

G-646 1550
Replaced
E 641 3526

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6461550.___0
FILE DATE AND TIME: 09/16/2005 09:58

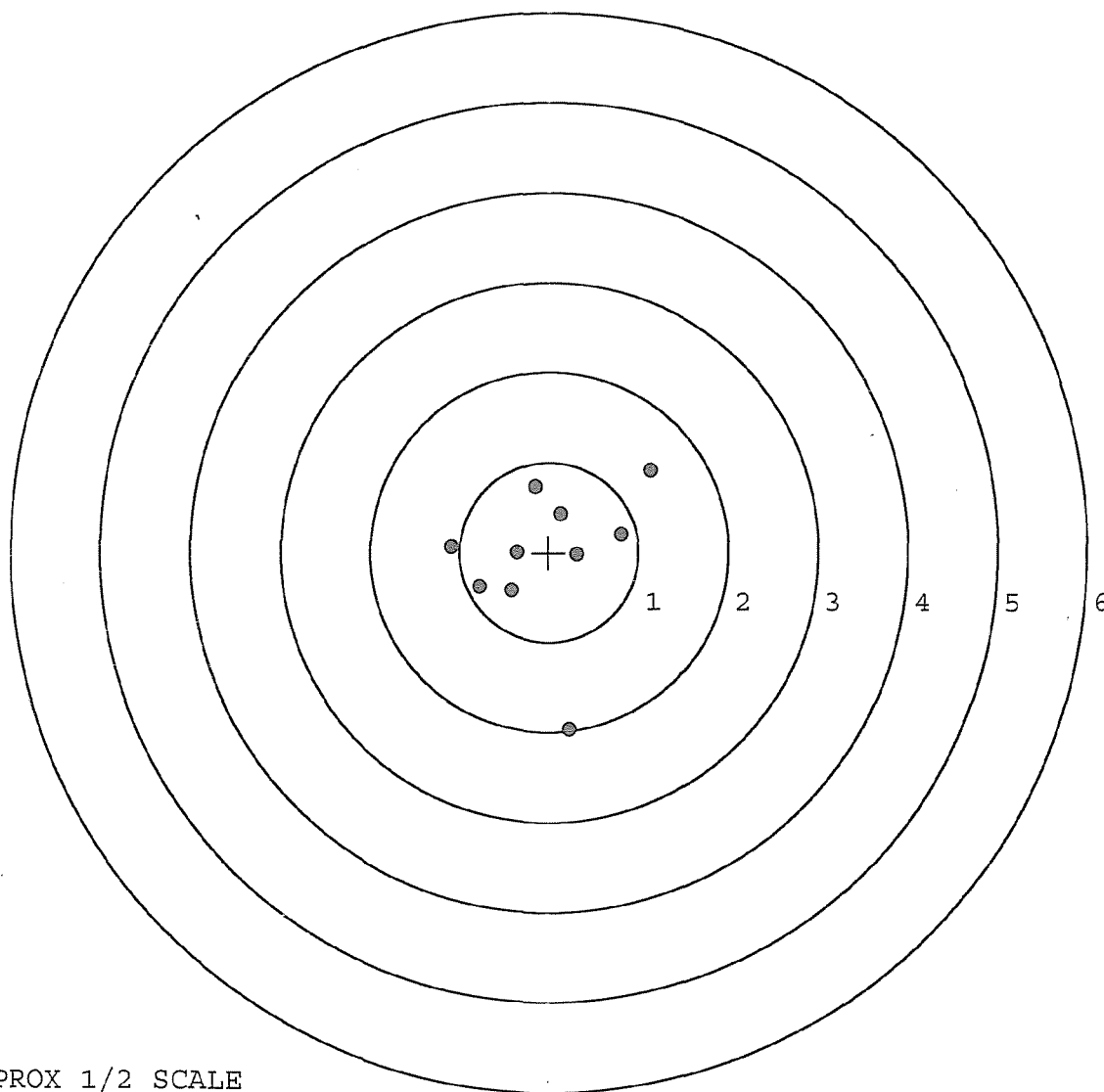
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.028
The Average Y Centroid of the Five Target Set:	-0.031
The Average Point of Impact of the Five Target Set:	0.042
The Average Mean Radius of the Five Target Set:	0.813
The Distance from POA to Centroid Target #1:	0.051
The Distance from Centroid Target #2 to Centroid Target #1:	0.066
The Distance from Centroid Target #3 to Centroid Target #1:	0.261
The Distance from Centroid Target #4 to Centroid Target #1:	0.150
The Distance from Centroid Target #5 to Centroid Target #1:	0.357

SERIAL NUMBER: G6461550. __0
TARGET NUMBER: 1
FILE DATE: 09/16/2005
FILE TIME: 09:58

POINT#	X	Y
1:	1.129	0.910
2:	0.806	0.203
3:	-0.159	0.732
4:	0.127	0.433
5:	0.318	-0.026
6:	-0.357	0.004
7:	-0.774	-0.393
8:	-0.418	-0.431
9:	-1.093	0.063
10:	0.237	-1.976

X CENTROID: -0.018
Y CENTROID: -0.048
POA TO CENTROID: 0.051
HORZ SPREAD: 2.222
VERT SPREAD: 2.886
GROUP SPREAD: 3.021
MIN RADIUS: 0.337
MAX RADIUS: 1.945
MEAN RADIUS: 0.874
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

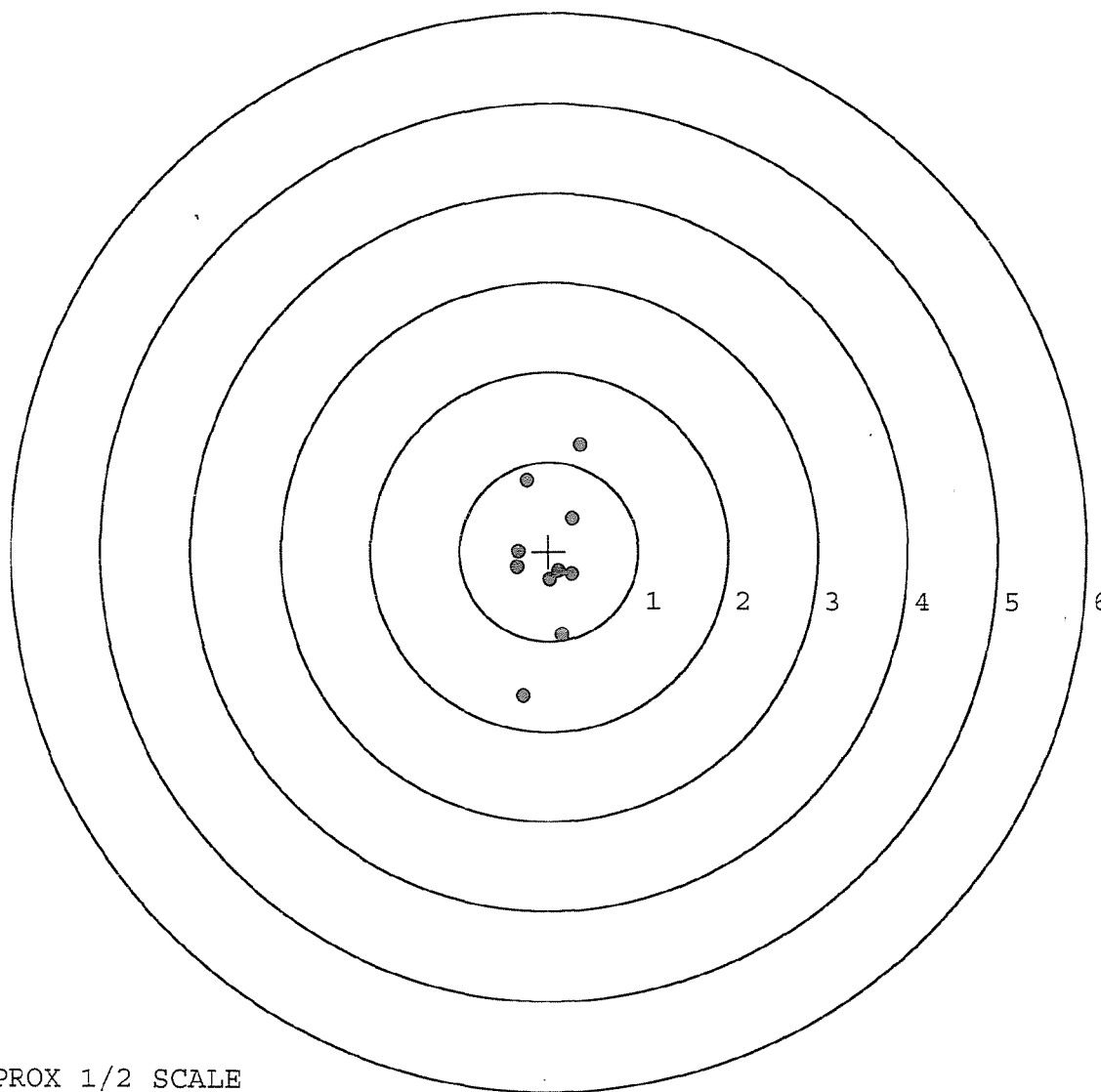


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461550. __0
TARGET NUMBER: 2
FILE DATE: 09/16/2005
FILE TIME: 09:58

POINT#	X	Y
1:	0.349	1.200
2:	-0.253	0.797
3:	0.255	0.372
4:	-0.341	0.004
5:	-0.357	-0.176
6:	0.254	-0.256
7:	0.020	-0.316
8:	0.153	-0.936
9:	-0.285	-1.608
10:	0.113	-0.220

X CENTROID: -0.009
Y CENTROID: -0.114
POA TO CENTROID: 0.114
HORZ SPREAD: 0.706
VERT SPREAD: 2.808
GROUP SPREAD: 2.879
MIN RADIUS: 0.162
MAX RADIUS: 1.519
MEAN RADIUS: 0.659
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

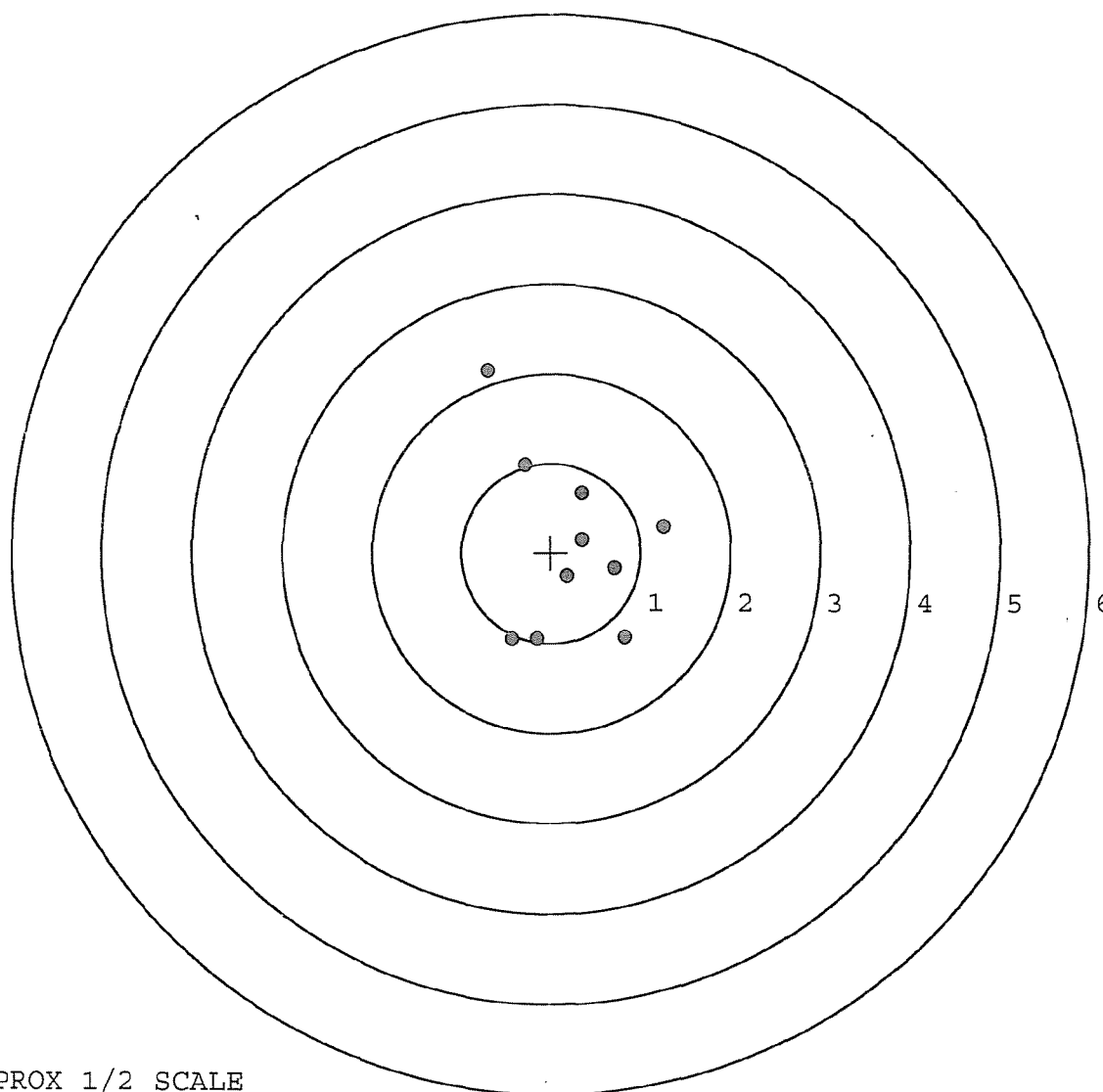


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461550. __0
TARGET NUMBER: 3
FILE DATE: 09/16/2005
FILE TIME: 09:58

POINT#	X	Y
1:	-0.709	2.034
2:	-0.288	0.980
3:	-0.437	-0.959
4:	-0.156	-0.955
5:	0.186	-0.263
6:	0.342	0.153
7:	0.346	0.668
8:	1.252	0.288
9:	0.707	-0.170
10:	0.826	-0.940

X CENTROID: 0.207
Y CENTROID: 0.084
POA TO CENTROID: 0.223
HORZ SPREAD: 1.961
VERT SPREAD: 2.993
GROUP SPREAD: 3.347
MIN RADIUS: 0.152
MAX RADIUS: 2.155
MEAN RADIUS: 0.943
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 9



