

G 6285952

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

28 FORM

proof of purchase



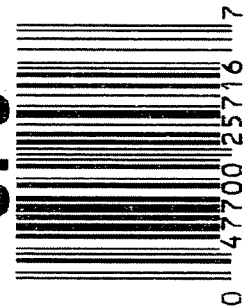
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6285952

UPC



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

28

SERIAL NO.
66285952

ORDER NO.
25716

07EX

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada Par-Que Japonese.

5716 66285952

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

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ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 5952

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	KE
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	KE
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-2-03	RLW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-2-03	RLW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-2-03	RLW
	D) OIL FIRING PIN ASSEMBLY		10-2-03	RLW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	10-3-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.25</u> <u>8.5</u>	10-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.25</u> <u>2.75</u>	10-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.0225</u> <u>.0225</u>	10-3-03	TRW
	J) ASSEMBLE STOCK		10-2-03	RW
	K) ASSEMBLE SWIVEL STUDS		10-3-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-2-03	RW
	M) IRON SIGHT ALIGNMENT		10-2-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-2-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
	MALFUNCTION	CORRECTION	10-3-03	TRW
645	INSPECT FOR LIVE AMMO		10-3-03	TRW
655	FINAL INSPECTION A) HEADSPACE		10-3-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.19</u> <u>2.14</u> <u>2.23</u> <u>2.20</u>	10/3/03	RW
	C) FUNCTION		10-3-03	RW
660	PACK		10/4/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

9-13-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.31	2.65		2.18	
PULL #2	2.62	2.60		2.14	
PULL #3	2.21	2.71		2.13	
PULL #4	2.30	2.56		2.16	
PULL #5	2.21	2.54		2.23	
TOTAL	11.55	13.06		10.84	
AVERAGE	2.31	2.61		2.16	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.25		
PULL #2	3.17	3.27		
PULL #3	3.39	3.17		
PULL #4	3.15	3.27		
PULL #5	3.17	3.23		
TOTAL	16.31	16.19		
AVERAGE	3.26	3.23		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.09		4.49
PULL #2	4.34	4.04		4.46
PULL #3	4.38	4.01		4.49
PULL #4	4.27	4.14		4.31
PULL #5	4.15	4.06		4.43
TOTAL	21.36	20.34		22.18
AVERAGE	4.27	4.06		4.43

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285952.__0
FILE DATE AND TIME: 10/03/2003 06:22

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

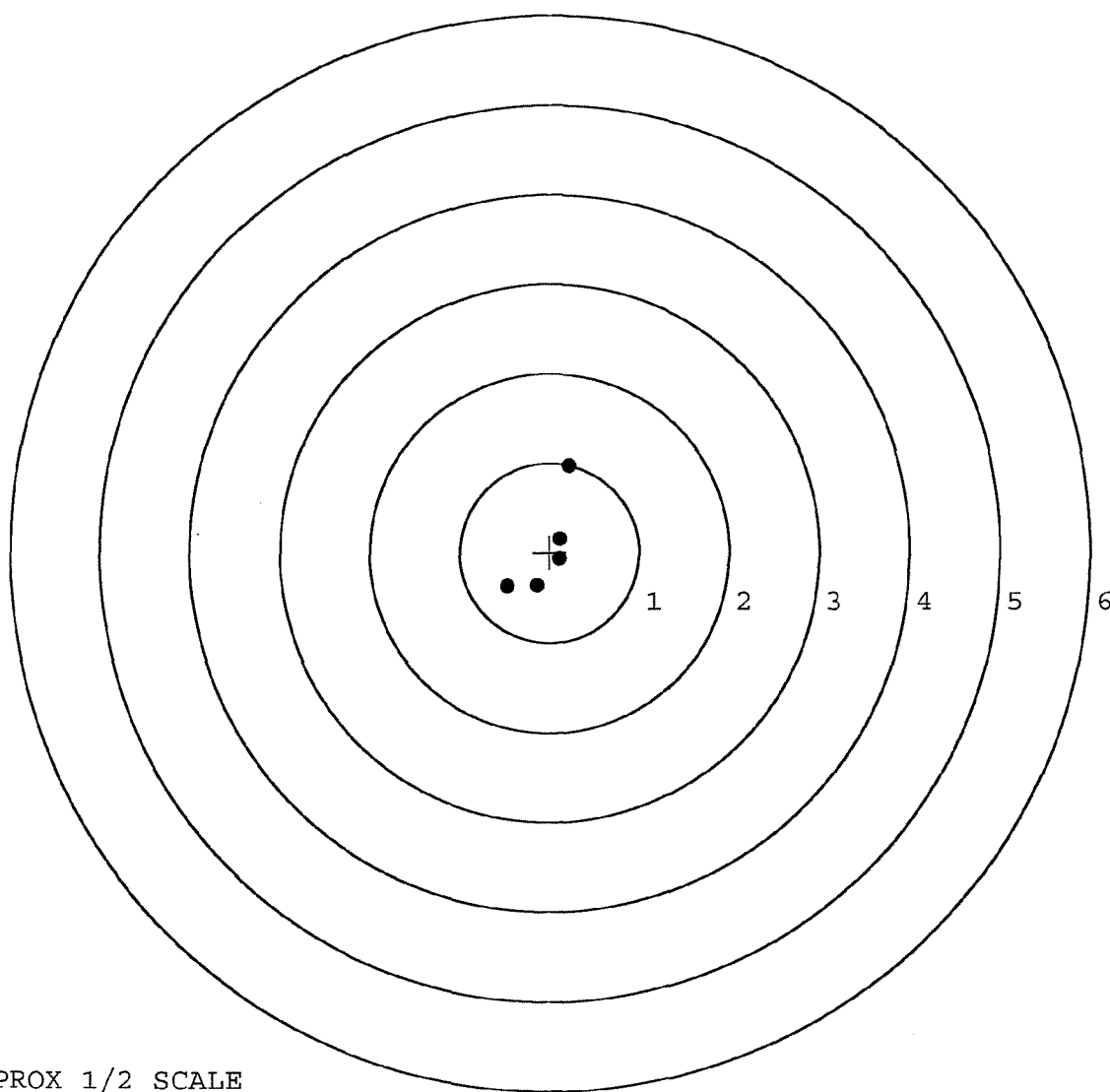
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean . 5785

SERIAL NUMBER: G6285952. __0
TARGET NUMBER: 1
FILE DATE: 10/03/2003
FILE TIME: 06:22

POINT#	X	Y
1:	-0.471	-0.382
2:	-0.137	-0.376
3:	0.109	-0.075
4:	0.116	0.152
5:	0.224	0.972

X CENTROID: -0.032
Y CENTROID: 0.058
POA TO CENTROID: 0.066
HORZ SPREAD: 0.695
VERT SPREAD: 1.354
GROUP SPREAD: 1.522
MIN RADIUS: 0.175
MAX RADIUS: 0.949
MEAN RADIUS: 0.477
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

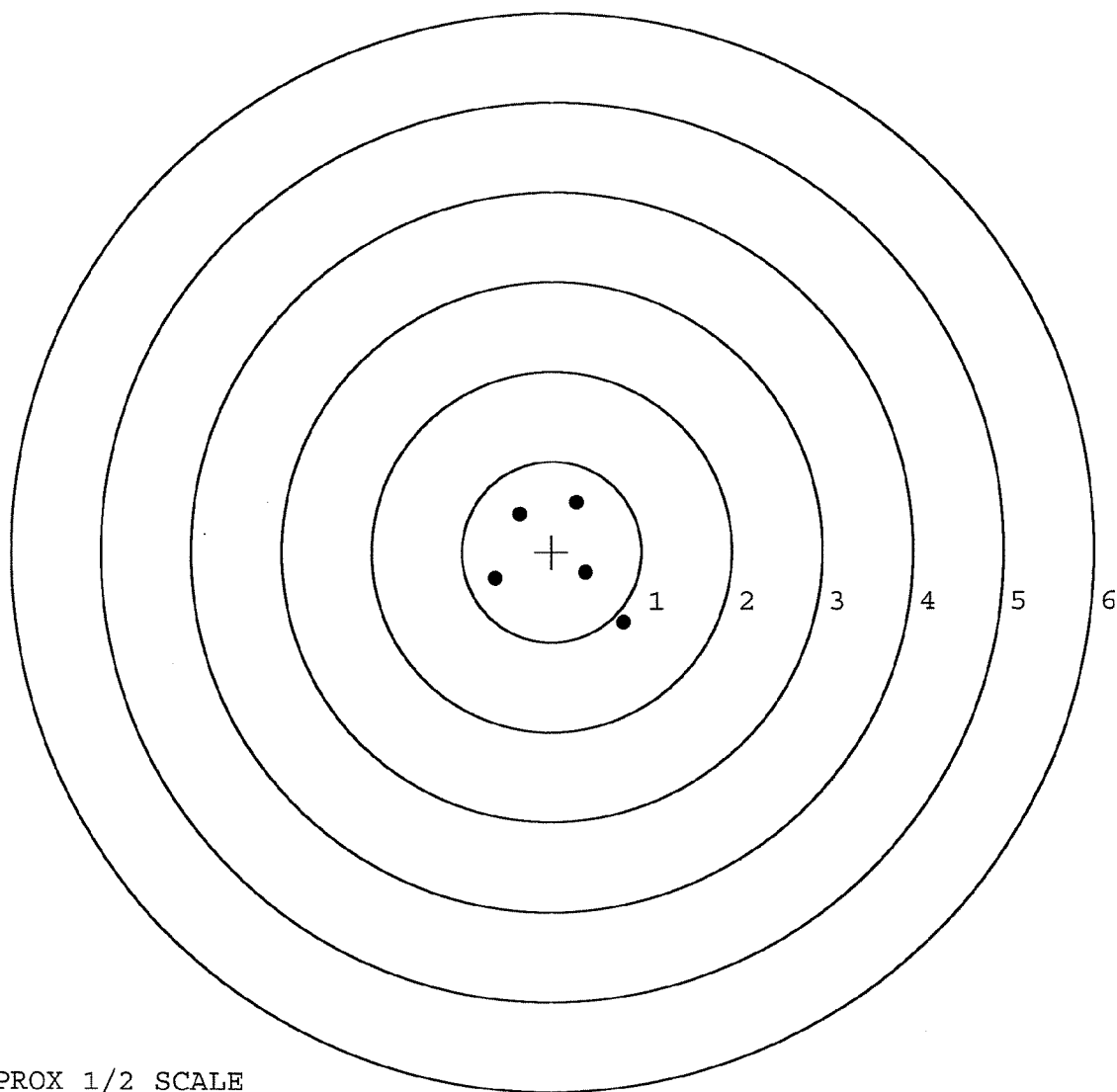


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285952. __0
TARGET NUMBER: 2
FILE DATE: 10/03/2003
FILE TIME: 06:22

POINT#	X	Y
1:	0.803	-0.793
2:	0.374	-0.239
3:	0.278	0.542
4:	-0.355	0.420
5:	-0.629	-0.296

X CENTROID: 0.094
Y CENTROID: -0.073
POA TO CENTROID: 0.119
HORZ SPREAD: 1.432
VERT SPREAD: 1.335
GROUP SPREAD: 1.677
MIN RADIUS: 0.325
MAX RADIUS: 1.010
MEAN RADIUS: 0.680
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE