

G6288180

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



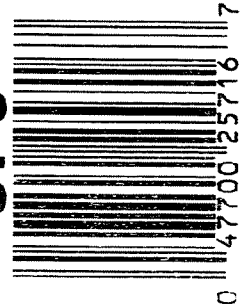
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288180

UPC



46 FORM

VERY IMPORTANT
 INSTRUCTIONS: BACK
 ENCLOSED TO ASSURE
 SAFE USE OF THIS
 PRODUCT

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee

Made in Illinois, NY

SERIAL NO. **J**
66288180

ORDER NO. **25716**

28AX

5716 66288180

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66288180

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA	1-6-03	RL
610	DIS-ASSEMBLE GUN	INSPE	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 10 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/14/03	RL
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		3-15-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-15-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-15-03	RL
	D) OIL FIRING PIN ASSEMBLY		3-15-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.5</u> <u>9.0</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.75</u> <u>2.75</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.0235</u> <u>.0235</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-15-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-24-03	RTL
	M) IRON SIGHT ALIGNMENT		3-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-24-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-17-03	RTL
	MALFUNCTION	CORRECTION	3-17-03	RTL
	MALFUNCTION	CORRECTION	3-17-03	RTL
	MALFUNCTION	CORRECTION	3-17-03	RTL
	MALFUNCTION	CORRECTION	3-17-03	RTL
645	INSPECT FOR LIVE AMMO		3-17-03	RTL
655	FINAL INSPECTION A) HEADSPACE		3-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u> <u>2.33</u> <u>2.34</u> <u>2.35</u> <u>2.24</u>	3-22-03	TRW
	C) FUNCTION		3-24-03	RTL
660	PACK		3-24-03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 1-8-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.36	2.35	2.25	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN
PULL #2	2.50	2.25	2.22	
PULL #3	2.45	2.19	2.21	
PULL #4	2.50	2.22	2.19	
PULL #5	2.48	2.23	2.15	
TOTAL	12.29	11.24	11.02	
AVG.	2.45	2.24	2.20	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.32	3.15	
PULL #2	3.03	3.34	
PULL #3	3.29	3.08	
PULL #4	3.09	3.13	
PULL #5	3.18	3.04	
TOTAL	15.91	15.74	
AVG.	3.18	3.14	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.38	4.35		4.41
PULL #2	4.15	4.47		4.00
PULL #3	4.02	4.10		4.08
PULL #4	4.29	4.30		3.92
PULL #5	4.00	4.33		3.97
TOTAL	20.84	21.55		20.38
AVG.	4.16	4.31		4.07

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288180.__0
FILE DATE AND TIME: 03/18/2003 11:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

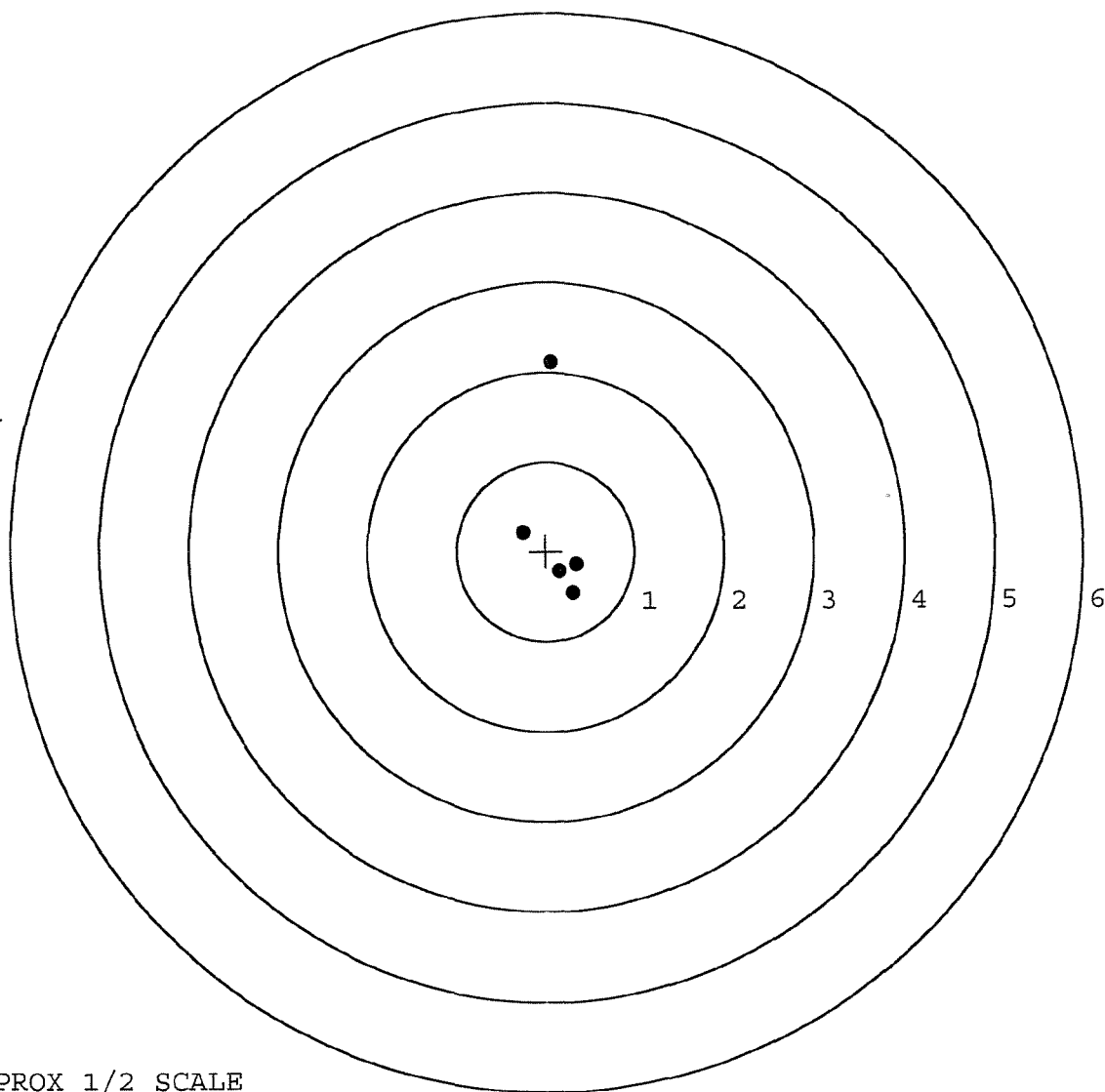
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .675

SERIAL NUMBER: G6288180. 0
TARGET NUMBER: 1
FILE DATE: 03/18/2003
FILE TIME: 11:14

POINT#	X	Y
1:	0.301	-0.473
2:	0.148	-0.227
3:	0.346	-0.151
4:	-0.262	0.208
5:	0.054	2.108

X CENTROID: 0.117
Y CENTROID: 0.293
POA TO CENTROID: 0.316
HORZ SPREAD: 0.608
VERT SPREAD: 2.581
GROUP SPREAD: 2.593
MIN RADIUS: 0.389
MAX RADIUS: 1.816
MEAN RADIUS: 0.803
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 4

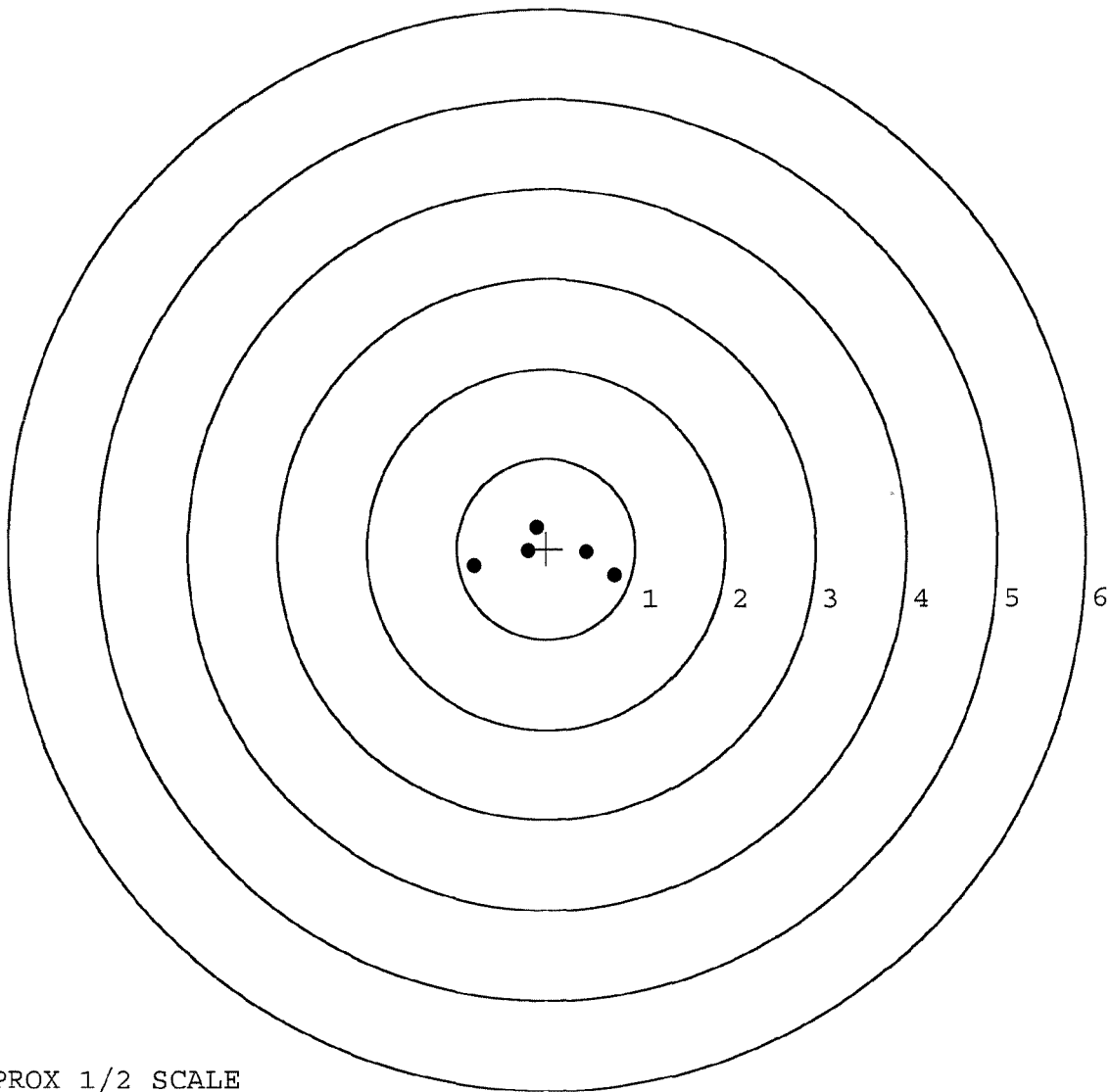


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288180. __0
TARGET NUMBER: 2
FILE DATE: 03/18/2003
FILE TIME: 11:14

POINT#	X	Y
1:	0.763	-0.295
2:	0.448	-0.037
3:	-0.115	0.235
4:	-0.204	-0.029
5:	-0.803	-0.190
6:	-0.804	-0.191

X CENTROID: -0.119
Y CENTROID: -0.085
POA TO CENTROID: 0.146
HORZ SPREAD: 1.567
VERT SPREAD: 0.530
GROUP SPREAD: 1.570
MIN RADIUS: 0.101
MAX RADIUS: 0.907
MEAN RADIUS: 0.547
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE