

6236257

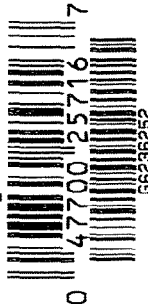
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



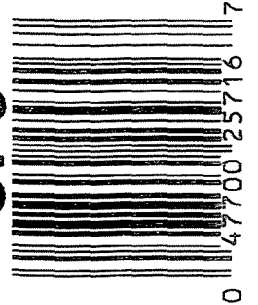
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236252

UPC



46 FORM

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this item.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
G6236252

ORDER NO. **25716**

46

16WW

5716 G6236252

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



SERIAL NO.



~~ISRAELI~~ GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # G6236252

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		7/22/02	RL
600	PROOF		7/22/02	RL
607	CHECK HEADSPACE		7/23/02	RL
610	DIS-ASSEMBLE GUN	MAGNA - FLUX INSPECTED JUL 23 2002	7/23/02	RL
612	MAGNAFLUX BARREL ACTION	OPERATOR <u>RL</u>		
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER		7/23/02	JD
617	DRILL AND TAP SIGHT HOLES		7-24-02	AC
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)		7-26	TA
	(BOLT)		7-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		8/5/02	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/5/02	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/5/02	DA
	D) OIL FIRING PIN ASSEMBLY		8/5/02	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE		8/5/02	DA

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>4.5</u> <u>4.5</u> <u>4.0</u>	8-15-02	DA
CONT.	G) SAFETY OFF FORCE	<u>3.5</u> <u>3.9</u> <u>3.5</u>	8/15/02	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.020</u> <u>.021</u> <u>.021</u>	8/15/02	DA
	J) ASSEMBLE STOCK		8-6-02	RW
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8/15/02	RL
	M) IRON SIGHT ALIGNMENT		8/15/02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8/15/02	RL
640	GALLERY TEST AND TARGET		8-9-02	L
	A) MALFUNCTIONS		8-9-02	L
	B) PIERCED PRIMERS		8-9-02	L
645	INSPECT FOR LIVE AMMO		8-9-02	L
655	FINAL INSPECTION A) HEADSPACE		8/15/02	RW
	B) TRIGGER PULL	<u>229</u> <u>232</u> <u>229</u> <u>230</u> <u>223</u>	8/15/02	RL
	C) FUNCTION		8/15/02	RL
660	PACK		8-15-02	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. 66236252

DATE 8-1-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.51	2.26	2.66	MIN. SETTING,
PULL #2	2.28	2.31	2.54	NO AVG. OF 5
PULL #3	2.32	2.15	2.75	READINGS ACCEPT-
PULL #4	2.68	2.11	2.66	ABLE LESS THAN 2#
PULL #5	2.77	2.28	2.67	
TOTAL	12.56	11.11	13.22	
AVG.	2.51	2.22	2.64	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.31	3.30	
PULL #2	3.20	3.02	
PULL #3	3.34	3.05	
PULL #4	3.26	3.11	
PULL #5	3.37	3.40	
TOTAL	16.48	15.88	
AVG.	3.29	3.17	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURAC
PULL #1	4.31	4.05		4.37
PULL #2	4.08	3.94		4.14
PULL #3	4.28	4.16		4.33
PULL #4	4.36	4.01		4.25
PULL #5	4.25	3.99		4.00
TOTAL	21.28	20.15		21.09
AVG.	4.25	4.03		4.21

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236252.___0
FILE DATE AND TIME: 08/10/2002 11:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.058
The Average Y Centroid of the Five Target Set:	0.069
The Average Point of Impact of the Five Target Set:	0.091
The Average Mean Radius of the Five Target Set:	0.698
The Distance from POA to Centroid Target #1:	0.396
The Distance from Centroid Target #2 to Centroid Target #1:	0.356
The Distance from Centroid Target #3 to Centroid Target #1:	0.360
The Distance from Centroid Target #4 to Centroid Target #1:	0.529
The Distance from Centroid Target #5 to Centroid Target #1:	0.442

SERIAL NUMBER: G6236252. 0

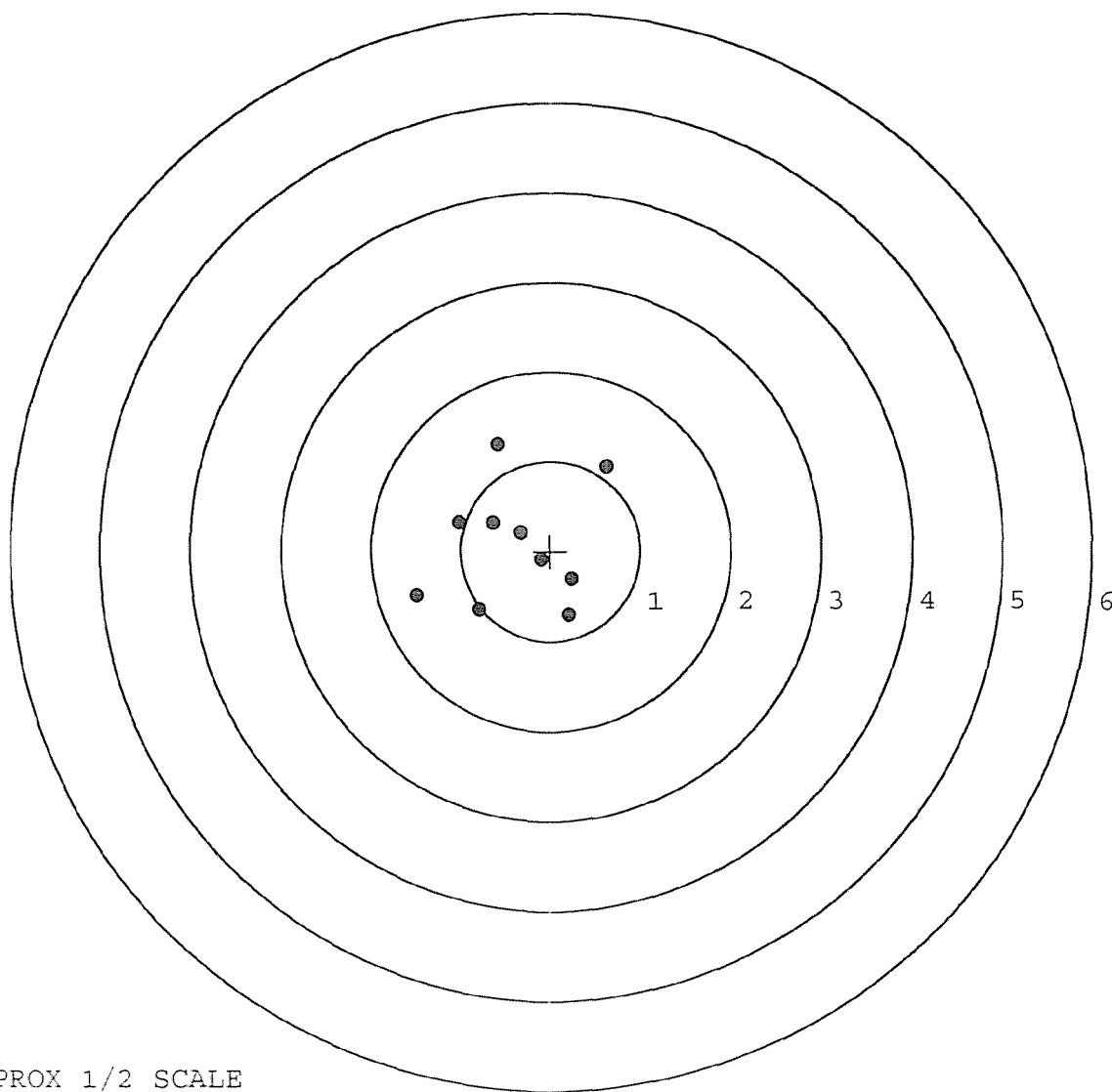
TARGET NUMBER: 1

FILE DATE: 08/10/2002

FILE TIME: 11:56

X CENTROID: -0.391
Y CENTROID: 0.066
POA TO CENTROID: 0.396
HORZ SPREAD: 2.118
VERT SPREAD: 1.895
GROUP SPREAD: 2.567
MIN RADIUS: 0.149
MAX RADIUS: 1.343
MEAN RADIUS: 0.777
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.624	0.945
2:	-0.593	1.182
3:	-1.022	0.307
4:	-0.645	0.312
5:	-1.494	-0.506
6:	-0.790	-0.655
7:	0.213	-0.713
8:	0.240	-0.317
9:	-0.106	-0.099
10:	-0.336	0.204

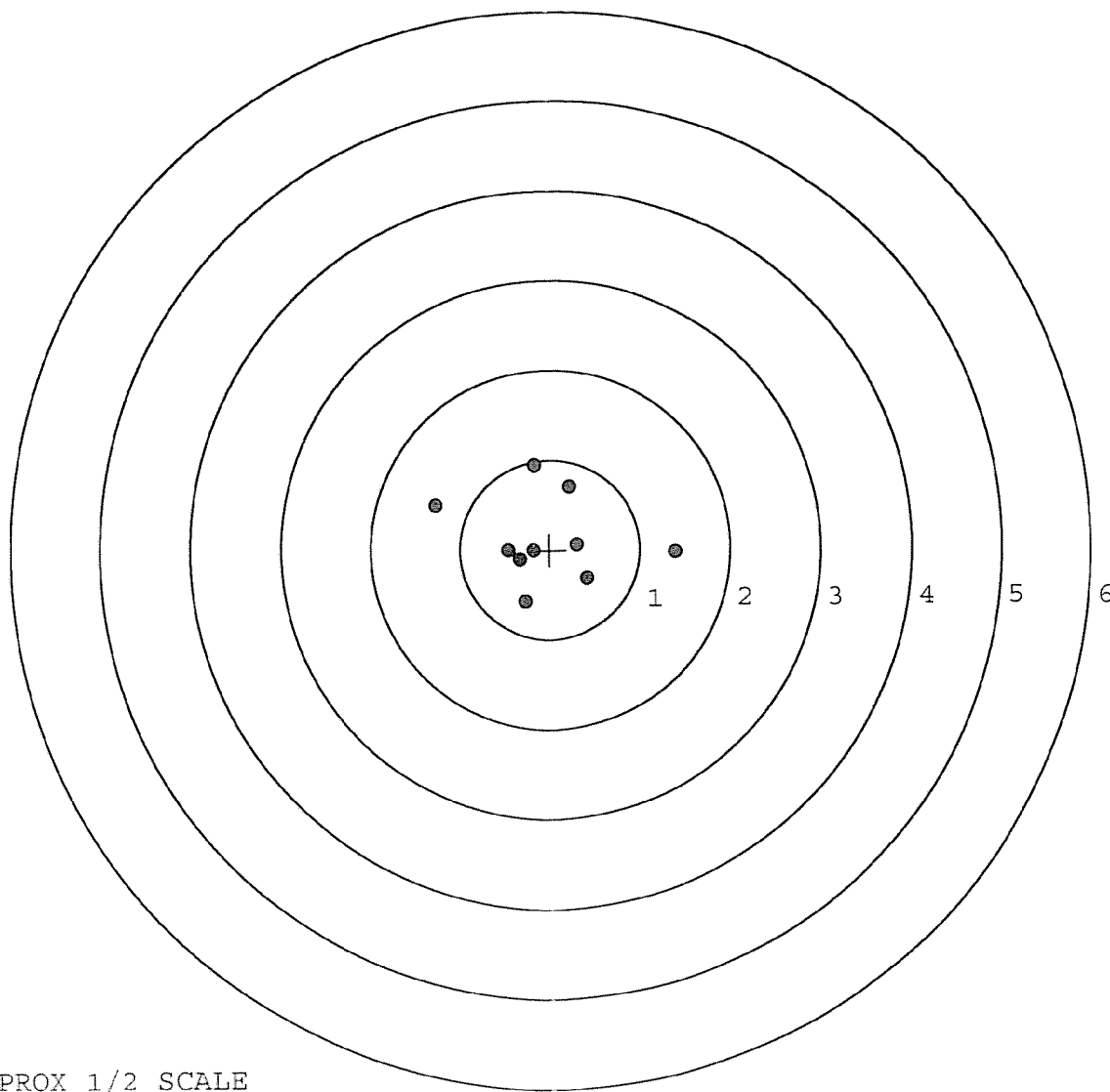


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236252. 0
TARGET NUMBER: 2
FILE DATE: 08/10/2002
FILE TIME: 11:56

X CENTROID: -0.037
Y CENTROID: 0.111
POA TO CENTROID: 0.118
HORZ SPREAD: 2.672
VERT SPREAD: 1.524
GROUP SPREAD: 2.725
MIN RADIUS: 0.191
MAX RADIUS: 1.438
MEAN RADIUS: 0.695
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.224	0.701
2:	1.393	-0.034
3:	0.303	0.054
4:	0.416	-0.333
5:	-0.172	0.943
6:	-1.279	0.500
7:	-0.278	-0.581
8:	-0.182	-0.013
9:	-0.464	-0.013
10:	-0.335	-0.110

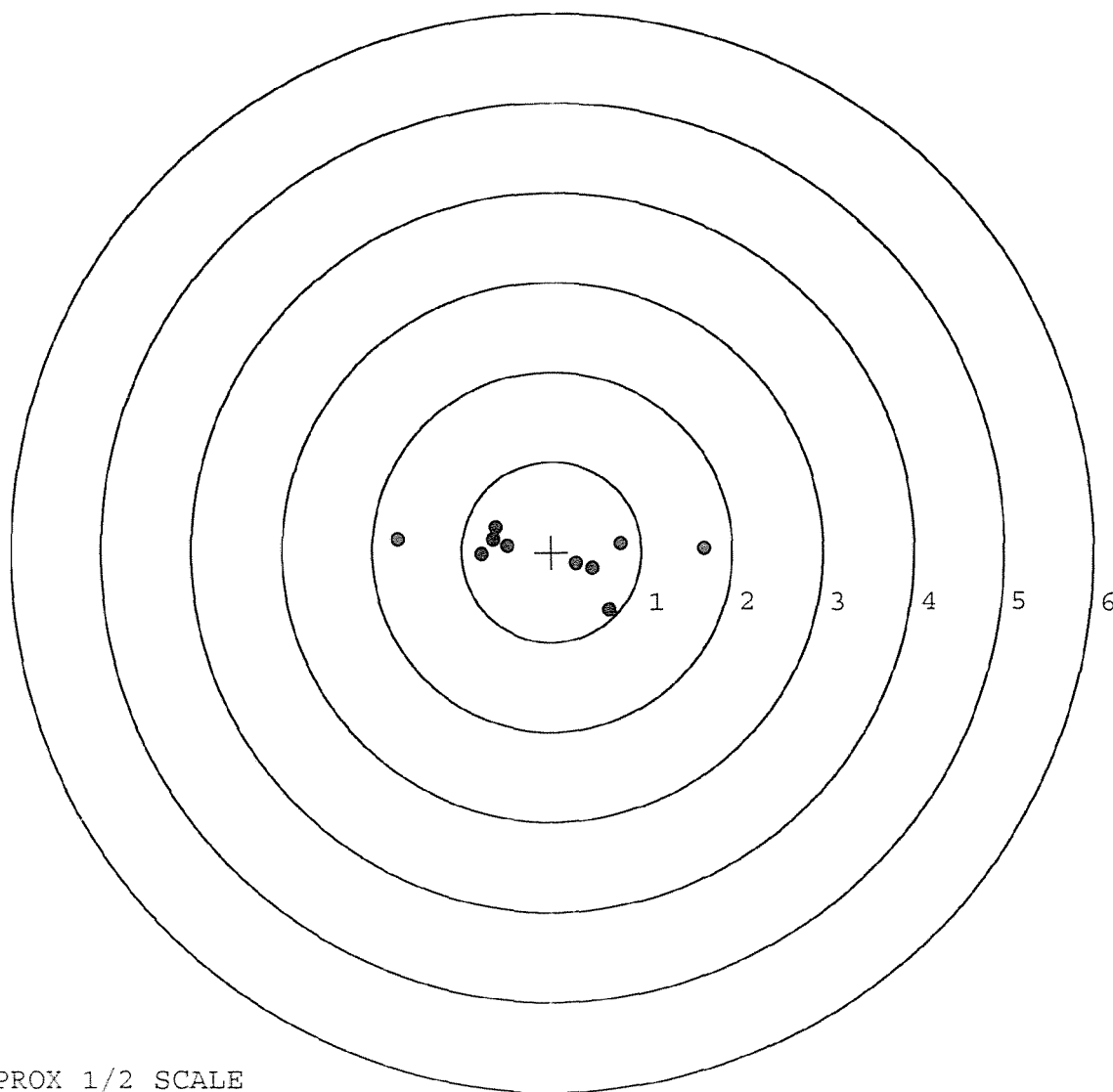


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236252. __0
TARGET NUMBER: 3
FILE DATE: 08/10/2002
FILE TIME: 11:56

POINT#	X	Y
1:	1.689	0.036
2:	0.772	0.091
3:	0.644	-0.652
4:	0.274	-0.131
5:	-1.714	0.129
6:	-0.622	0.262
7:	-0.778	-0.035
8:	-0.493	0.064
9:	-0.660	0.133
10:	0.455	-0.181

X CENTROID: -0.043
Y CENTROID: -0.028
POA TO CENTROID: 0.052
HORZ SPREAD: 3.403
VERT SPREAD: 0.914
GROUP SPREAD: 3.404
MIN RADIUS: 0.333
MAX RADIUS: 1.733
MEAN RADIUS: 0.850
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 8

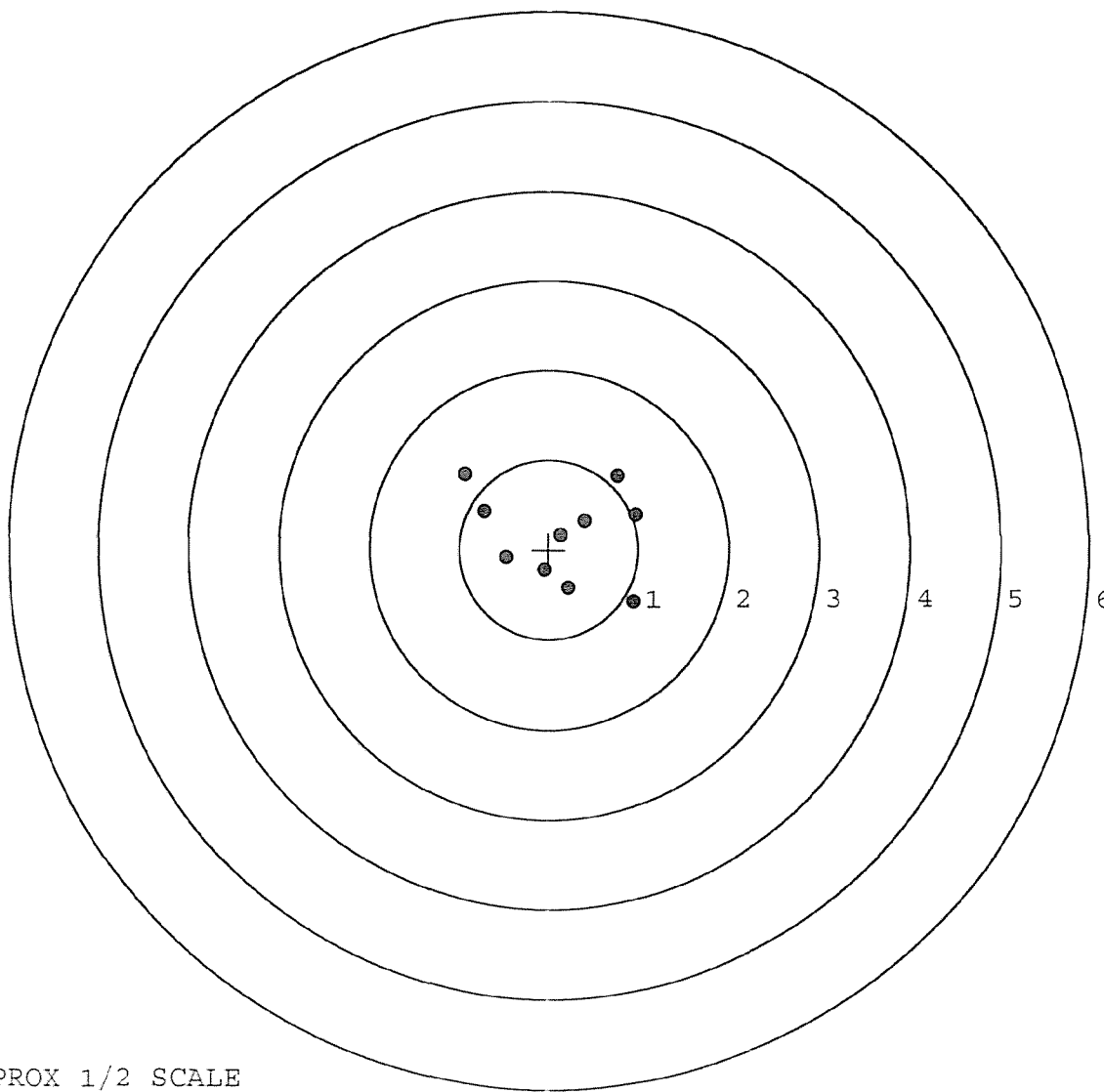


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236252. __0
TARGET NUMBER: 4
FILE DATE: 08/10/2002
FILE TIME: 11:56

{ CENTROID: 0.129
/ CENTROID: 0.163
POA TO CENTROID: 0.208
HORZ SPREAD: 1.904
VERT SPREAD: 1.419
GROUP SPREAD: 2.358
MIN RADIUS: 0.013
MAX RADIUS: 1.262
MEAN RADIUS: 0.707
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.779	0.821
2:	0.968	0.388
3:	0.947	-0.580
4:	-0.936	0.839
5:	-0.717	0.423
6:	0.407	0.325
7:	0.225	-0.433
8:	-0.050	-0.227
9:	-0.474	-0.088
10:	0.142	0.161

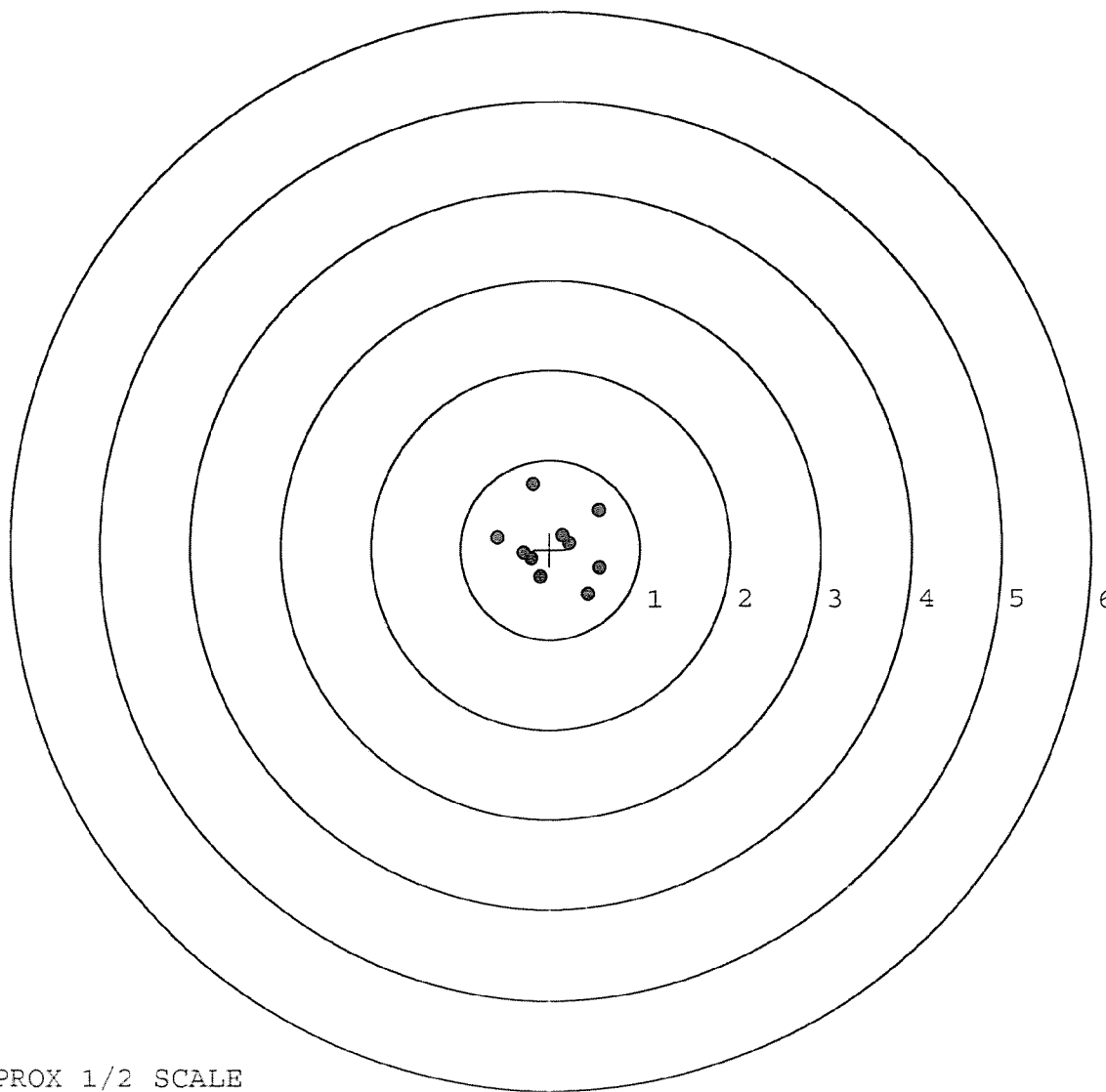


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6236252. __0
TARGET NUMBER: 5
FILE DATE: 08/10/2002
FILE TIME: 11:56

X CENTROID: 0.050
Y CENTROID: 0.035
POA TO CENTROID: 0.061
HORZ SPREAD: 1.146
VERT SPREAD: 1.231
GROUP SPREAD: 1.379
MIN RADIUS: 0.152
MAX RADIUS: 0.734
MEAN RADIUS: 0.461
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.552	0.435
2:	0.143	0.155
3:	-0.190	0.728
4:	-0.588	0.133
5:	-0.299	-0.046
6:	-0.113	-0.310
7:	0.431	-0.503
8:	0.558	-0.211
9:	0.219	0.071
10:	-0.212	-0.104



TARGET APPROX 1/2 SCALE