

5-6288140

Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada



5716 G6288140

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

SERIAL NO.



G6288140

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



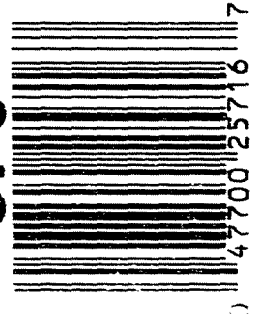
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288140

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288140

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN	JAN 13 2003	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RE</u>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	A
	D) OIL FIRING PIN ASSEMBLY		3-14-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME		READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>6.5</u> <u>7.0</u>	3-22-03	TRW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.0</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			3-22-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.0205</u>	3-22-03	TRW
	J) ASSEMBLE STOCK			3-14-03	RTL
	K) ASSEMBLE SWIVEL STUDS			3-22-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			3-22-03	RTL
	M) IRON SIGHT ALIGNMENT			3-22-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			3-22-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	3-15-03	TRW
	MALFUNCTION		CORRECTION	3-15-03	TRW
	MALFUNCTION		CORRECTION	3-15-03	TRW
	MALFUNCTION		CORRECTION	3-15-03	TRW
	MALFUNCTION		CORRECTION	3-15-03	TRW
645	INSPECT FOR LIVE AMMO			3-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE			3-22-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.72</u> <u>2.71</u> <u>2.25</u> <u>2.39</u>	3-22-03	TRW
	C) FUNCTION			3-22-03	RTL
660	PACK			3-24-03	DA

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288140.___0
FILE DATE AND TIME: 03/16/2003 11:29

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

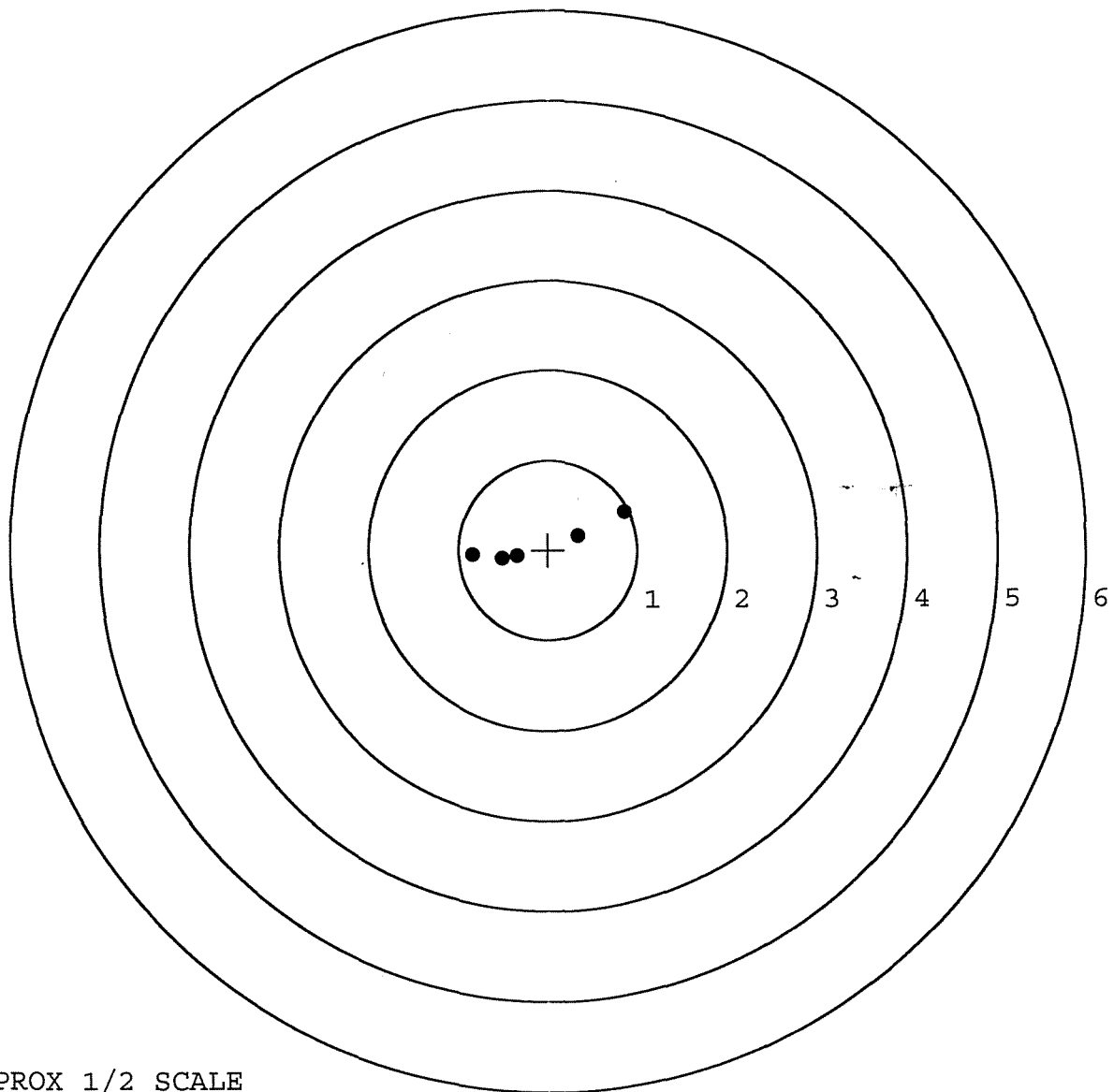
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN ~~587~~

SERIAL NUMBER: G6288140. __0
TARGET NUMBER: 1
FILE DATE: 03/16/2003
FILE TIME: 11:29

POINT#	X	Y
1:	-0.348	-0.067
2:	-0.519	-0.097
3:	-0.844	-0.058
4:	0.340	0.166
5:	0.853	0.432

X CENTROID: -0.104
Y CENTROID: 0.075
POA TO CENTROID: 0.128
HORZ SPREAD: 1.697
VERT SPREAD: 0.529
GROUP SPREAD: 1.766
MIN RADIUS: 0.283
MAX RADIUS: 1.021
MEAN RADIUS: 0.592
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288140. __0

TARGET NUMBER: 2

FILE DATE: 03/16/2003

FILE TIME: 11:29

POINT#	X	Y
1:	0.548	-0.514
2:	-0.454	-0.861
3:	0.001	0.285
4:	0.101	0.374
5:	0.167	0.446

X CENTROID: 0.073

Y CENTROID: -0.054

POA TO CENTROID: 0.090

HORZ SPREAD: 1.002

VERT SPREAD: 1.307

GROUP SPREAD: 1.447

MIN RADIUS: 0.346

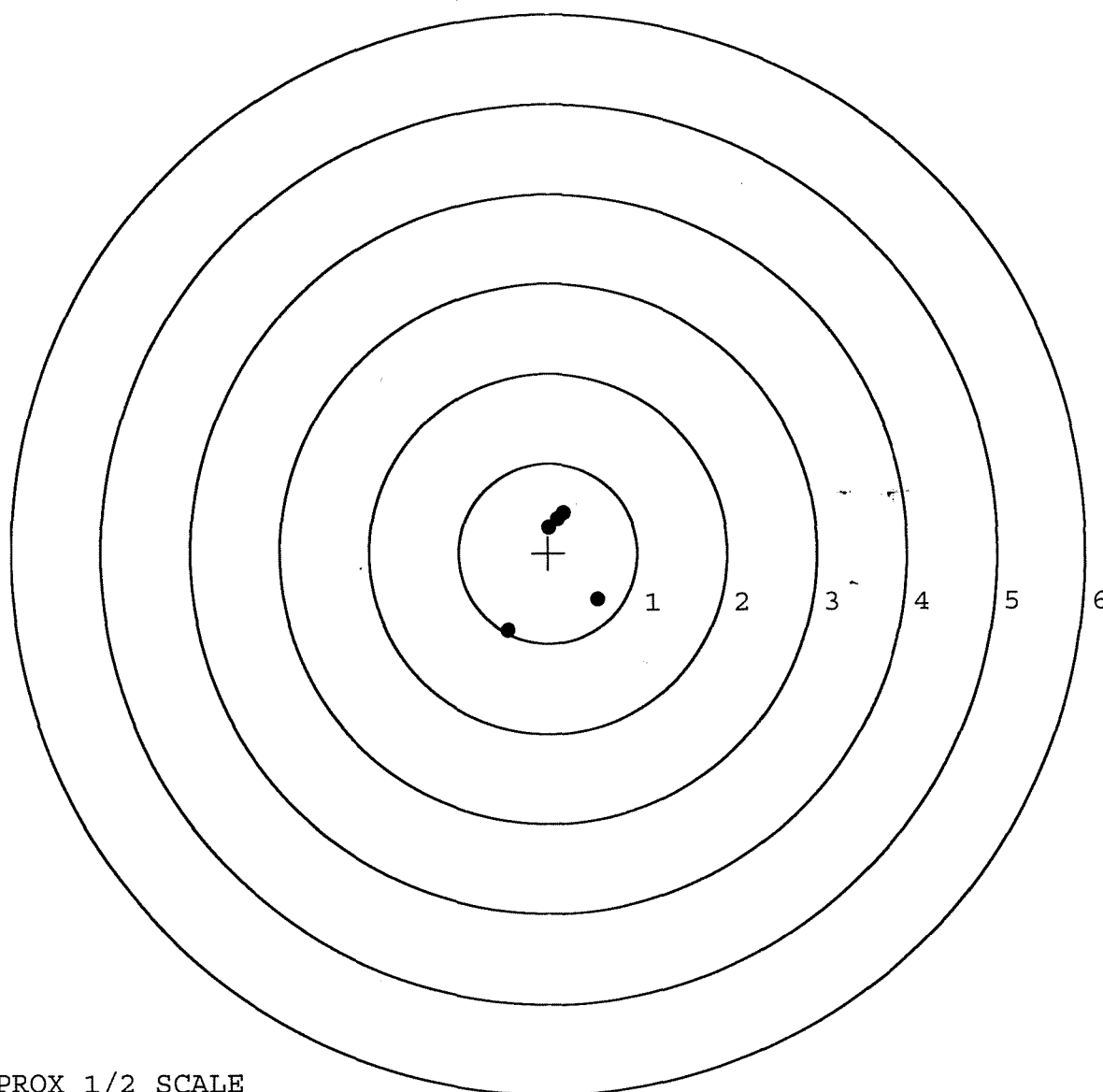
MAX RADIUS: 0.964

MEAN RADIUS: 0.582

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.50		2.59	MIN. SETTING
PULL #2	2.58	2.48		2.56	NO AVG. OF 5
PULL #3	2.64	2.46		2.65	READINGS ACCEPT
PULL #4	2.69	2.47		2.62	ABLE LESS THAN
PULL #5	2.51	2.49		2.67	
TOTAL	13.05	12.40		13.09	
AVG.	2.61	2.48		2.61	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.17	3.21		
PULL #2	3.18	3.17		
PULL #3	3.20	3.22		
PULL #4	3.19	3.30		
PULL #5	3.13	3.31		
TOTAL	15.87	16.21		
AVG.	3.17	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & ACCU
PULL #1	4.12	4.29		4.25
PULL #2	4.13	4.15		4.06
PULL #3	4.19	4.13		4.09
PULL #4	4.11	4.03		4.15
PULL #5	4.00	4.14		4.18
TOTAL	20.55	20.74		20.73
AVG.	4.11	4.14		4.14