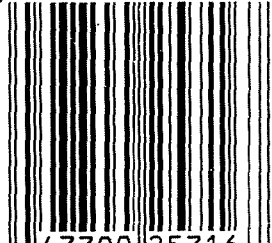


G6635157

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC

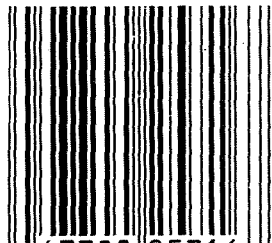


0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

UPC



0 47700 25716 7

SERIAL NO.



G6635157

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

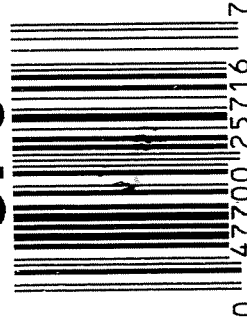
24"

CAPACITY

6

G6635157

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6635157

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		1-26-07	RTZ
420	ASSEMBLE ACTION		1-26-07	RTZ
430	ASSEMBLE TO STOCK		1-29-07	Fm
440	PROOF		1-29-07	TRW
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-29-07	TRW
470	DIS-ASSEMBLE ACTION	JAN 31 2007	1-29-07	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>APD</u>	1-30-07	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		1-31-07	CW
510	DRILL AND TAP SIGHT HOLES		1-30-07	Fm
520	GOFF BLAST BBL / REC		2-2-07	UB
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		2-13-05	CW
560	RE-ASSEMBLE ACTION		2-21-07	SD
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-21-07	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-21-07	SD
	D) OIL FIRING PIN ASSEMBLY		2-27-07	APD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3/1/07	TRW

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400142764

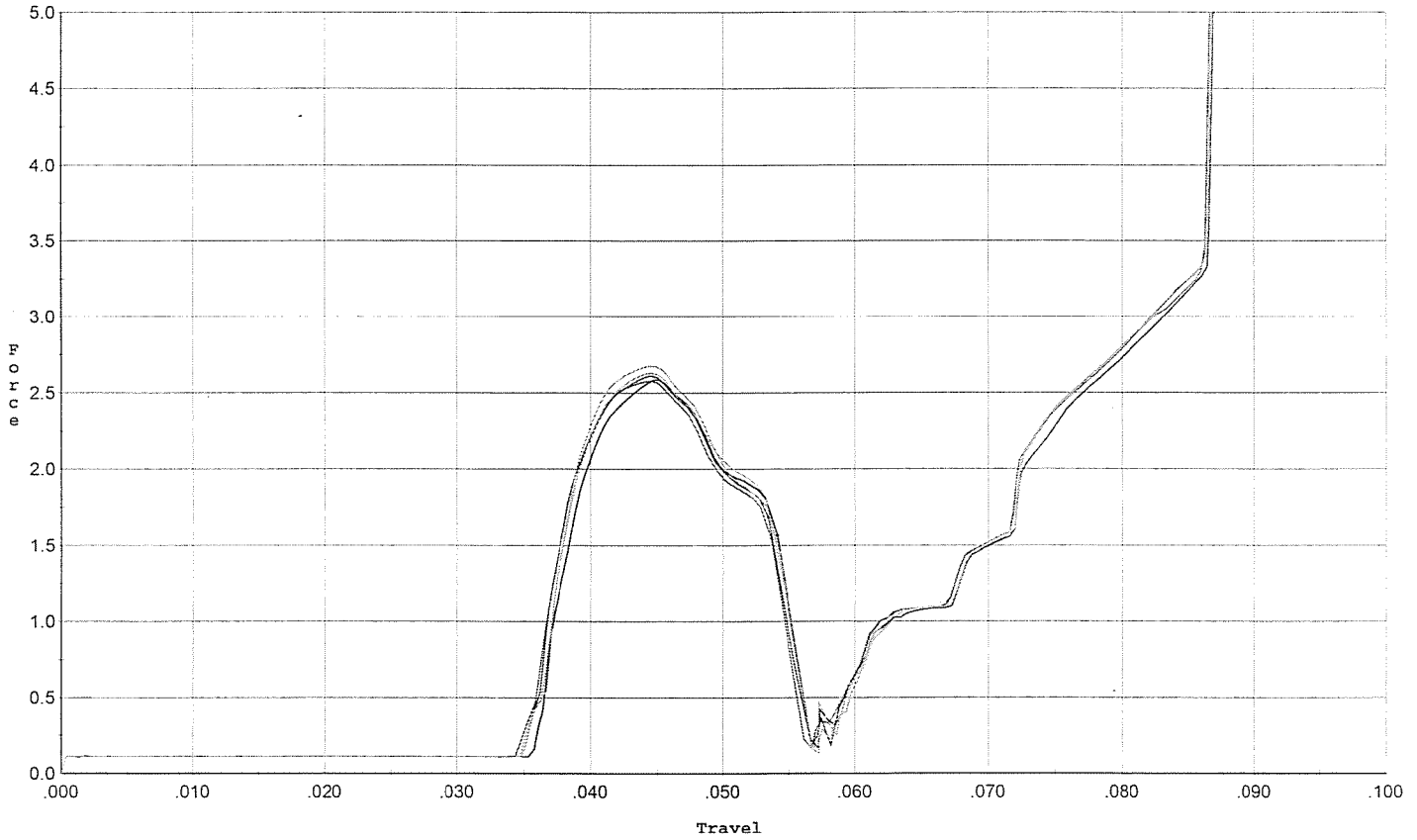
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7°</u> <u>6°</u> <u>6°</u>	3/1/07	nom
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4°</u> <u>4°</u> <u>4°</u>	3/1/07	nom
	H) TRIGGER PULL TEST AND RETAINABILITY		3/1/07	nom
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.026</u> <u>.025</u>	3/1/07	nom
	J) ASSEMBLE STOCK		2-27-07	PA
	K) ASSEMBLE SWIVEL STUDS		3/1/07	nom
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3/7/07	nom
	M) IRON SIGHT ALIGNMENT		3/7/07	nom
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3/7/07	nom
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2/28/07	nom
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-28-07	SD
670	FINAL INSPECTION A) HEADSPACE		3/1/07	nom
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>213</u> <u>212</u> <u>212</u> <u>237</u> <u>229</u>	3/1/07	nom
	C) FUNCTION		3/1/07	nom
690	PACK		3-26-07	PA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 2/16/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



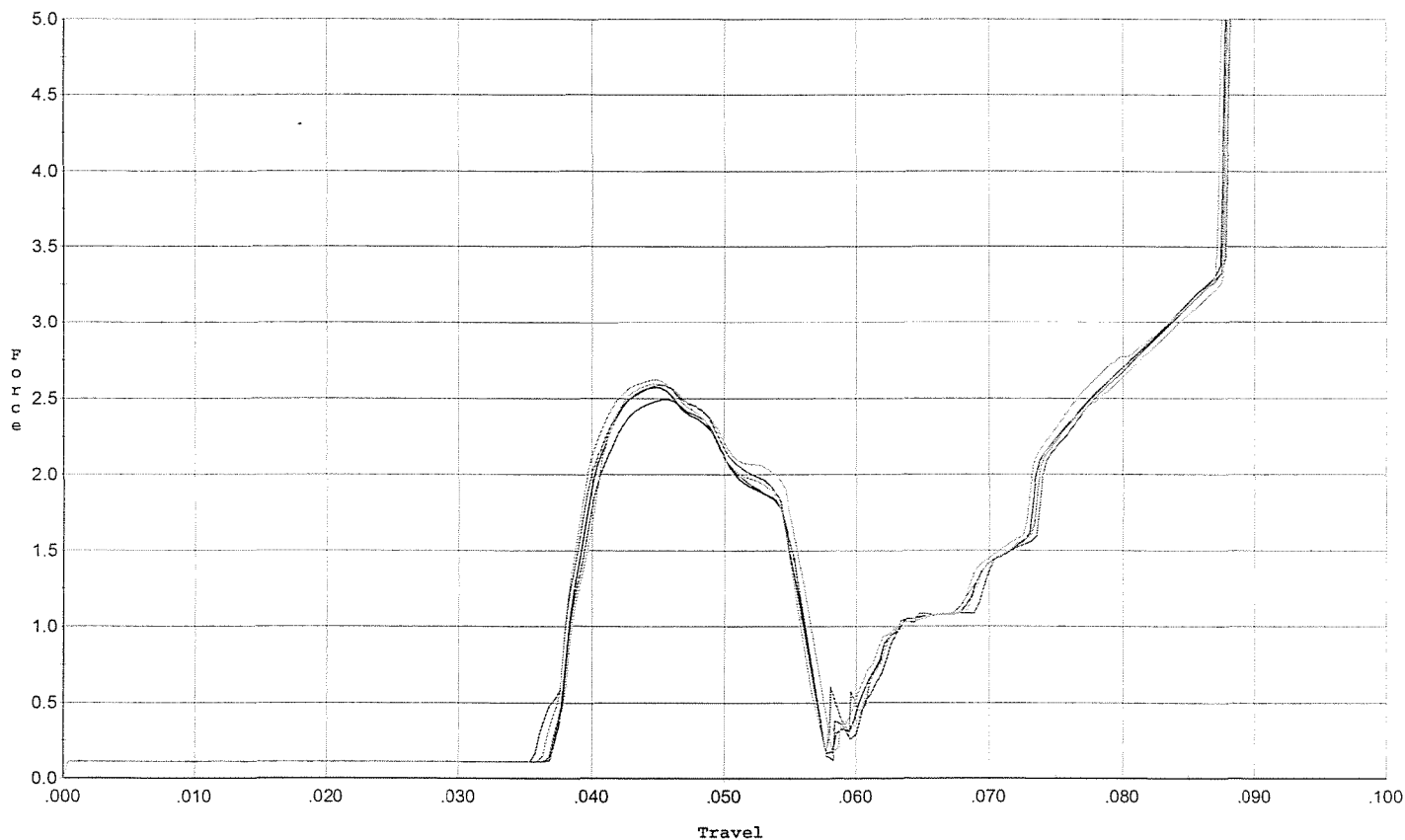
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.053	0.035	0.038	0.041		Set Trigger
2	2.588	0.054	0.036	0.038	0.041		Set Trigger
3	2.577	0.054	0.035	0.038	0.041		Set Trigger
4	2.629	0.055	0.035	0.038	0.043		Set Trigger
5	2.675	0.054	0.035	0.038	0.043		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 2/16/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



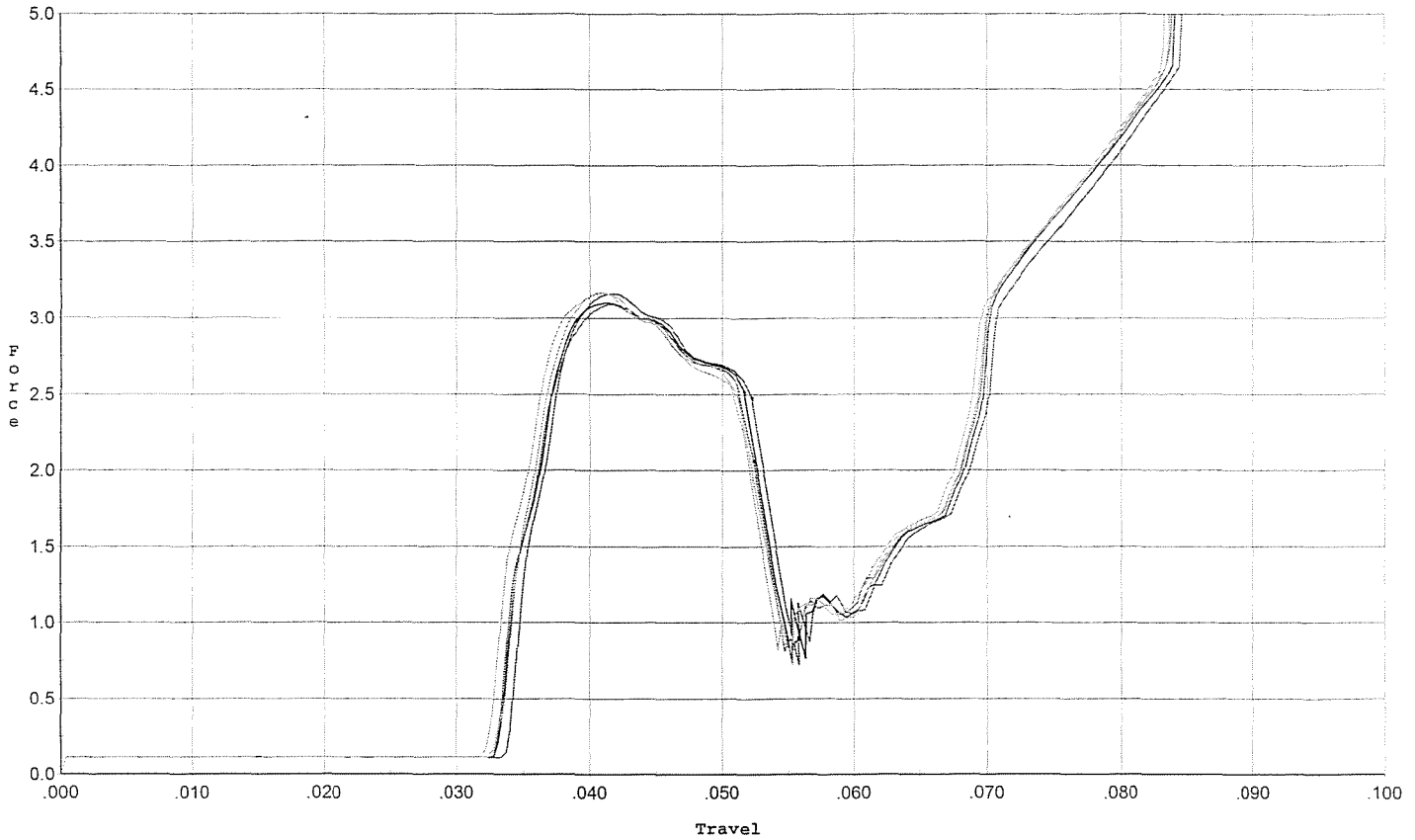
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.055	0.037	0.039	0.041		Set Trigger
2	2.571	0.056	0.037	0.038	0.041		Set Trigger
3	2.588	0.056	0.036	0.038	0.043		Set Trigger
4	2.594	0.056	0.037	0.038	0.043		Set Trigger
5	2.623	0.054	0.037	0.038	0.042		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 2/16/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini. +/- .75 lbs.



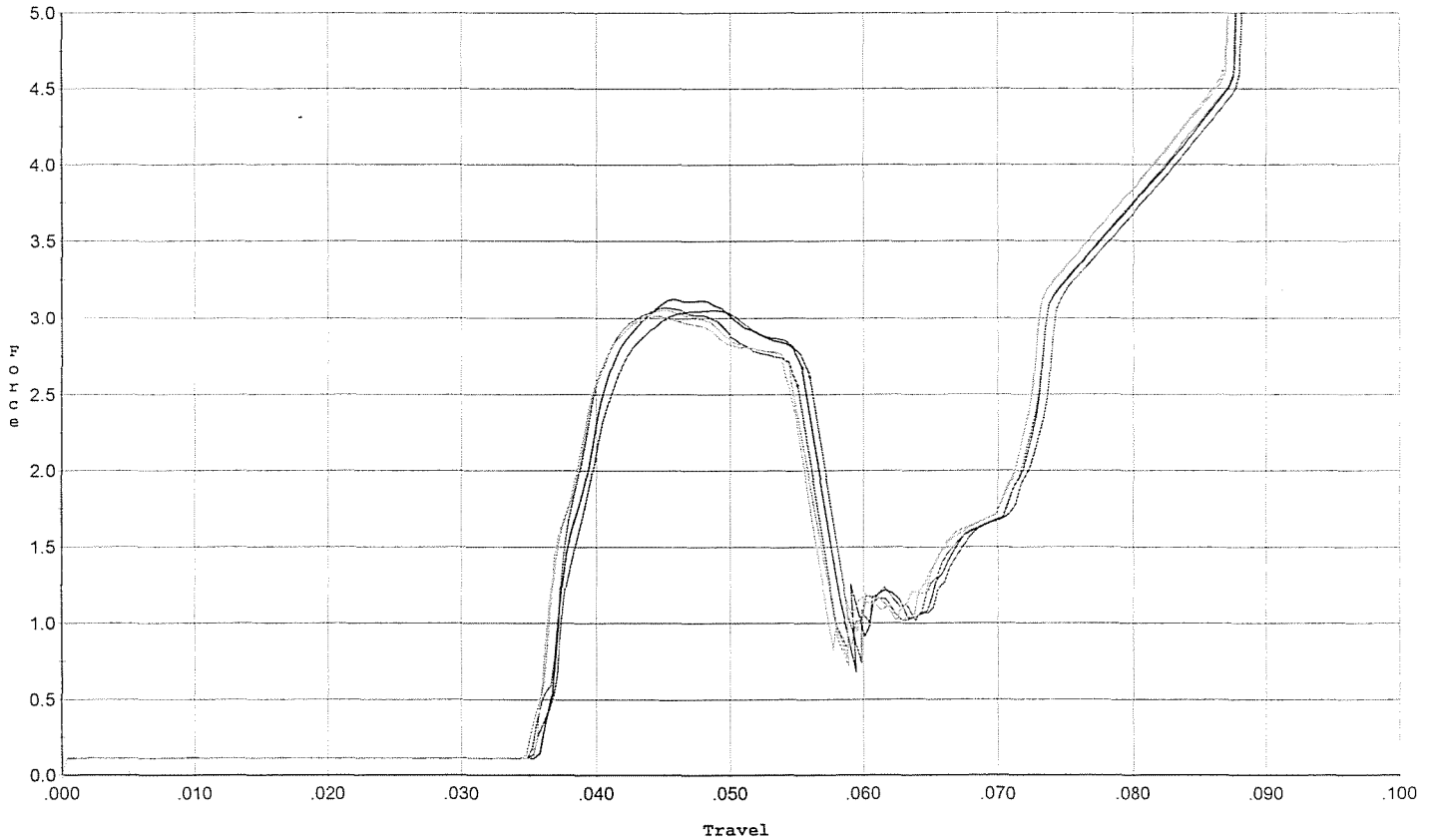
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.160	0.052	0.034	0.036	0.053		Set Trigger
2	3.102	0.052	0.033	0.036	0.053		Set Trigger
3	3.091	0.052	0.033	0.035	0.053		Set Trigger
4	3.162	0.051	0.033	0.036	0.052		Set Trigger
5	3.172	0.052	0.032	0.035	0.054		Set Trigger

AUG 3.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 2/16/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lbs.



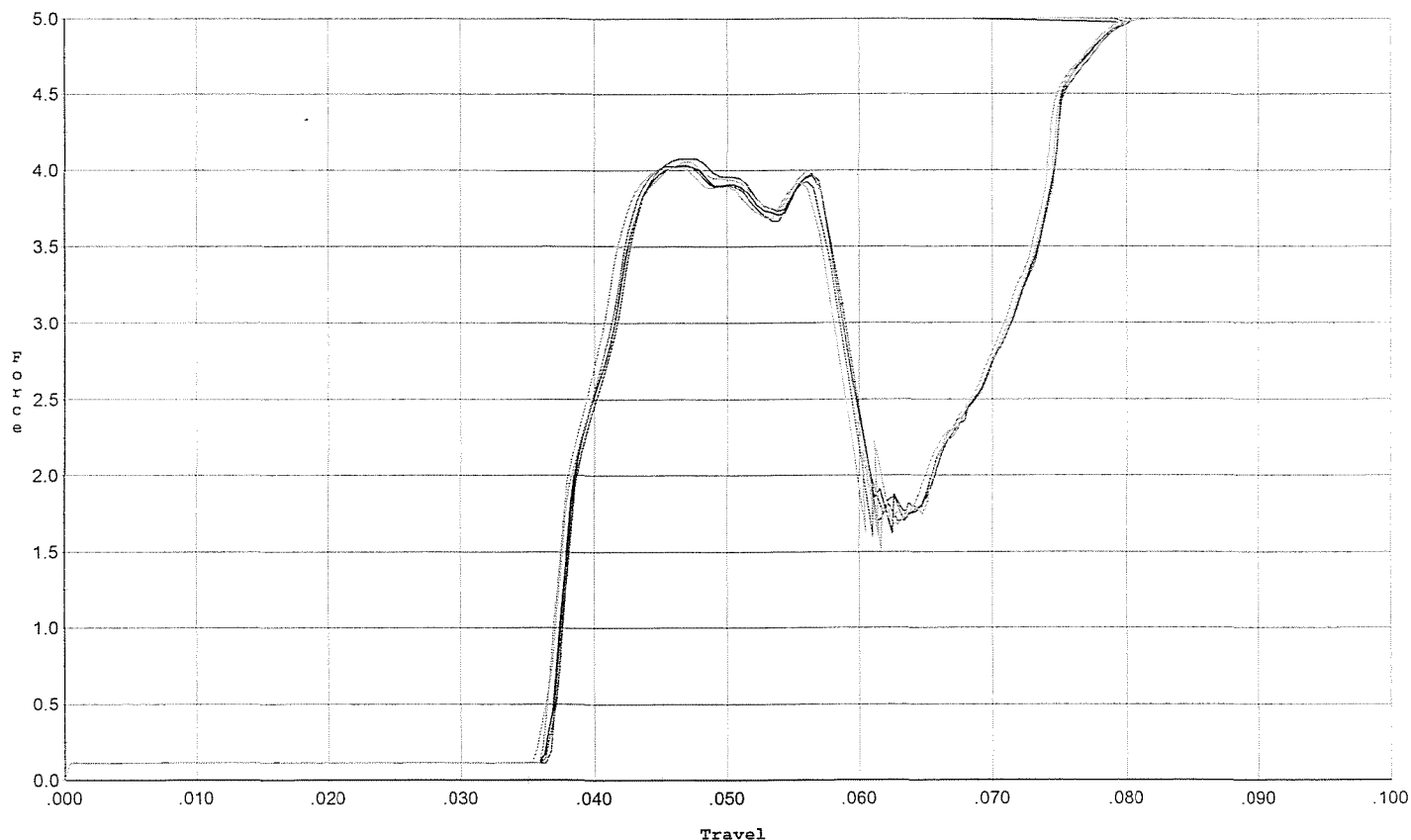
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.052	0.056	0.036	0.037	0.057		Set Trigger
2	3.126	0.055	0.036	0.037	0.057		Set Trigger
3	3.066	0.055	0.035	0.037	0.056		Set Trigger
4	3.017	0.055	0.036	0.037	0.055		Set Trigger
5	3.053	0.056	0.035	0.036	0.057		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 2/16/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



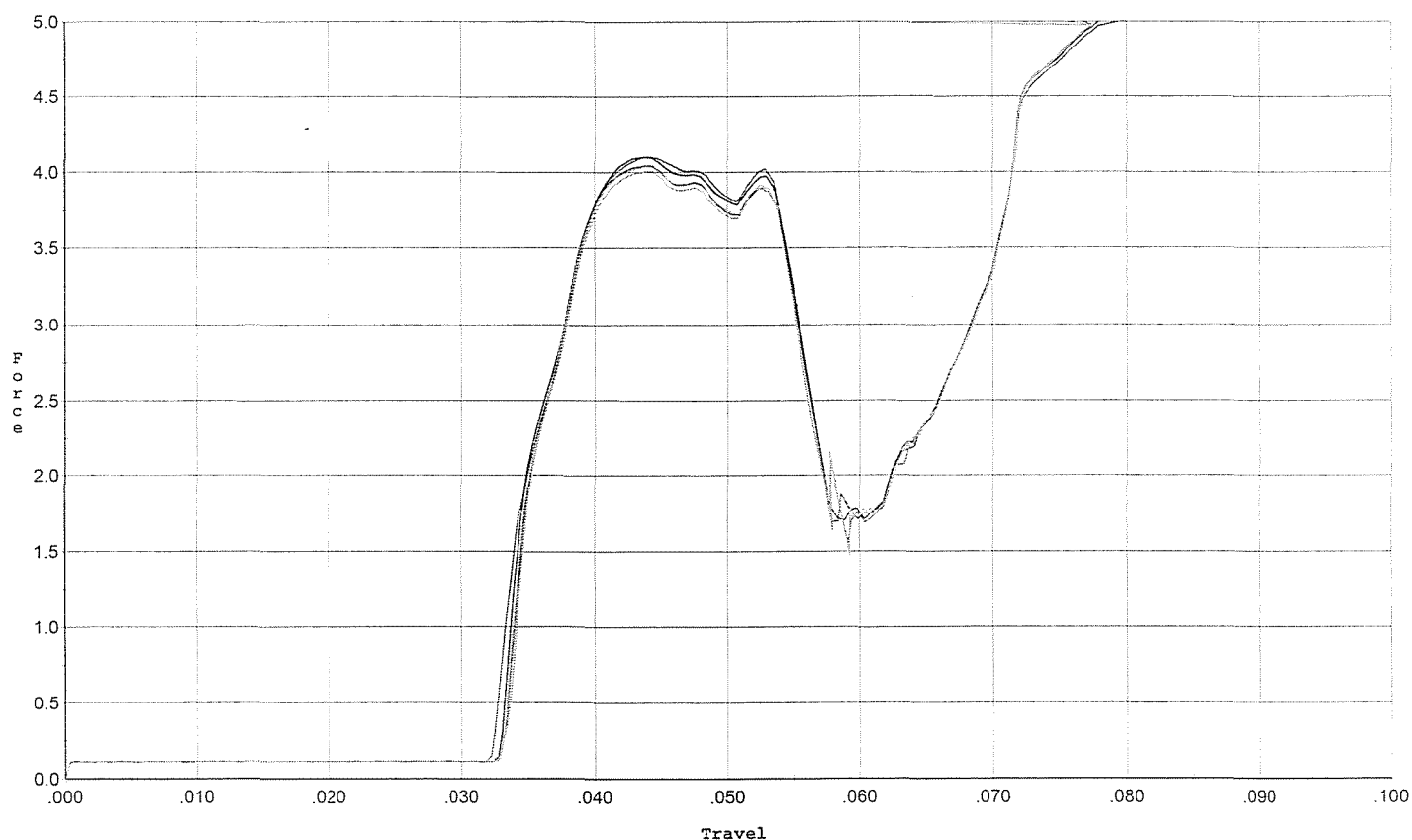
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.059	0.037	0.035	0.081		Set Trigger
2	4.028	0.057	0.036	0.035	0.078		Set Trigger
3	4.034	0.058	0.037	0.035	0.079		Set Trigger
4	4.056	0.057	0.036	0.035	0.079		Set Trigger
5	4.022	0.057	0.036	0.035	0.078		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 2/16/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



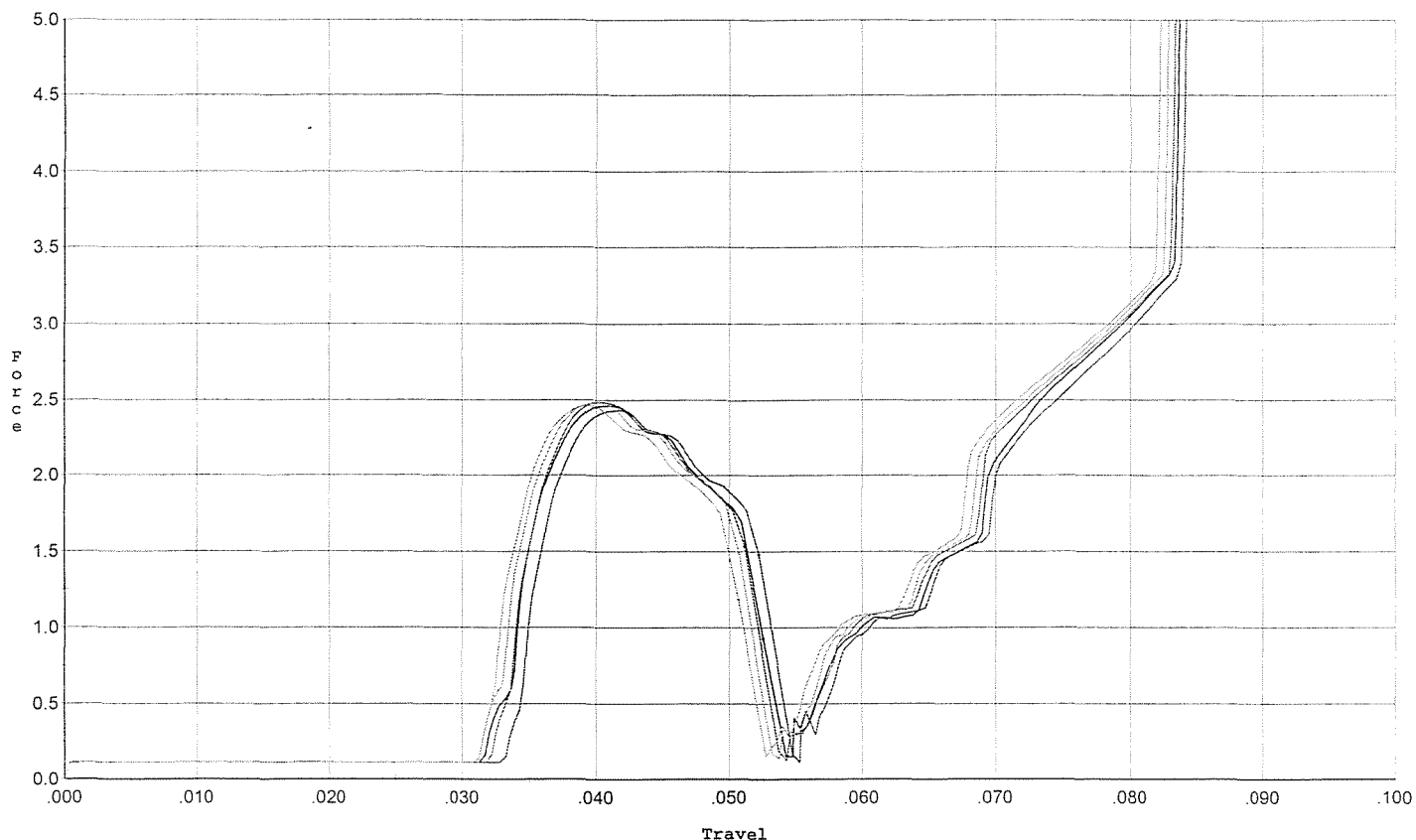
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.100	0.055	0.033	0.033	0.082		Set Trigger
2	4.099	0.054	0.033	0.034	0.079		Set Trigger
3	4.043	0.054	0.033	0.034	0.077		Set Trigger
4	4.041	0.054	0.033	0.034	0.077		Set Trigger
5	4.007	0.054	0.033	0.034	0.077		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 2/16/07

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



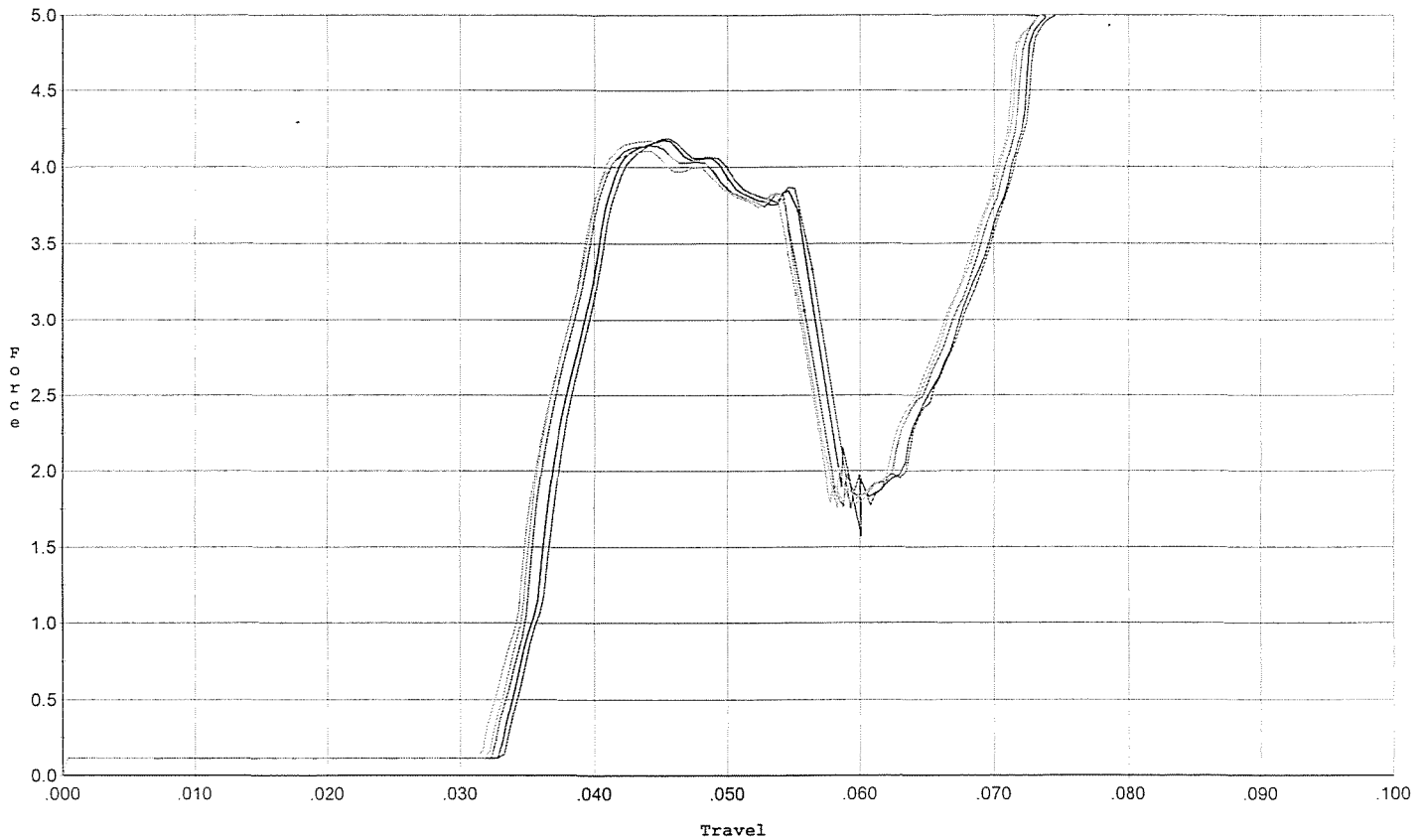
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.052	0.034	0.037	0.041		Set Trigger
2	2.463	0.053	0.032	0.036	0.042		Set Trigger
3	2.491	0.051	0.033	0.036	0.041		Set Trigger
4	2.483	0.051	0.032	0.036	0.041		Set Trigger
5	2.466	0.051	0.032	0.036	0.041		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 2/16/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.056	0.034	0.034	0.081		Set Trigger
2	4.175	0.055	0.033	0.034	0.080		Set Trigger
3	4.141	0.056	0.033	0.034	0.081		Set Trigger
4	4.172	0.054	0.032	0.034	0.079		Set Trigger
5	4.104	0.055	0.032	0.033	0.081		Set Trigger

AUG 4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6635157.__0
FILE DATE AND TIME: 02/28/2007 23:31

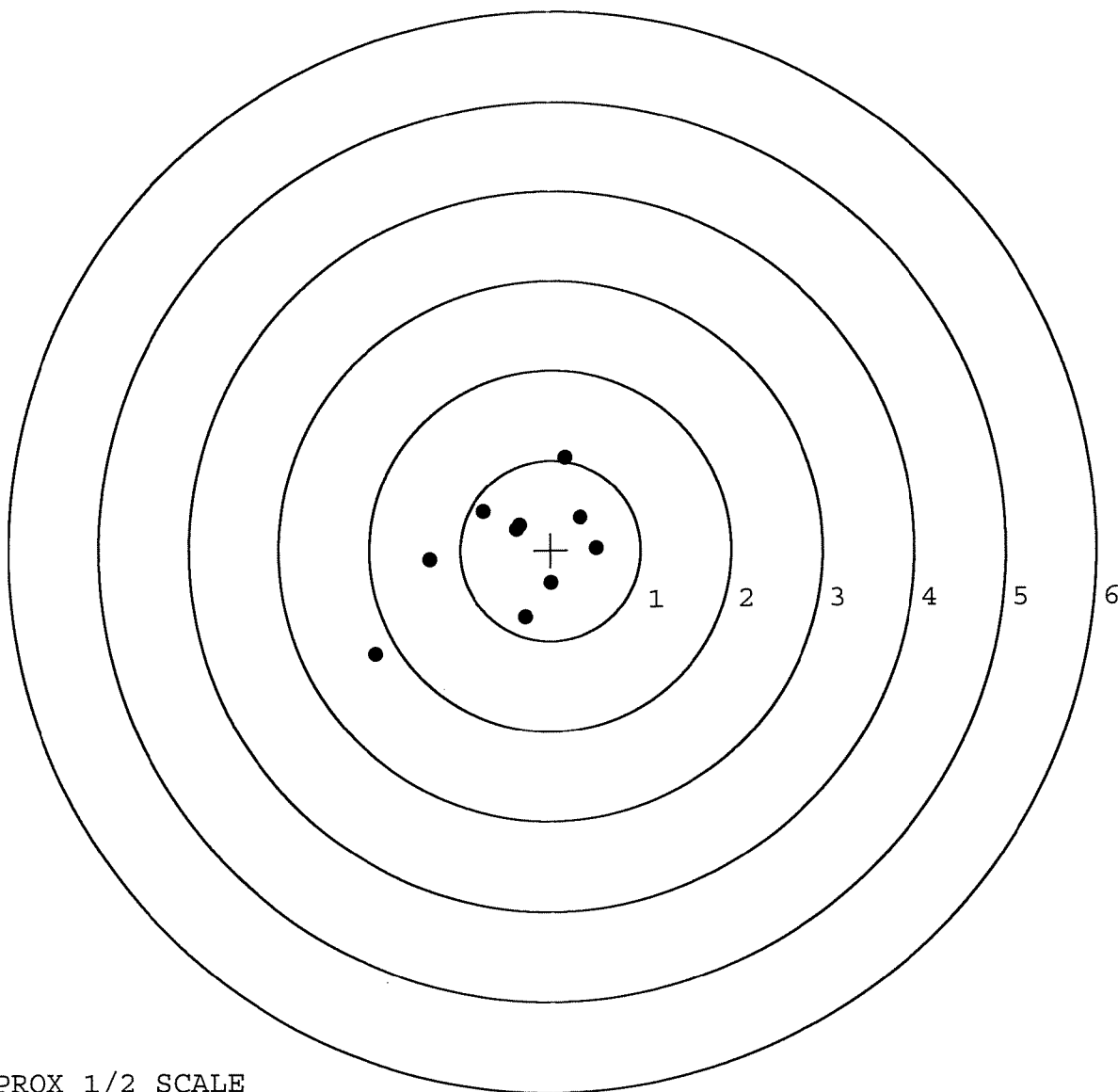
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.128
The Average Y Centroid of the Five Target Set:	0.087
The Average Point of Impact of the Five Target Set:	0.155
The Average Mean Radius of the Five Target Set:	0.834
The Distance from POA to Centroid Target #1:	0.401
The Distance from Centroid Target #2 to Centroid Target #1:	0.358
The Distance from Centroid Target #3 to Centroid Target #1:	0.544
The Distance from Centroid Target #4 to Centroid Target #1:	0.435
The Distance from Centroid Target #5 to Centroid Target #1:	0.239

SERIAL NUMBER: G6635157.___0
TARGET NUMBER: 1
FILE DATE: 02/28/2007
FILE TIME: 23:31

X CENTROID: -0.401
Y CENTROID: -0.001
POA TO CENTROID: 0.401
HORZ SPREAD: 2.451
VERT SPREAD: 2.174
GROUP SPREAD: 3.025
MIN RADIUS: 0.234
MAX RADIUS: 1.917
MEAN RADIUS: 0.813
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-1.336	-0.103
2:	-0.741	0.433
3:	-0.345	0.274
4:	0.164	1.029
5:	0.333	0.360
6:	0.512	0.019
7:	0.005	-0.362
8:	-0.283	-0.745
9:	-1.939	-1.145
10:	-0.377	0.232

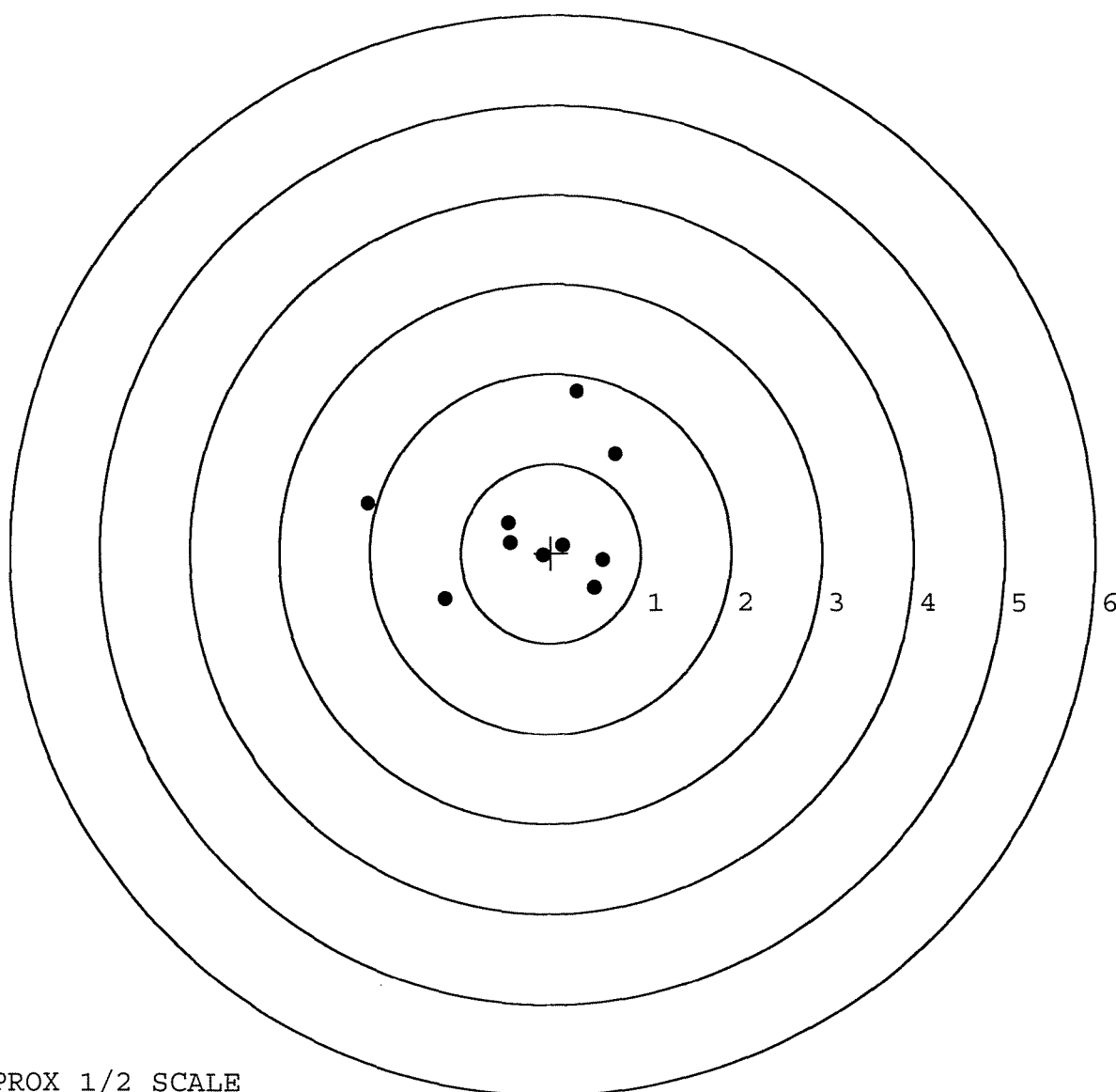


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635157. __0
TARGET NUMBER: 2
FILE DATE: 02/28/2007
FILE TIME: 23:31

	POINT#	X	Y
	1:	-0.450	0.119
	2:	-0.468	0.336
	3:	-0.091	-0.030
	4:	0.130	0.087
	5:	0.574	-0.083
	6:	0.490	-0.390
	7:	0.709	1.103
	8:	0.275	1.805
	9:	-2.032	0.542
	10:	-1.170	-0.507

X CENTROID: -0.203
Y CENTROID: 0.298
POA TO CENTROID: 0.361
HORZ SPREAD: 2.741
VERT SPREAD: 2.312
GROUP SPREAD: 2.798
MIN RADIUS: 0.267
MAX RADIUS: 1.845
MEAN RADIUS: 0.906
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 8

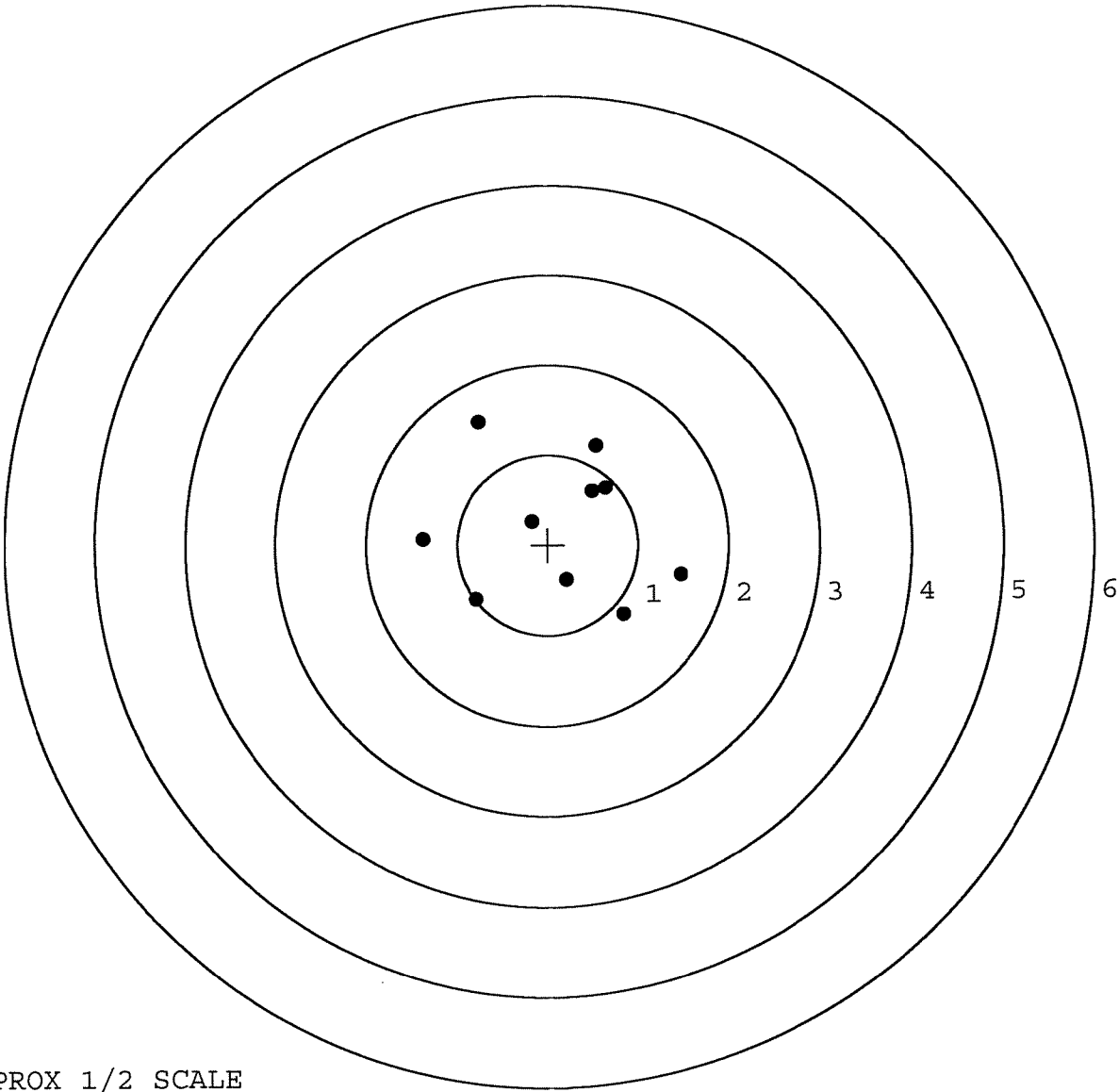


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635157.___0
TARGET NUMBER: 3
FILE DATE: 02/28/2007
FILE TIME: 23:31

X CENTROID: 0.109
Y CENTROID: 0.190
POA TO CENTROID: 0.219
HORZ SPREAD: 2.847
VERT SPREAD: 2.152
GROUP SPREAD: 2.878
MIN RADIUS: 0.295
MAX RADIUS: 1.488
MEAN RADIUS: 0.997
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.495	0.593
2:	0.643	0.624
3:	0.541	1.099
4:	-0.754	1.370
5:	-1.375	0.072
6:	-0.179	0.256
7:	-0.795	-0.597
8:	0.204	-0.391
9:	0.836	-0.782
10:	1.472	-0.348



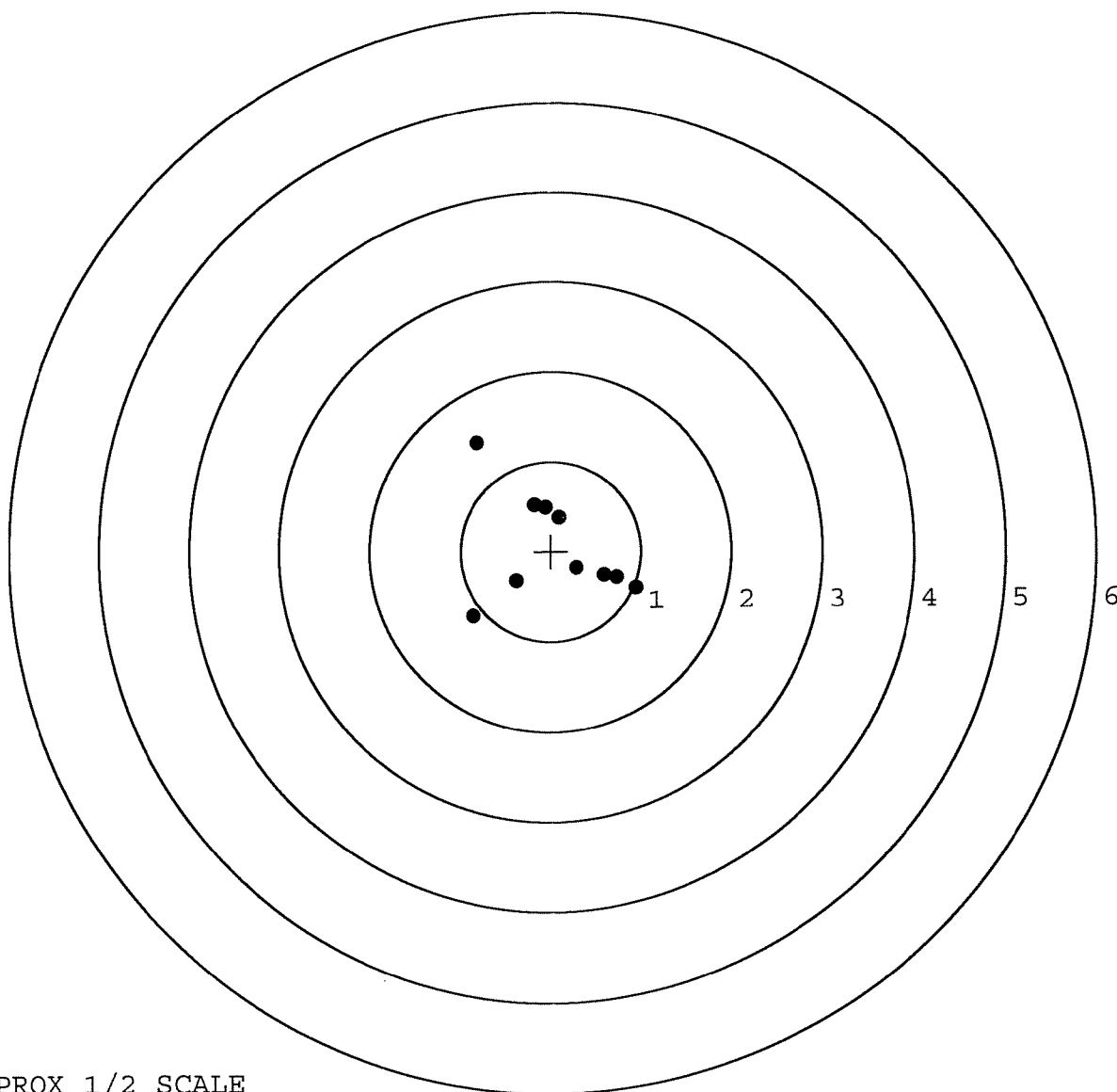
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635157. __0
TARGET NUMBER: 4
FILE DATE: 02/28/2007
FILE TIME: 23:31

X CENTROID: 0.032
Y CENTROID: 0.038
POA TO CENTROID: 0.050
HORZ SPREAD: 1.807
VERT SPREAD: 1.936
GROUP SPREAD: 2.405
MIN RADIUS: 0.337
MAX RADIUS: 1.455
MEAN RADIUS: 0.728

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.819	1.217
2:	-0.186	0.515
3:	0.087	0.374
4:	-0.864	-0.719
5:	-0.381	-0.329
6:	0.282	-0.188
7:	0.592	-0.267
8:	0.943	-0.420
9:	0.730	-0.299
10:	-0.060	0.493

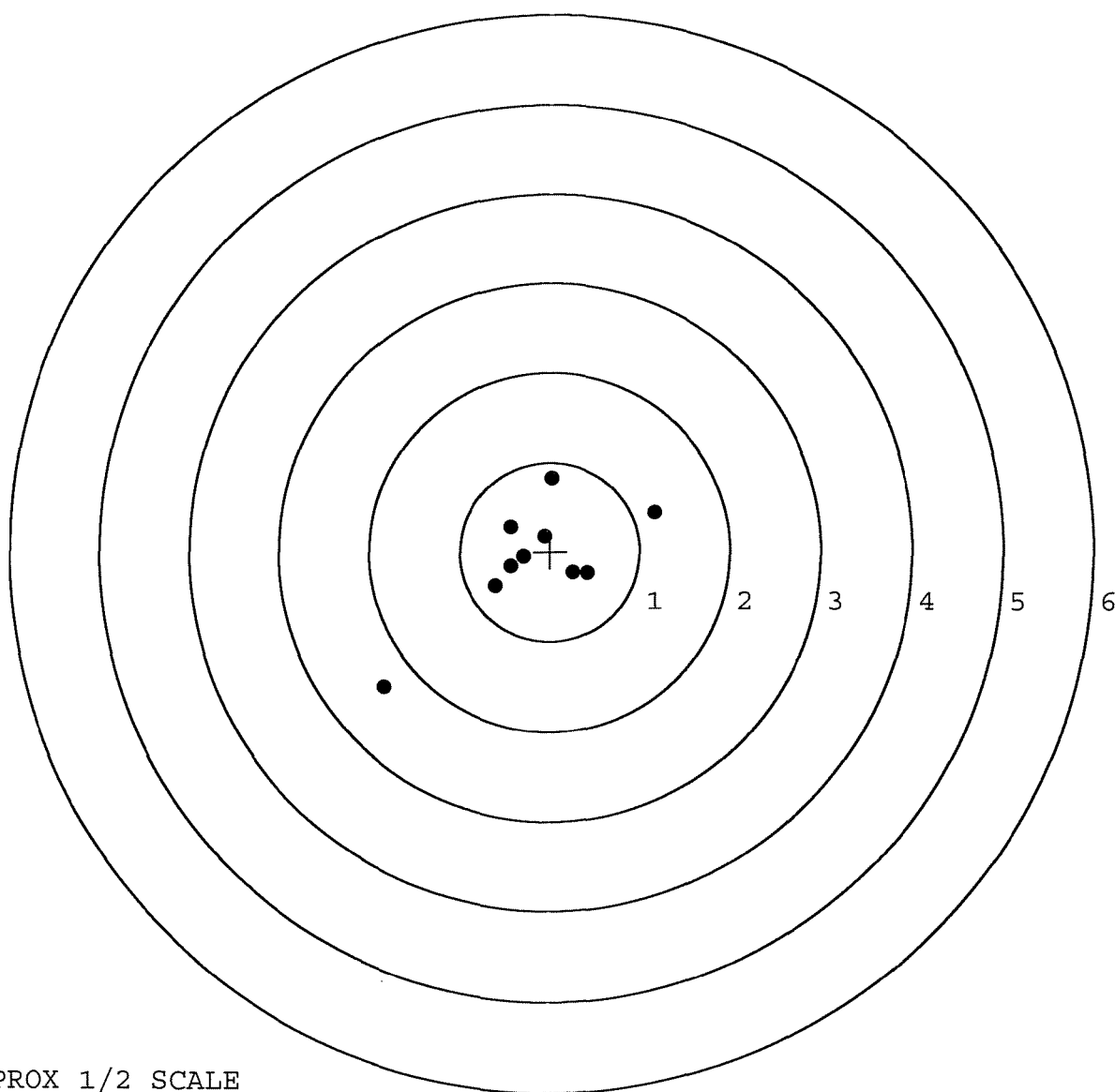


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6635157.___0
 TARGET NUMBER: 5
 FILE DATE: 02/28/2007
 FILE TIME: 23:31

X CENTROID: -0.178
 Y CENTROID: -0.088
 POA TO CENTROID: 0.199
 HORZ SPREAD: 2.991
 VERT SPREAD: 2.334
 GROUP SPREAD: 3.569
 MIN RADIUS: 0.114
 MAX RADIUS: 2.176
 MEAN RADIUS: 0.725
 # IN 1 IN DIAMETER: 5
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.022	0.826
2:	1.164	0.439
3:	0.424	-0.241
4:	0.255	-0.237
5:	-0.434	0.275
6:	-0.065	0.168
7:	-0.287	-0.054
8:	-0.430	-0.165
9:	-0.604	-0.385
10:	-1.827	-1.508



TARGET APPROX 1/2 SCALE