

G6285962

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Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYST
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Illion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque



5716 66285962

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66285962

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



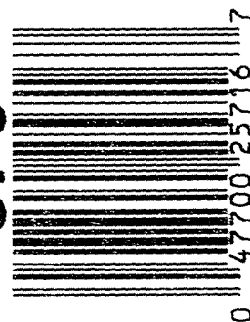
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6285962

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 628 5962

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-13-03	RTL
600	PROOF		8-13-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX	8-13-03	Ac
610	DIS-ASSEMBLE GUN	INSPECTED	8-14-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-14-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-4	TA
	(BOLT)		9-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-8-03	Ru
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-8-03	Ru
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-8-03	Ru
	D) OIL FIRING PIN ASSEMBLY		9-8-03	Ru
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS		
625	F) SAFETY ON FORCE		<u>50</u> <u>50</u> <u>5.5</u>	9/22/03	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>25</u> <u>2.5</u> <u>2.5</u>	9/22/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	9/16/03	DA
	J) ASSEMBLE STOCK			9-8-03	RW
	K) ASSEMBLE SWIVEL STUDS			9-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-11-03	RW
	M) IRON SIGHT ALIGNMENT			9-11-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-11-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	9-20-03	DA
	MALFUNCTION		CORRECTION	9-20-03	DA
	MALFUNCTION		CORRECTION	9-20-03	DA
	MALFUNCTION		CORRECTION	9-20-03	DA
	MALFUNCTION		CORRECTION	9-20-03	DA
645	INSPECT FOR LIVE AMMO			9-20-03	DA
655	FINAL INSPECTION A) HEADSPACE			9-23-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.62</u> <u>2.61</u> <u>2.64</u> <u>2.69</u>	9/22/03	DA
	C) FUNCTION			9-23-03	RTL
660	PACK			9/24/03	DA

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE

9-8-03

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.21	2.25		2.46	
PULL #2	2.16	2.29		2.31	
PULL #3	2.44	2.06		2.22	
PULL #4	2.21	2.07		2.04	
PULL #5	2.18	2.02		2.14	
TOTAL	11.20	10.69		11.17	
AVERAGE	2.24	2.13		2.23	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.32		
PULL #2	3.16	3.27		
PULL #3	3.15	3.08		
PULL #4	3.19	3.07		
PULL #5	3.20	3.08		
TOTAL	15.89	15.82		
AVERAGE	3.17	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.31	4.31		4.24
PULL #2	4.20	4.33		4.33
PULL #3	4.16	4.49		4.21
PULL #4	4.21	4.35		4.26
PULL #5	4.25	4.27		4.27
TOTAL	21.13	21.75		21.31
AVERAGE	4.22	4.35		4.26

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285962.__0

FILE DATE AND TIME: 09/12/2003 07:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

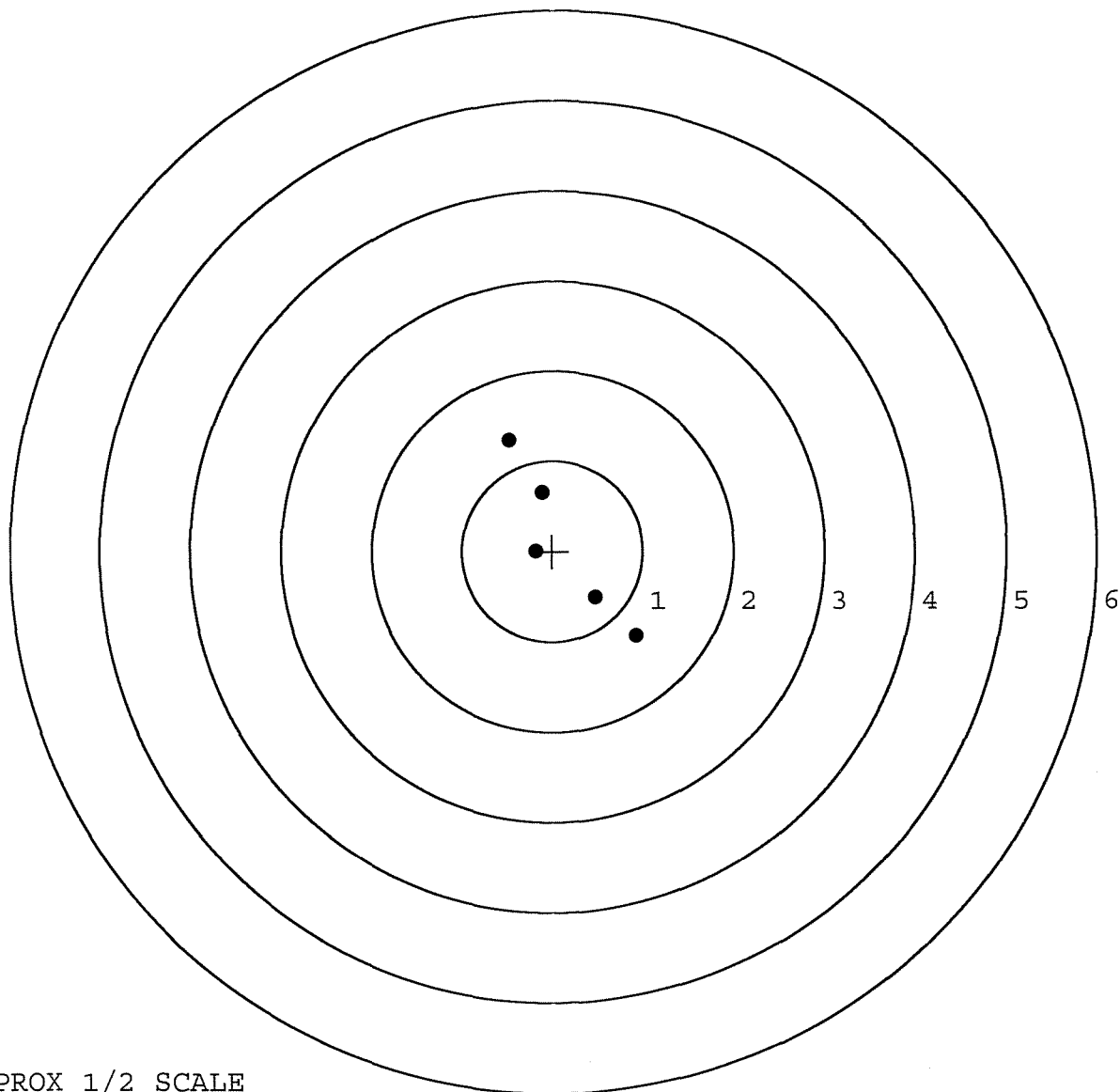
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .857

SERIAL NUMBER: G6285962. __0
TARGET NUMBER: 1
FILE DATE: 09/12/2003
FILE TIME: 07:04

POINT#	X	Y
1:	0.929	-0.943
2:	0.479	-0.508
3:	-0.181	-0.003
4:	-0.114	0.652
5:	-0.477	1.233

X CENTROID: 0.127
Y CENTROID: 0.086
POA TO CENTROID: 0.154
HORZ SPREAD: 1.406
VERT SPREAD: 2.176
GROUP SPREAD: 2.591
MIN RADIUS: 0.321
MAX RADIUS: 1.305
MEAN RADIUS: 0.845
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

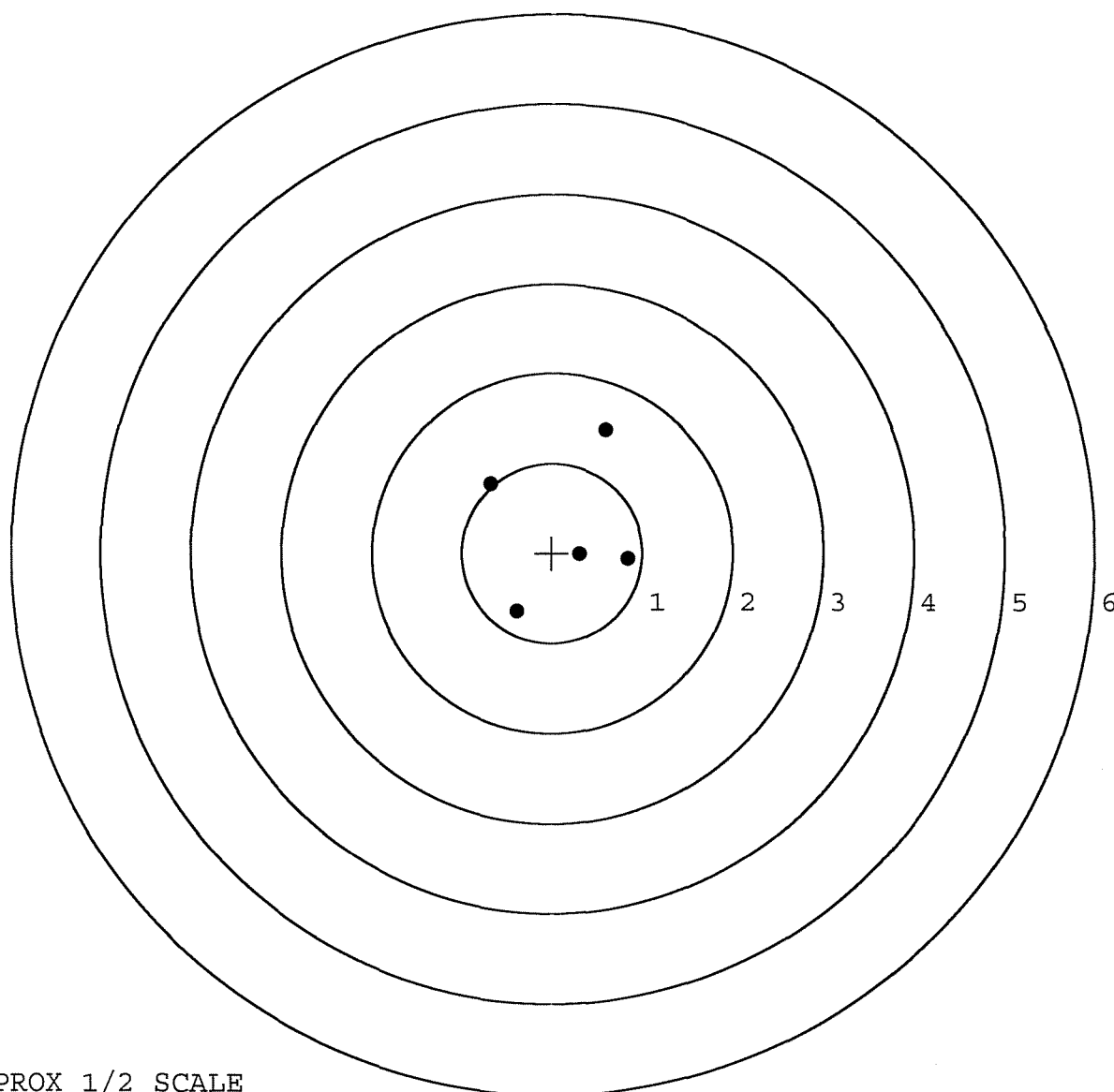


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285962. __0
TARGET NUMBER: 2
FILE DATE: 09/12/2003
FILE TIME: 07:04

POINT#	X	Y
1:	0.845	-0.067
2:	0.313	-0.020
3:	-0.684	0.775
4:	-0.393	-0.647
5:	0.594	1.370

X CENTROID: 0.135
Y CENTROID: 0.282
POA TO CENTROID: 0.313
HORZ SPREAD: 1.529
VERT SPREAD: 2.017
GROUP SPREAD: 2.246
MIN RADIUS: 0.351
MAX RADIUS: 1.181
MEAN RADIUS: 0.869
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE