

6749826

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

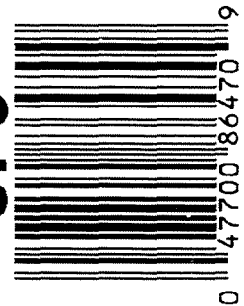
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749826

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749826

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	L.P.D.
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA FLUX 2008	6-16-08	L.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unms</u>	6/20/08	cead
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BD
542	APPLY COATINGS (BARREL ACTION)		6/25/08	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/30/08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			
F004 REV 5/2006				

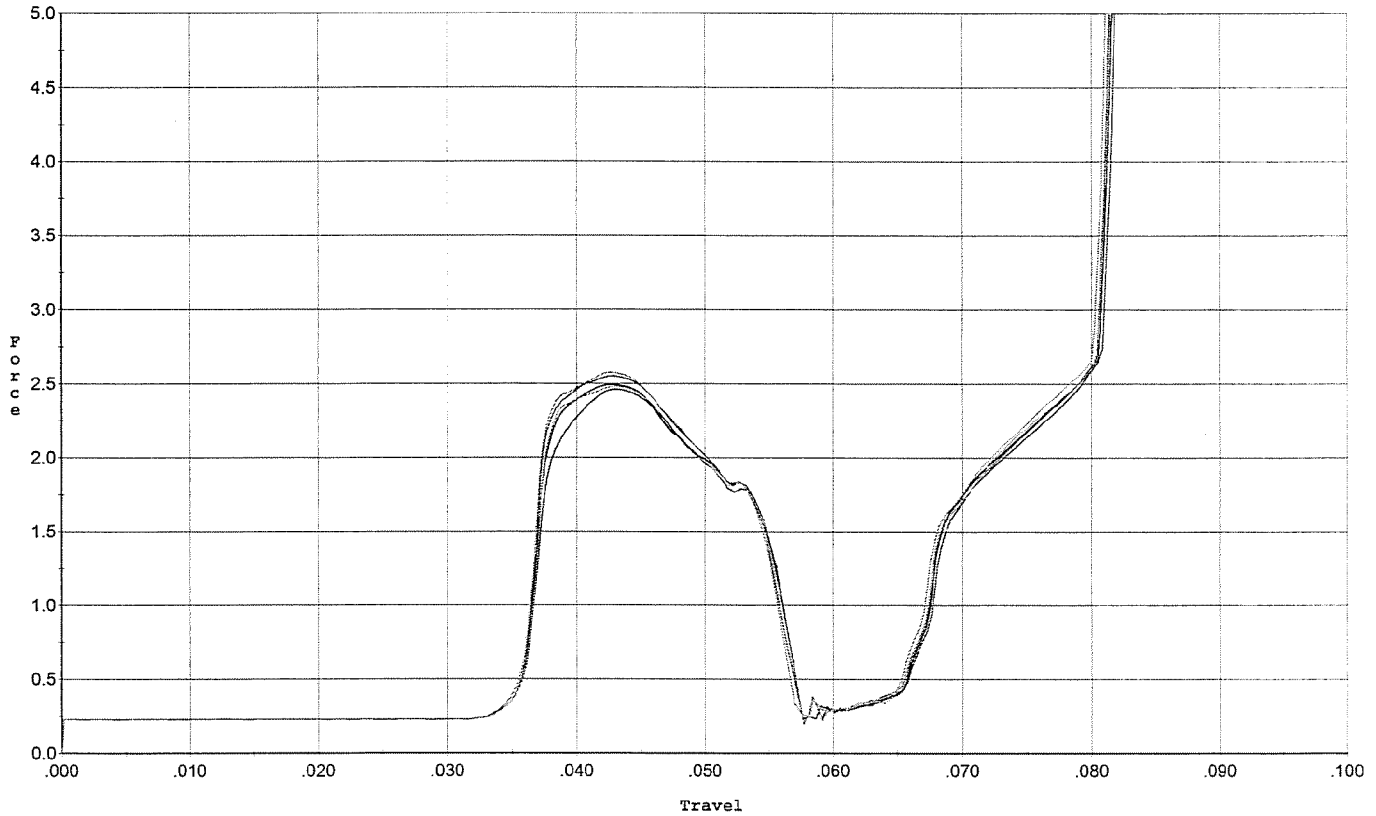
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6/30/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/19/08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	S.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	S.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-30-08	TRC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/30/08	med
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.62</u> <u>2.54</u> <u>2.51</u> <u>2.55</u>	7/8/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



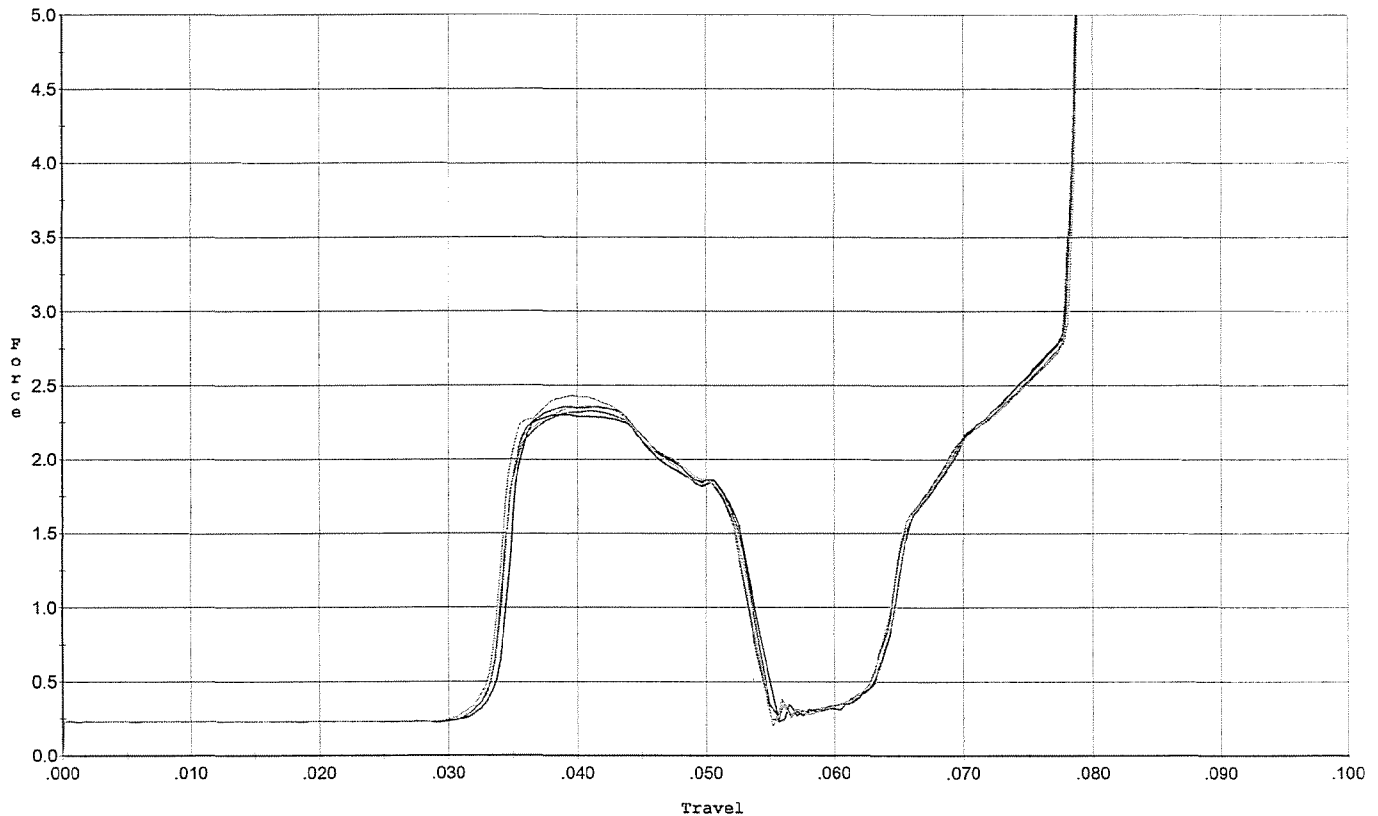
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.462	0.056	0.035	0.034	0.048		Set Trigger
2	2.493	0.056	0.035	0.034	0.049		Set Trigger
3	2.553	0.055	0.035	0.034	0.049		Set Trigger
4	2.480	0.056	0.035	0.033	0.049		Set Trigger
5	2.577	0.055	0.035	0.033	0.049		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



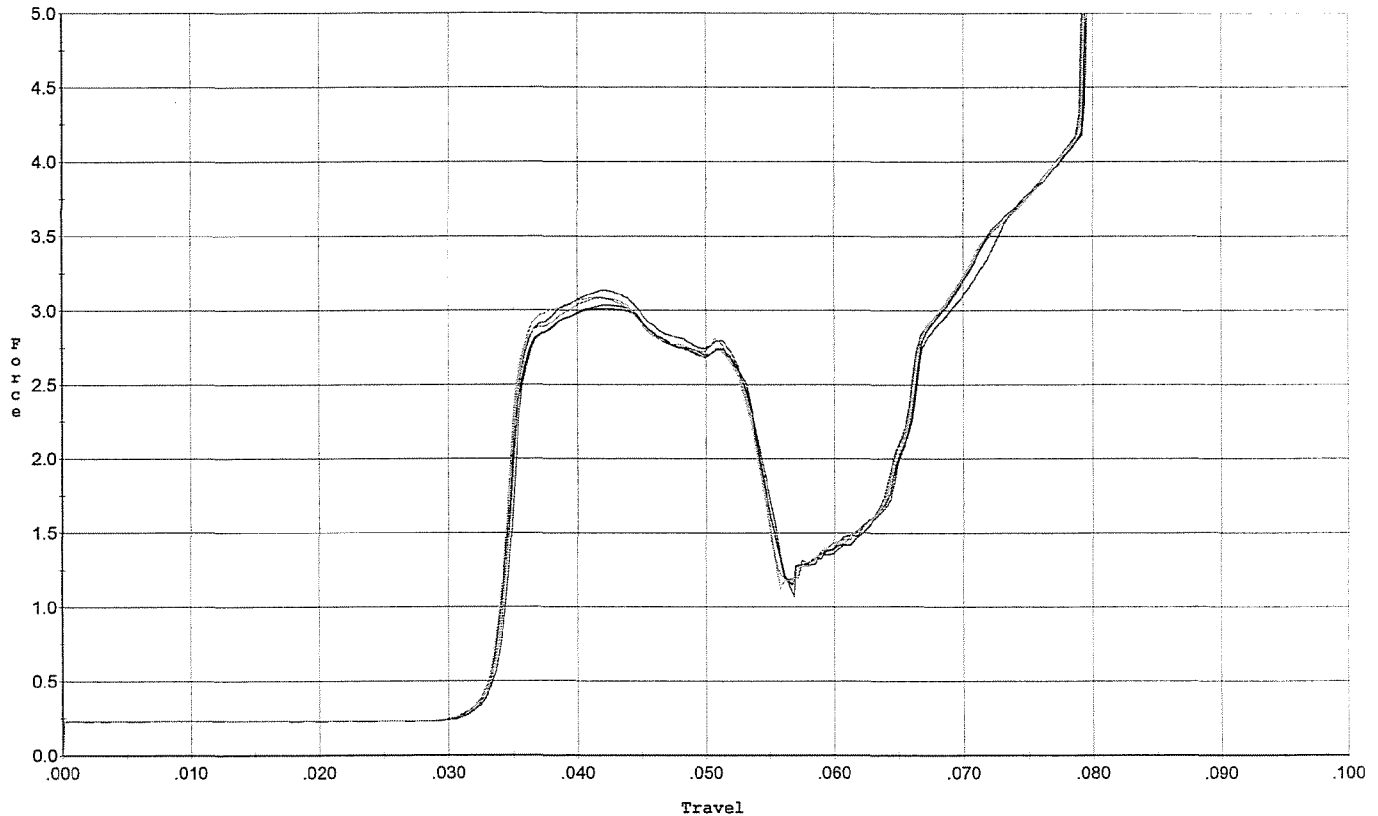
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.358	0.053	0.033	0.033	0.048		Set Trigger
2	2.302	0.053	0.033	0.033	0.046		Set Trigger
3	2.328	0.052	0.033	0.033	0.046		Set Trigger
4	2.364	0.053	0.033	0.033	0.047		Set Trigger
5	2.428	0.052	0.032	0.033	0.048		Set Trigger

Avg 2.35

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



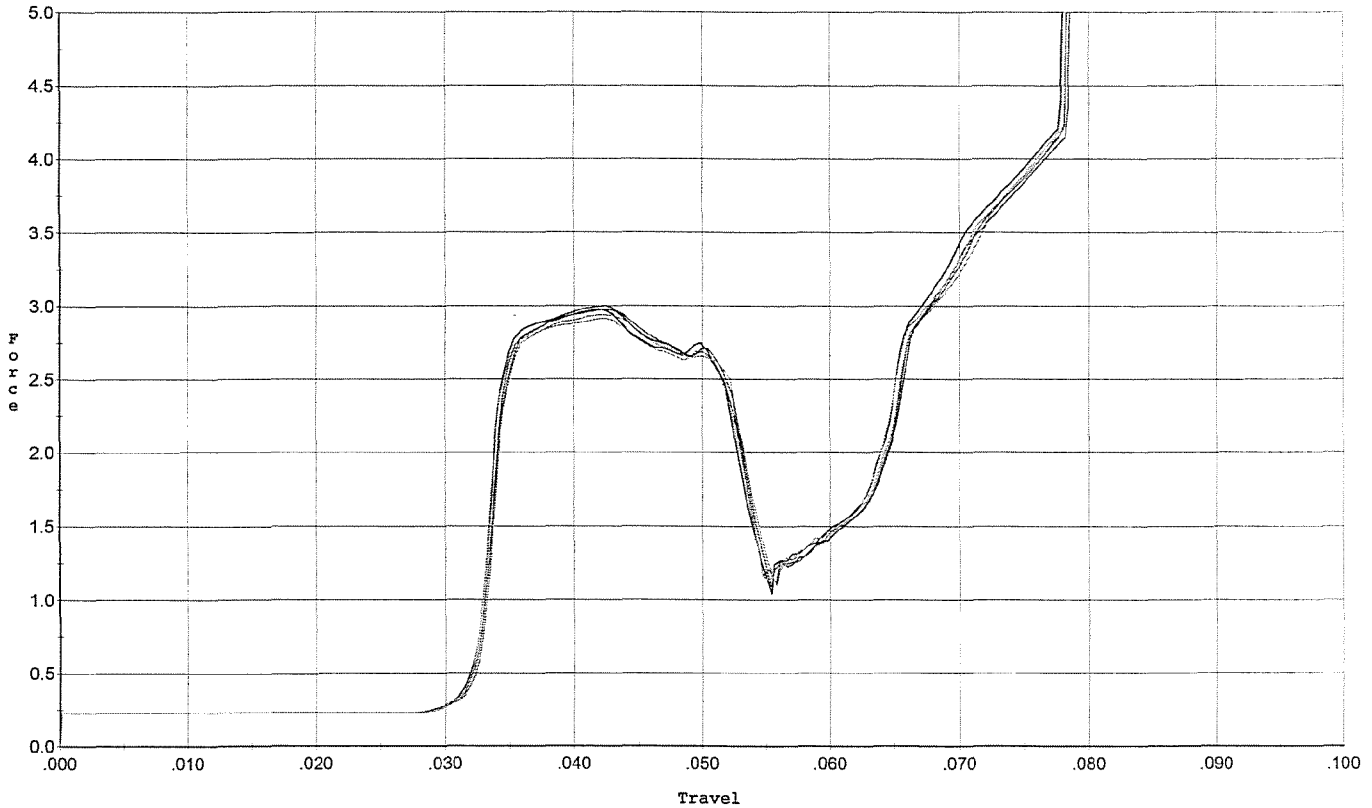
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.037	0.055	0.033	0.031	0.064		Set Trigger
2	3.011	0.053	0.033	0.032	0.062		Set Trigger
3	3.135	0.053	0.033	0.032	0.064		Set Trigger
4	3.088	0.054	0.033	0.032	0.063		Set Trigger
5	3.085	0.053	0.033	0.032	0.063		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



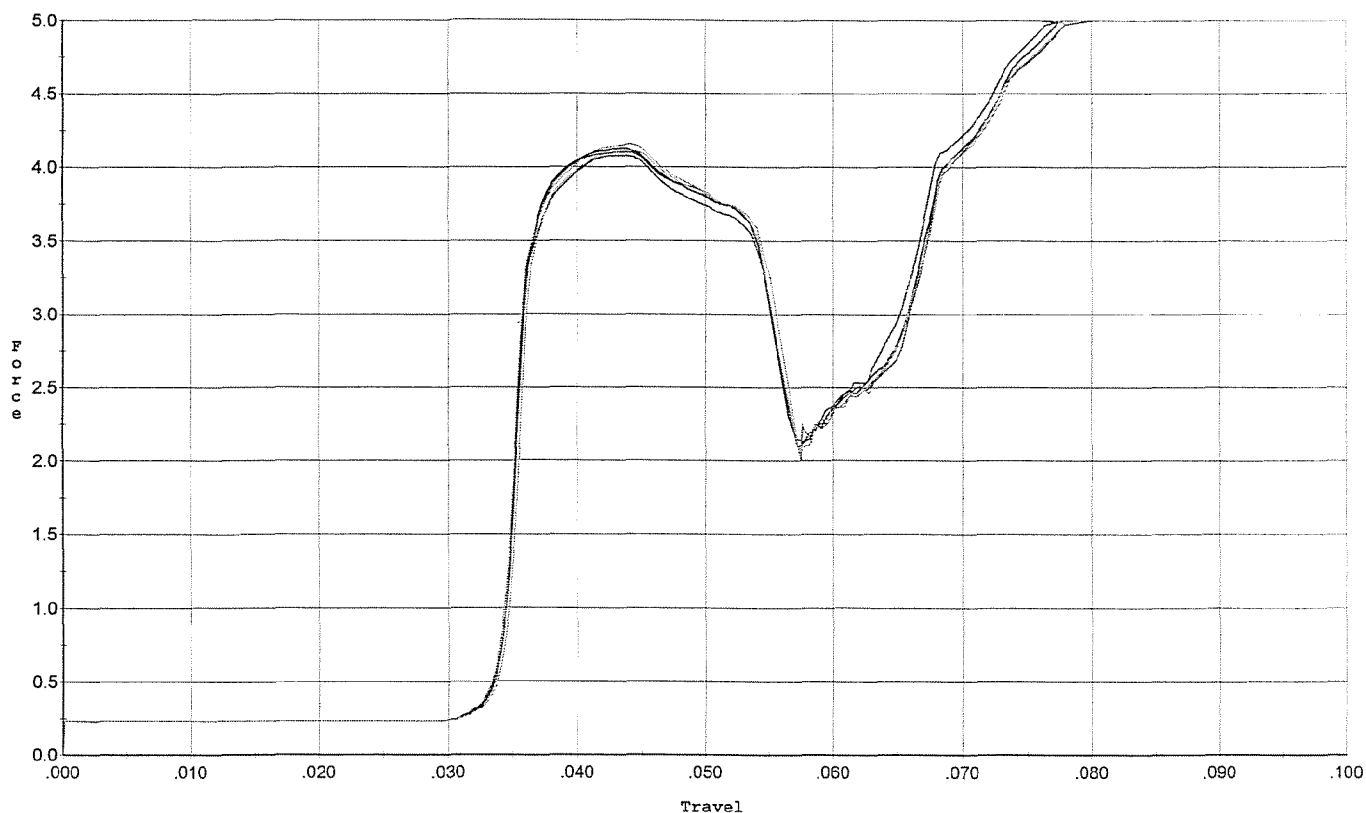
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.000	0.053	0.032	0.031	0.062		Set Trigger
2	2.978	0.052	0.031	0.031	0.061		Set Trigger
3	2.973	0.052	0.032	0.031	0.061		Set Trigger
4	2.912	0.053	0.032	0.031	0.062		Set Trigger
5	2.939	0.052	0.032	0.031	0.060		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



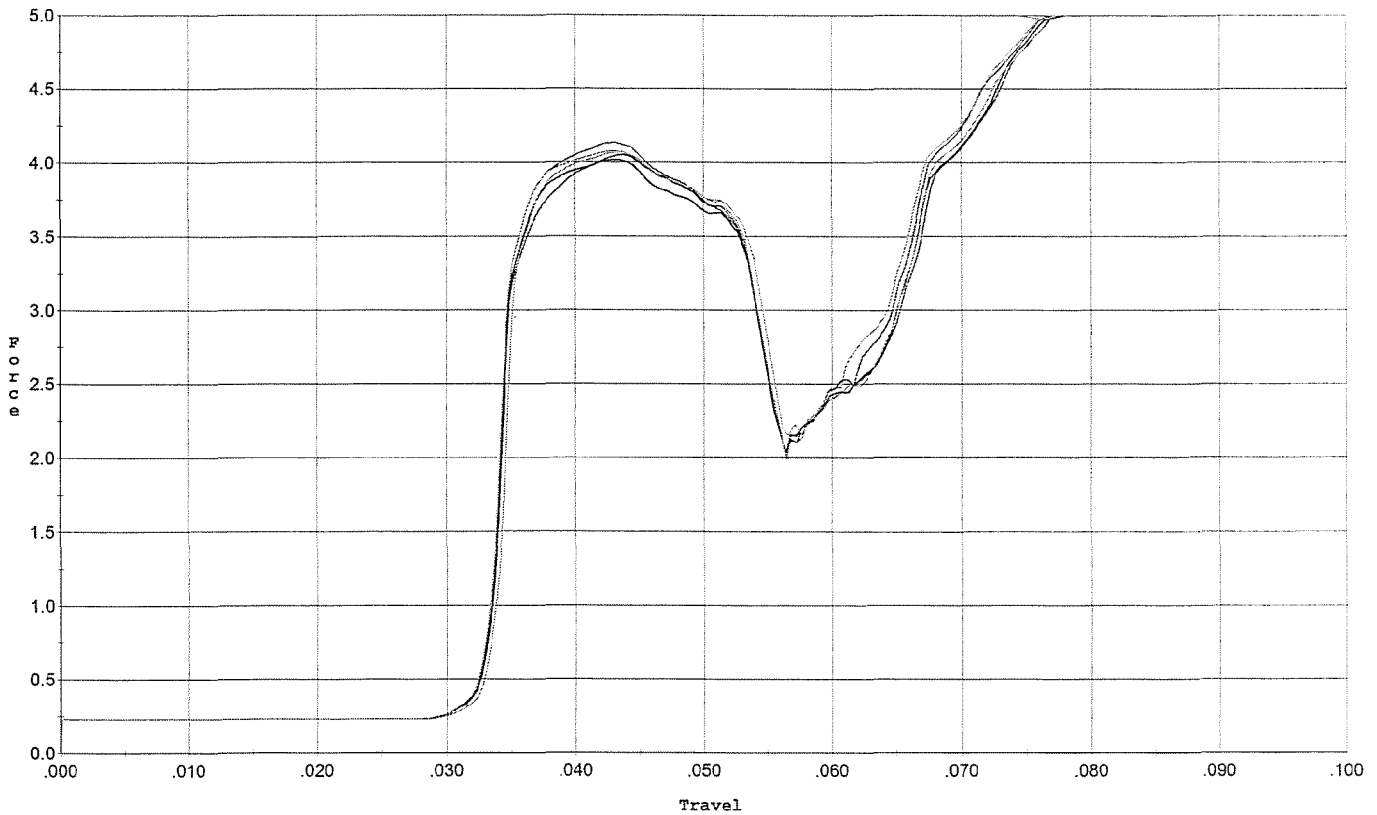
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.054	0.033	0.030	0.084		Set Trigger
2	4.120	0.054	0.033	0.030	0.085		Set Trigger
3	4.100	0.054	0.033	0.030	0.084		Set Trigger
4	4.110	0.055	0.033	0.030	0.086		Set Trigger
5	4.153	0.054	0.033	0.030	0.085		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



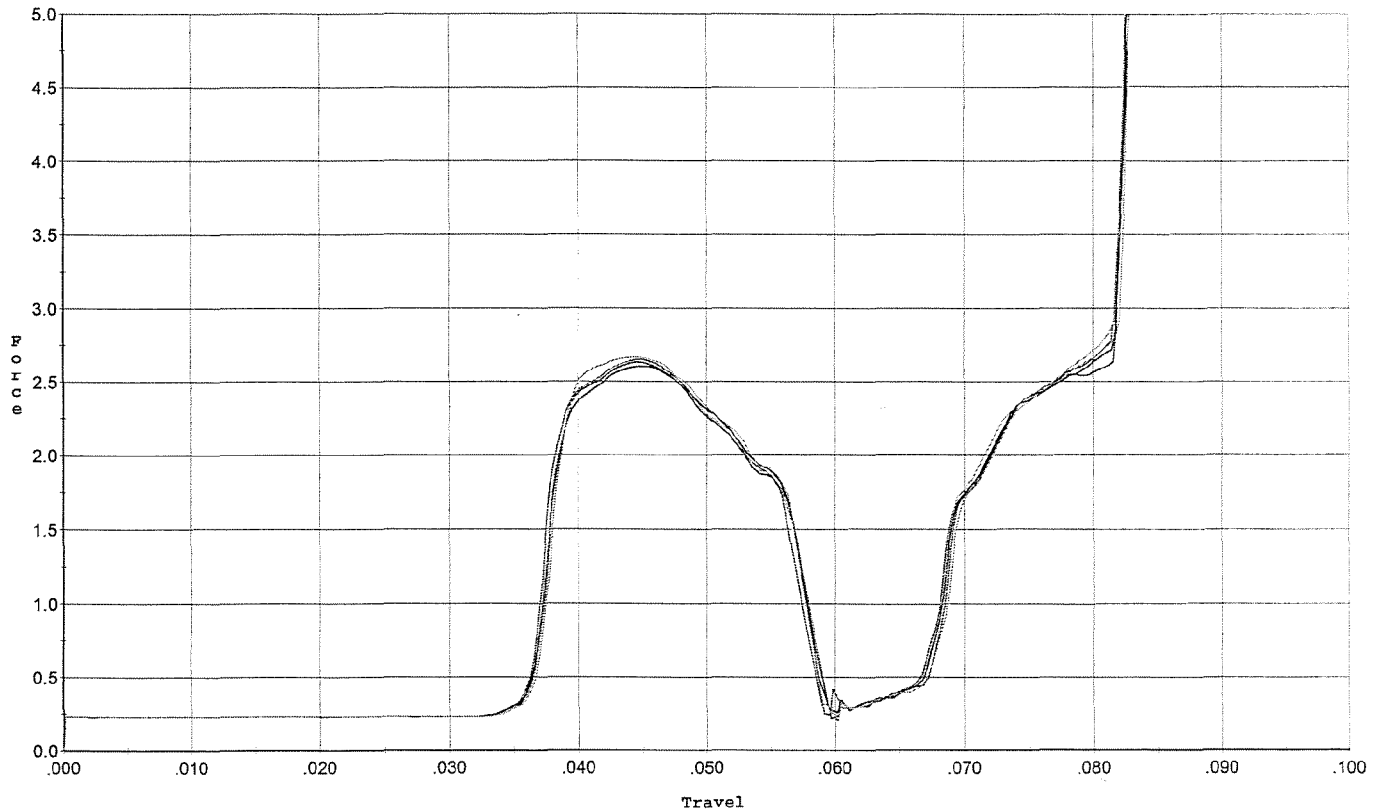
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.053	0.032	0.030	0.083		Set Trigger
2	4.018	0.053	0.032	0.030	0.083		Set Trigger
3	4.132	0.053	0.032	0.030	0.084		Set Trigger
4	4.064	0.054	0.033	0.030	0.084		Set Trigger
5	4.077	0.053	0.032	0.030	0.084		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



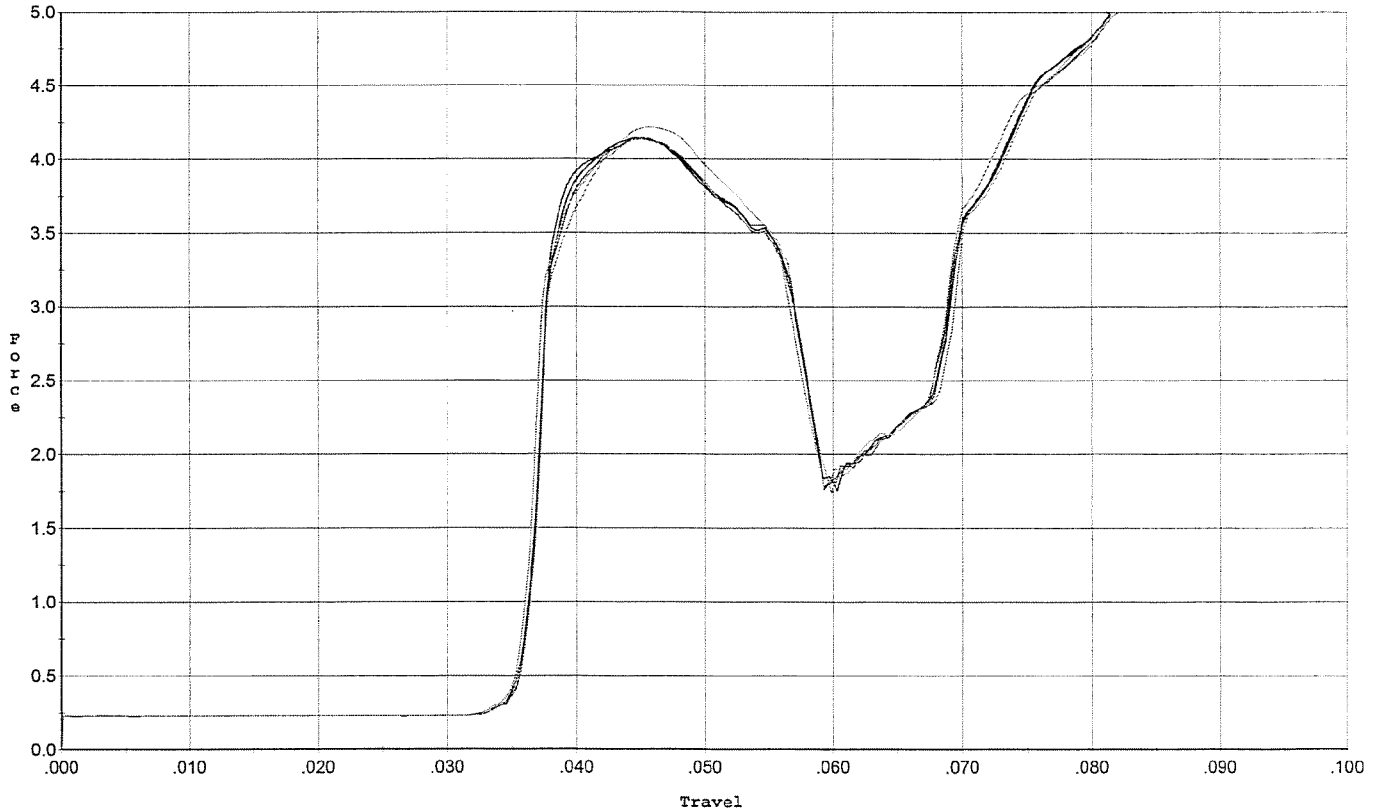
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.056	0.036	0.033	0.053		Set Trigger
2	2.601	0.056	0.036	0.033	0.053		Set Trigger
3	2.651	0.056	0.036	0.033	0.053		Set Trigger
4	2.666	0.056	0.036	0.033	0.053		Set Trigger
5	2.640	0.057	0.036	0.033	0.053		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.144	0.057	0.035	0.030	0.086		Set Trigger
2	4.146	0.057	0.035	0.030	0.085		Set Trigger
3	4.145	0.057	0.035	0.030	0.085		Set Trigger
4	4.218	0.056	0.035	0.030	0.085		Set Trigger
5	4.144	0.056	0.035	0.030	0.084		Set Trigger

Avg 4.15