

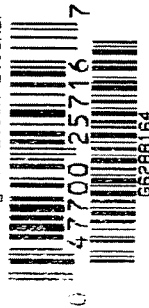
56288164

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase

owner registration sticker



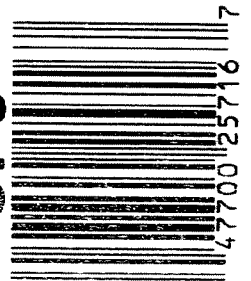
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288164

UPC



46 FORM

VERY IMPORTANT
NEW ORDER BOOK
SUGGESTED TO RESERVE
SOME USE OF THIS
RECORD

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.
Made in Dillon, NY

SERIAL NO. 66288164	J
ORDER NO. 25716	

28AX



5716 66288164

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288164

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-6-03	RL
610	DIS-ASSEMBLE GUN		1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003 OPERATOR RL		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-13-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-20-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>6.0</u> <u>6.0</u>	3-20-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	3-20-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-20-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>1023</u> <u>1023</u> <u>1022</u>	3-20-03	DA
	J) ASSEMBLE STOCK		3-13-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-20-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-20-03	RTL
	M) IRON SIGHT ALIGNMENT		3-20-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-20-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
	MALFUNCTION	CORRECTION	3-14-03	A
645	INSPECT FOR LIVE AMMO		3-14-03	A
655	FINAL INSPECTION A) HEADSPACE		3-20-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.61</u> <u>2.49</u> <u>2.44</u> <u>2.44</u>	3-20-03	DA
	C) FUNCTION		3-20-03	RTL
660	PACK		3-20-03	DA

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 1-15-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.43		2.09	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.63	2.49		2.05	
PULL #3	2.69	2.51		2.13	
PULL #4	2.54	2.50		2.11	
PULL #5	2.51	2.57		2.14	
TOTAL	12.99	12.50		10.52	
AVG.	2.59	2.50		2.10	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.23		
PULL #2	3.25	3.18		
PULL #3	3.23	3.22		
PULL #4	3.22	3.23		
PULL #5	3.07	3.15		
TOTAL	16.00	16.01		
AVG.	3.20	3.20		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.36	4.20		4.13
PULL #2	4.19	4.26		4.12
PULL #3	4.25	4.25		4.19
PULL #4	4.29	4.35		4.37
PULL #5	4.27	4.22		4.14
TOTAL	21.36	21.28		20.95
AVG.	4.27	4.25		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288164.__0
FILE DATE AND TIME: 03/15/2003 11:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

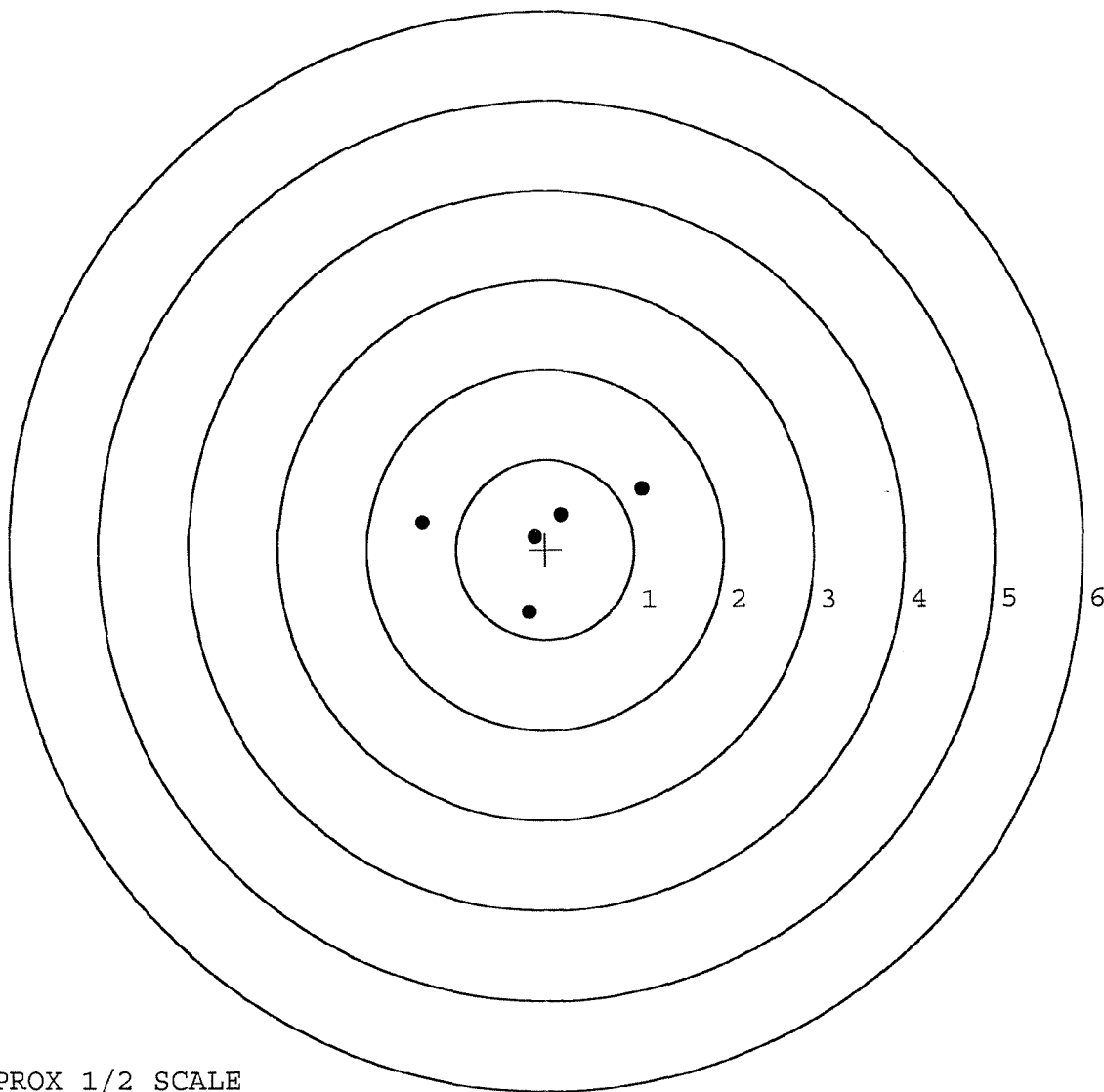
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 714

SERIAL NUMBER: G6288164. __0
TARGET NUMBER: 1
FILE DATE: 03/15/2003
FILE TIME: 11:27

POINT#	X	Y
1:	-0.192	-0.706
2:	-0.121	0.146
3:	0.171	0.391
4:	1.084	0.678
5:	-1.382	0.305

X CENTROID: -0.088
Y CENTROID: 0.163
POA TO CENTROID: 0.185
HORZ SPREAD: 2.466
VERT SPREAD: 1.384
GROUP SPREAD: 2.494
MIN RADIUS: 0.037
MAX RADIUS: 1.302
MEAN RADIUS: 0.768
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

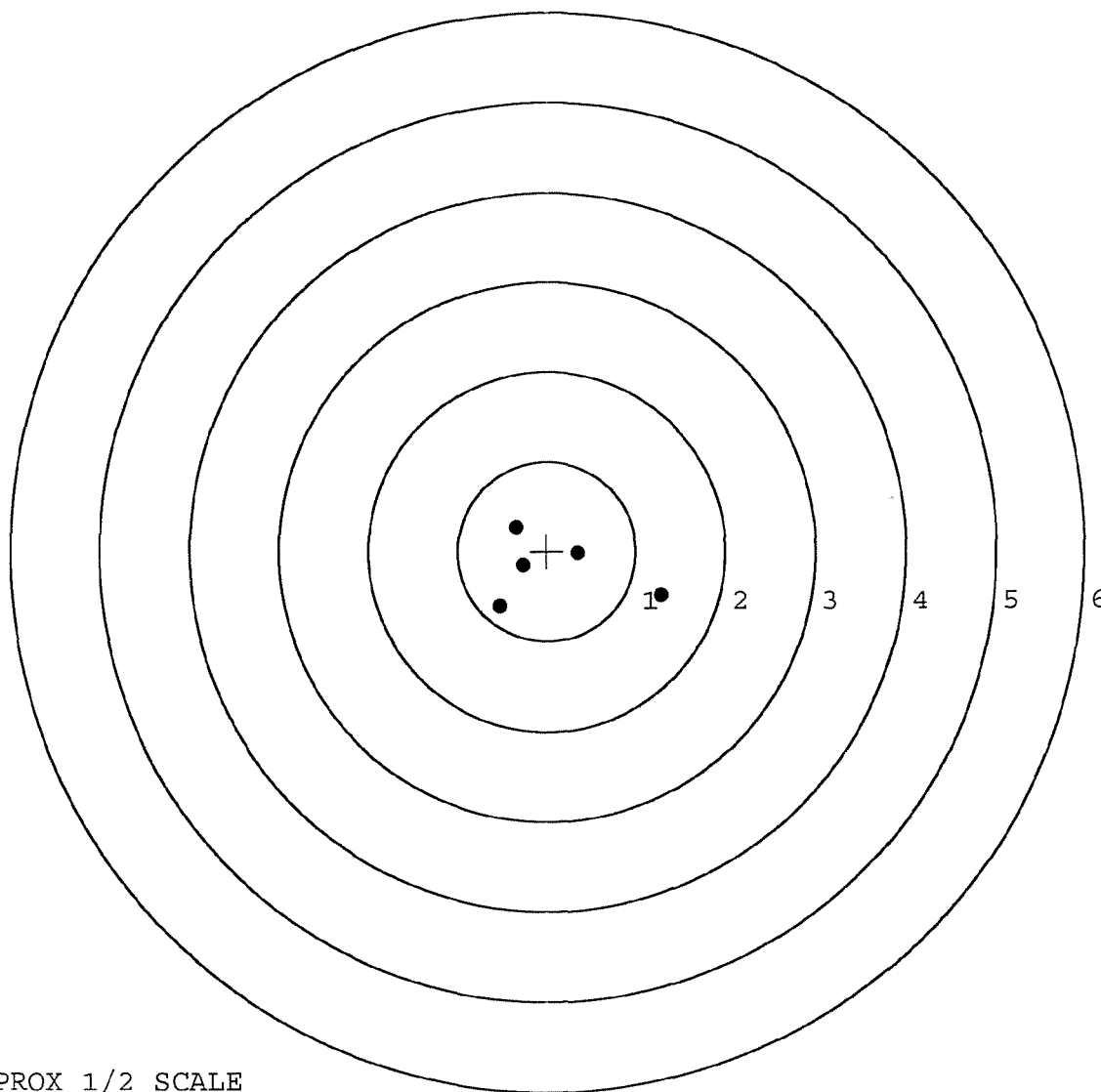


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288164. __0
TARGET NUMBER: 2
FILE DATE: 03/15/2003
FILE TIME: 11:27

POINT#	X	Y
1:	1.282	-0.500
2:	0.347	-0.023
3:	-0.350	0.263
4:	-0.270	-0.166
5:	-0.532	-0.617

X CENTROID: 0.095
Y CENTROID: -0.209
POA TO CENTROID: 0.229
HORZ SPREAD: 1.814
VERT SPREAD: 0.880
GROUP SPREAD: 1.818
MIN RADIUS: 0.313
MAX RADIUS: 1.222
MEAN RADIUS: 0.660
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE