

6-6288135

VERY IMPORTANT: Instruction Book enclosed to assist in safe use of this weapon.

Remington®

M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
66288135

ORDER NO.
25736

46

20LX

5736 66288135

ORDER 25736

M/24 .300 WIN MAG (RIFLE ONLY)

UPC



ORDER 25736

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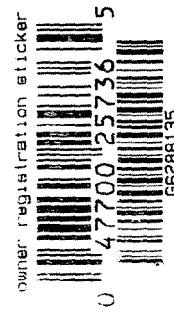
SERIAL NO.



M/24 .300 WIN MAG (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL .300 WIN MAG

- INSTRUCTION BOOK 3518

46 FORM 200348



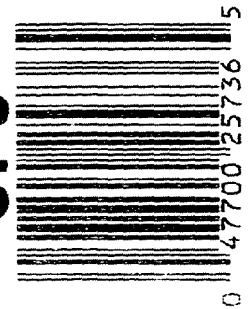
ORDER NO. **25736**

BARREL LENGTH **24"**

CAPACITY **5**

G6288135

UPC



INSPECTION CHECKLIST-NEW GUNS

300 WIN

GUN SERIAL # G6288135

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/16/03	RW
600	PROOF		1/16/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/16/03	RW
610	DIS-ASSEMBLE GUN	JAN 17 2003	1/16/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		1/16/03	RW
617	DRILL AND TAP SIGHT HOLES		1-20-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-12	TA
	(BOLT)		2-12	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-14-03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-14-03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-14-03	RA
	D) OIL FIRING PIN ASSEMBLY		2-14-03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>8.5</u> <u>8</u>	<u>2-19-03</u>	<u>RW</u>
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>2</u> <u>3</u>	<u>2-19-03</u>	<u>RW</u>
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u> </u> <u> </u> <u> </u>		
	J) ASSEMBLE STOCK		<u>2/17/03</u>	<u>RTL</u>
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640	GALLERY TEST AND TARGET	PASS FAIL	<u>2-19-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>2-19-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>2-19-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>2-19-03</u>	<u>TRW</u>
	MALFUNCTION	CORRECTION	<u>2-19-03</u>	<u>TRW</u>
645	INSPECT FOR LIVE AMMO		<u>2-19-03</u>	<u>TRW</u>
655	FINAL INSPECTION A) HEADSPACE		<u>2-19-03</u>	<u>RW</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.34</u> <u>2.16</u> <u>2.23</u> <u>2.30</u>	<u>2-19-03</u>	<u>RW</u>
	C) FUNCTION		<u>2-19-03</u>	<u>RW</u>
660	PACK		<u>2/20/03</u>	<u>RA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO.

DATE 2-17-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.30		2.25	MIN. SETTING,
PULL #2	2.52	2.37		2.33	NO AVG. OF 5
PULL #3	2.39	2.48		2.27	READINGS ACCEPT-
PULL #4	2.40	2.46		2.24	ABLE LESS THAN 2
PULL #5	2.39	2.45		2.25	
TOTAL	12.05	12.06		11.34	
AVG.	2.41	2.41		2.26	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.11		
PULL #2	3.24	3.12		
PULL #3	3.05	3.14		
PULL #4	3.25	3.13		
PULL #5	3.11	3.17		
TOTAL	15.88	15.71		
AVG.	3.17	3.14		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.31	4.21		4.34
PULL #2	4.29	4.41		4.39
PULL #3	4.11	4.38		4.31
PULL #4	4.36	4.43		4.36
PULL #5	4.32	4.36		4.35
TOTAL	21.39	21.79		21.75
AVG.	4.27	4.35		4.35

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288135.___0
FILE DATE AND TIME: 02/20/2003 11:43

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.002
The Average Y Centroid of the Five Target Set:	-0.129
The Average Point of Impact of the Five Target Set:	0.129
The Average Mean Radius of the Five Target Set:	0.972
The Distance from POA to Centroid Target #1:	0.753
The Distance from Centroid Target #2 to Centroid Target #1:	0.813
The Distance from Centroid Target #3 to Centroid Target #1:	0.821
The Distance from Centroid Target #4 to Centroid Target #1:	0.820
The Distance from Centroid Target #5 to Centroid Target #1:	0.780

SERIAL NUMBER: G6288135. 0

TARGET NUMBER: 1

FILE DATE: 02/20/2003

FILE TIME: 11:43

X CENTROID: -0.366

Y CENTROID: -0.658

POA TO CENTROID: 0.753

HORZ SPREAD: 3.034

VERT SPREAD: 5.191

GROUP SPREAD: 5.192

MIN RADIUS: 0.348

MAX RADIUS: 3.095

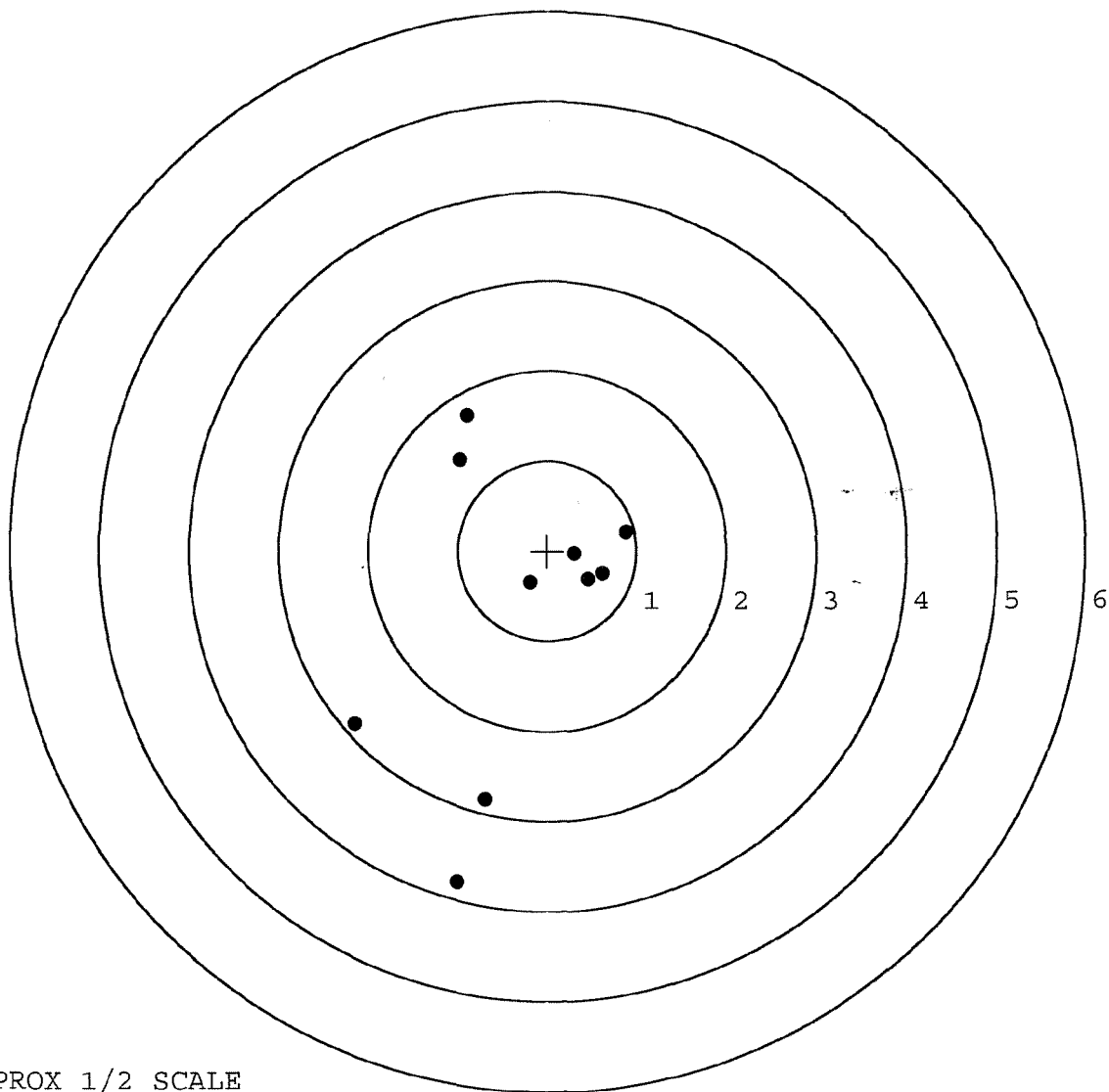
MEAN RADIUS: 1.617

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4

POINT#	X	Y
1:	0.617	-0.249
2:	0.457	-0.316
3:	0.303	-0.031
4:	0.884	0.219
5:	-0.195	-0.354
6:	-0.694	-2.762
7:	-1.005	-3.686
8:	-2.150	-1.919
9:	-0.974	1.018
10:	-0.905	1.505

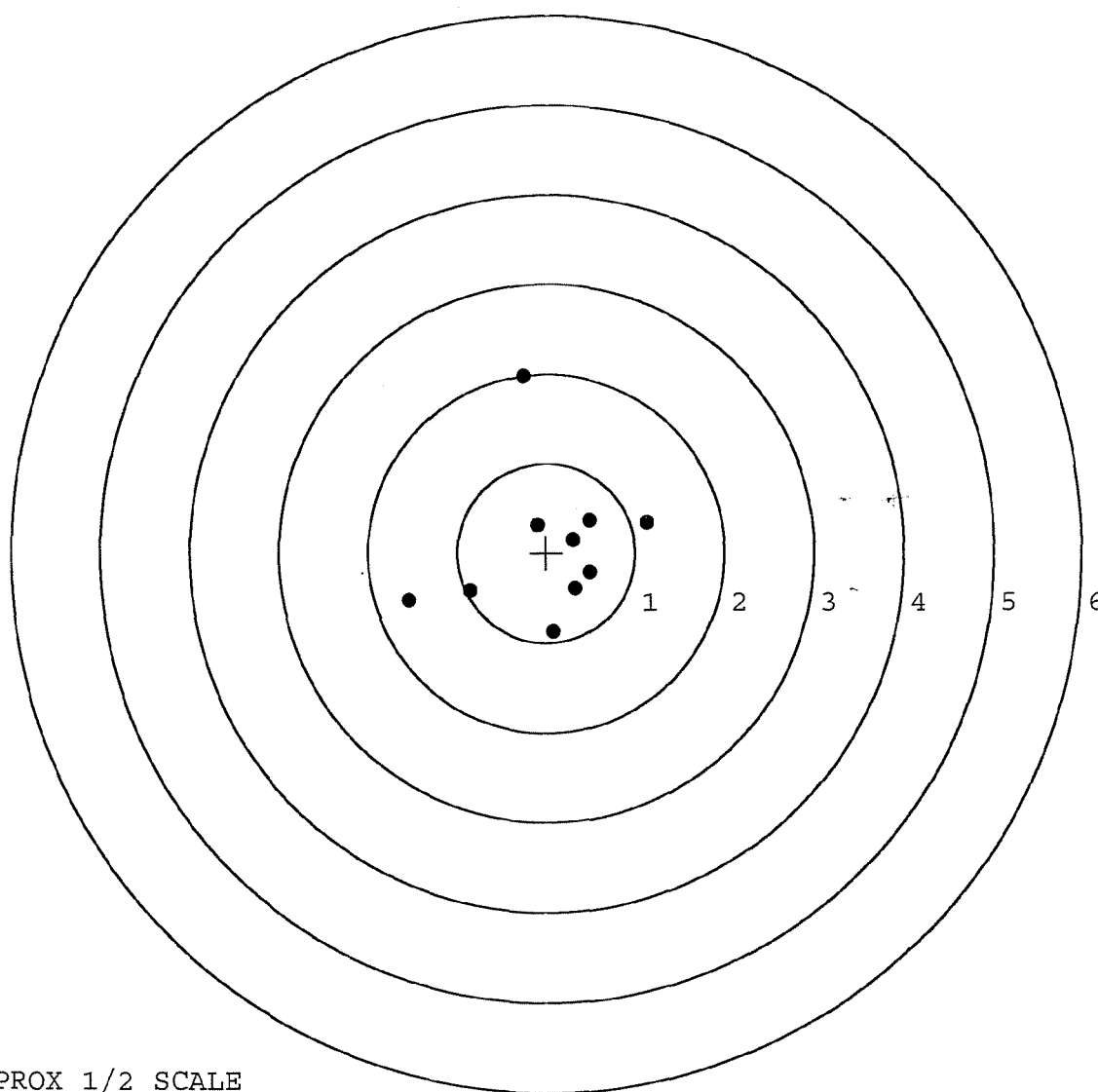


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288135. __0
TARGET NUMBER: 2
FILE DATE: 02/20/2003
FILE TIME: 11:43

X CENTROID: 0.003
Y CENTROID: 0.066
POA TO CENTROID: 0.067
HORZ SPREAD: 2.677
VERT SPREAD: 2.861
GROUP SPREAD: 2.883
MIN RADIUS: 0.268
MAX RADIUS: 1.930
MEAN RADIUS: 0.898
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	0.082	-0.884
2:	-0.854	-0.433
3:	-1.545	-0.541
4:	-0.271	1.977
5:	-0.110	0.310
6:	0.486	0.373
7:	1.132	0.343
8:	0.299	0.142
9:	0.488	-0.219
10:	0.321	-0.403



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288135. 0

TARGET NUMBER: 3

FILE DATE: 02/20/2003

FILE TIME: 11:43

POINT#	X	Y
1:	1.093	-0.411
2:	1.750	0.616
3:	0.638	0.513
4:	0.403	0.480
5:	0.175	0.088
6:	-0.119	0.097
7:	-0.622	0.322
8:	-1.298	0.855
9:	-0.821	-1.258
10:	-0.178	-1.130

X CENTROID: 0.102

Y CENTROID: 0.017

POA TO CENTROID: 0.104

HORZ SPREAD: 3.048

VERT SPREAD: 2.113

GROUP SPREAD: 3.181

MIN RADIUS: 0.102

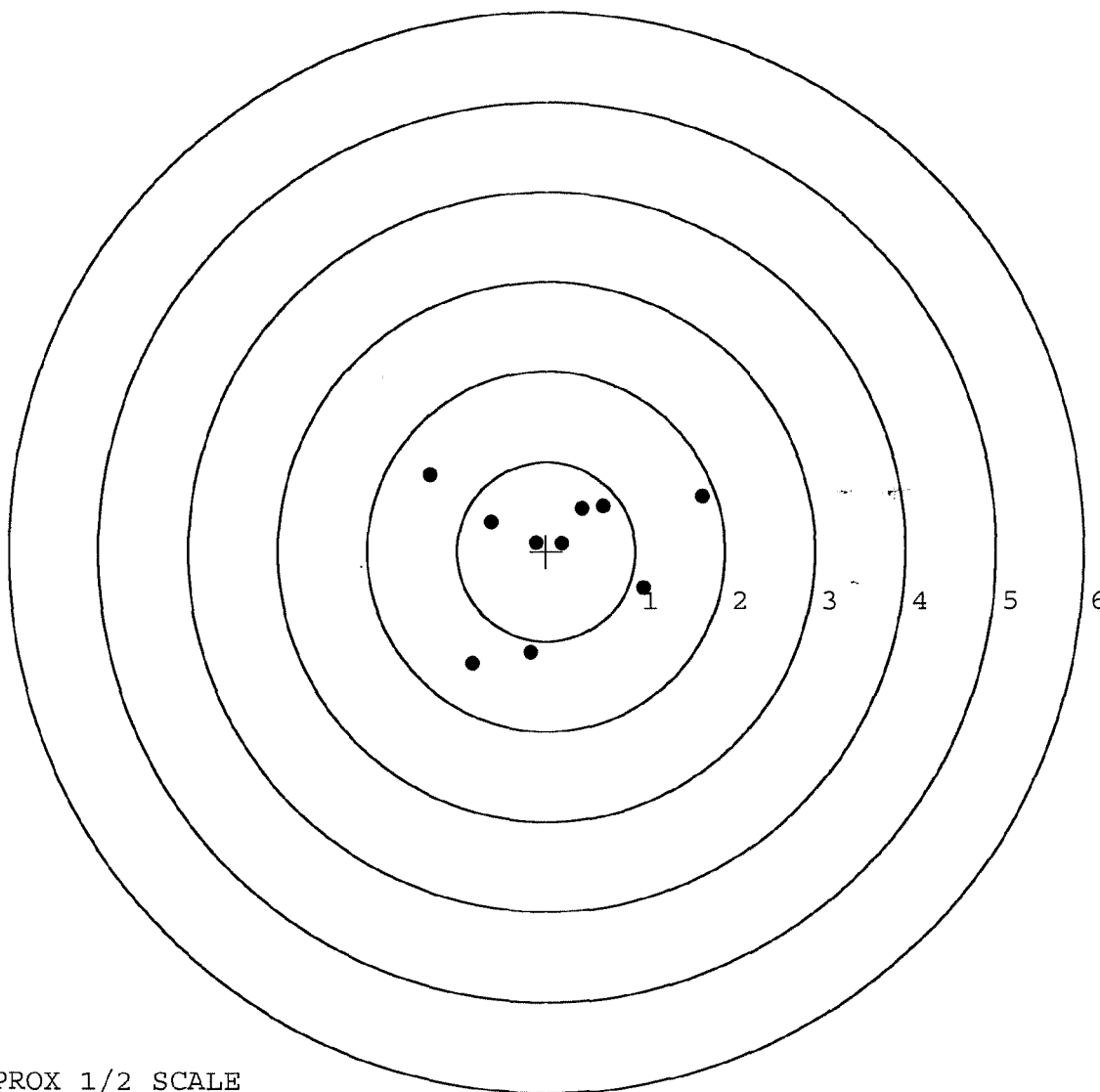
MAX RADIUS: 1.753

MEAN RADIUS: 0.962

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 7



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288135. __0

TARGET NUMBER: 4

FILE DATE: 02/20/2003

FILE TIME: 11:43

POINT#	X	Y
1:	0.741	-0.698
2:	0.983	0.001
3:	0.453	0.119
4:	0.508	-0.151
5:	-0.350	-1.272
6:	0.531	1.326
7:	-0.114	-0.092
8:	-0.376	-0.086
9:	-0.183	0.339
10:	-0.565	0.205

X CENTROID: 0.163

Y CENTROID: -0.031

POA TO CENTROID: 0.166

HORZ SPREAD: 1.548

VERT SPREAD: 2.598

GROUP SPREAD: 2.743

MIN RADIUS: 0.283

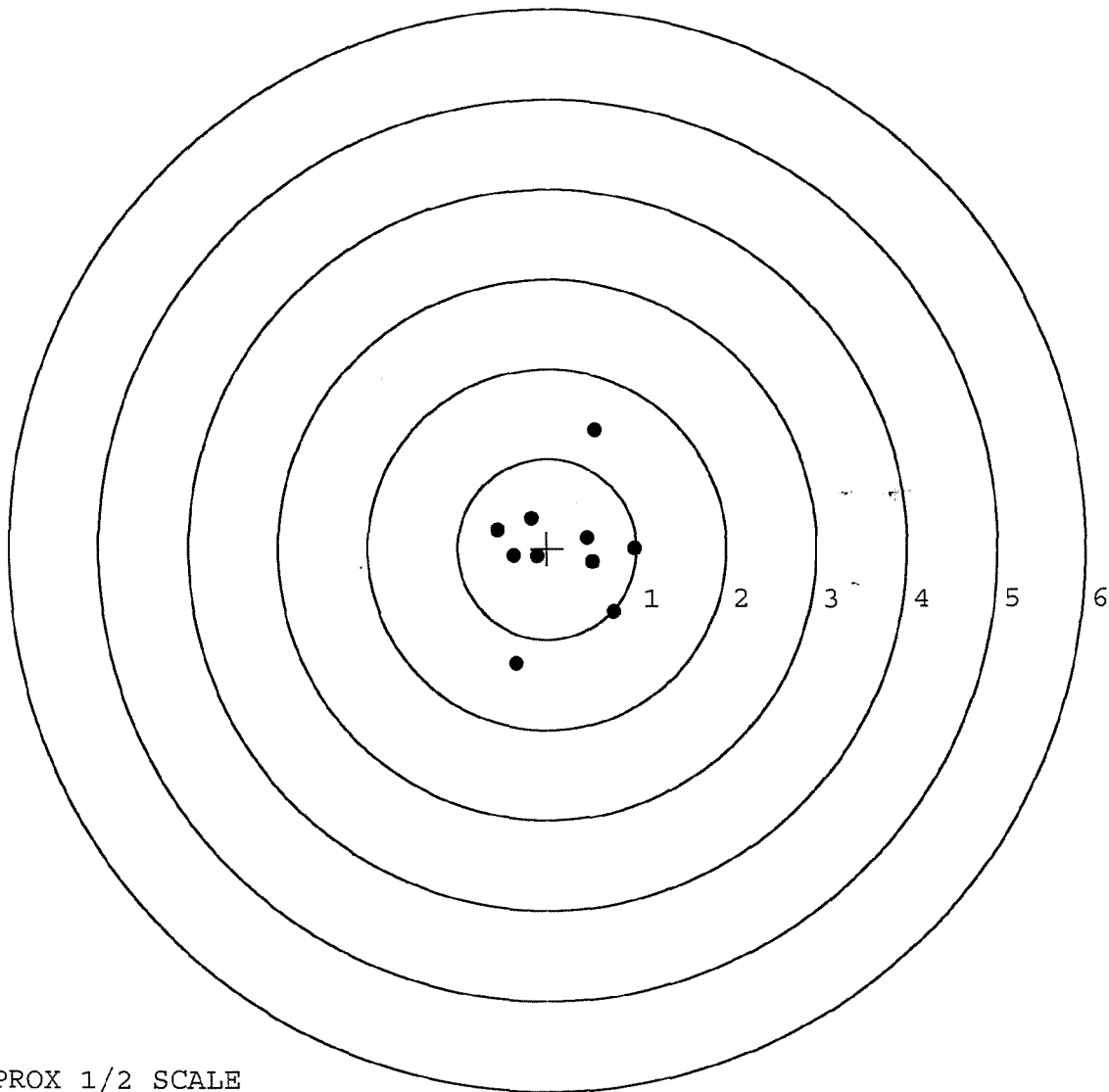
MAX RADIUS: 1.406

MEAN RADIUS: 0.724

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

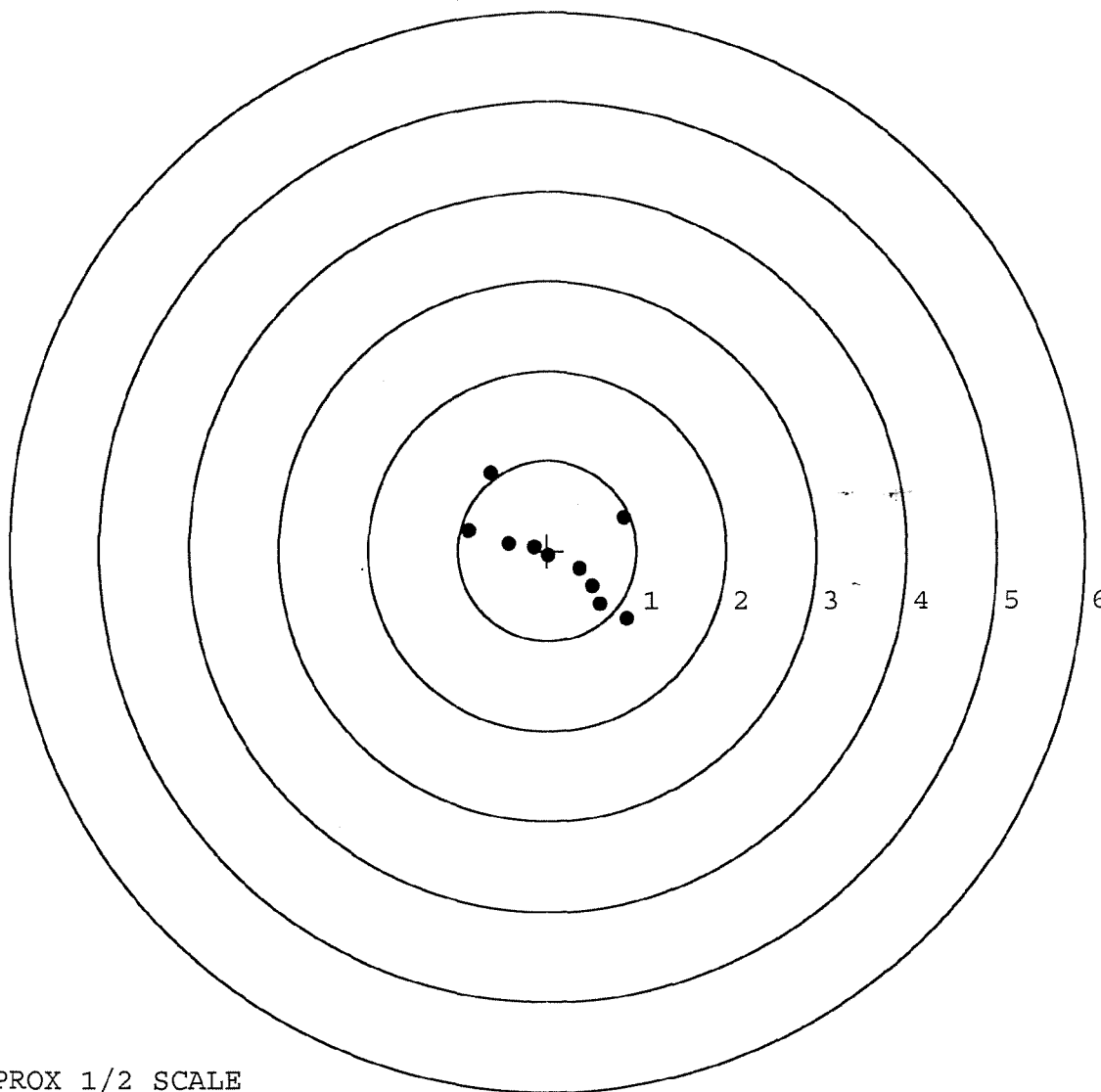


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288135. __0
TARGET NUMBER: 5
FILE DATE: 02/20/2003
FILE TIME: 11:43

X CENTROID: 0.110
Y CENTROID: -0.040
POA TO CENTROID: 0.117
HORZ SPREAD: 1.770
VERT SPREAD: 1.622
GROUP SPREAD: 2.227
MIN RADIUS: 0.104
MAX RADIUS: 1.174
MEAN RADIUS: 0.661
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.888	-0.757
2:	0.592	-0.589
3:	0.504	-0.389
4:	0.360	-0.200
5:	0.855	0.376
6:	-0.638	0.865
7:	-0.882	0.227
8:	-0.437	0.084
9:	-0.153	0.043
10:	0.007	-0.059



TARGET APPROX 1/2 SCALE