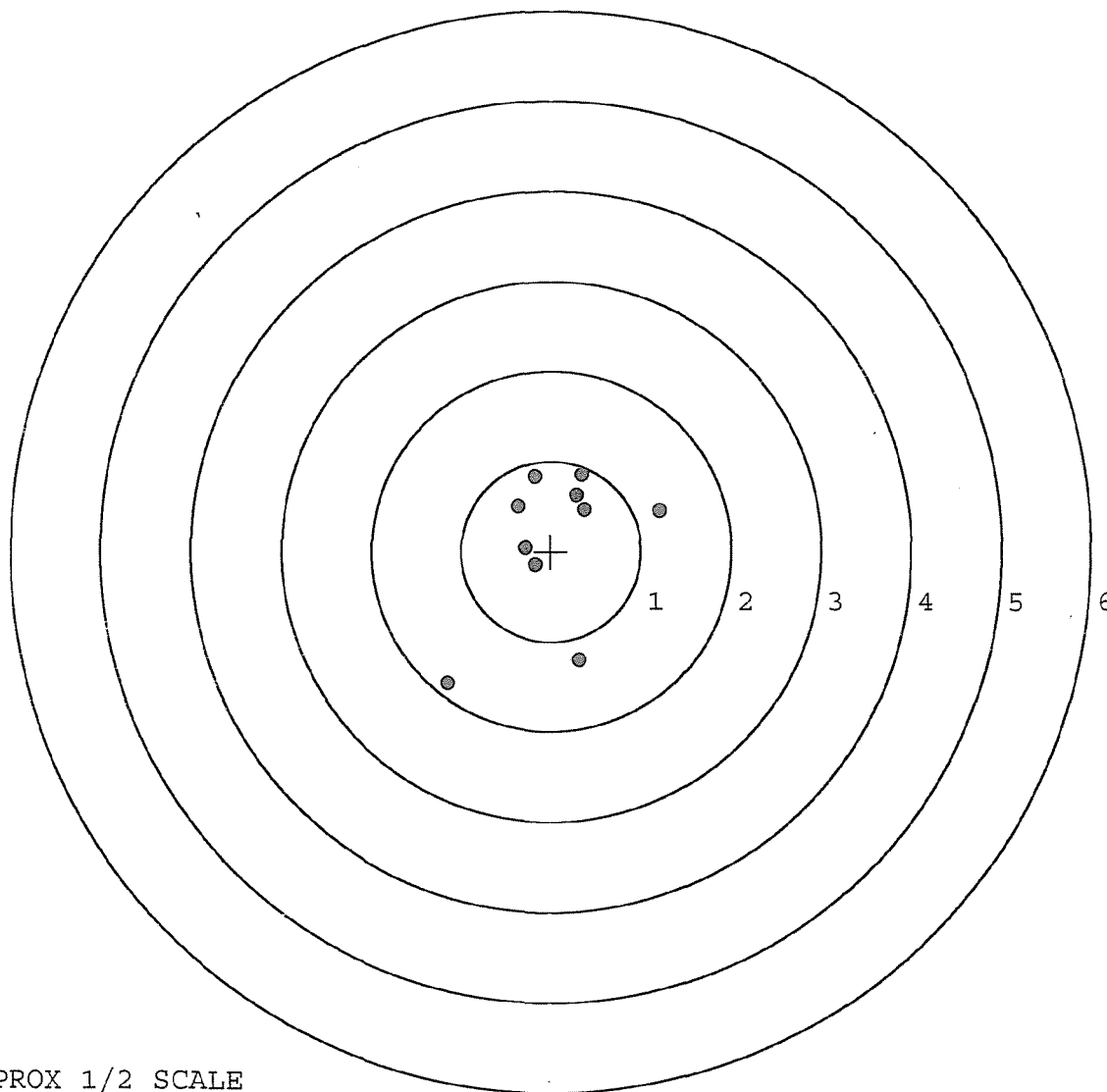
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461550. __0
TARGET NUMBER: 4
FILE DATE: 09/16/2005
FILE TIME: 09:58

X CENTROID: 0.035
Y CENTROID: 0.092
POA TO CENTROID: 0.099
HORZ SPREAD: 2.354
VERT SPREAD: 2.314
GROUP SPREAD: 3.034
MIN RADIUS: 0.318
MAX RADIUS: 1.960
MEAN RADIUS: 0.839

POINT#	X	Y
1:	-0.184	0.830
2:	-0.368	0.496
3:	0.341	0.847
4:	0.284	0.622
5:	0.370	0.462
6:	-0.285	0.044
7:	-0.174	-0.147
8:	-1.152	-1.467
9:	0.316	-1.212
10:	1.202	0.447

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

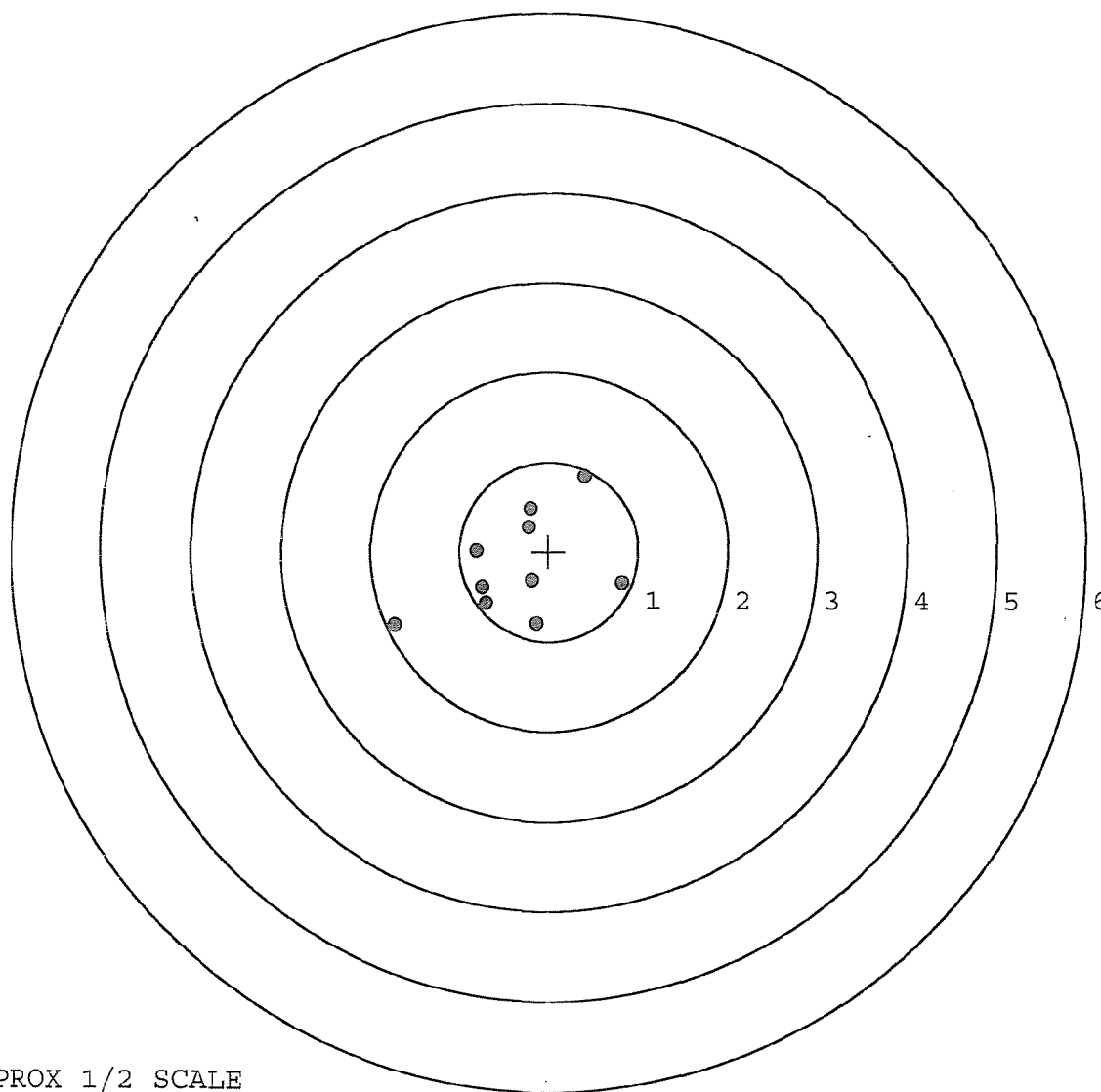


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461550. __0
TARGET NUMBER: 5
FILE DATE: 09/16/2005
FILE TIME: 09:58

POINT#	X	Y
1:	0.396	0.846
2:	-0.211	0.484
3:	-0.229	0.276
4:	-0.809	0.011
5:	-1.732	-0.821
6:	-0.744	-0.408
7:	-0.704	-0.581
8:	-0.191	-0.332
9:	-0.137	-0.807
10:	0.824	-0.361

X CENTROID: -0.354
Y CENTROID: -0.169
POA TO CENTROID: 0.392
HORZ SPREAD: 2.556
VERT SPREAD: 1.667
GROUP SPREAD: 2.703
MIN RADIUS: 0.230
MAX RADIUS: 1.525
MEAN RADIUS: 0.750
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

NMP COPY 2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS:

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

8-19-05

TESTER

TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.29	2.53		2.51	
PULL #2	2.17	2.37		2.50	
PULL #3	2.40	2.24		2.51	
PULL #4	2.35	2.24		2.56	
PULL #5	2.21	2.58		2.52	
TOTAL	11.42	11.96		12.60	
AVERAGE	2.28	2.39		2.52	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.33	3.10		
PULL #2	3.15	3.03		
PULL #3	3.18	3.12		
PULL #4	3.19	3.03		
PULL #5	3.19	3.00		
TOTAL	16.04	15.28		
AVERAGE	3.20	3.05		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.34	4.35		4.26
PULL #2	4.41	4.22		4.34
PULL #3	4.28	4.19		4.59
PULL #4	4.32	4.09		4.44
PULL #5	4.30	4.18		4.33
TOTAL	21.65	21.03		21.96
AVERAGE	4.33	4.20		4.39

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	100196		
SERIAL NUMBER	644-3526		604401550 (New)
LOG-IN DATE	8-26-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	8-29-05	RJC
560 A	RE-BARREL	8-29-05	RJC
B	DRILL AND TAP	8-30-05	TRW
575	ASSEMBLE	8-30-05	RJC
600	PROOF	8-29-05	TRW
605	CHECK HEADSPACE	8-29-05	RJC
610	DIS-ASSEMBLE GUN	8-30-05	RJC
612	MAGNAFLUX	8-30-05	RJC
615	ROLLMARK CALIBER	8-30-05	CW
618	ROTO-BLAST	8-30-05	LB
620	APPLY COATINGS	9-10-05	W
625 A	FINAL ASSEMBLY	9-14-05	RJC
B	TRIGGER PULL TEST	9-20-05	Ac
C	SAFETY "ON" FORCE	9-20-05	Ac
D	SAFETY "OFF" FORCE	9-20-05	Ac
E	FIRING PIN INDENT	9-20-05	Ac
640	TARGET	9-16-05	Ac
655	FINAL INSPECT	9-20-05	Ac
660	PACK	9-29-05	BN
		SHIP DATE	
QAR INSPECTION DATE			

Remington Arms Company, Inc.

870 Remington Dr. P.O. Box 700

Madison, NC 27025-0700

Parts/Repairs 800-243-9700
Fax 336-548-7801

www.remington.com info@remington.com

REPAIR DOCUMENT

REPAIR DOCUMENT

Repair Order Number RE00057385 Account # - R-	Description/Serial Number E6413531 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS)	Date Received - 12/12/2002 Estimate Date - Current Date - 12/13/2002
Customer USAIC DFEL SUPPLY DIV BLDG 490 FORT BENNING, GA 31905 US		Return To USAIC DFEL SUPPLY DIV BLDG 490 FORT BENNING, GA 31905 US
Phone (H) Phone (W)		Fax Email

Reported	Problems	Found
M993	REFURBISH	

Condition	Technician's Comments
REC'D IN HARD CASE W/ OTHER GUN.	<i>New</i> <i>E6413526</i>

Material #	Material	Model: 700	Quantity (Y/N)
			
	Total:	RE00057385	

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

SERIAL # F6413526

INSPECTED BY: RTL

DATE REC'D: 12-12-02

DATE RET'D: 1-16-03

ITEM

BARREL ASSEMBLY

/ BARREL
/ RECEIVER
/ FRONT SIGHT BASE
/ REAR SIGHT BASE
/ SCREWS
✓ FINISH

SCOPE ASSEMBLY

/ SCOPE
/ SCOPE RINGS
/ MOUNTING SCREWS
/ MOUNTING BASE
/ SCREWS
/ FINISH
/ CLARITY

ITEM

STOCK ASSEMBLY

/ STOCK
/ SLING AWIVEL STUDS
/ ADJUSTABLE
/ BUTT PLATE
/ LOCK NUTS
/ BARREL CLEARANCE
/ COLOR / FINISH

SYSTEMS CASE

/ SCOPE CASE
/ IRON SIGHTS
/ DEPLOYMENT KIT

TRIGGER ASSEMBLY

/ SAFETY OPERATION
/ RE-SET TO FACTORY SPECS

COMMENTS:

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 1-03-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.27		2.17	MIN. SETTING
PULL #2	2.32	2.26		2.27	NO AVG. OF 5
PULL #3	2.33	2.18		2.29	READINGS ACCEPT
PULL #4	2.34	2.28		2.27	ABLE LESS THAN
PULL #5	2.33	2.29		2.31	
TOTAL	11.75	11.28		11.31	
AVG.	2.35	2.25		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.14		
PULL #2	3.12	3.13		
PULL #3	3.11	3.10		
PULL #4	3.12	3.09		
PULL #5	3.09	3.11		
TOTAL	15.59	15.57		
AVG.	3.11	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.16	4.39		4.43
PULL #2	4.18	4.29		4.23
PULL #3	4.15	4.27		4.20
PULL #4	4.18	4.26		4.23
PULL #5	4.20	4.20		4.11
TOTAL	20.87	21.41		21.20
AVG.	4.17	4.28		4.24

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	57385		
SERIAL NUMBER	E6413531 E6413526		
LOG-IN DATE	12-12-02		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	1-3-03	RTL
560 A	RE-BARREL	1-7-03	DA
B	DRILL AND TAP	1-7-03	TRW
575	ASSEMBLE	1-7-03	RL
600	PROOF	1-7-03	RW
605	CHECK HEADSPACE	1-7-03	RW
610	DIS-ASSEMBLE GUN	1-7-03	RW
612	MAGNAFLUX	1-8-03	J.D
615	ROLLMARK CALIBER	1-7-03	RW
618	ROTO-BLAST	1-8-03	RL
620	APPLY COATINGS	1-10	TA
625 A	FINAL ASSEMBLY	1-14-03	RTL
B	TRIGGER PULL TEST	1-16-03	TRW
C	SAFETY "ON" FORCE	1-16-03	TRW
D	SAFETY "OFF" FORCE	1-16-03	TRW
E	FIRING PIN INDENT		
640	TARGET	1-15-03	AC
655	FINAL INSPECT	1-16-03	RTL
660	PACK	1-16-03	DA
		SHIP DATE	
	QAR INSPECTION DATE		

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413526.___0
FILE DATE AND TIME: 01/16/2003 14:45

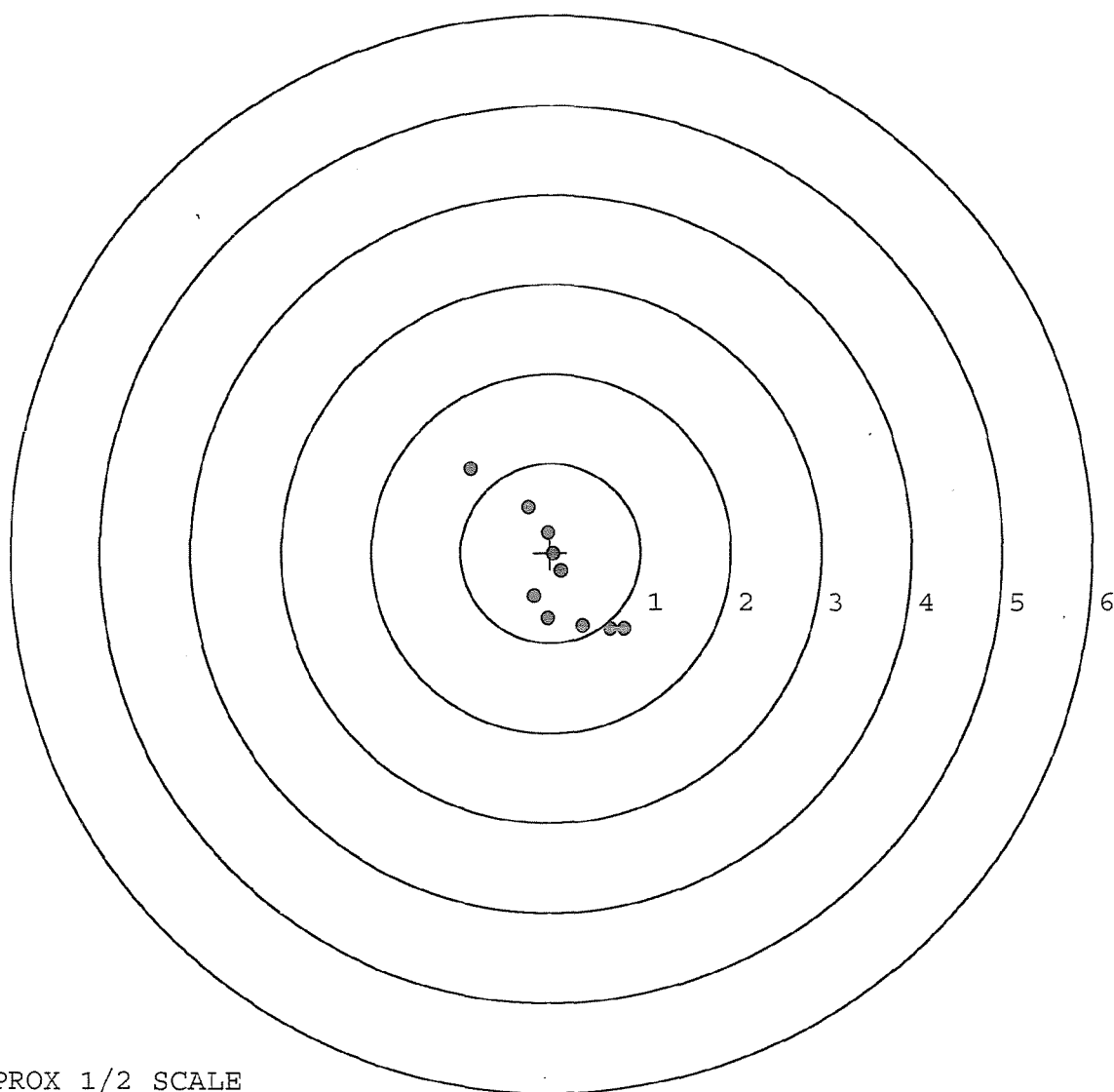
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.062
The Average Y Centroid of the Five Target Set:	-0.085
The Average Point of Impact of the Five Target Set:	0.105
The Average Mean Radius of the Five Target Set:	0.582
The Distance from POA to Centroid Target #1:	0.238
The Distance from Centroid Target #2 to Centroid Target #1:	0.145
The Distance from Centroid Target #3 to Centroid Target #1:	0.218
The Distance from Centroid Target #4 to Centroid Target #1:	0.238
The Distance from Centroid Target #5 to Centroid Target #1:	0.141

SERIAL NUMBER: E6413526. __0
TARGET NUMBER: 1
FILE DATE: 01/16/2003
FILE TIME: 14:45

POINT#	X	Y
1:	0.818	-0.853
2:	0.665	-0.848
3:	0.356	-0.815
4:	-0.030	-0.735
5:	-0.182	-0.493
6:	0.120	-0.208
7:	0.038	-0.018
8:	-0.023	0.222
9:	-0.250	0.507
10:	-0.890	0.944

X CENTROID: 0.062
Y CENTROID: -0.230
POA TO CENTROID: 0.238
HORZ SPREAD: 1.708
VERT SPREAD: 1.797
GROUP SPREAD: 2.479
MIN RADIUS: 0.062
MAX RADIUS: 1.511
MEAN RADIUS: 0.642
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9



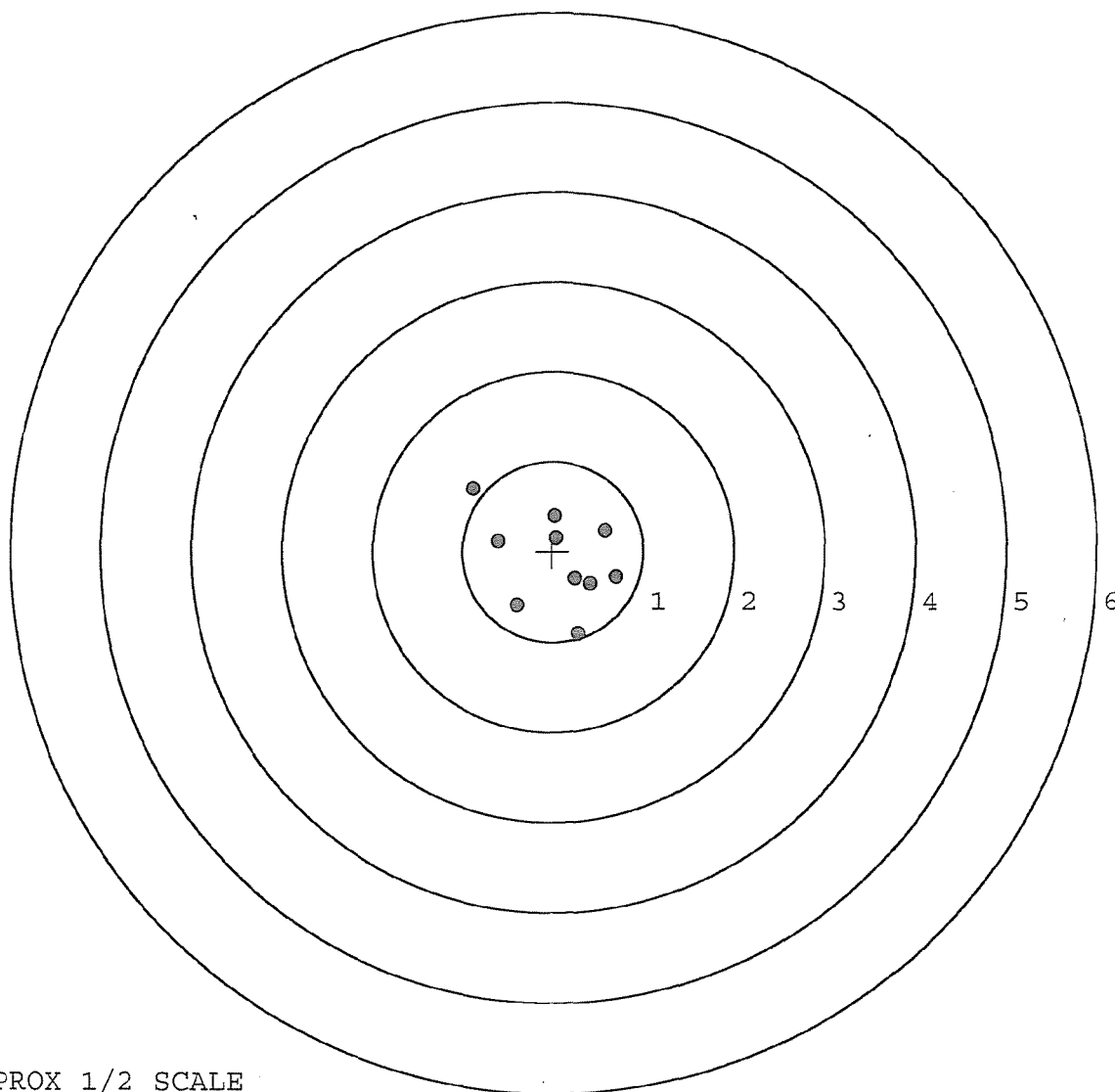
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413526. __0
TARGET NUMBER: 2
FILE DATE: 01/16/2003
FILE TIME: 14:45

X CENTROID: 0.041
Y CENTROID: -0.086
POA TO CENTROID: 0.095
HORZ SPREAD: 1.588
VERT SPREAD: 1.608
GROUP SPREAD: 1.984
MIN RADIUS: 0.236
MAX RADIUS: 1.212
MEAN RADIUS: 0.621

POINT#	X	Y
1:	0.280	-0.909
2:	-0.398	-0.599
3:	0.706	-0.285
4:	0.250	-0.296
5:	0.417	-0.354
6:	0.579	0.227
7:	0.042	0.150
8:	0.025	0.390
9:	-0.611	0.117
10:	-0.882	0.699

IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

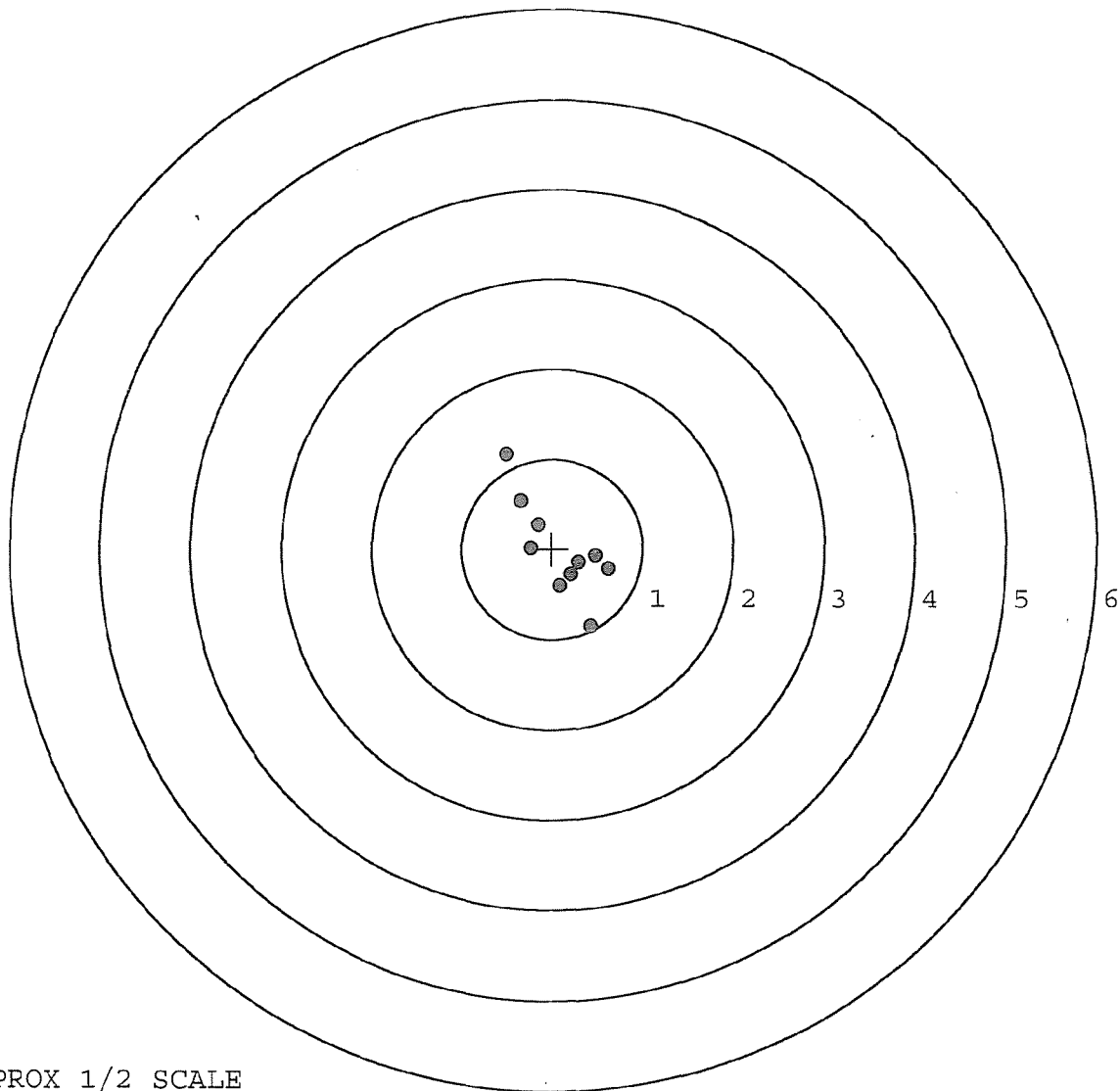


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413526. 0
TARGET NUMBER: 3
FILE DATE: 01/16/2003
FILE TIME: 14:45

POINT#	X	Y
1:	0.431	-0.855
2:	-0.512	1.059
3:	-0.350	0.539
4:	-0.158	0.269
5:	-0.234	0.007
6:	0.621	-0.221
7:	0.485	-0.074
8:	0.299	-0.152
9:	0.088	-0.417
10:	0.212	-0.285

X CENTROID: 0.088
Y CENTROID: -0.013
POA TO CENTROID: 0.089
HORZ SPREAD: 1.133
VERT SPREAD: 1.914
GROUP SPREAD: 2.134
MIN RADIUS: 0.253
MAX RADIUS: 1.229
MEAN RADIUS: 0.547
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

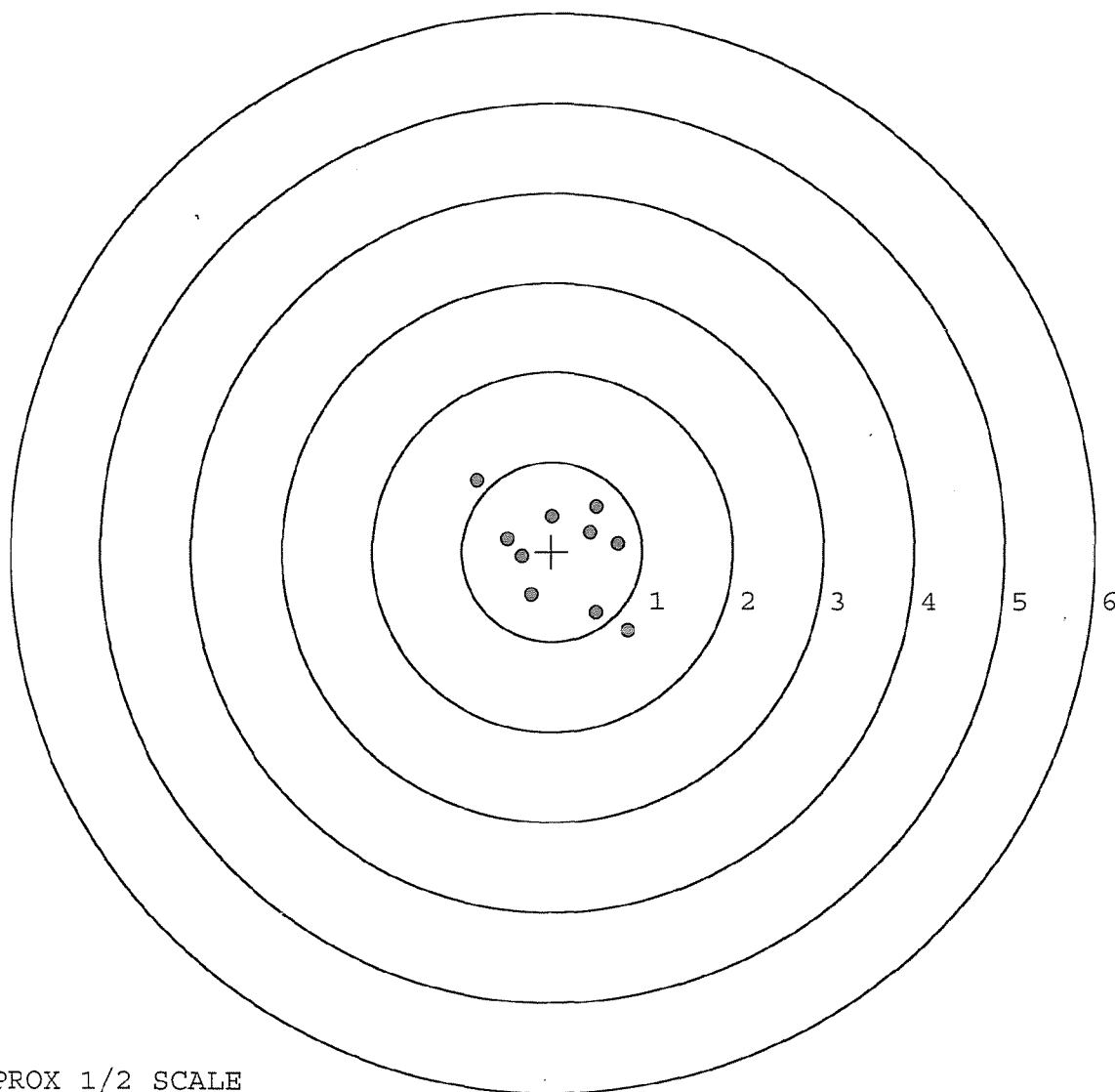


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413526. 0
TARGET NUMBER: 4
FILE DATE: 01/16/2003
FILE TIME: 14:45

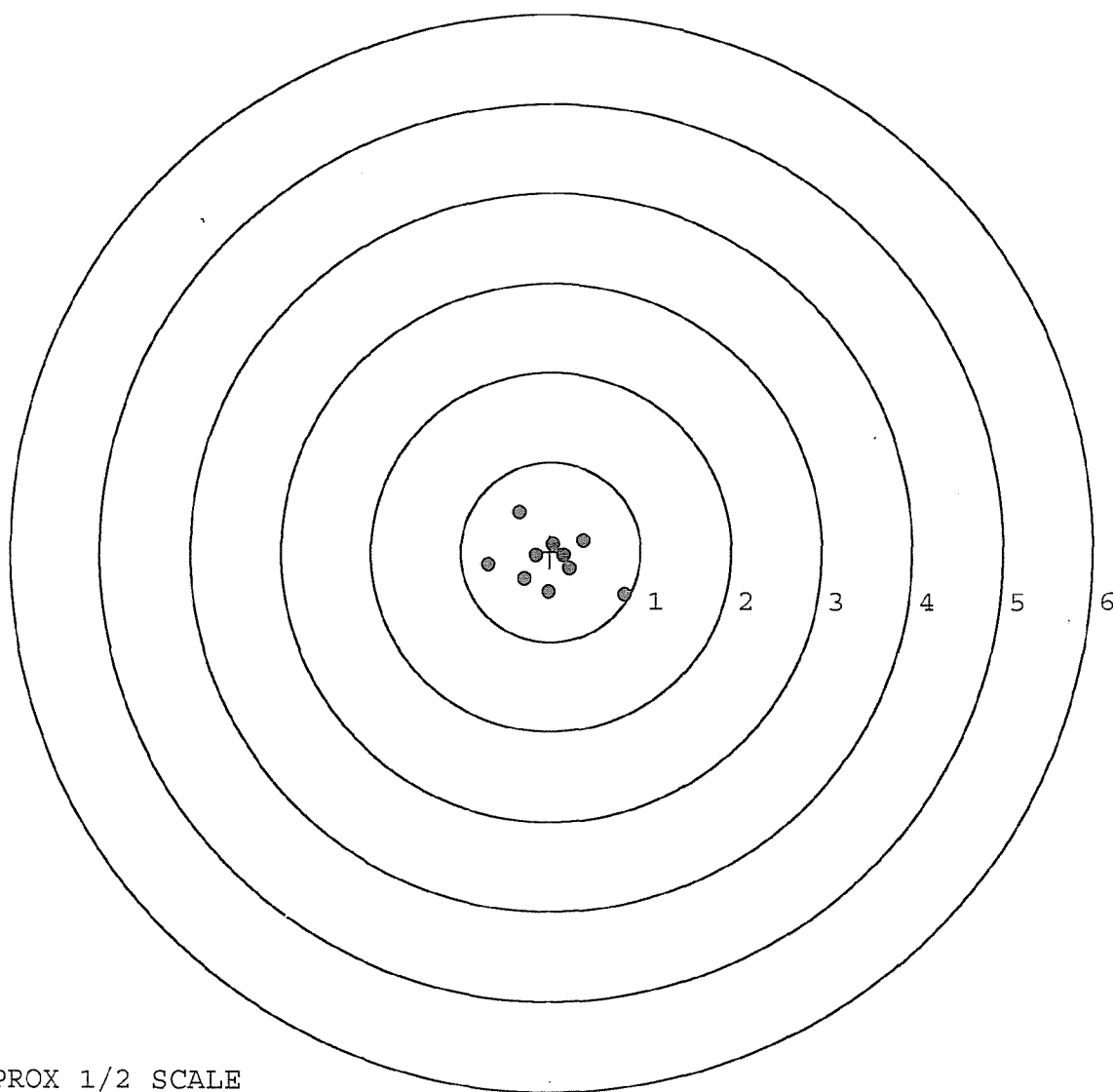
POINT#	X	Y
1:	0.845	-0.886
2:	0.493	-0.684
3:	0.739	0.089
4:	0.425	0.218
5:	0.492	0.504
6:	-0.002	0.387
7:	-0.494	0.146
8:	-0.333	-0.058
9:	-0.229	-0.481
10:	-0.834	0.798

X CENTROID: 0.110
Y CENTROID: 0.003
POA TO CENTROID: 0.110
HORZ SPREAD: 1.679
VERT SPREAD: 1.684
GROUP SPREAD: 2.378
MIN RADIUS: 0.381
MAX RADIUS: 1.234
MEAN RADIUS: 0.688
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413526. 0	POINT#	X	Y
TARGET NUMBER: 5	1:	0.823	-0.480
FILE DATE: 01/16/2003	2:	-0.353	0.445
FILE TIME: 14:45	3:	-0.692	-0.144
	4:	-0.026	-0.450
X CENTROID: 0.007	5:	-0.290	-0.302
Y CENTROID: -0.100	6:	0.219	-0.190
POA TO CENTROID: 0.100	7:	0.365	0.129
HORZ SPREAD: 1.515	8:	0.039	0.081
VERT SPREAD: 0.925	9:	-0.163	-0.045
GROUP SPREAD: 1.552	10:	0.149	-0.042
MIN RADIUS: 0.153			
MAX RADIUS: 0.900			
MEAN RADIUS: 0.414			
# IN 1 IN DIAMETER: 7			
# IN 2 IN DIAMETER: 10			
# in 3 IN DIAMETER: 10			



TARGET APPROX 1/2 SCALE

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 99-20510

INITIAL SWS	CUSTOMER ORDER NO.	M/24 W/SCOPE, W/HARD CASE				
DATE RECEIVED 10/18/99	DATE OPENED 10/20/99	DATE CODE	SERIAL NUMBER 54225047 <i>FWA13531</i>	NEW SERIAL NUMBER	MODEL AND GRADE 700 7.62	NATO
ACCESSORIES W/STUDS		W/SWIVELS		SCOPE BASE		

Scope S/N 87-1130

FROM:

SHIP TO:

U S ARMY
CO D 2/29 INF REGT
BLDG 73
FT BENNING

GA 31905

U S ARMY
CO D 2/29 INF REGT
BLDG 73
FT BENNING

GA 31905

CUST NO: 187354 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER NIC	WRITE ☐	PROM. DATE	ESTIMATED	VIA UPS
----------------	--------------------	--------------------------------	------------	-----------	------------

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

BBL ASSY - 96001
STOCK 96018
Scope Ring Assy (2) 96082
EXTRACTOR 91816

REPAIRMAN <i>RW</i>	PROOF ☒	CLEAN ☒	TEST ☒	TARGET ☒	PATTERN
GALLERY TESTER <i>RW</i>	DATE	DATE	DATE	DATE	DATE
		1-27-00	2-1-00	2-1-00	

OFFICE COPY

RD692E REV. 7/97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400152925

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # e6413531

4 Feb 2000

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0212

THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .4706

THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .471077

THE AMR FOR THIS RIFLE IS: 1.217

CENTROIDAL DISTANCES

0 TO	1	.548099
1 TO	2	.42343
1 TO	3	.424349
1 TO	4	.70741
1 TO	5	.734722

3 5

1

2

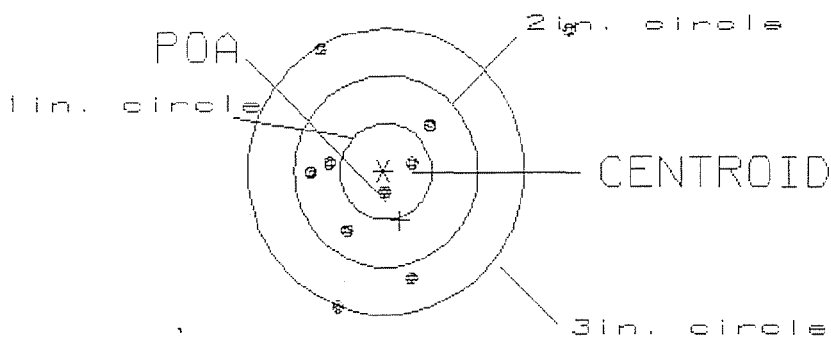
+ 4 <----POA

PATTERN #: C 1 E
 POA TO CENTROID: .548
 MIN RADIUS : .224
 MEAN RADIUS : .987
 MAX RADIUS : 2.464
 CENTROID X : -.182
 CENTROID Y : .517

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413531

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.77

2

VS= 2.64

6

GS= 3.79

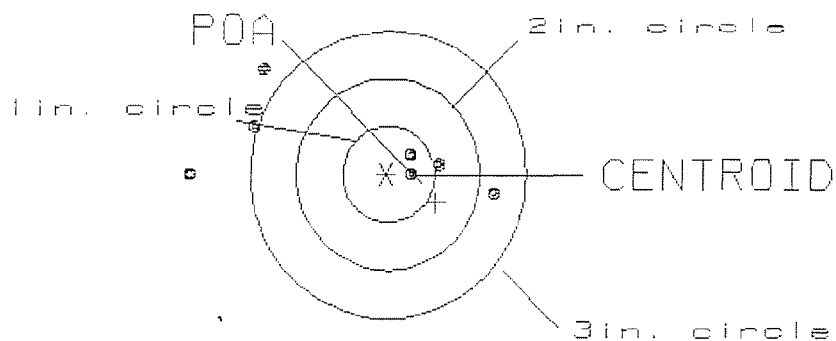
9

PATTERN #: 2
 POA TO CENTROID: .621
 MIN RADIUS : .279
 MEAN RADIUS : 1.666
 MAX RADIUS : 3.573
 CENTROID X : -.545
 CENTROID Y : .299

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413531

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.26
 VS= 6.28
 GS= 6.28

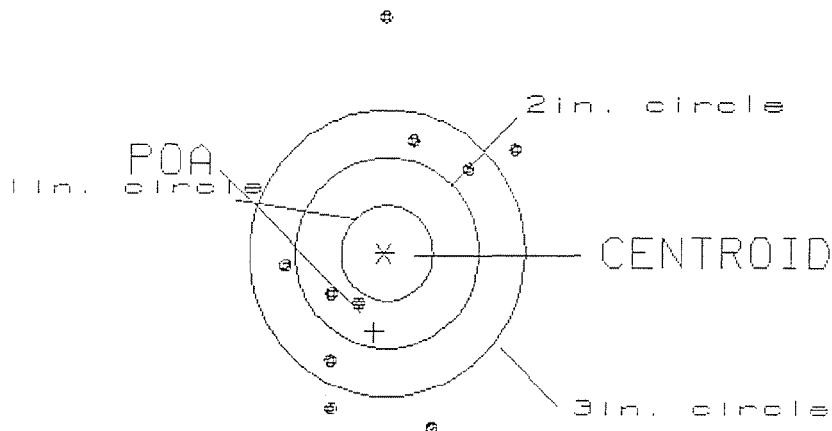
2
 3
 4

PATTERN #: 030
 POA TO CENTROID: .931
 MIN RADIUS : .590
 MEAN RADIUS : 1.403
 MAX RADIUS : 2.456
 CENTROID X : .112
 CENTROID Y : .823

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413531

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.51

0

US= 4.29

2

GS= 4.32

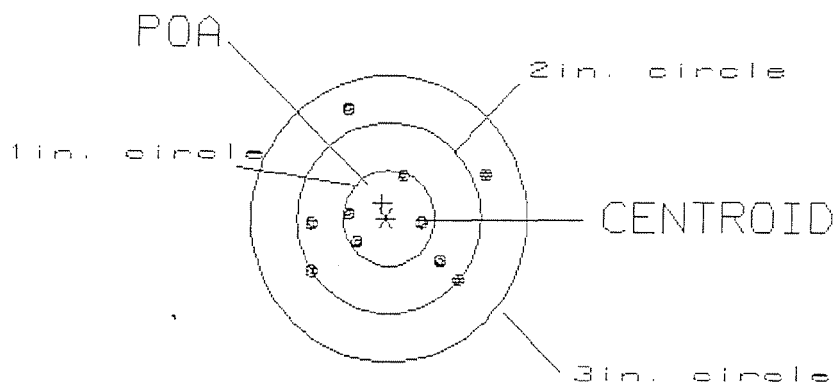
6

PATTERN #: 4
 POA TO CENTROID: .159
 MIN RADIUS : .342
 MEAN RADIUS : .744
 MAX RADIUS : 1.182
 CENTROID X : .045
 CENTROID Y : -.153

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413531

CENTERFIRE PATTERN # 4



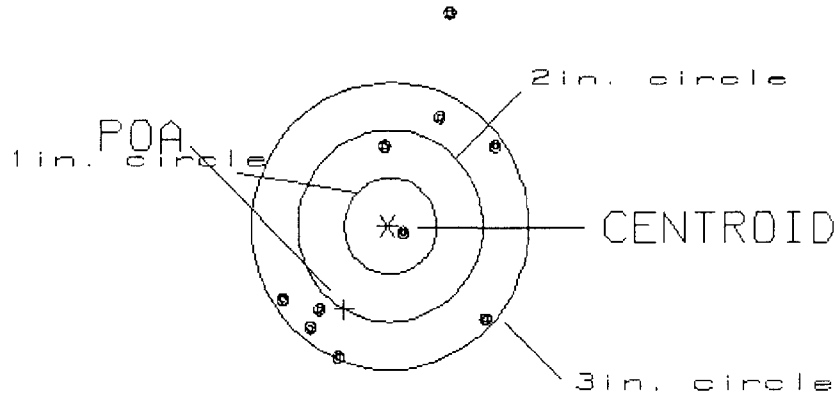
# OF SHOTS= 10	# IN CIRCLE
HS= 1.90	4
US= 1.76	6
GS= 2.11	10

PATTERN #: 5
 POA TO CENTROID: .983
 MIN RADIUS : .152
 MEAN RADIUS : 1.284
 MAX RADIUS : 2.314
 CENTROID X : .464
 CENTROID Y : .867

4 Feb 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6413531

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.32
 VS= 3.64
 GS= 3.84

1
 2
 8

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. E6413531

LOG IN DATE: / /		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	12-12-99	RW
605	CHECK HEADSPACE	12-12-99	RW
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	2-1-00	RW
655	FINAL INSPECT	2-8-00	RW
660	PACK		

QAR INSPECTION

SHIP DATE

Final Inspection

Sn: E6413531

DATE REC'D: 10-18-99

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Scope Assy.

☒ Scope☒ Scope Rings☒ Mounting Screws☒ Mounting Base☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Systems Case

☐ Scope Case☐ Iron Sights☐ Deployment Kit

Trigger

☒ SAFETY OPERATION☒ SET

Comments: