

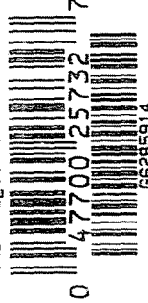
G 638 5914

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

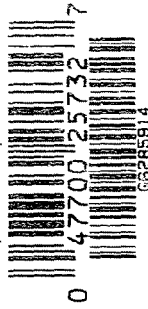
- INSTRUCTION BOOK 3518

46 FORM 200348

owner registration sticker



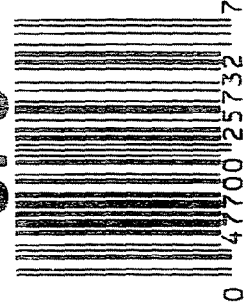
proof of purchase



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6285914

UPC



Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
G6285914

ORDER NO.
25732

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5732 G6285914

26PX

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6285914

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-14-02	RL
600	PROOF		11-18-02	RL
607	CHECK HEADSPACE	MAGNA-FLUX	11-18-02	RL
610	DIS-ASSEMBLE GUN	INSPECTED	11-19-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	2002 OPERATION <i>RL</i>		
615	ROLLMARK CALIBER		11-22-02	SB
617	DRILL AND TAP SIGHT HOLES		11-22-02	TRW
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		6-20-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.15</u> <u>7.5</u> <u>7.0</u>	6-20-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.25</u> <u>2.0</u>	6-20-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		6-30-03	RR
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.024</u> <u>.0225</u>	6-20-03	TRW
	J) ASSEMBLE STOCK		5-14-03	RW
	K) ASSEMBLE SWIVEL STUDS		6-30-03	RR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	5-15-03	A
	MALFUNCTION	CORRECTION	5-15-03	A
	MALFUNCTION	CORRECTION	5-15-03	A
	MALFUNCTION	CORRECTION	5-15-03	A
	MALFUNCTION	CORRECTION	5-15-03	A
645	INSPECT FOR LIVE AMMO		5-15-03	A
655	FINAL INSPECTION A) HEADSPACE		6-30-03	RR
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.42</u> <u>2.69</u> <u>2.43</u> <u>2.59</u>	6-20-03	TRW
	C) FUNCTION		6-30-03	RR
660	PACK		6-30-03	RA

AVERAGE PULL FORCE DEFINED:
 INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 5-9-03

TESTER TRLW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.50	2.77	2.71	MIN. SETTING,
PULL #2	2.72	2.83	2.49	NO AVG. OF 5
PULL #3	2.61	2.72	2.37	READINGS ACCEPT-
PULL #4	2.78	2.52	2.33	ABLE LESS THAN 2
PULL #5	2.60	2.67	2.32	
TOTAL	13.21	13.51	12.22	
AVG.	2.64	2.70	2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.23	3.21	
PULL #2	3.43	3.02	
PULL #3	3.15	3.16	
PULL #4	3.07	3.09	
PULL #5	3.19	3.42	
TOTAL	16.07	15.90	
AVG.	3.21	3.18	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.10	4.19		4.00
PULL #2	4.18	4.36		4.07
PULL #3	4.19	4.12		4.09
PULL #4	4.17	4.35		4.16
PULL #5	4.32	4.30		4.26
TOTAL	20.96	21.32		20.58
AVG.	4.19	4.26		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285914.___0

FILE DATE AND TIME: 05/15/2003 07:00

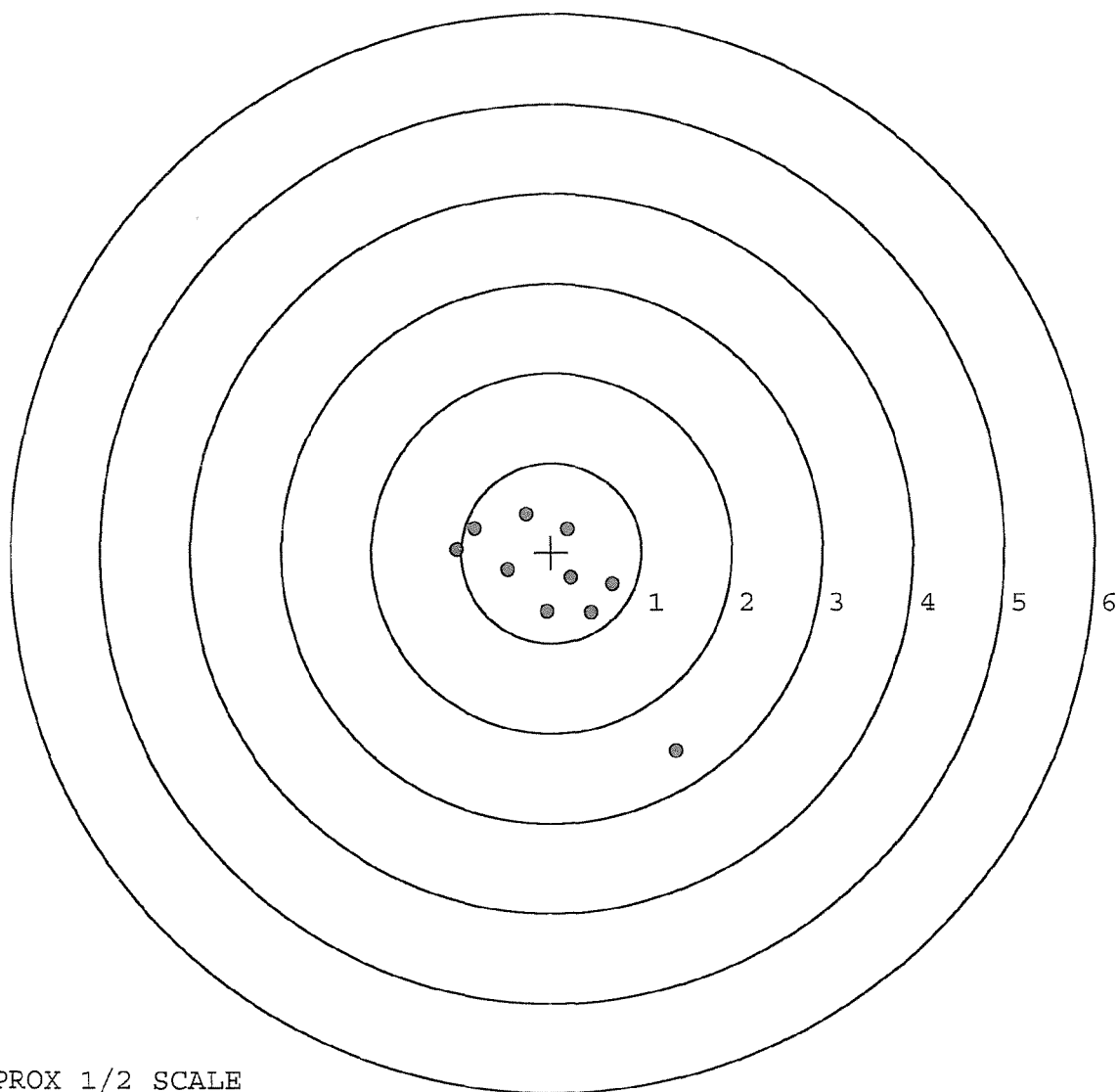
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.033
The Average Y Centroid of the Five Target Set:	-0.070
The Average Point of Impact of the Five Target Set:	0.077
The Average Mean Radius of the Five Target Set:	0.700
The Distance from POA to Centroid Target #1:	0.339
The Distance from Centroid Target #2 to Centroid Target #1:	0.406
The Distance from Centroid Target #3 to Centroid Target #1:	0.255
The Distance from Centroid Target #4 to Centroid Target #1:	0.449
The Distance from Centroid Target #5 to Centroid Target #1:	0.293

SERIAL NUMBER: G6285914. __0
TARGET NUMBER: 1
FILE DATE: 05/15/2003
FILE TIME: 07:00

POINT#	X	Y
1:	0.577	-0.348
2:	0.444	-0.664
3:	-0.047	-0.654
4:	0.214	-0.283
5:	0.175	0.255
6:	-0.280	0.425
7:	-0.480	-0.200
8:	-0.855	0.262
9:	-1.053	0.021
10:	1.381	-2.202

X CENTROID: 0.018
Y CENTROID: -0.339
POA TO CENTROID: 0.339
HORZ SPREAD: 2.434
VERT SPREAD: 2.627
GROUP SPREAD: 3.327
MIN RADIUS: 0.204
MAX RADIUS: 2.309
MEAN RADIUS: 0.817
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9



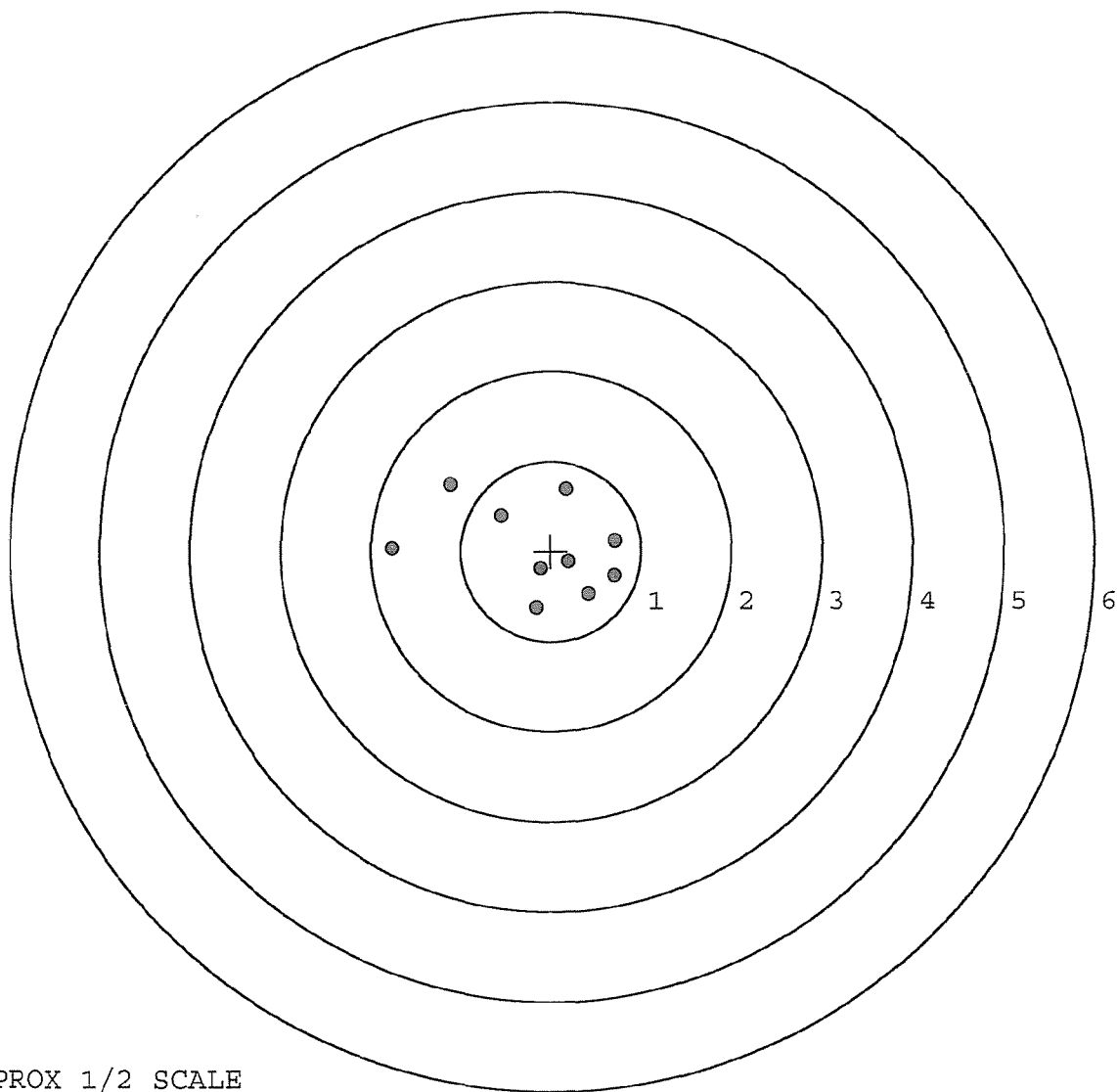
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285914. __0
TARGET NUMBER: 2
FILE DATE: 05/15/2003
FILE TIME: 07:00

X CENTROID: -0.153
Y CENTROID: 0.029
POA TO CENTROID: 0.156
HORZ SPREAD: 2.469
VERT SPREAD: 1.365
GROUP SPREAD: 2.487
MIN RADIUS: 0.227
MAX RADIUS: 1.612
MEAN RADIUS: 0.788

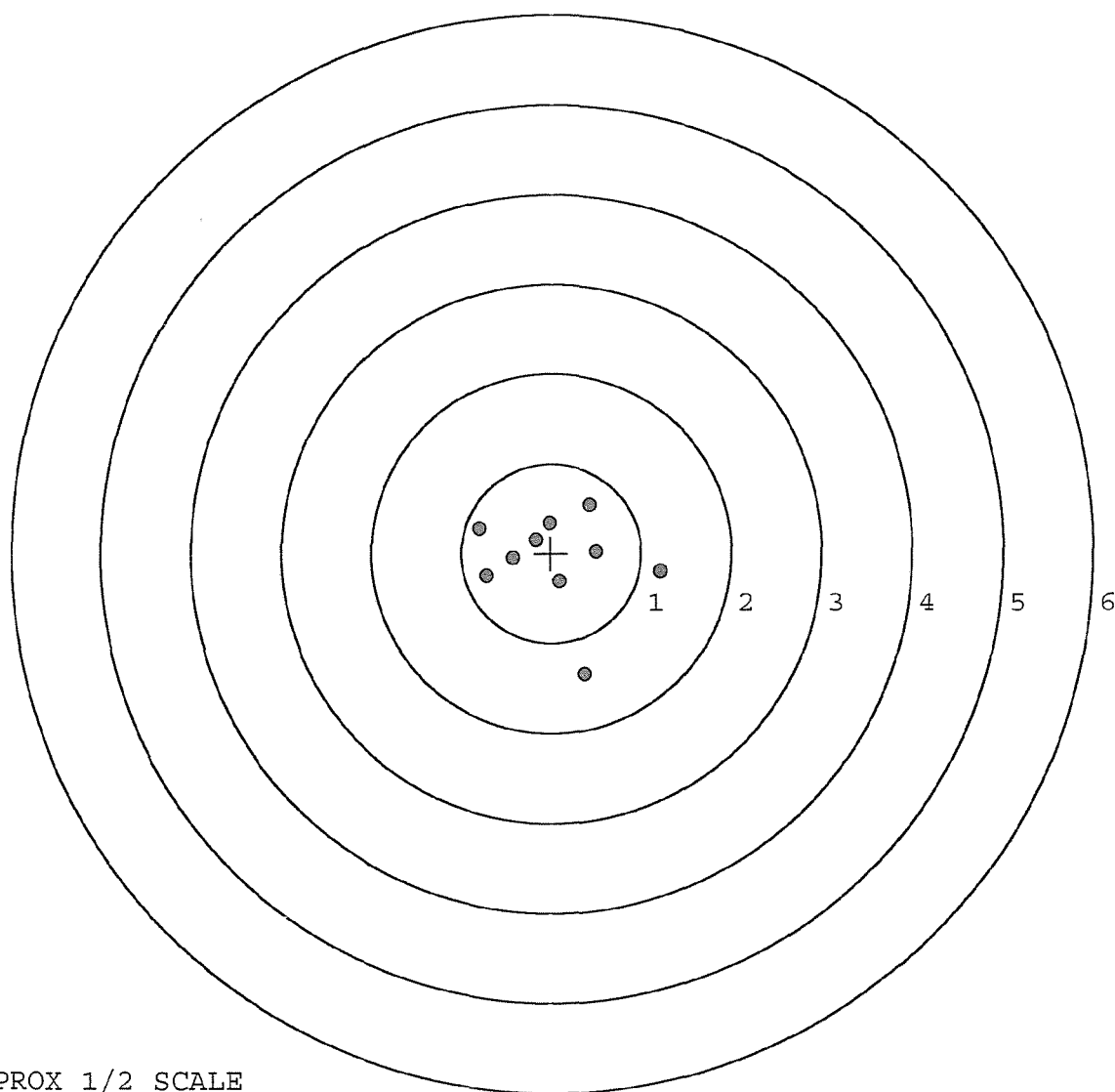
POINT#	X	Y
1:	-0.165	-0.628
2:	-0.118	-0.195
3:	0.199	-0.116
4:	0.701	0.122
5:	0.704	-0.269
6:	0.172	0.691
7:	-0.557	0.395
8:	-1.114	0.737
9:	-1.765	0.027
10:	0.415	-0.470

IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285914.____0	POINT#	X	Y
TARGET NUMBER: 3	1:	1.219	-0.203
FILE DATE: 05/15/2003	2:	0.374	-1.351
FILE TIME: 07:00	3:	0.503	0.021
	4:	0.096	-0.319
X CENTROID: 0.047	5:	-0.022	0.335
Y CENTROID: -0.086	6:	0.420	0.544
POA TO CENTROID: 0.098	7:	-0.426	-0.059
HORZ SPREAD: 2.021	8:	-0.719	-0.254
VERT SPREAD: 1.895	9:	-0.802	0.278
GROUP SPREAD: 2.009	10:	-0.175	0.151
MIN RADIUS: 0.238			
MAX RADIUS: 1.307			
MEAN RADIUS: 0.686			
# IN 1 IN DIAMETER: 5			
# IN 2 IN DIAMETER: 8			
# in 3 IN DIAMETER: 10			

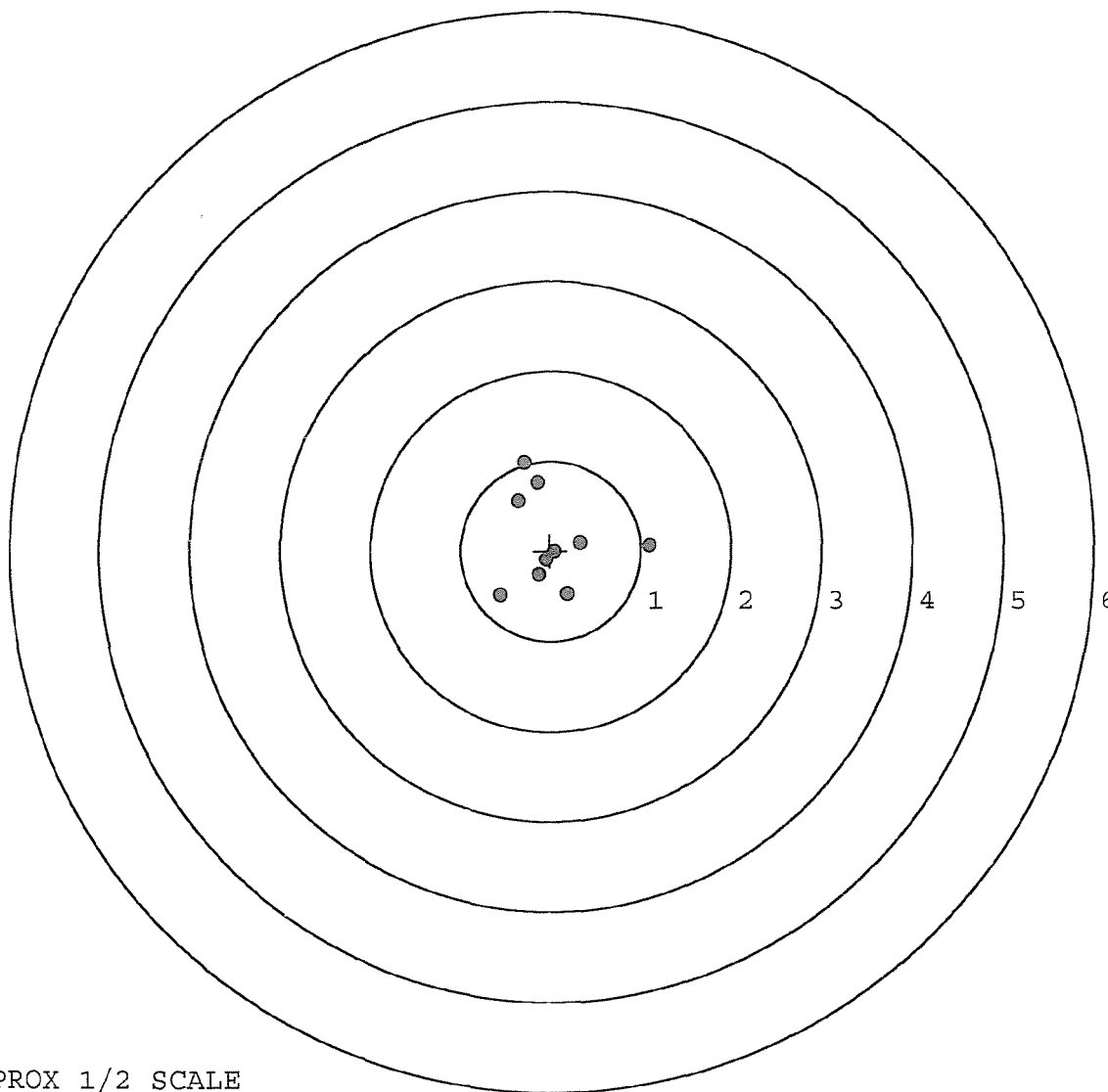


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285914. __0
TARGET NUMBER: 4
FILE DATE: 05/15/2003
FILE TIME: 07:00

POINT#	X	Y
1:	1.099	0.066
2:	0.193	-0.485
3:	-0.554	-0.498
4:	-0.361	0.560
5:	-0.148	0.763
6:	-0.294	0.983
7:	0.322	0.098
8:	0.049	-0.008
9:	-0.047	-0.105
10:	-0.133	-0.268

X CENTROID: 0.013
Y CENTROID: 0.111
POA TO CENTROID: 0.111
HORZ SPREAD: 1.653
VERT SPREAD: 1.481
GROUP SPREAD: 1.747
MIN RADIUS: 0.124
MAX RADIUS: 1.087
MEAN RADIUS: 0.579
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285914. __0

TARGET NUMBER: 5

FILE DATE: 05/15/2003

FILE TIME: 07:00

POINT#	X	Y
1:	0.578	0.881
2:	0.244	0.539
3:	-1.048	0.009
4:	-0.423	-0.331
5:	-1.107	-0.952
6:	-0.183	-0.043
7:	0.042	-0.253
8:	0.281	-0.336
9:	0.550	-0.181
10:	0.191	0.010

X CENTROID: -0.087

Y CENTROID: -0.066

POA TO CENTROID: 0.109

HORZ SPREAD: 1.685

VERT SPREAD: 1.833

GROUP SPREAD: 2.490

MIN RADIUS: 0.098

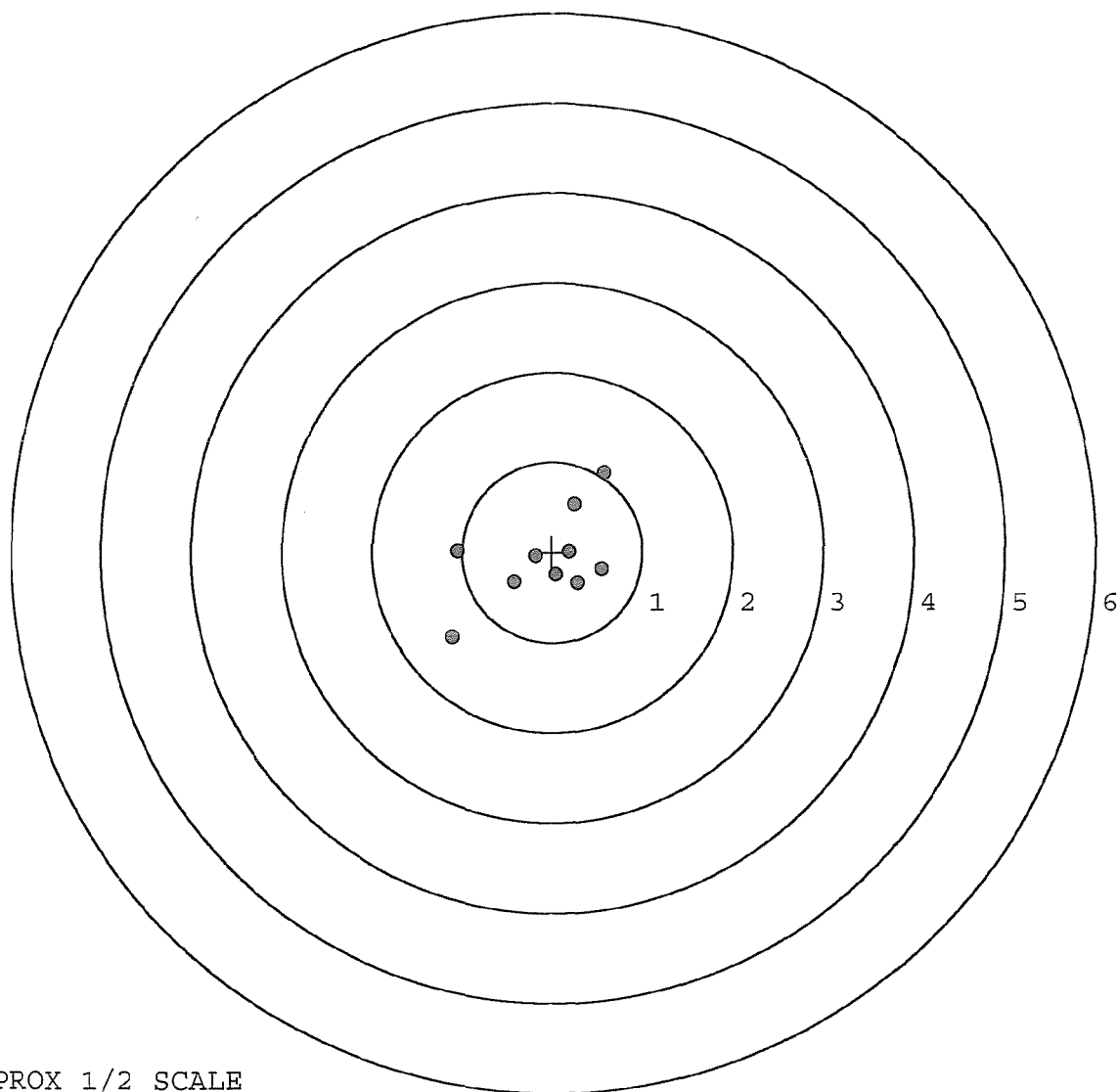
MAX RADIUS: 1.351

MEAN RADIUS: 0.631

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE