

6288129

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66288129**
Order No. **25716**

Made in Illinois, U.S.A. Pat. & Mfr. Off. Remington-Union Metallic Cartridge Co. Inc. New York, N.Y.

02EX

5716 66288129

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.

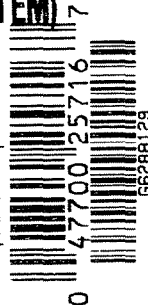


24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

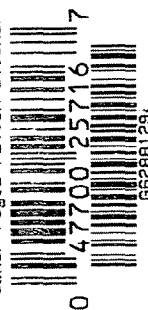
— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



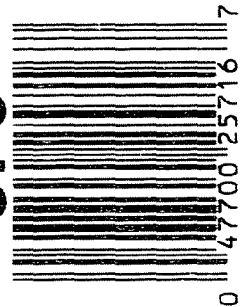
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288129

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288129

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AL
607	CHECK HEADSPACE	MAGNA FLUX INSPECTED	8-8-03	AL
610	DIS-ASSEMBLE GUN	ALL OK	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRL
620	APPLY COATINGS (BARREL ACTION)		8-8	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-28-03	DA
	D) OIL FIRING PIN ASSEMBLY		8-28-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-22-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	9/13/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9/13/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.023</u> <u>.0235</u>	9/13/03	DA
	J) ASSEMBLE STOCK		8-28-03	RTL
	K) ASSEMBLE SWIVEL STUDS		9-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-10-03	RLW
	M) IRON SIGHT ALIGNMENT		9-10-03	RLW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-10-03	RLW
640	GALLERY TEST AND TARGET	PASS FAIL	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
	MALFUNCTION	CORRECTION	9-11-03	TRW
645	INSPECT FOR LIVE AMMO		9-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		9-22-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.60</u> <u>2.46</u> <u>2.44</u> <u>2.50</u>	9-13-03	DA
	C) FUNCTION		9-22-03	RTL
660	PACK		9-23-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-29-03

TESTER TRLW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.58	2.87		2.46	
PULL #2	2.63	2.71		2.43	
PULL #3	2.58	2.78		2.39	
PULL #4	2.64	2.68		2.12	
PULL #5	2.68	2.69		2.13	
TOTAL	13.11	13.73		11.53	
AVERAGE	2.62	2.74		2.30	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.48		
PULL #2	3.30	3.45		
PULL #3	3.08	3.42		
PULL #4	3.33	3.44		
PULL #5	3.42	3.43		
TOTAL	16.23	17.22		
AVERAGE	3.24	3.44		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.09	4.12		4.08
PULL #2	4.21	4.15		4.05
PULL #3	4.27	4.31		4.13
PULL #4	4.28	4.34		4.03
PULL #5	4.20	4.37		3.95
TOTAL	21.05	21.29		20.24
AVERAGE	4.21	4.25		4.04

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288129. __0
FILE DATE AND TIME: 09/11/2003 07:56

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

MEAN .8555

SERIAL NUMBER: G6288129. __0

TARGET NUMBER: 1

FILE DATE: 09/11/2003

FILE TIME: 07:56

POINT#	X	Y
1:	0.841	-0.014
2:	0.192	-0.120
3:	0.081	-0.315
4:	-0.759	-0.111
5:	-0.786	0.873

X CENTROID: -0.086

Y CENTROID: 0.063

POA TO CENTROID: 0.107

HORZ SPREAD: 1.627

VERT SPREAD: 1.188

GROUP SPREAD: 1.853

MIN RADIUS: 0.333

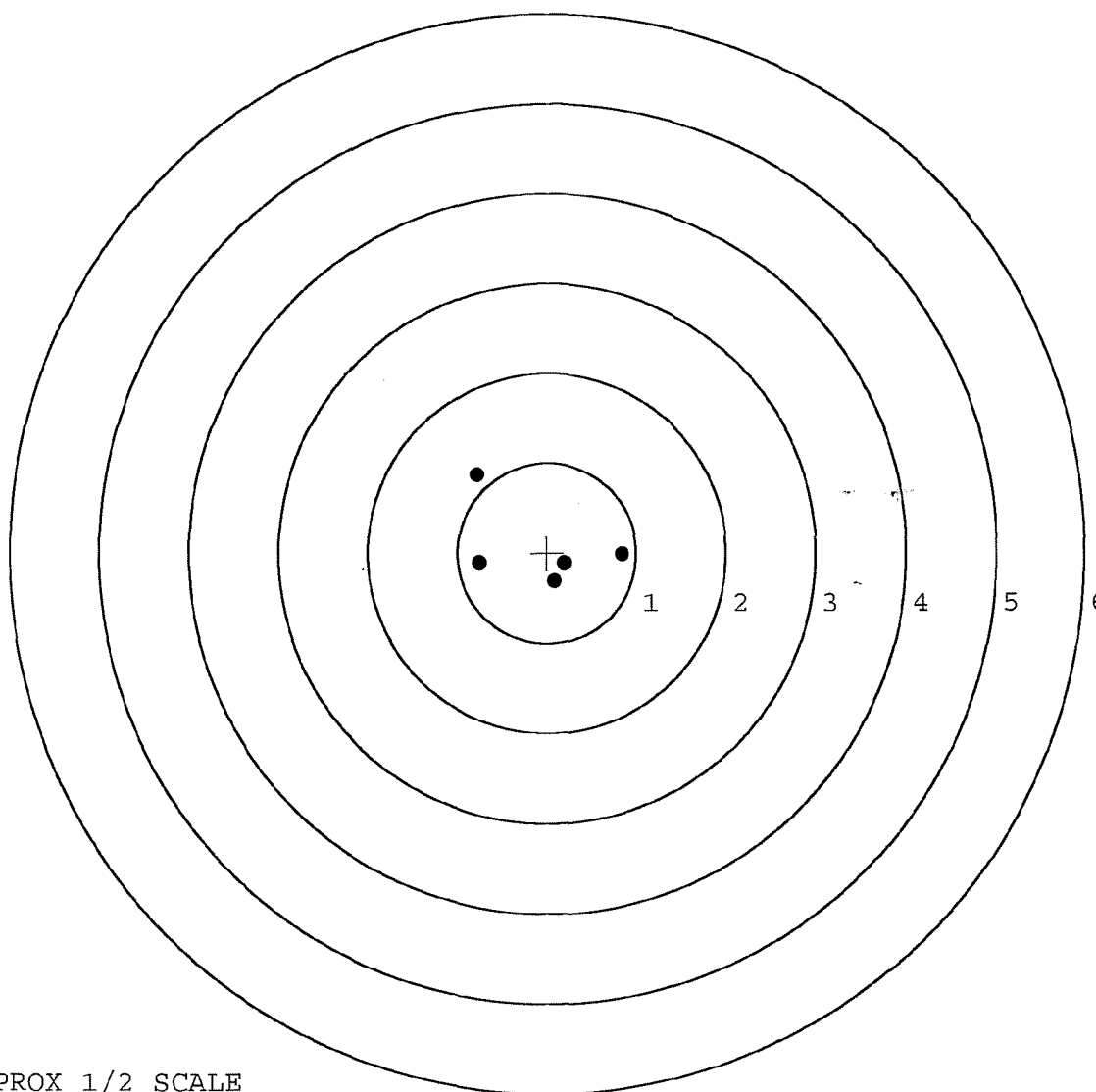
MAX RADIUS: 1.071

MEAN RADIUS: 0.688

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288129. 0

TARGET NUMBER: 2

FILE DATE: 09/11/2003

FILE TIME: 07:56

POINT#	X	Y
1:	1.712	0.219
2:	-0.425	1.529
3:	-0.586	0.182
4:	-0.544	0.020
5:	0.332	-0.427

X CENTROID: 0.098

Y CENTROID: 0.305

POA TO CENTROID: 0.320

HORZ SPREAD: 2.298

VERT SPREAD: 1.956

GROUP SPREAD: 2.507

MIN RADIUS: 0.695

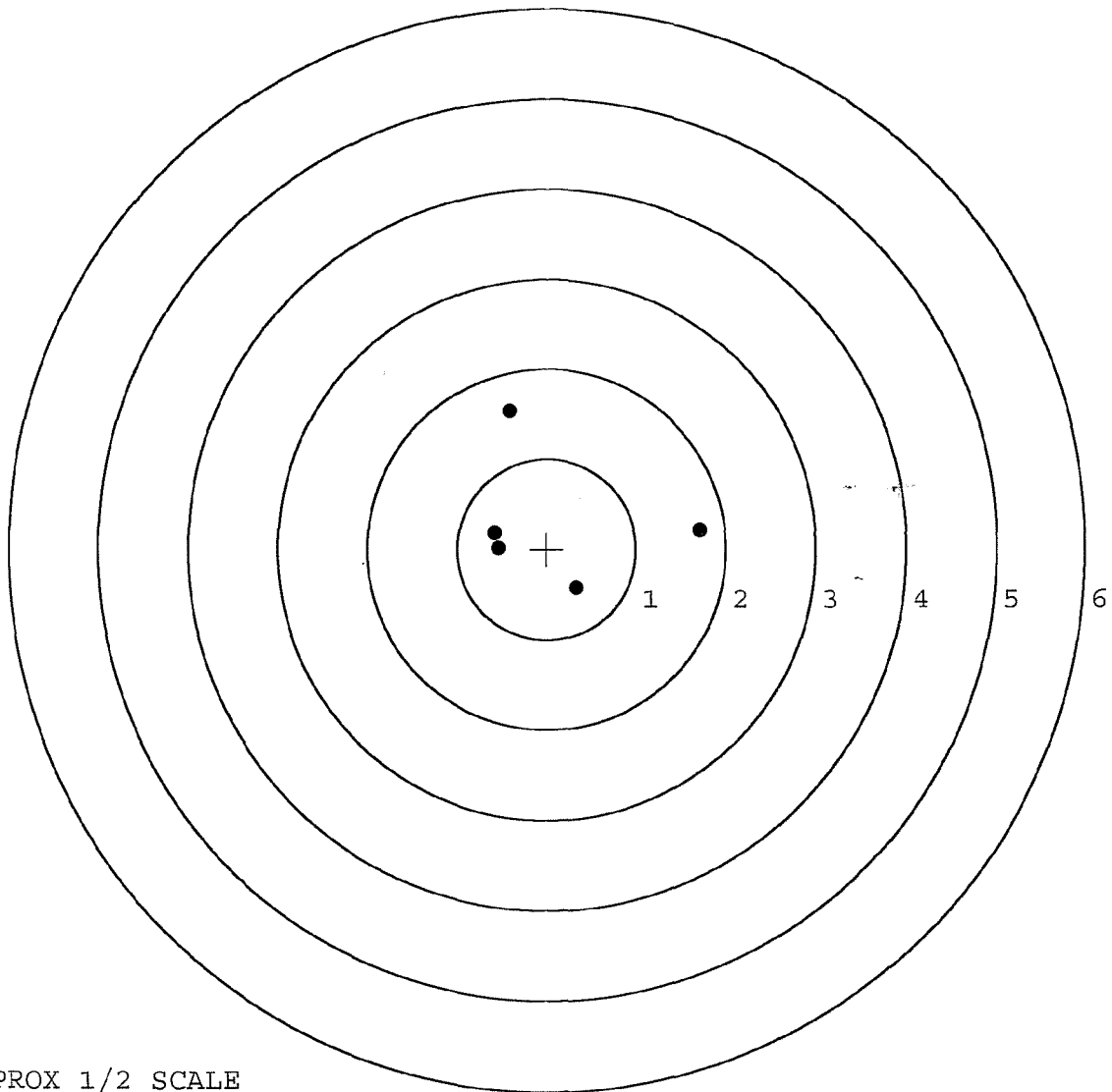
MAX RADIUS: 1.616

MEAN RADIUS: 1.023

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE