE		8-4-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.72</u> <u>2.75</u> <u>2.75</u> <u>2.76</u>	7/30/08	RN
	C) FUNCTION		8-4-08	S.P.D.
690	PACK		8/5/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/17/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



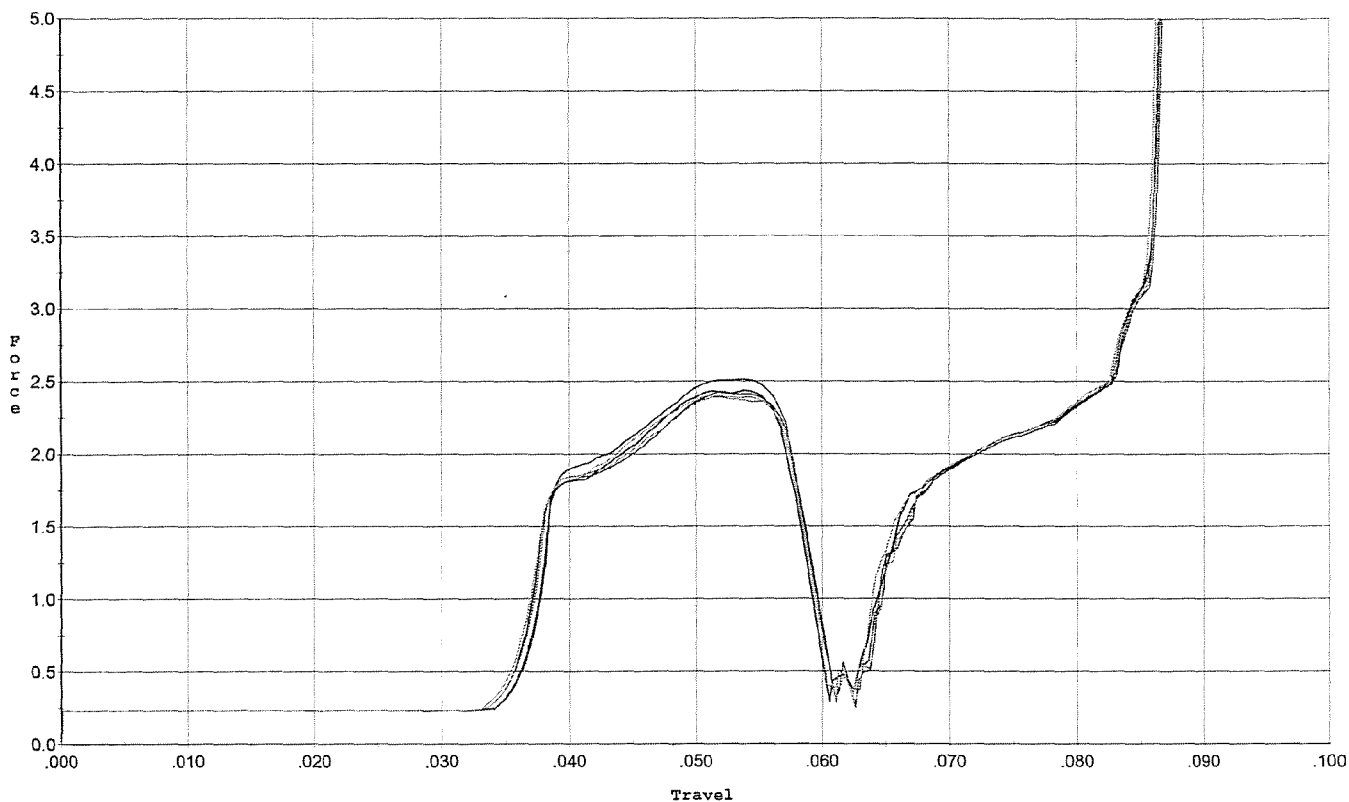
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.061	0.038	0.034	0.057		Set Trigger
2	2.505	0.060	0.037	0.034	0.056		Set Trigger
3	2.509	0.060	0.038	0.034	0.055		Set Trigger
4	2.494	0.061	0.037	0.034	0.056		Set Trigger
5	2.518	0.059	0.037	0.034	0.055		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



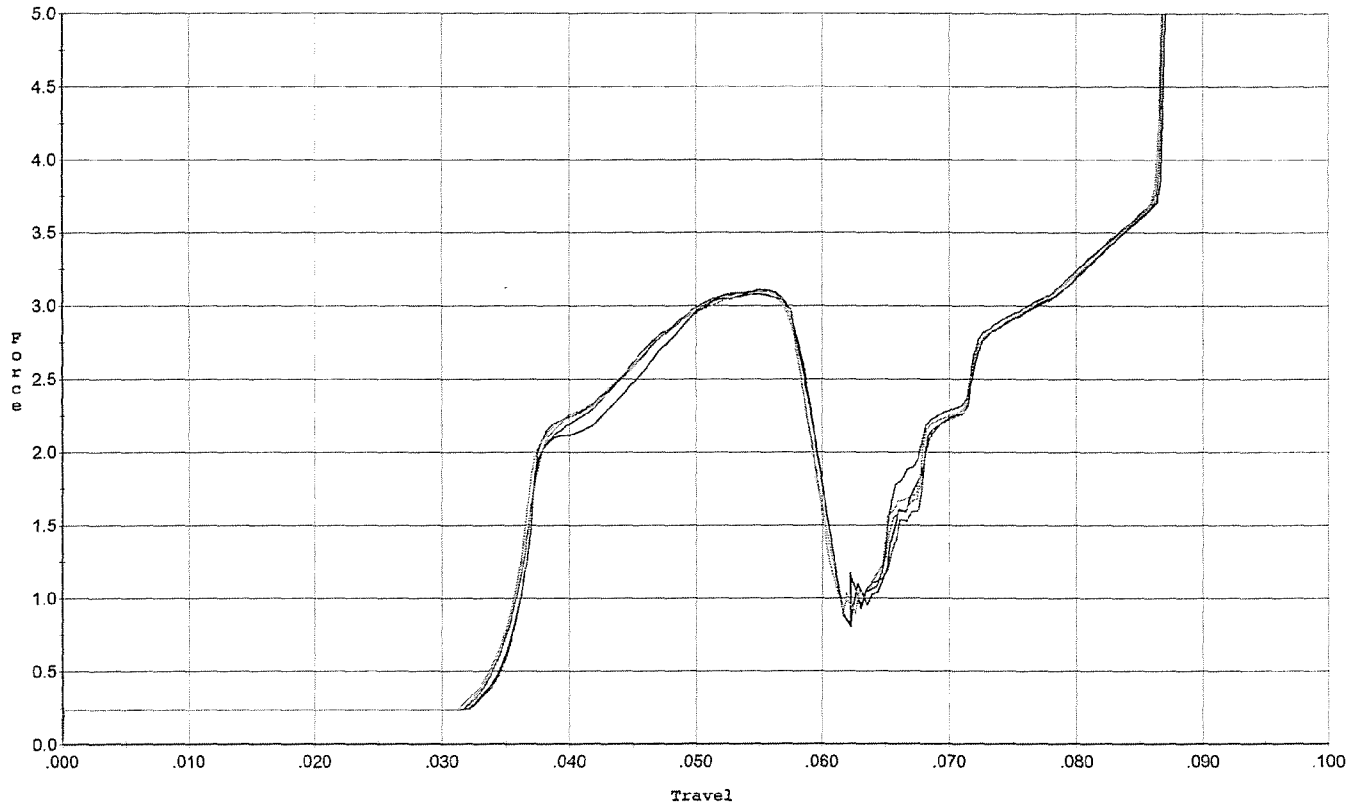
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.059	0.036	0.035	0.056		Set Trigger
2	2.439	0.058	0.035	0.035	0.054		Set Trigger
3	2.427	0.059	0.036	0.035	0.054		Set Trigger
4	2.401	0.057	0.035	0.035	0.054		Set Trigger
5	2.393	0.057	0.035	0.035	0.053		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



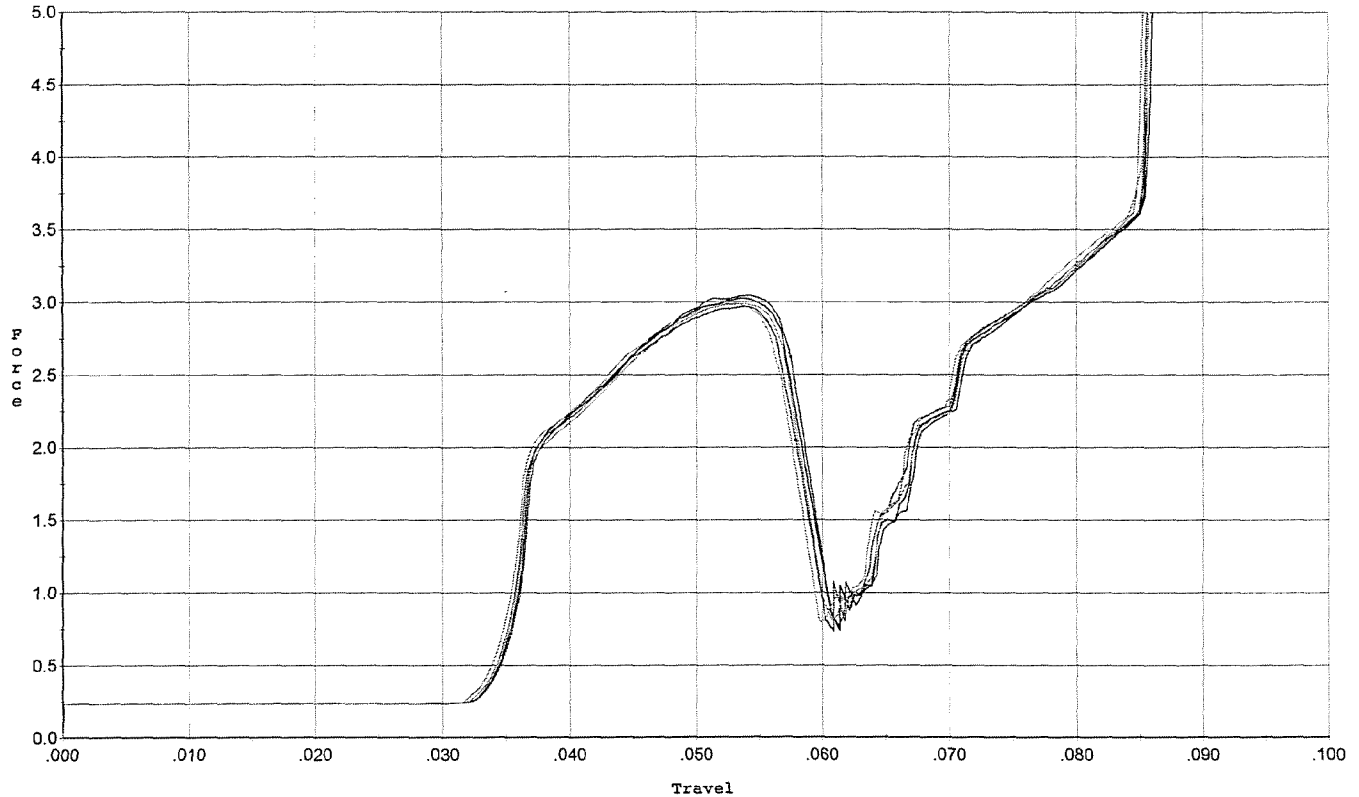
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.059	0.034	0.033	0.070		Set Trigger
2	3.080	0.059	0.034	0.033	0.069		Set Trigger
3	3.109	0.059	0.034	0.033	0.070		Set Trigger
4	3.091	0.058	0.034	0.034	0.068		Set Trigger
5	3.099	0.058	0.033	0.034	0.069		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



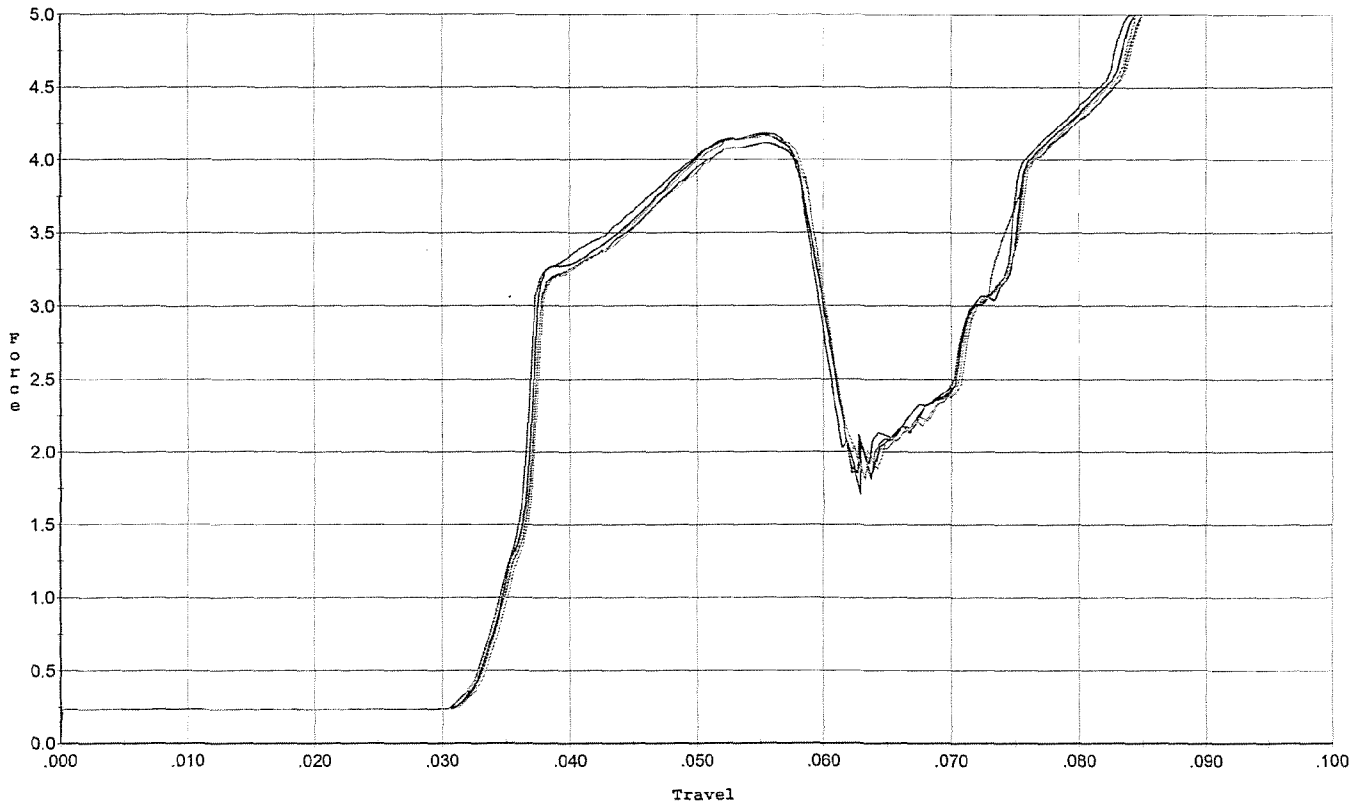
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.058	0.034	0.033	0.067		Set Trigger
2	3.027	0.059	0.034	0.033	0.068		Set Trigger
3	2.968	0.058	0.034	0.034	0.066		Set Trigger
4	2.991	0.057	0.034	0.034	0.065		Set Trigger
5	2.992	0.057	0.033	0.034	0.065		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



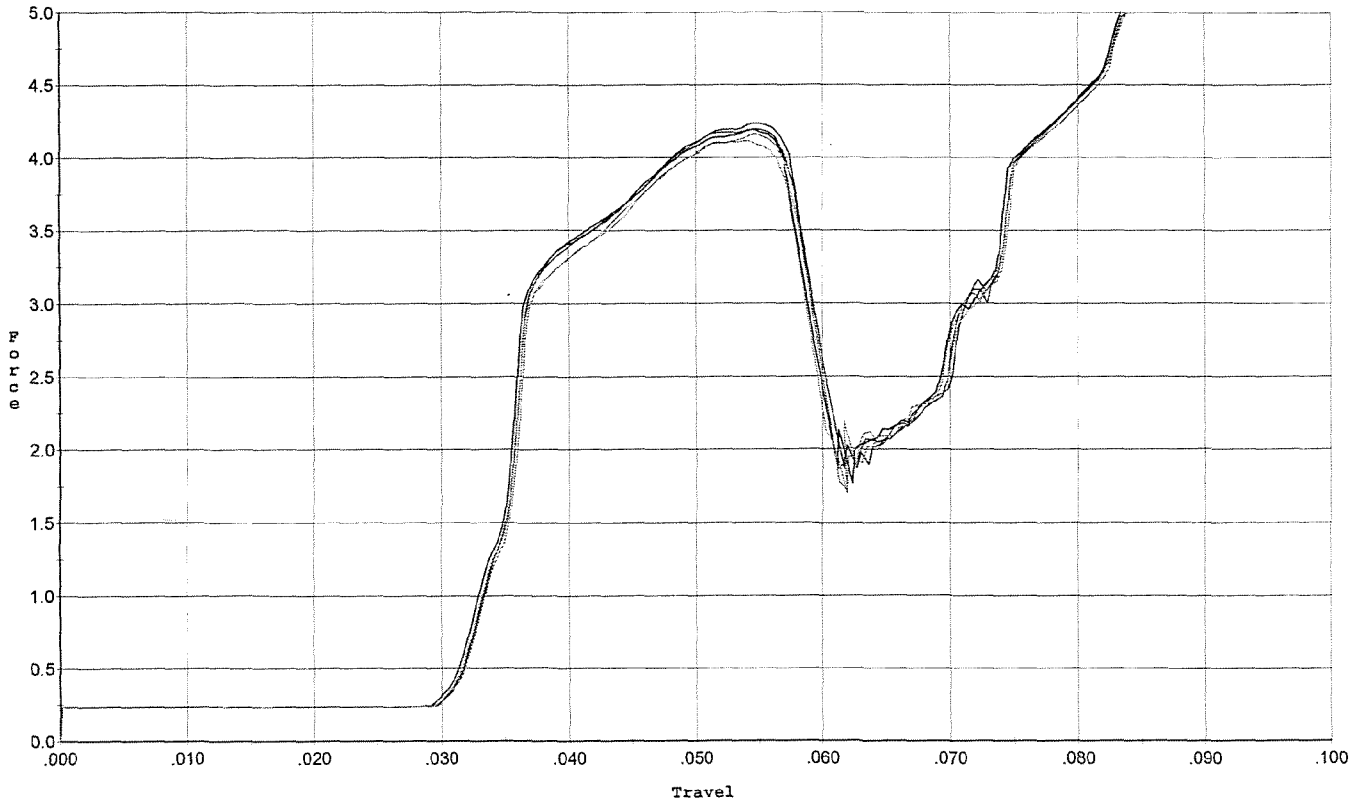
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.058	0.032	0.032	0.095		Set Trigger
2	4.174	0.060	0.033	0.031	0.098		Set Trigger
3	4.112	0.060	0.033	0.031	0.096		Set Trigger
4	4.114	0.059	0.033	0.032	0.094		Set Trigger
5	4.164	0.059	0.032	0.032	0.096		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



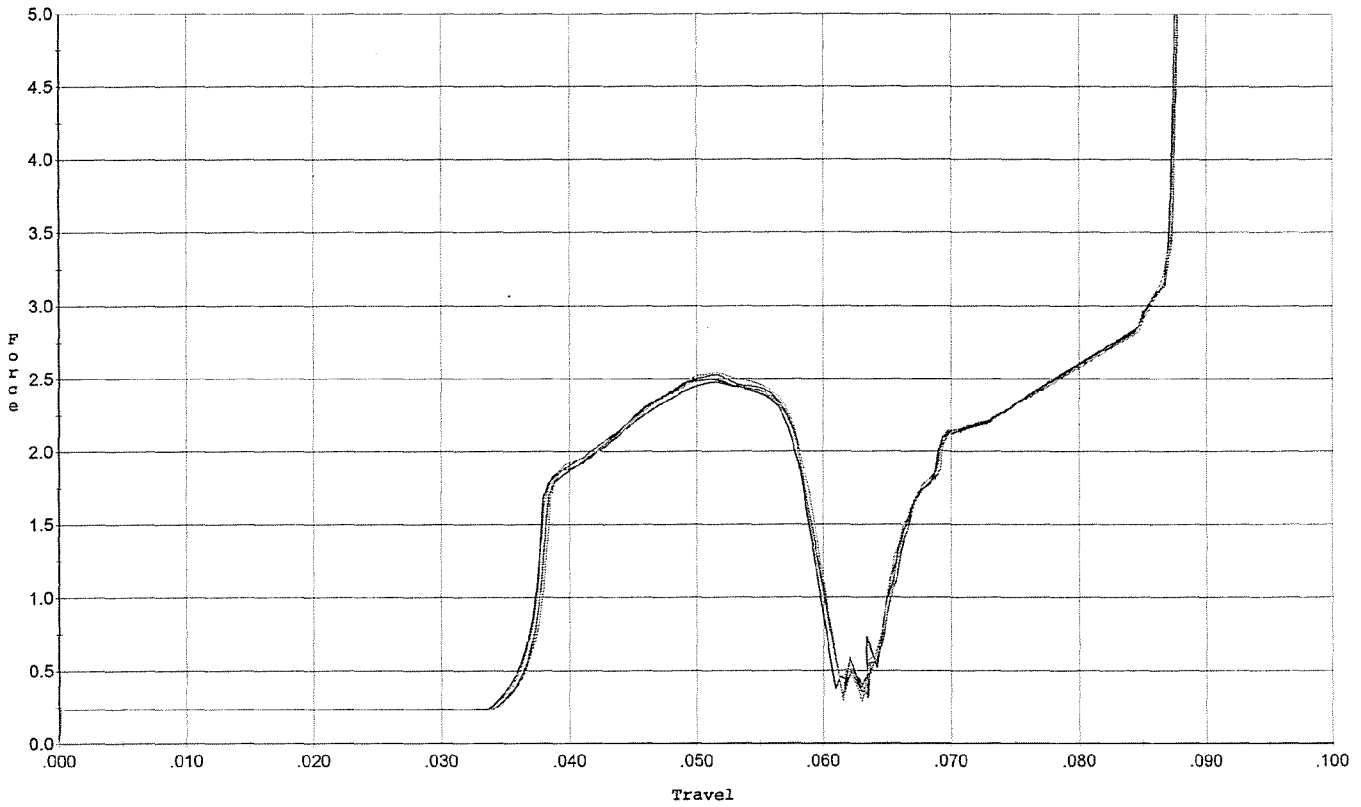
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.057	0.031	0.031	0.097		Set Trigger
2	4.191	0.057	0.031	0.031	0.095		Set Trigger
3	4.196	0.058	0.031	0.031	0.097		Set Trigger
4	4.113	0.057	0.031	0.032	0.094		Set Trigger
5	4.163	0.058	0.031	0.031	0.096		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



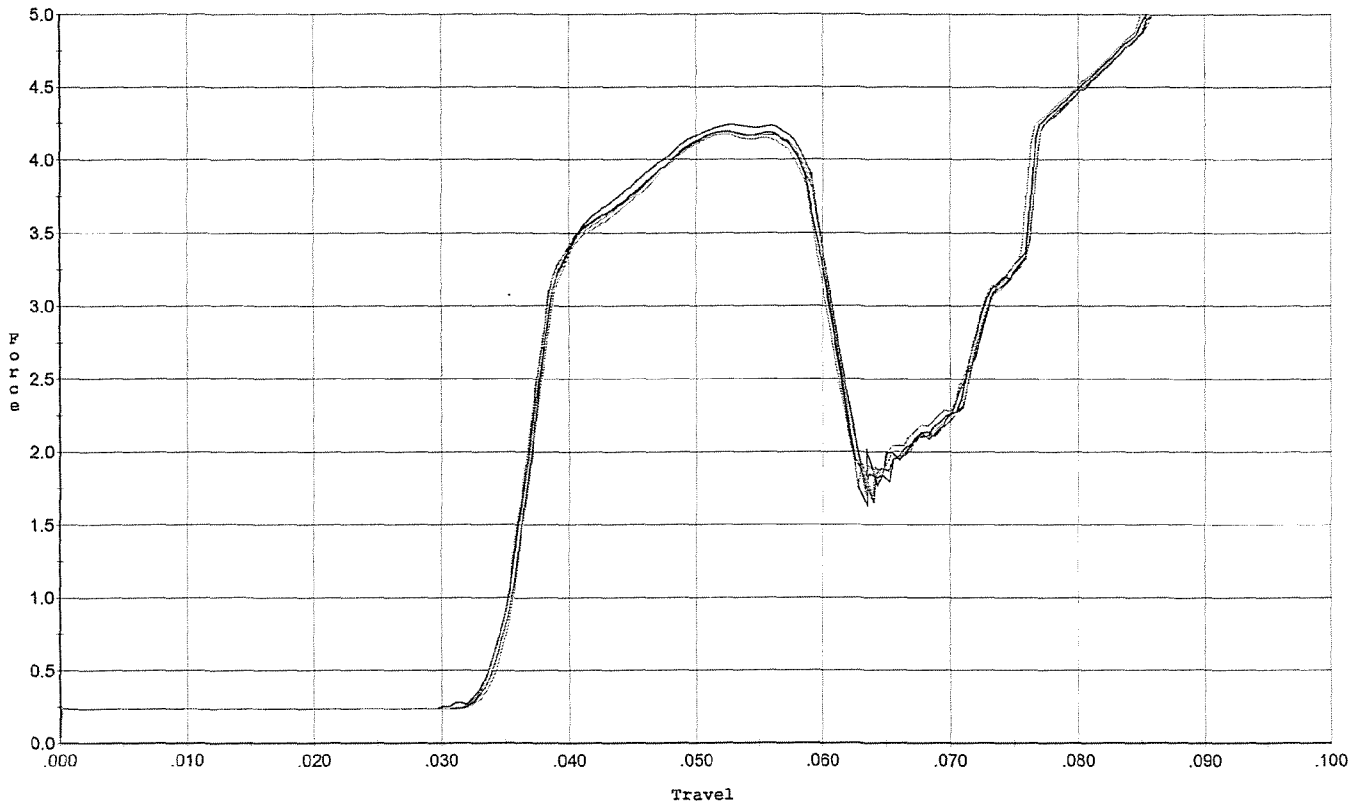
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.060	0.036	0.035	0.057		Set Trigger
2	2.495	0.058	0.035	0.035	0.056		Set Trigger
3	2.527	0.060	0.036	0.035	0.057		Set Trigger
4	2.540	0.059	0.036	0.035	0.057		Set Trigger
5	2.493	0.058	0.036	0.036	0.056		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/17/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.240	0.059	0.033	0.032	0.099		Set Trigger
2	4.194	0.060	0.033	0.032	0.100		Set Trigger
3	4.191	0.059	0.033	0.032	0.098		Set Trigger
4	4.190	0.059	0.034	0.032	0.097		Set Trigger
5	4.172	0.059	0.033	0.032	0.097		Set Trigger

Avg 4.19