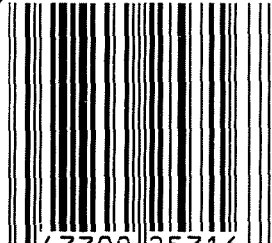


G663 7682

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC

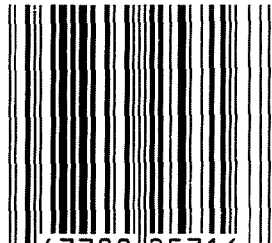


0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

SERIAL NO.



66637682

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



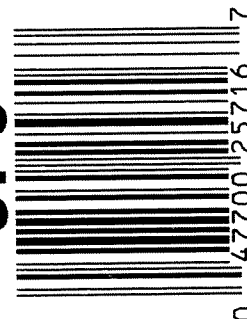
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6637682

UPC



DD FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6637682

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		4-4-07	RTZ
420	ASSEMBLE ACTION		4-4-07	RTZ
430	ASSEMBLE TO STOCK		4-4-07	TRW
440	PROOF		4-4-07	TRW
460	CHECK HEADSPACE	INSPECTED	4-4-07	TRW
470	DIS-ASSEMBLE ACTION	APR 09 2007	4-5-07	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR <u>APD</u>	4-9-07	APD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-9-07	CW
510	DRILL AND TAP SIGHT HOLES		4-5-07	SD
520	GOFF BLAST BBL / REC		4/9/07	(A)
530 & 540	APPLY COATINGS (BARREL ACTION)			
	(BOLT)		4-13-09	W?
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/20/07	APD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/20/07	APD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/20/07	APD
	D) OIL FIRING PIN ASSEMBLY		4/20/07	APD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

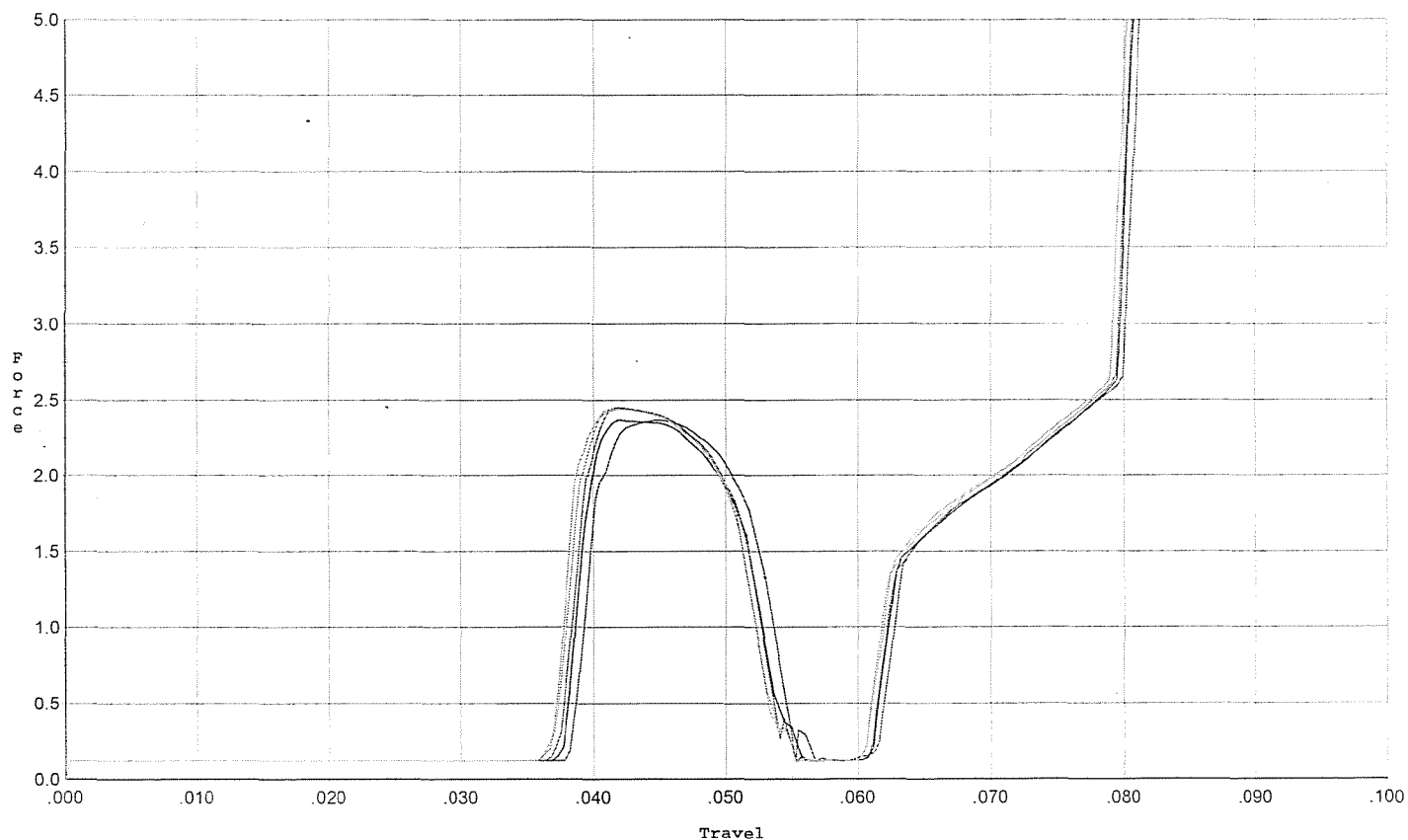
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.5</u>	4-23-07	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.75</u>	4-23-07	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.027</u> <u>.026</u>	4-23-07	TRW
	J) ASSEMBLE STOCK		4/20/07	RP.D.
	K) ASSEMBLE SWIVEL STUDS		4/24/07	RP.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4/24/07	RP.D.
	M) IRON SIGHT ALIGNMENT		4/24/07	RP.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4/24/07	RP.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4/21/07	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-21-07	SD
670	FINAL INSPECTION A) HEADSPACE		4/24/07	RP.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.28</u> <u>2.57</u> <u>2.25</u> <u>2.28</u>	4-23-07	TRW
	C) FUNCTION		4/24/07	RP.D.
690	PACK		4/25/07	RP.D.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/20/07

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



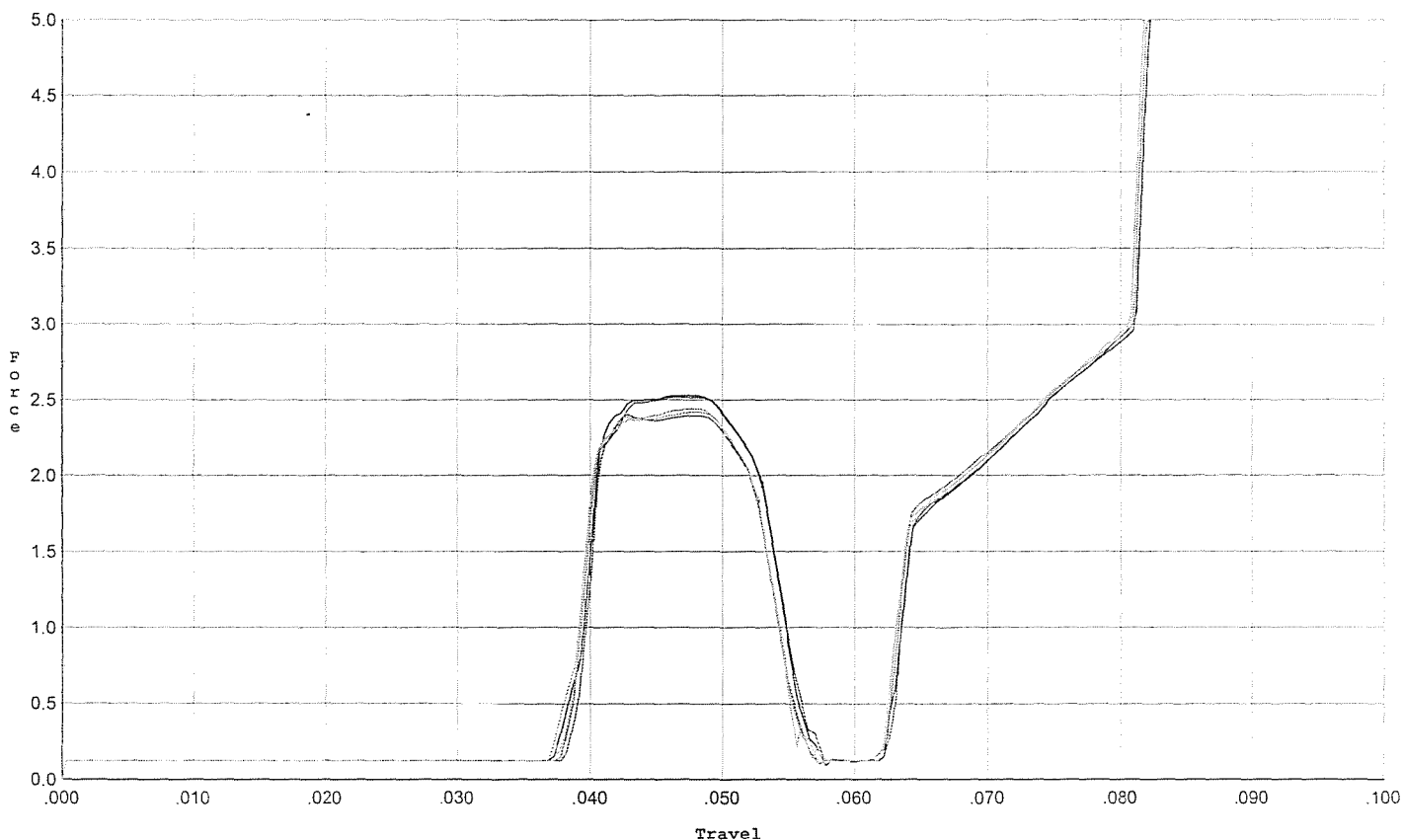
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.372	0.053	0.038	0.036	0.034		Set Trigger
2	2.372	0.052	0.038	0.036	0.033		Set Trigger
3	2.453	0.052	0.037	0.036	0.035		Set Trigger
4	2.442	0.051	0.037	0.036	0.035		Set Trigger
5	2.443	0.051	0.037	0.036	0.035		Set Trigger

AVG 2.41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 4/20/07

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



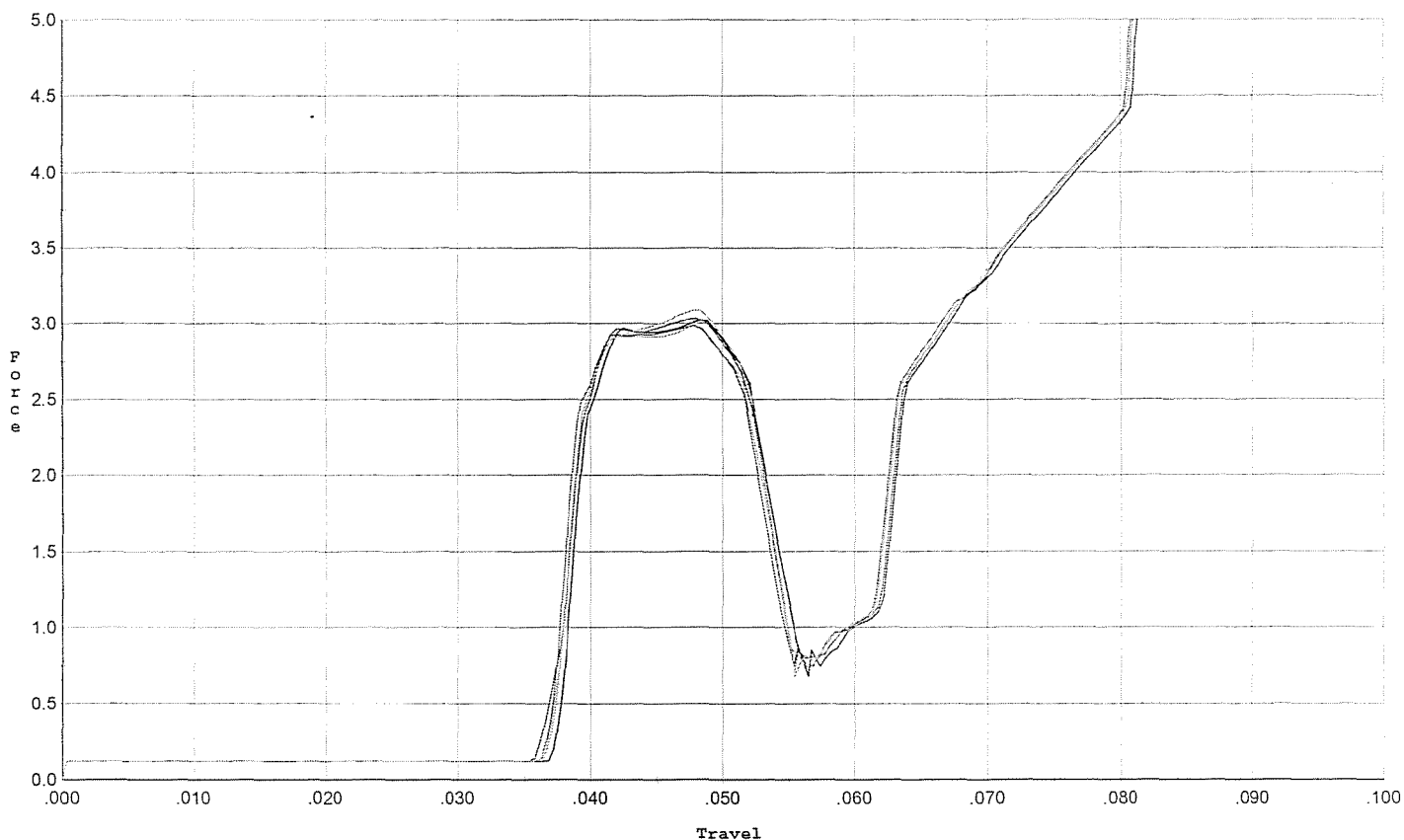
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.053	0.038	0.036	0.038		Set Trigger
2	2.530	0.053	0.038	0.036	0.039		Set Trigger
3	2.407	0.053	0.038	0.036	0.036		Set Trigger
4	2.420	0.053	0.038	0.036	0.037		Set Trigger
5	2.443	0.053	0.037	0.036	0.037		Set Trigger

AVG 2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 4/20/07

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



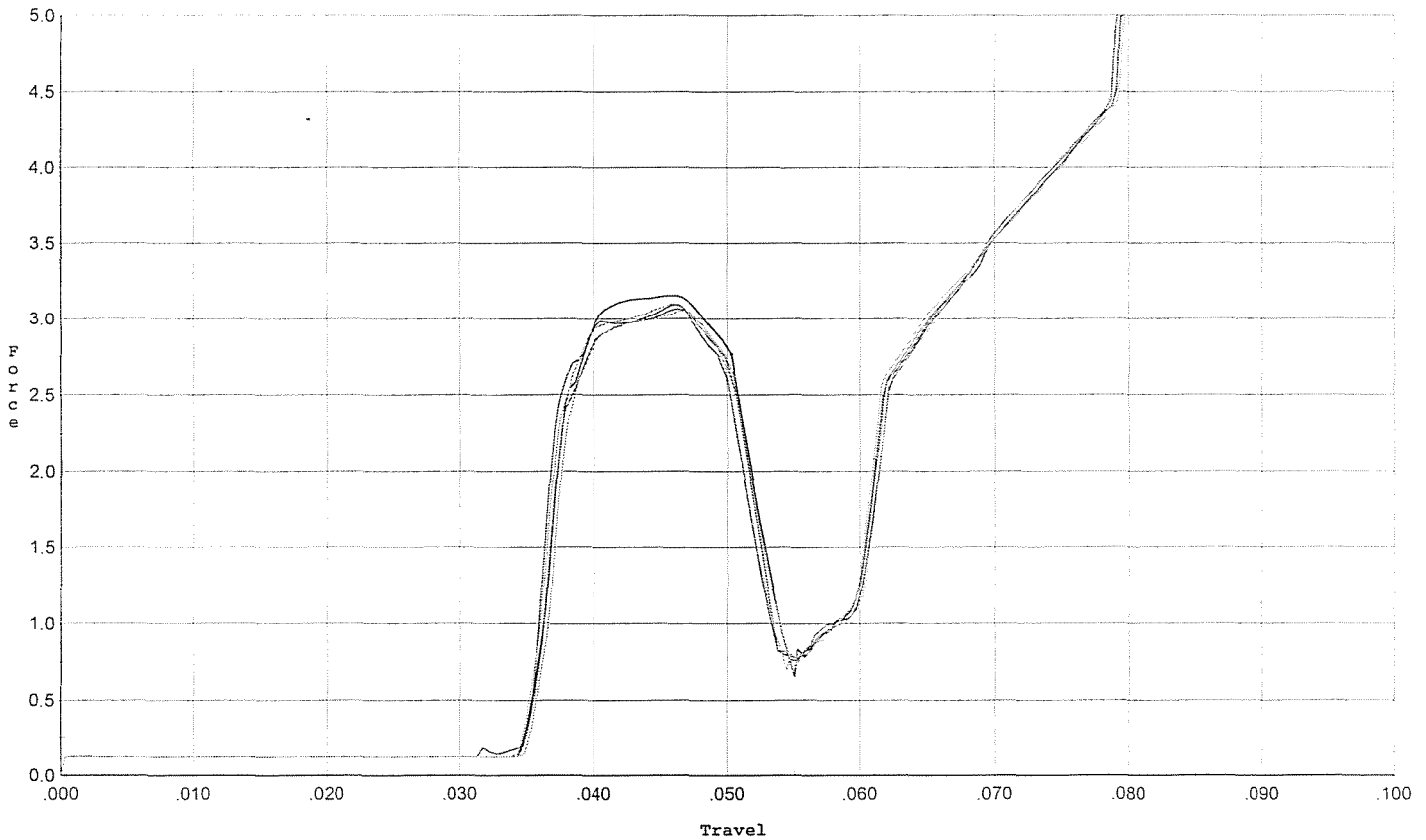
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.035	0.052	0.036	0.034	0.047		Set Trigger
2	3.023	0.052	0.037	0.035	0.045		Set Trigger
3	2.986	0.052	0.037	0.035	0.046		Set Trigger
4	2.982	0.053	0.037	0.034	0.047		Set Trigger
5	3.090	0.052	0.037	0.034	0.047		Set Trigger

AVG 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/20/07

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



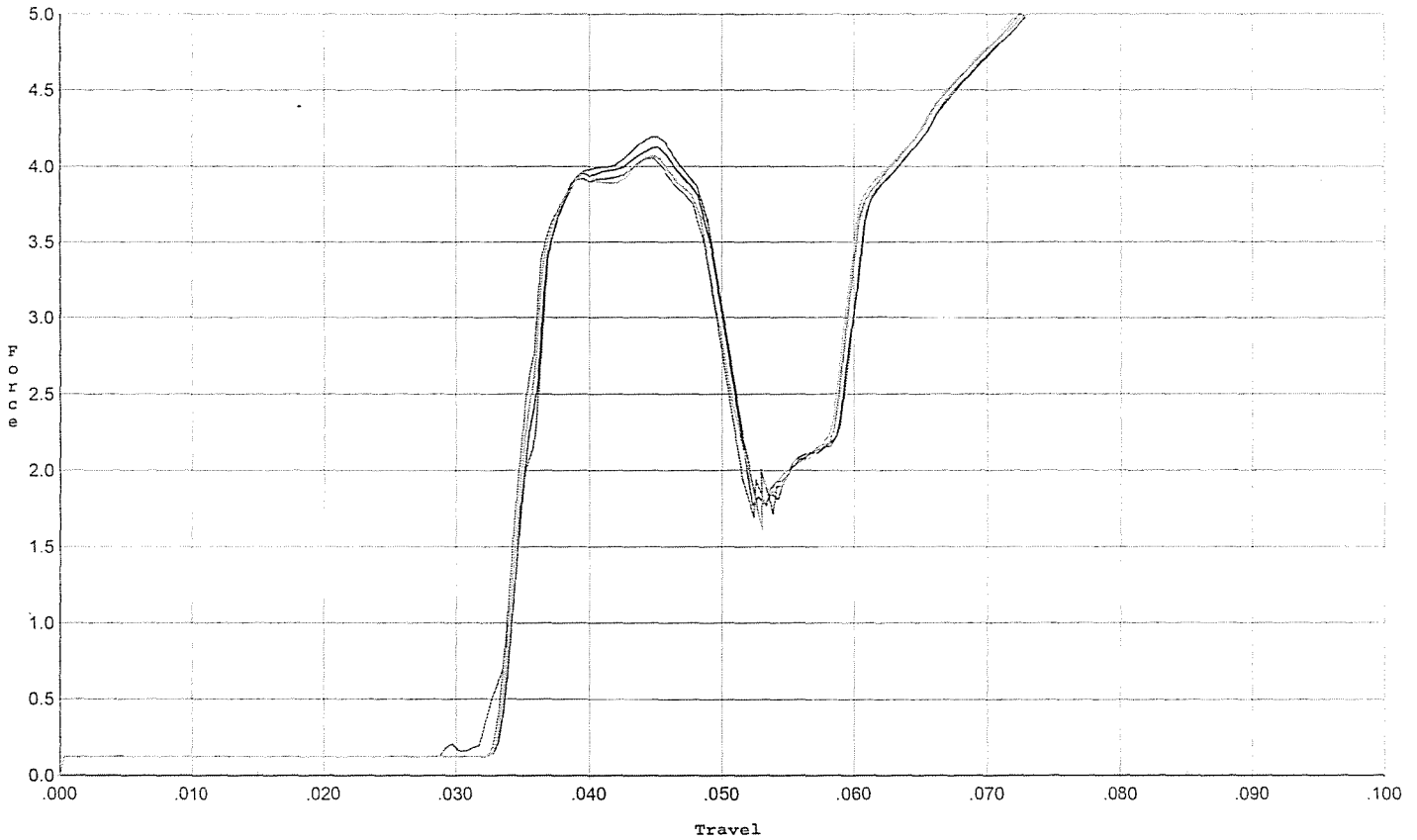
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.050	0.035	0.035	0.047		Set Trigger
2	3.155	0.050	0.035	0.035	0.048		Set Trigger
3	3.067	0.051	0.035	0.035	0.047		Set Trigger
4	3.054	0.051	0.035	0.035	0.046		Set Trigger
5	3.099	0.050	0.035	0.035	0.046		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/20/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



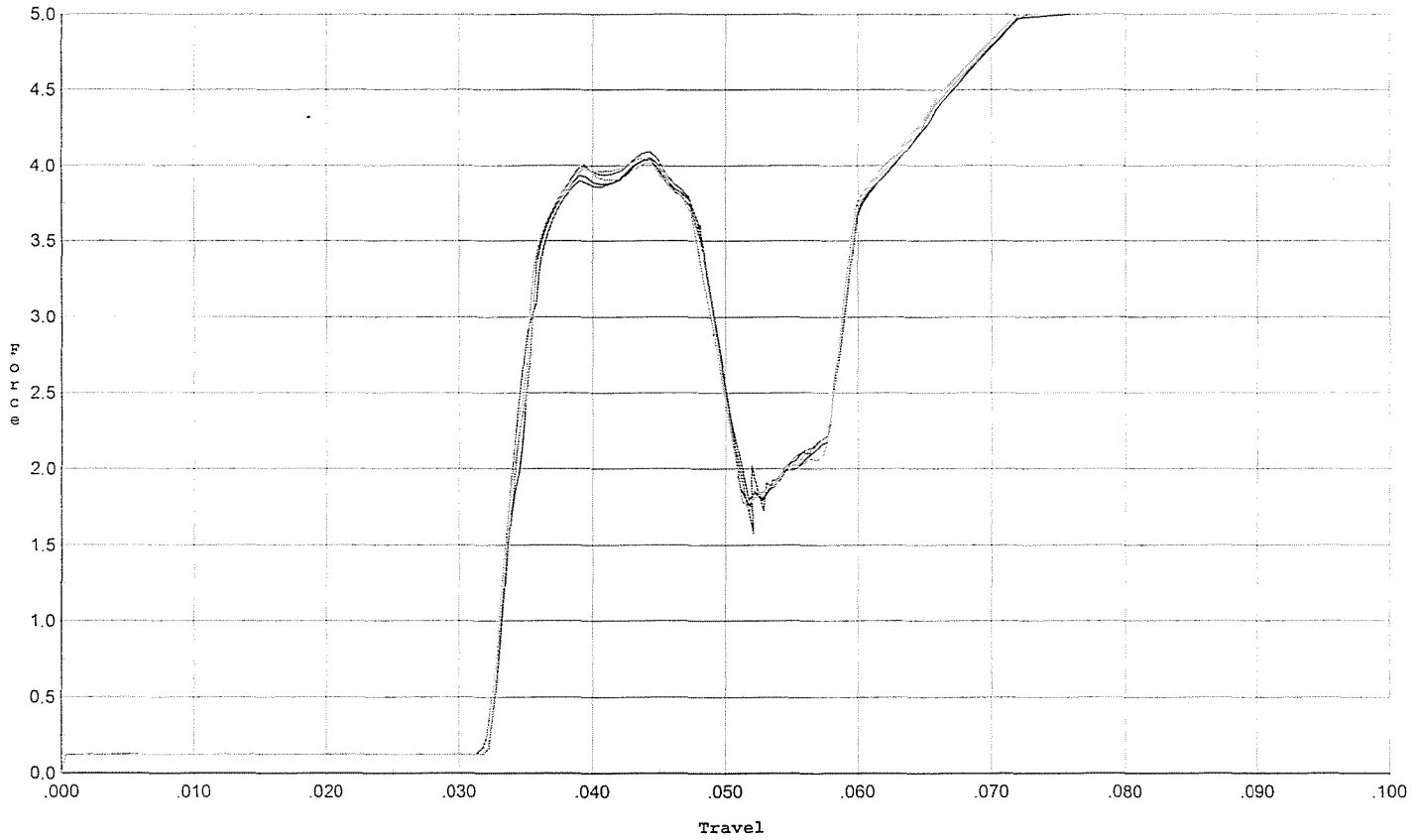
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.049	0.029	0.032	0.063		Set Trigger
2	4.128	0.049	0.033	0.033	0.062		Set Trigger
3	4.056	0.049	0.033	0.033	0.061		Set Trigger
4	4.073	0.048	0.033	0.033	0.061		Set Trigger
5	4.065	0.048	0.033	0.033	0.061		Set Trigger

AVG 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 4/20/07

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



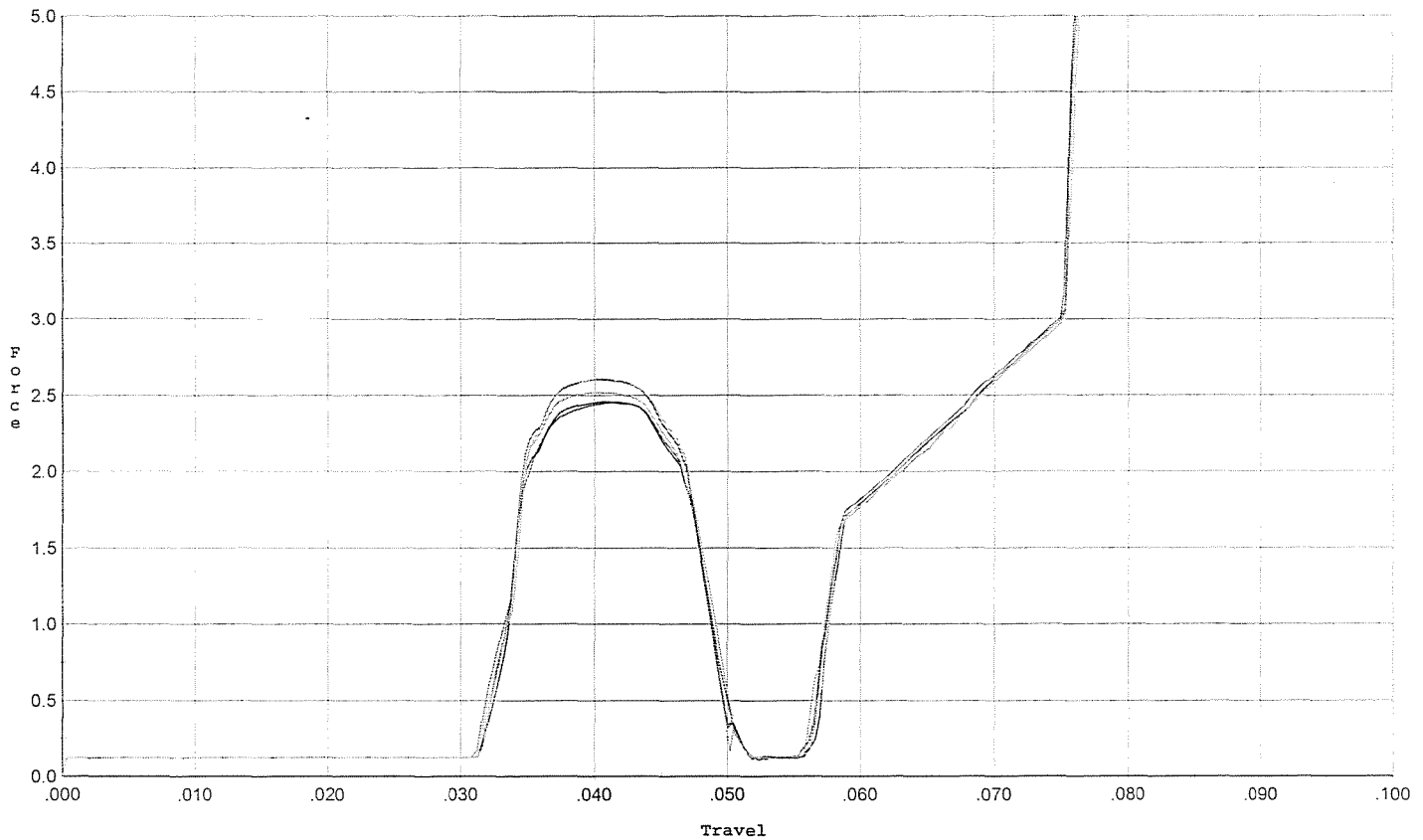
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.048	0.032	0.032	0.062		Set Trigger
2	4.034	0.048	0.032	0.032	0.061		Set Trigger
3	4.092	0.048	0.033	0.033	0.061		Set Trigger
4	4.013	0.048	0.032	0.032	0.061		Set Trigger
5	4.050	0.049	0.032	0.032	0.063		Set Trigger

AVG 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/20/07

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



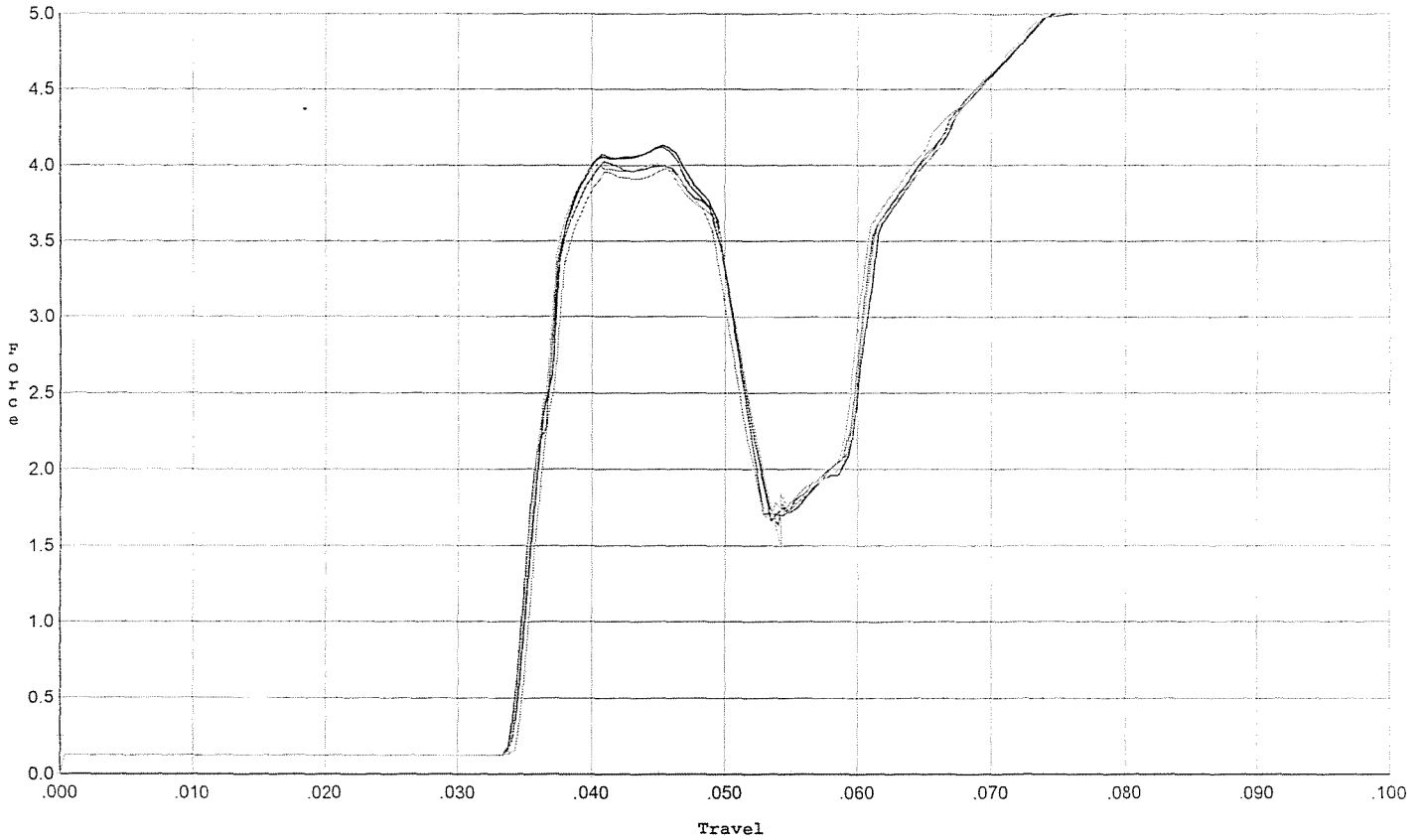
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.458	0.047	0.032	0.034	0.036		Set Trigger
2	2.458	0.047	0.032	0.034	0.036		Set Trigger
3	2.605	0.047	0.032	0.034	0.038		Set Trigger
4	2.600	0.049	0.032	0.034	0.039		Set Trigger
5	2.519	0.047	0.032	0.034	0.037		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 4/20/07

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.120	0.050	0.034	0.033	0.062		Set Trigger
2	4.132	0.049	0.034	0.033	0.062		Set Trigger
3	4.024	0.050	0.034	0.033	0.061		Set Trigger
4	3.974	0.050	0.035	0.033	0.059		Set Trigger
5	4.012	0.049	0.034	0.033	0.060		Set Trigger

AVG 4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6637682.___0
FILE DATE AND TIME: 04/21/2007 14:37

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

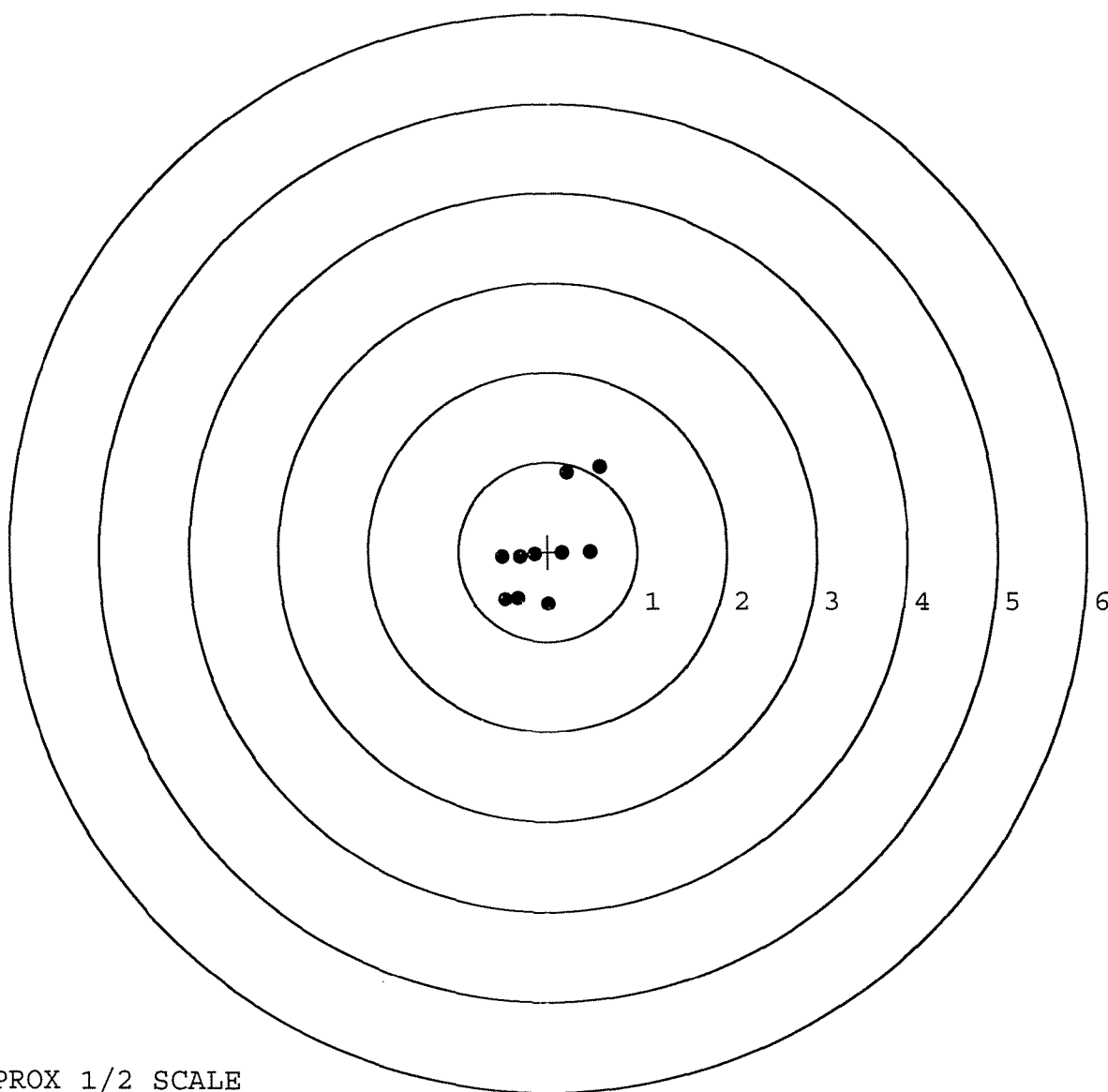
The Average X Centroid of the Five Target Set:	0.225
The Average Y Centroid of the Five Target Set:	-0.057
The Average Point of Impact of the Five Target Set:	0.232
The Average Mean Radius of the Five Target Set:	0.837
The Distance from POA to Centroid Target #1:	0.036
The Distance from Centroid Target #2 to Centroid Target #1:	0.310
The Distance from Centroid Target #3 to Centroid Target #1:	0.126
The Distance from Centroid Target #4 to Centroid Target #1:	0.899
The Distance from Centroid Target #5 to Centroid Target #1:	0.238

SERIAL NUMBER: G6637682. __0
TARGET NUMBER: 1
FILE DATE: 04/21/2007
FILE TIME: 14:37

X CENTROID: -0.036
Y CENTROID: 0.000
POA TO CENTROID: 0.036
HORZ SPREAD: 1.093
VERT SPREAD: 1.528
GROUP SPREAD: 1.820
MIN RADIUS: 0.120
MAX RADIUS: 1.129
MEAN RADIUS: 0.551

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.152	-0.031
2:	-0.308	-0.060
3:	-0.512	-0.066
4:	-0.474	-0.538
5:	-0.334	-0.523
6:	-0.006	-0.583
7:	0.155	-0.017
8:	0.479	-0.012
9:	0.581	0.945
10:	0.209	0.885

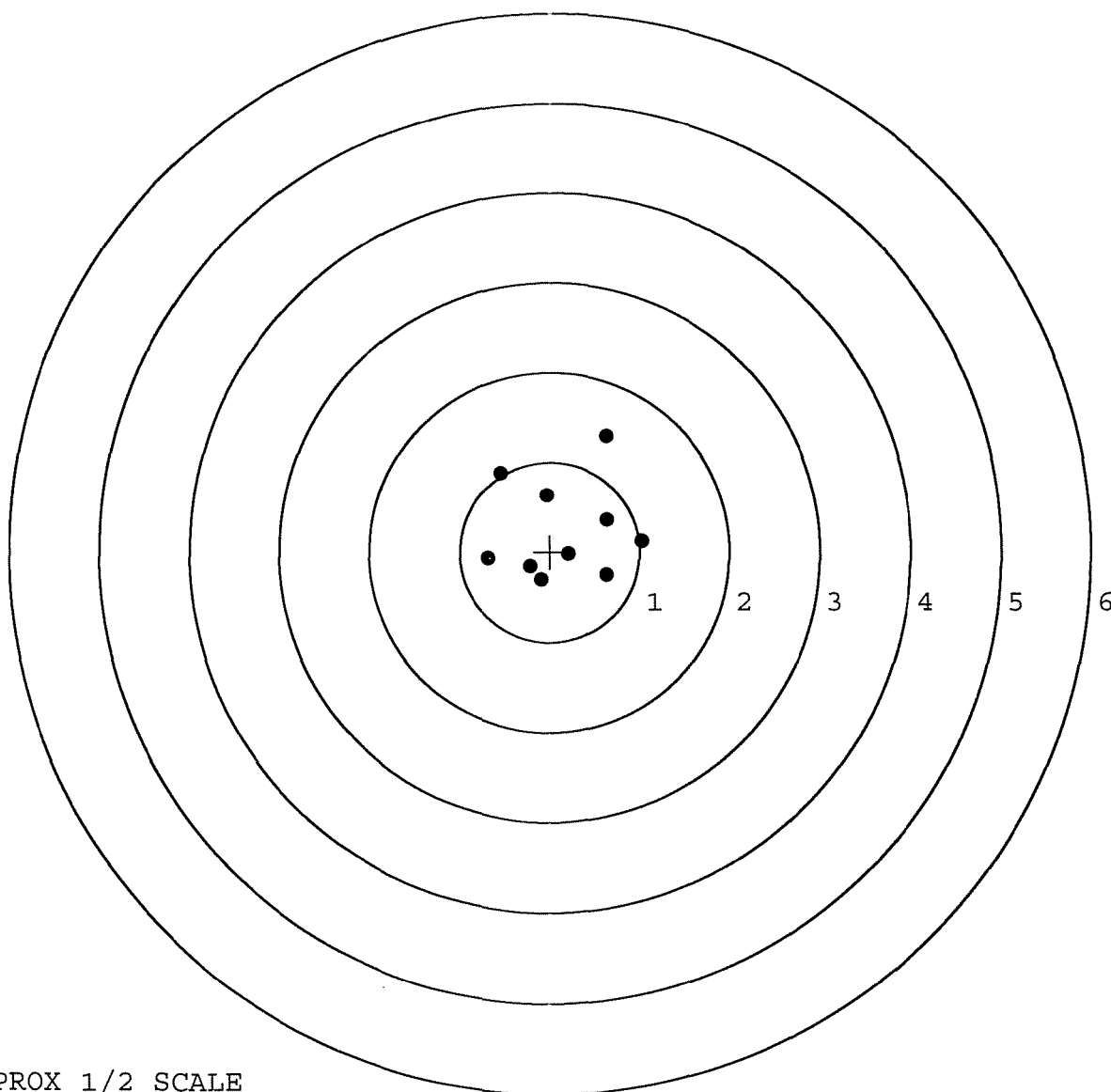


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6637682.____0
TARGET NUMBER: 2
FILE DATE: 04/21/2007
FILE TIME: 14:37

X CENTROID: 0.155
Y CENTROID: 0.243
POA TO CENTROID: 0.289
HORZ SPREAD: 1.710
VERT SPREAD: 1.597
GROUP SPREAD: 1.900
MIN RADIUS: 0.275
MAX RADIUS: 1.149
MEAN RADIUS: 0.693
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.543	0.876
2:	-0.036	0.631
3:	0.633	1.288
4:	1.023	0.116
5:	0.638	0.358
6:	0.635	-0.256
7:	0.206	-0.027
8:	-0.098	-0.309
9:	-0.220	-0.166
10:	-0.687	-0.078

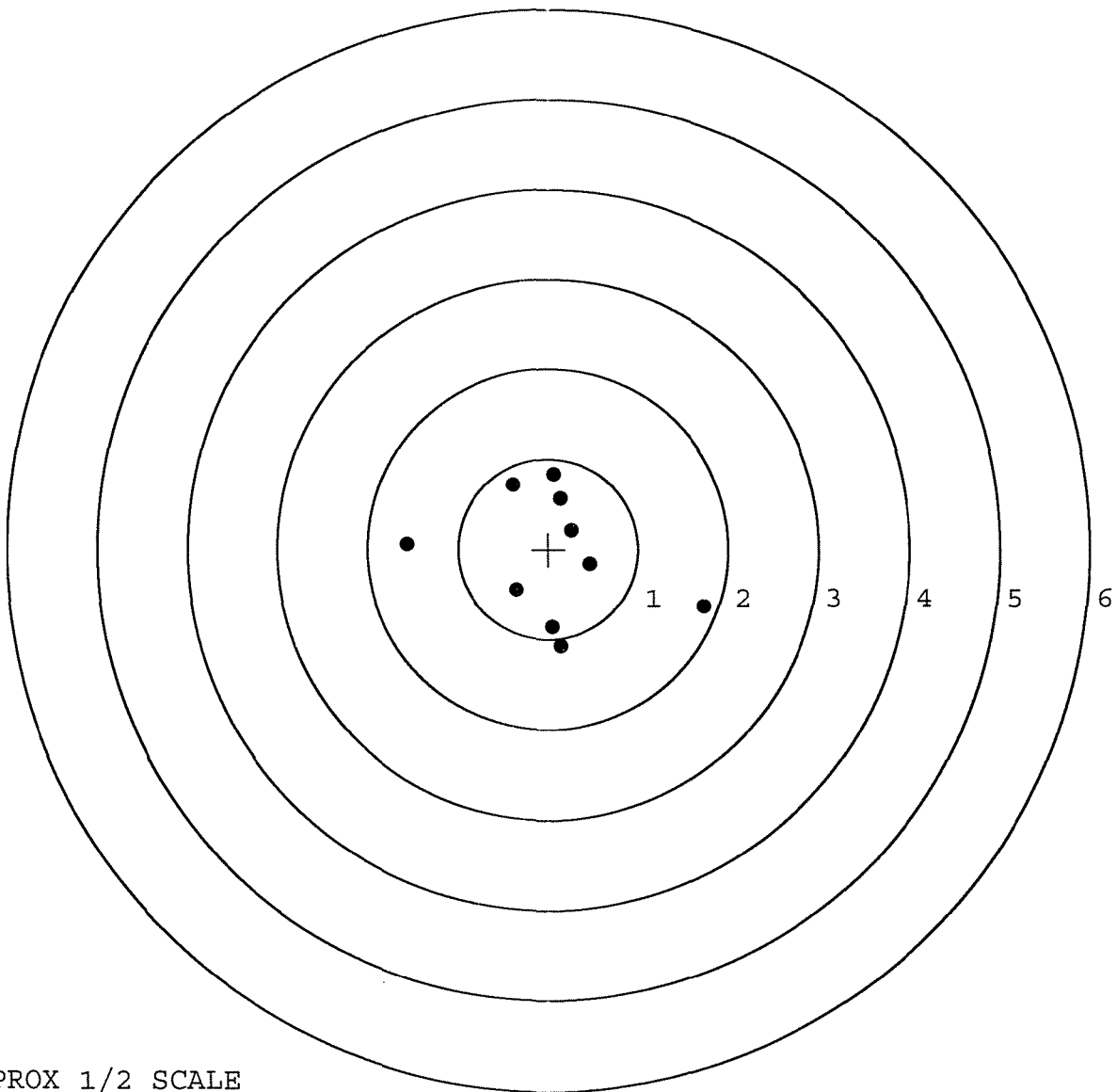


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6637682. __ 0
TARGET NUMBER: 3
FILE DATE: 04/21/2007
FILE TIME: 14:37

X CENTROID: 0.055
Y CENTROID: -0.086
POA TO CENTROID: 0.103
HORZ SPREAD: 3.301
VERT SPREAD: 1.913
GROUP SPREAD: 3.373
MIN RADIUS: 0.356
MAX RADIUS: 1.771
MEAN RADIUS: 0.899
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.387	0.709
2:	0.066	0.827
3:	0.137	0.560
4:	0.254	0.209
5:	0.466	-0.170
6:	1.737	-0.641
7:	0.146	-1.086
8:	0.053	-0.871
9:	-0.355	-0.456
10:	-1.564	0.054

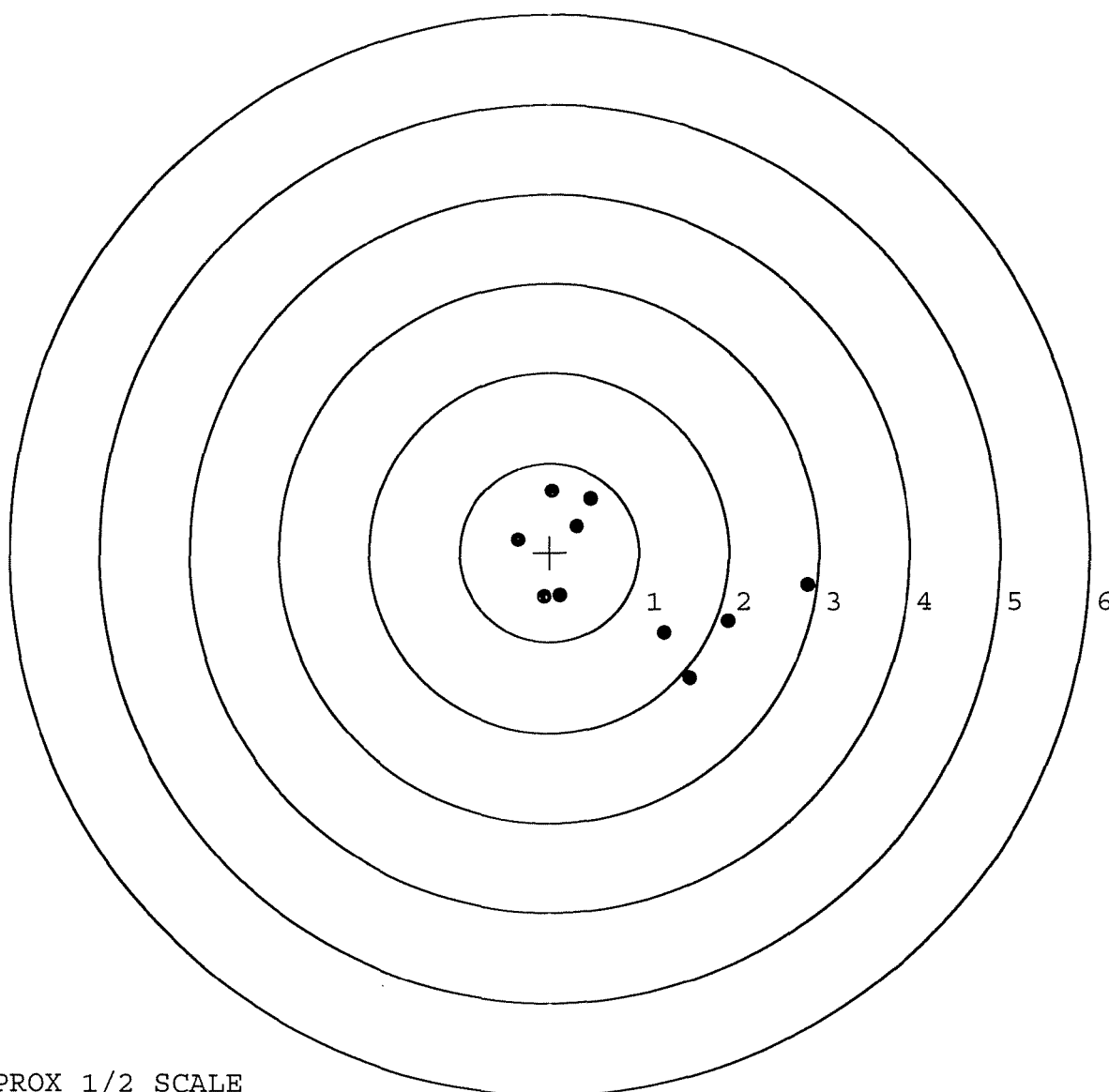


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6637682. 0
TARGET NUMBER: 4
FILE DATE: 04/21/2007
FILE TIME: 14:37

X CENTROID: 0.821
Y CENTROID: -0.271
POA TO CENTROID: 0.865
HORZ SPREAD: 3.232
VERT SPREAD: 2.092
GROUP SPREAD: 3.273
MIN RADIUS: 0.733
MAX RADIUS: 2.060
MEAN RADIUS: 1.132
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.353	0.144
2:	0.029	0.689
3:	0.461	0.603
4:	0.306	0.291
5:	0.118	-0.480
6:	-0.064	-0.499
7:	1.278	-0.912
8:	1.563	-1.403
9:	1.993	-0.774
10:	2.879	-0.372

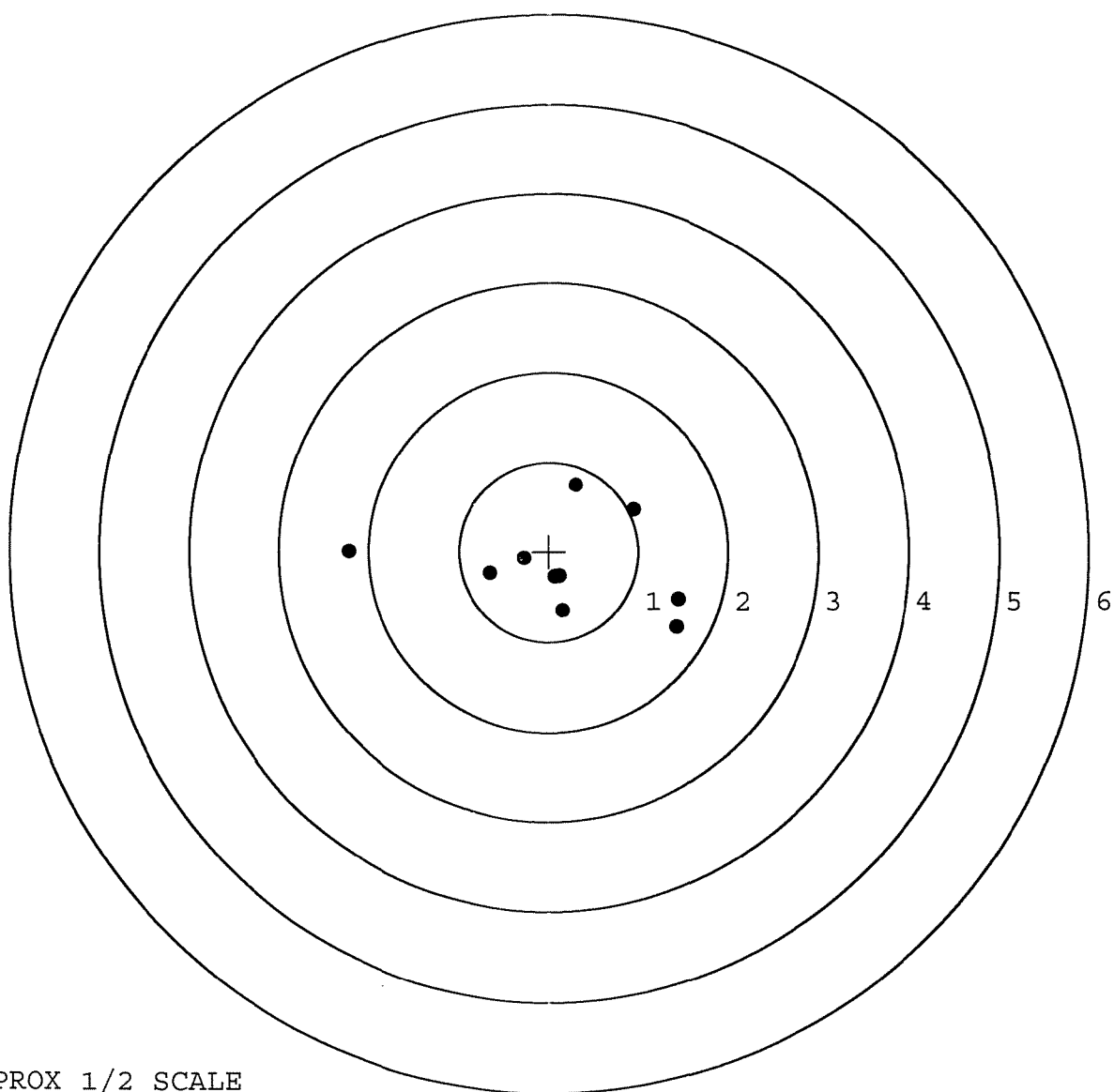


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6637682. __0
TARGET NUMBER: 5
FILE DATE: 04/21/2007
FILE TIME: 14:37

X CENTROID: 0.129
Y CENTROID: -0.172
POA TO CENTROID: 0.215
HORZ SPREAD: 3.670
VERT SPREAD: 1.583
GROUP SPREAD: 3.744
MIN RADIUS: 0.106
MAX RADIUS: 2.360
MEAN RADIUS: 0.909
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.301	0.740
2:	0.951	0.470
3:	1.444	-0.534
4:	1.425	-0.843
5:	0.151	-0.657
6:	-0.114	-0.277
7:	-0.279	-0.076
8:	-0.660	-0.244
9:	-2.226	-0.012
10:	0.066	-0.286



TARGET APPROX 1/2 SCALE