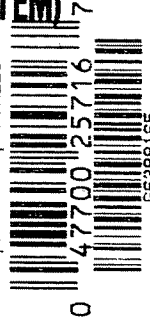


G-6288165

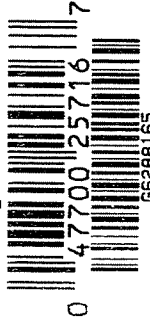
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



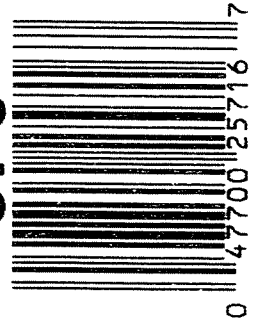
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288165

UPC



46 FORM

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. J
G6288165

ORDER NO.
25716

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 G6288165

280X

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 3628 8165

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		5/15/03	RTL
600	PROOF		5-19-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	5-19-03	AC
610	DIS-ASSEMBLE GUN		5/20/03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAY 24 2003 OPERATOR <u>DRD</u>		
615	ROLLMARK CALIBER		5/27/03	AB
617	DRILL AND TAP SIGHT HOLES		5-20-03	TRL
620	APPLY COATINGS (BARREL ACTION)		6-8	TA
	(BOLT)		6-8	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-11-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/11/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-11-03	DA
	D) OIL FIRING PIN ASSEMBLY		6-11-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	7-24-03	RTL

UP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>5.5</u> <u>5.0</u> <u>5.0</u>	7-10-03	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u> <u>2.2</u> <u>2.2</u>	7-10-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			7-24-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7-10-03	DA
	J) ASSEMBLE STOCK			6-13-03	RTL
	K) ASSEMBLE SWIVEL STUDS			7-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			6-13-03	RTL
	M) IRON SIGHT ALIGNMENT			6-13-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			6-13-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	6-16-03	TRW
	MALFUNCTION		CORRECTION	6-16-03	TRW
	MALFUNCTION		CORRECTION	6-16-03	TRW
	MALFUNCTION		CORRECTION	6-16-03	TRW
	MALFUNCTION		CORRECTION	6-16-03	TRW
645	INSPECT FOR LIVE AMMO			6-16-03	TRW
655	FINAL INSPECTION A) HEADSPACE			7-24-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.62</u> <u>2.70</u> <u>2.70</u> <u>2.76</u>	7-10-03	DA
	C) FUNCTION			7-24-03	RTL
660	PACK			7/24/03	DA

INITIAL & CYCLE TESTS
 2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 6-4-03
 TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.49		2.61	MIN. SETTING,
PULL #2	2.51	2.66		2.47	NO AVG. OF 5
PULL #3	2.45	2.61		2.59	READINGS ACCEPT-
PULL #4	2.50	2.49		2.55	ABLE LESS THAN 2
PULL #5	2.45	2.43		2.54	
TOTAL	12.53	12.68		12.76	
AVG.	2.50	2.53		2.55	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	3.27		
PULL #2	3.28	3.26		
PULL #3	3.29	3.23		
PULL #4	3.25	3.24		
PULL #5	3.33	3.16		
TOTAL	16.21	16.16		
AVG.	3.24	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.45	4.03		4.13
PULL #2	4.42	4.25		4.08
PULL #3	4.45	4.21		4.11
PULL #4	4.39	4.12		4.07
PULL #5	4.35	4.25		4.09
TOTAL	22.06	20.86		20.48
AVG.	4.41	4.17		4.09

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288165.___0
FILE DATE AND TIME: 06/16/2003 06:26

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.007
The Average Y Centroid of the Five Target Set:	0.012
The Average Point of Impact of the Five Target Set:	0.014
The Average Mean Radius of the Five Target Set:	0.604
The Distance from POA to Centroid Target #1:	0.081
The Distance from Centroid Target #2 to Centroid Target #1:	0.240
The Distance from Centroid Target #3 to Centroid Target #1:	0.160
The Distance from Centroid Target #4 to Centroid Target #1:	0.055
The Distance from Centroid Target #5 to Centroid Target #1:	0.031

SERIAL NUMBER: G6288165. __0

TARGET NUMBER: 1

FILE DATE: 06/16/2003

FILE TIME: 06:26

POINT#	X	Y
1:	0.959	-0.224
2:	0.128	0.444
3:	0.437	1.120
4:	-0.264	0.276
5:	-0.374	0.151
6:	-1.439	-0.367
7:	-0.214	-0.457
8:	-0.104	-0.322
9:	-0.033	-0.268
10:	0.105	-0.198

X CENTROID: -0.080

Y CENTROID: 0.016

POA TO CENTROID: 0.081

HORZ SPREAD: 2.398

VERT SPREAD: 1.577

GROUP SPREAD: 2.402

MIN RADIUS: 0.282

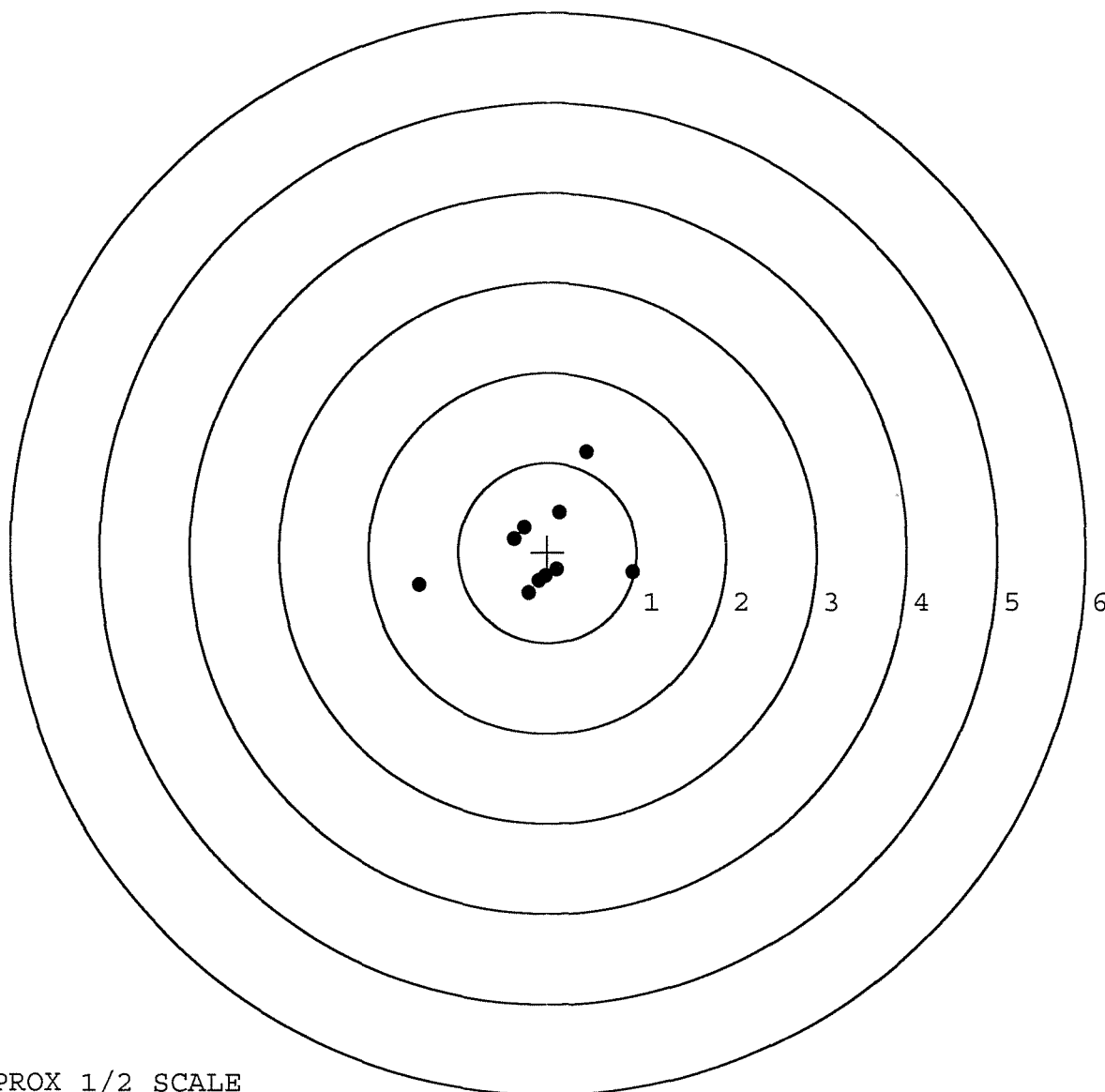
MAX RADIUS: 1.412

MEAN RADIUS: 0.622

IN 1 IN DIAMETER: 7

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288165. __0

TARGET NUMBER: 2

FILE DATE: 06/16/2003

FILE TIME: 06:26

POINT#	X	Y
1:	0.747	-0.380
2:	0.534	-0.386
3:	0.354	-0.355
4:	0.190	-0.173
5:	0.163	0.361
6:	-0.493	-0.203
7:	0.145	0.132
8:	-0.136	0.111
9:	0.033	-0.057
10:	-0.245	-0.081

X CENTROID: 0.129

Y CENTROID: -0.103

POA TO CENTROID: 0.165

HORZ SPREAD: 1.240

VERT SPREAD: 0.747

GROUP SPREAD: 1.253

MIN RADIUS: 0.093

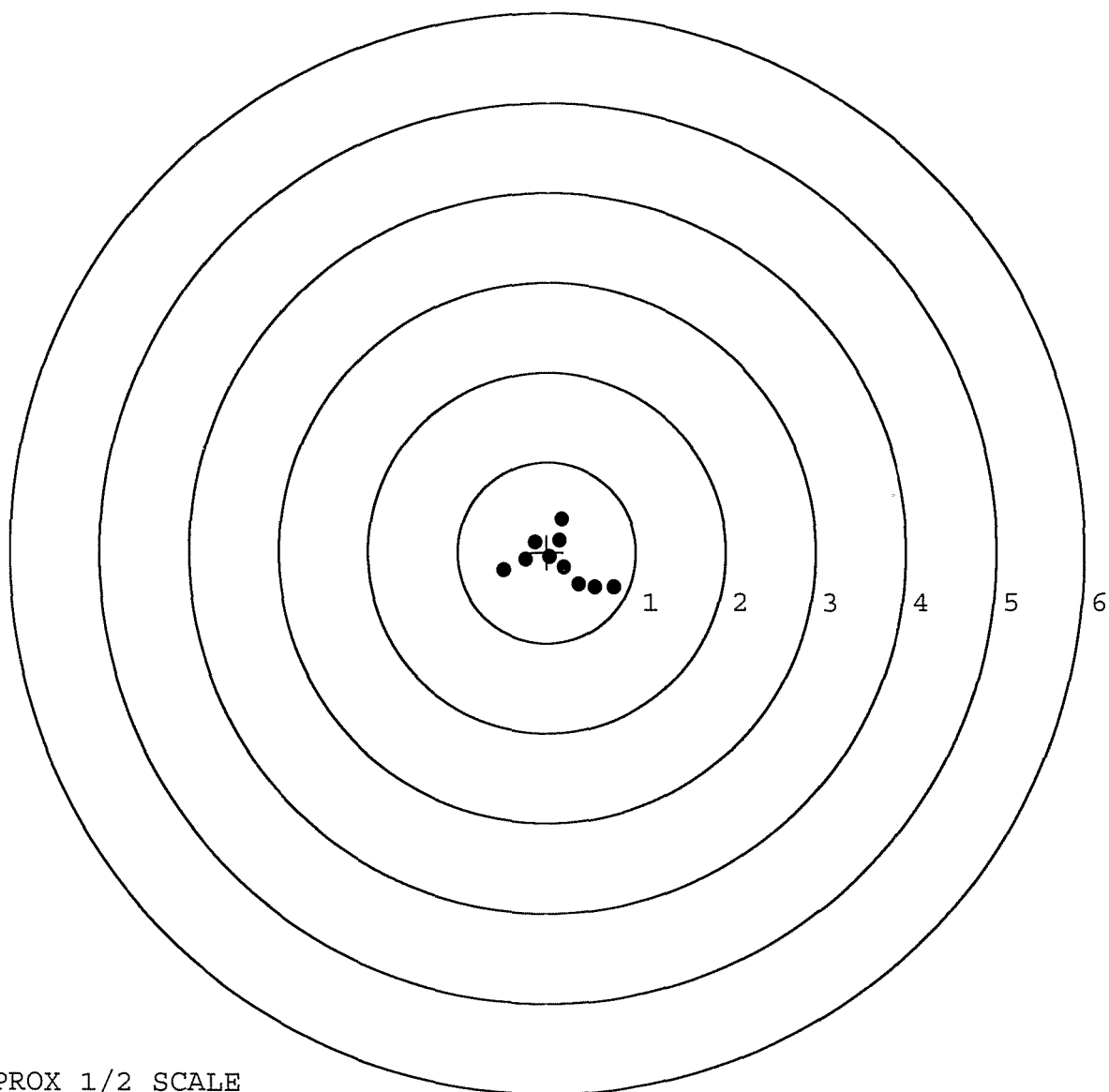
MAX RADIUS: 0.677

MEAN RADIUS: 0.375

IN 1 IN DIAMETER: 8

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288165. __0

TARGET NUMBER: 3

FILE DATE: 06/16/2003

FILE TIME: 06:26

POINT#	X	Y
1:	0.614	-0.795
2:	0.078	-0.704
3:	-0.334	-0.157
4:	-0.746	-0.374
5:	0.810	0.482
6:	-0.053	0.698
7:	-0.453	0.668
8:	0.304	0.439
9:	0.436	0.173
10:	0.070	0.205

X CENTROID: 0.073

Y CENTROID: 0.064

POA TO CENTROID: 0.096

HORZ SPREAD: 1.556

VERT SPREAD: 1.493

GROUP SPREAD: 1.811

MIN RADIUS: 0.142

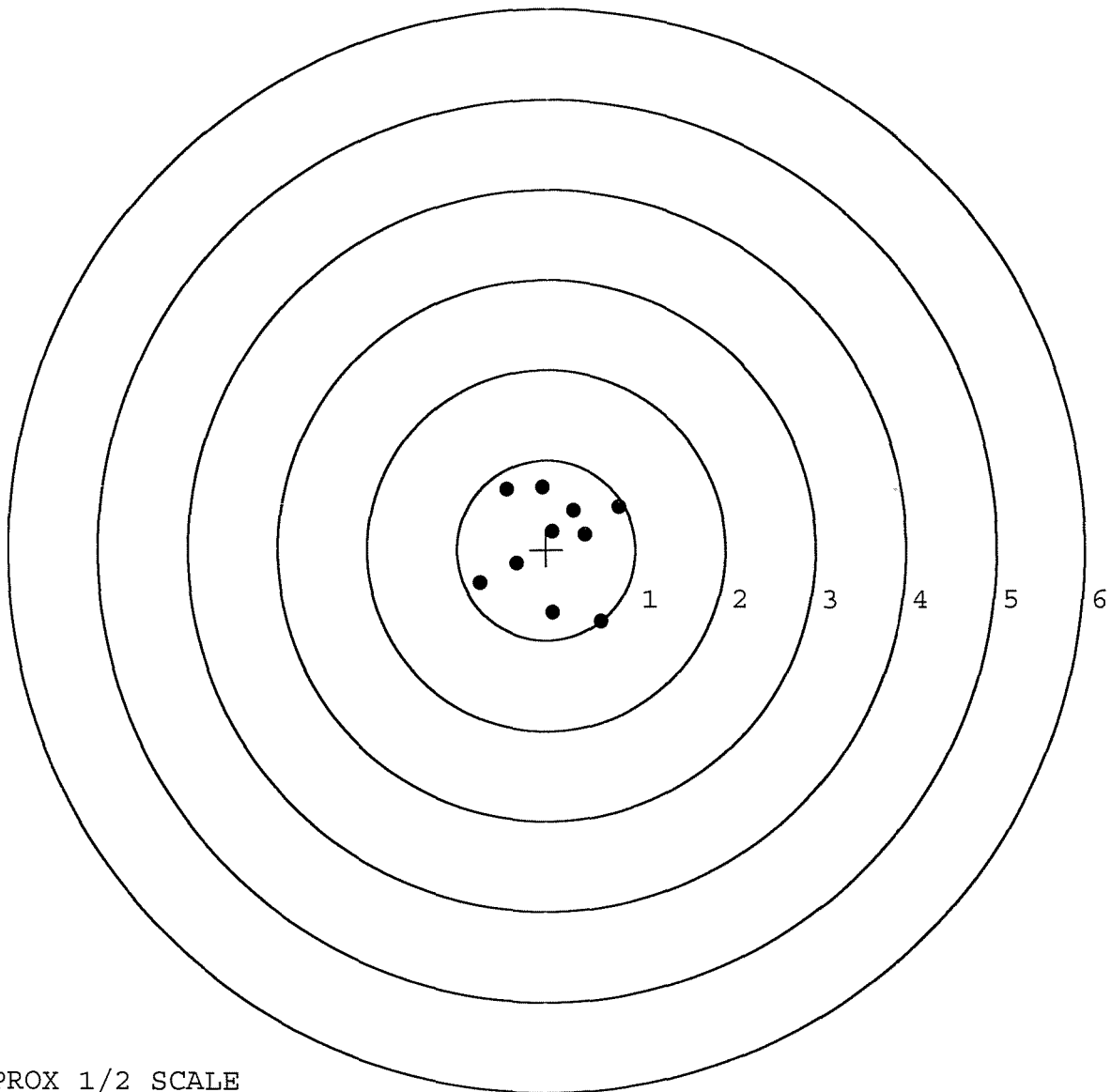
MAX RADIUS: 1.015

MEAN RADIUS: 0.643

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288165. __0

TARGET NUMBER: 4

FILE DATE: 06/16/2003

FILE TIME: 06:26

POINT#	X	Y
1:	0.644	-0.739
2:	-0.069	-0.806
3:	-0.468	-0.436
4:	-0.406	-0.037
5:	0.068	-0.271
6:	0.264	0.082
7:	-0.209	0.477
8:	0.222	0.780
9:	-0.434	0.783
10:	-0.705	0.792

X CENTROID: -0.109

Y CENTROID: 0.063

POA TO CENTROID: 0.126

HORZ SPREAD: 1.349

VERT SPREAD: 1.598

GROUP SPREAD: 2.041

MIN RADIUS: 0.313

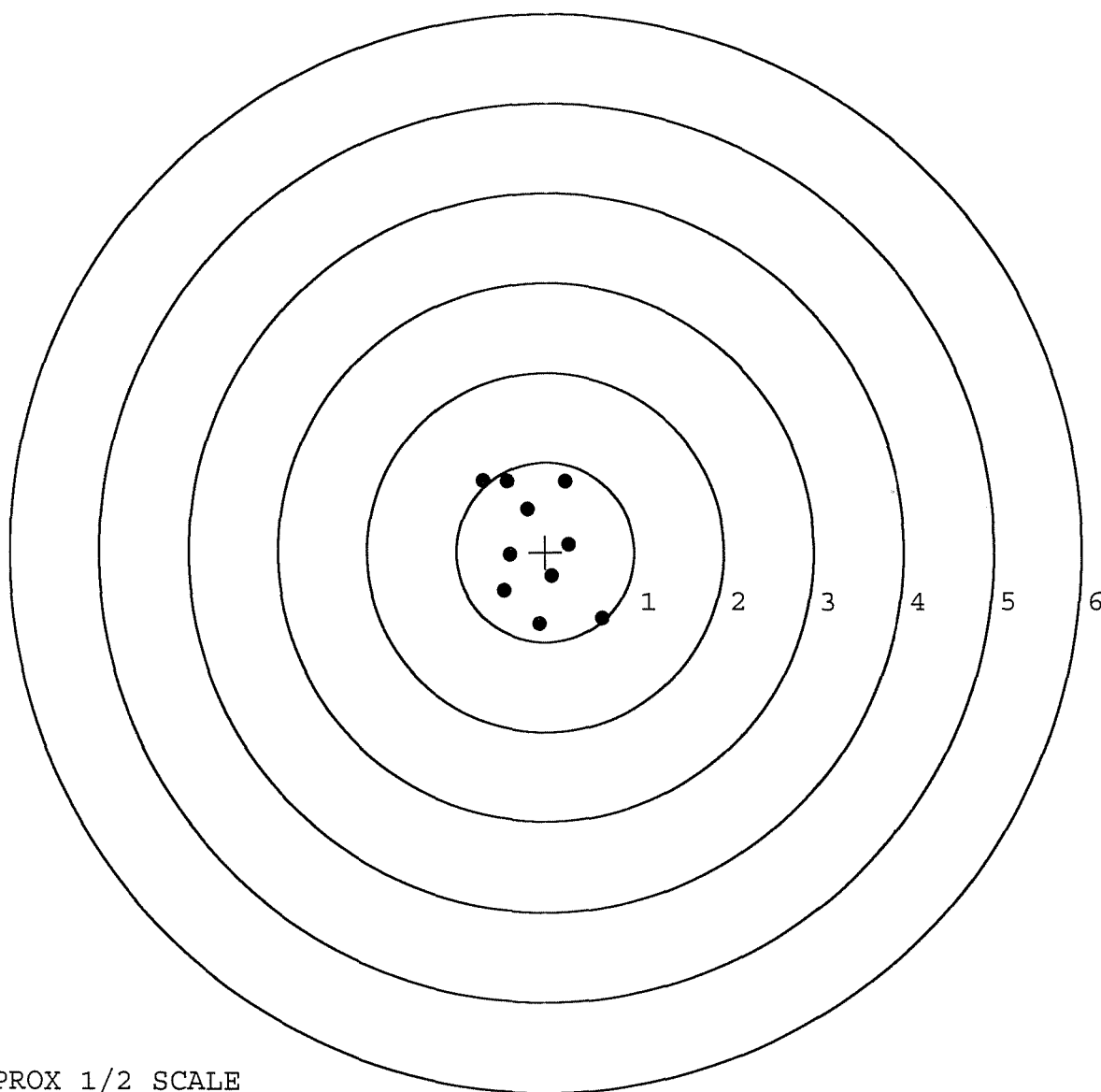
MAX RADIUS: 1.100

MEAN RADIUS: 0.660

IN 1 IN DIAMETER: 4

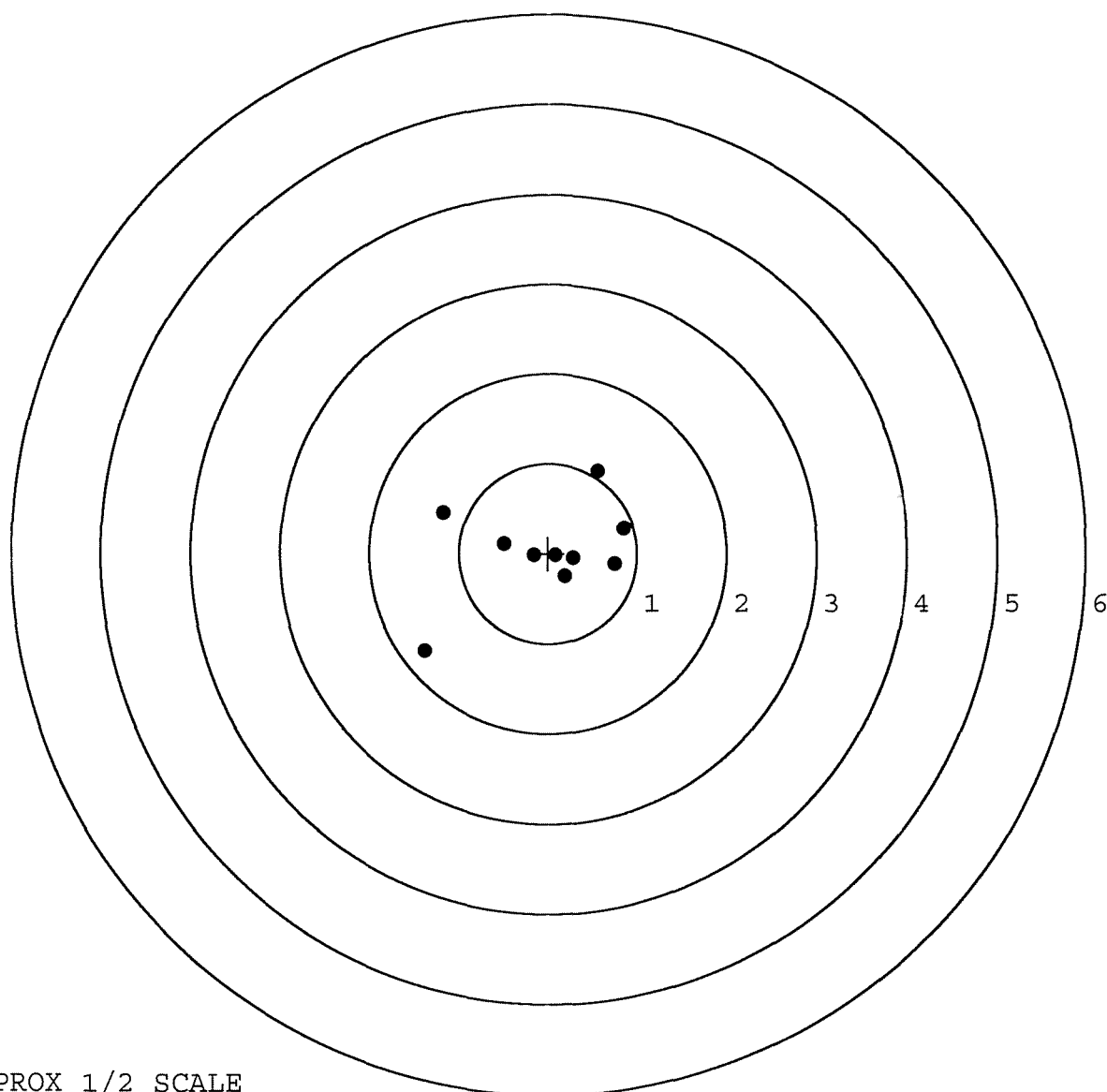
IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288165. __0	POINT#	X	Y
TARGET NUMBER: 5	1:	0.852	0.280
FILE DATE: 06/16/2003	2:	0.747	-0.120
FILE TIME: 06:26	3:	0.558	0.919
	4:	-1.174	0.448
X CENTROID: -0.050	5:	-0.499	0.111
Y CENTROID: 0.019	6:	-0.161	-0.024
POA TO CENTROID: 0.053	7:	-1.374	-1.092
HORZ SPREAD: 2.226	8:	0.085	-0.022
VERT SPREAD: 2.011	9:	0.281	-0.048
GROUP SPREAD: 2.789	10:	0.189	-0.259
MIN RADIUS: 0.120			
MAX RADIUS: 1.729			
MEAN RADIUS: 0.719			
# IN 1 IN DIAMETER: 5			
# IN 2 IN DIAMETER: 7			
# in 3 IN DIAMETER: 9			



TARGET APPROX 1/2 SCALE