

G-6288199

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **66288199**
 ORDER NO. **25716**

DD

Made in Illinois, Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

17XX

5716 66288199

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



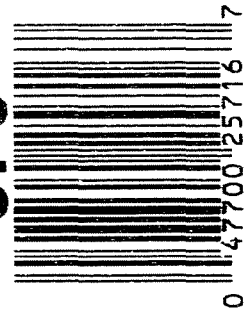
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288199

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288199

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		12-15-03	RTL
607	CHECK HEADSPACE		12-15-03	RTL
610	DIS-ASSEMBLE GUN		11-13-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED NOV 14 2003 OPERATOR <u>BS</u>		
615	ROLLMARK CALIBER		11-14-03	BS
617	DRILL AND TAP SIGHT HOLES		11-13-03	TRL
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		12/3/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		12/3/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		12/3/03	DA
	D) OIL FIRING PIN ASSEMBLY		12/3/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	12-11-03	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	12-11-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		12-11-03	AC
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	12-11-03	AC
	J) ASSEMBLE STOCK		12-3-03	RL
	K) ASSEMBLE SWIVEL STUDS		12-15-03	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-3-03	RL
	M) IRON SIGHT ALIGNMENT		12-3-03	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-3-03	RL
640	GALLERY TEST AND TARGET	PASS FAIL	12-4-03	AC
	MALFUNCTION <u>SBC</u>	CORRECTION <u>OK</u> <u>AC</u> 12/10/03	12-4-03	AC
	MALFUNCTION	CORRECTION	12-4-03	AC
	MALFUNCTION	CORRECTION	12-4-03	AC
	MALFUNCTION	CORRECTION	12-4-03	AC
645	INSPECT FOR LIVE AMMO		12-4-03	AC
655	FINAL INSPECTION A) HEADSPACE		12-15-03	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.27</u> <u>2.27</u> <u>2.90</u> <u>2.26</u>	12/10/03	RL
	C) FUNCTION		12-15-03	RL
660	PACK		12/15/03	RL

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

12-3-03

TESTER

CD

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.55	2.32		2.40	
PULL #2	2.48	2.27		2.41	
PULL #3	2.54	2.17		2.41	
PULL #4	2.49	2.10		2.45	
PULL #5	2.55	2.22		2.48	
TOTAL	12.61	11.08		12.15	
AVERAGE	2.52	2.21		2.43	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	2.70	2.57		
PULL #2	2.95	2.56		
PULL #3	2.68	2.50		
PULL #4	2.72	2.55		
PULL #5	2.75	2.40		
TOTAL	13.80	12.58		
AVERAGE	2.76	2.51		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX. SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	3.58	3.71		3.70
PULL #2	3.33	3.71		3.56
PULL #3	3.51	3.64		3.59
PULL #4	3.66	3.71		3.68
PULL #5	3.25	3.61		3.58
TOTAL	17.33	18.38		18.11
AVERAGE	3.46	3.67		3.62

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288199.___0

FILE DATE AND TIME: 12/04/2003 11:43

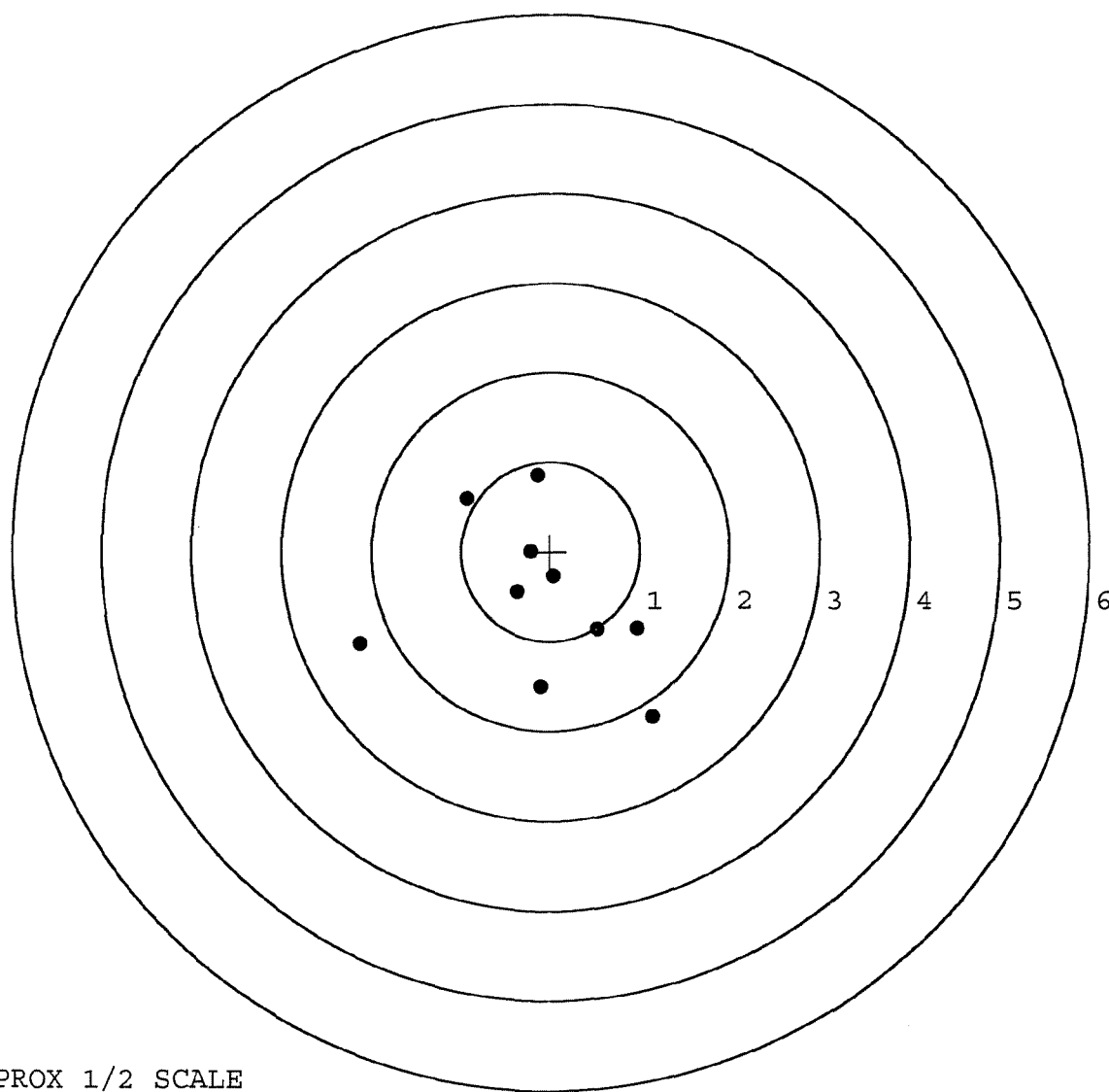
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.015
The Average Y Centroid of the Five Target Set:	-0.114
The Average Point of Impact of the Five Target Set:	0.115
The Average Mean Radius of the Five Target Set:	0.916
The Distance from POA to Centroid Target #1:	0.554
The Distance from Centroid Target #2 to Centroid Target #1:	0.546
The Distance from Centroid Target #3 to Centroid Target #1:	0.485
The Distance from Centroid Target #4 to Centroid Target #1:	0.635
The Distance from Centroid Target #5 to Centroid Target #1:	0.671

SERIAL NUMBER: G6288199. __0
TARGET NUMBER: 1
FILE DATE: 12/04/2003
FILE TIME: 11:43

POINT#	X	Y
1:	-0.144	0.851
2:	-0.938	0.592
3:	-2.122	-1.028
4:	-0.215	-0.004
5:	-0.369	-0.452
6:	0.035	-0.274
7:	0.975	-0.863
8:	0.540	-0.869
9:	-0.109	-1.508
10:	1.147	-1.853

X CENTROID: -0.120
Y CENTROID: -0.541
POA TO CENTROID: 0.554
HORZ SPREAD: 3.269
VERT SPREAD: 2.704
GROUP SPREAD: 3.371
MIN RADIUS: 0.264
MAX RADIUS: 2.060
MEAN RADIUS: 1.064
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

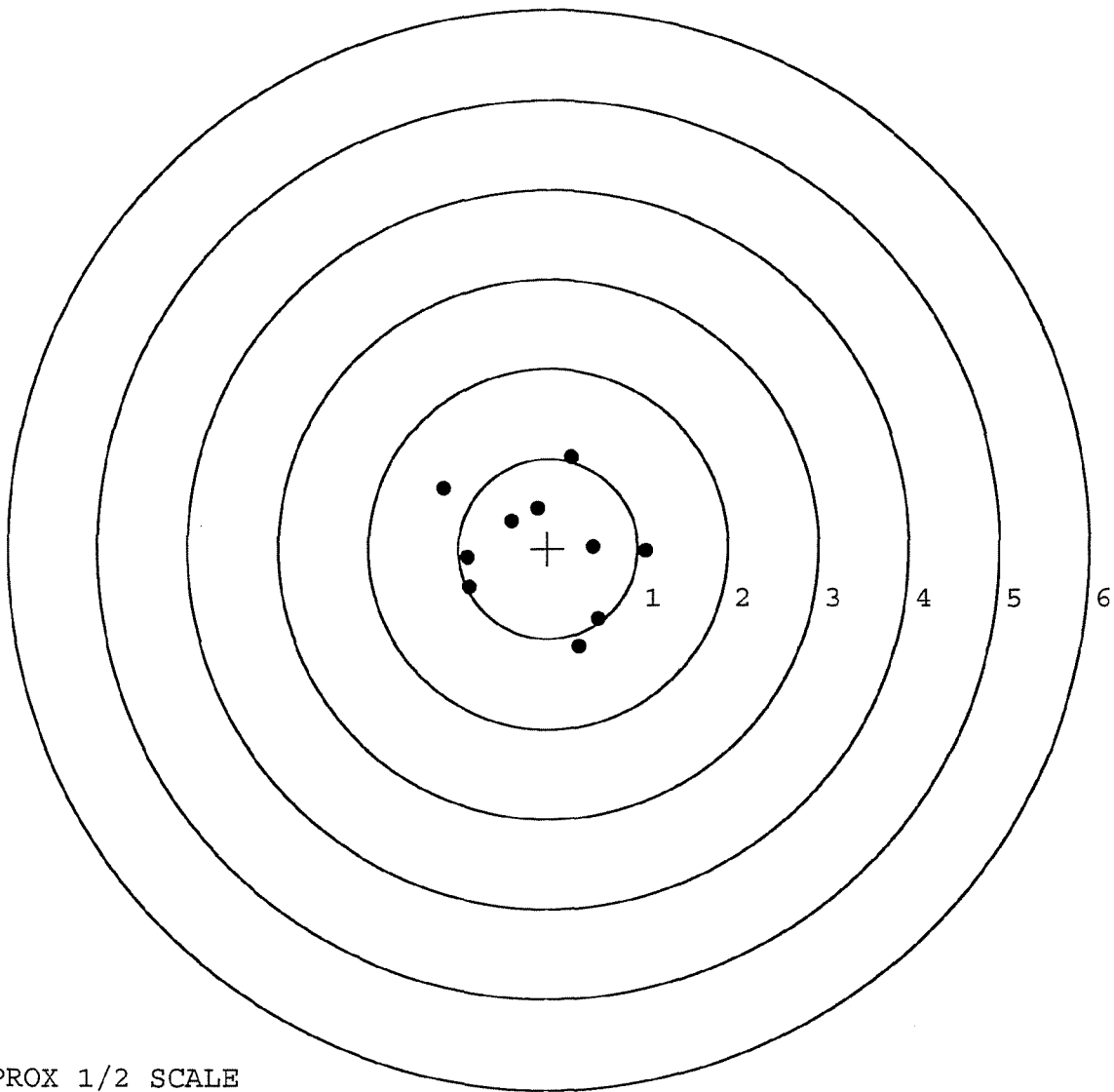


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288199. __0
TARGET NUMBER: 2
FILE DATE: 12/04/2003
FILE TIME: 11:43

POINT#	X	Y
1:	0.263	1.014
2:	-0.120	0.449
3:	-0.409	0.307
4:	-1.163	0.667
5:	-0.897	-0.103
6:	-0.877	-0.429
7:	0.507	0.025
8:	1.093	-0.027
9:	0.562	-0.786
10:	0.359	-1.092

X CENTROID: -0.068
Y CENTROID: 0.003
POA TO CENTROID: 0.068
HORZ SPREAD: 2.256
VERT SPREAD: 2.106
GROUP SPREAD: 2.360
MIN RADIUS: 0.449
MAX RADIUS: 1.281
MEAN RADIUS: 0.893
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 10

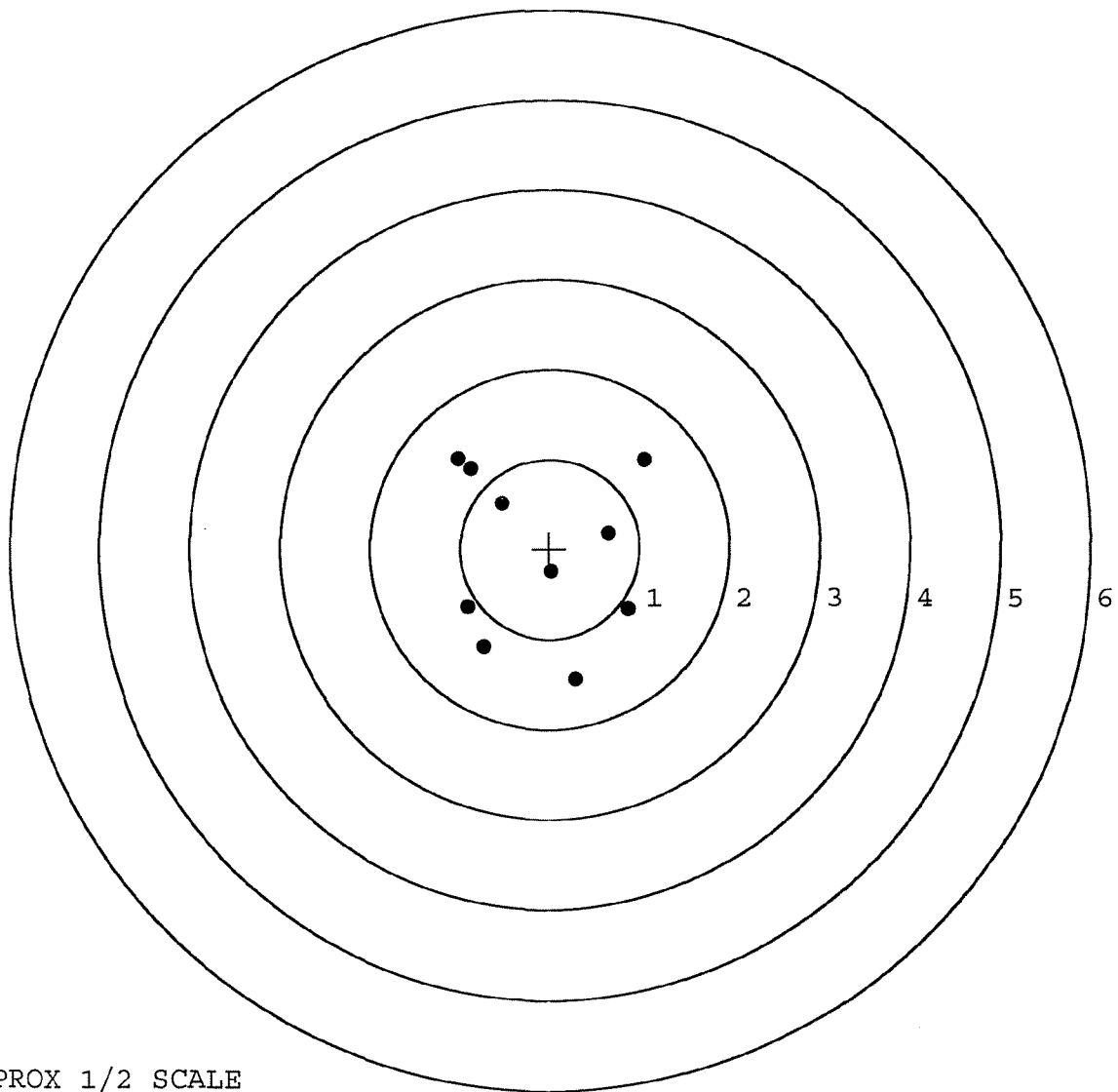


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288199. __0
TARGET NUMBER: 3
FILE DATE: 12/04/2003
FILE TIME: 11:43

POINT#	X	Y
1:	1.053	0.992
2:	-1.021	1.006
3:	-0.881	0.899
4:	-0.537	0.502
5:	0.655	0.169
6:	0.025	-0.255
7:	-0.918	-0.648
8:	-0.736	-1.092
9:	0.874	-0.676
10:	0.288	-1.452

X CENTROID: -0.120
Y CENTROID: -0.055
POA TO CENTROID: 0.132
HORZ SPREAD: 2.074
VERT SPREAD: 2.458
GROUP SPREAD: 2.747
MIN RADIUS: 0.247
MAX RADIUS: 1.572
MEAN RADIUS: 1.076
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288199. __0

TARGET NUMBER: 4

FILE DATE: 12/04/2003

FILE TIME: 11:43

POINT#	X	Y
1:	1.485	0.376
2:	1.086	-0.135
3:	0.861	0.064
4:	1.352	-0.916
5:	-0.293	-1.229
6:	-0.587	-0.431
7:	-0.419	-0.139
8:	-0.315	0.223
9:	0.162	0.473
10:	-0.147	0.902

X CENTROID: 0.318

Y CENTROID: -0.081

POA TO CENTROID: 0.329

HORZ SPREAD: 2.072

VERT SPREAD: 2.131

GROUP SPREAD: 2.356

MIN RADIUS: 0.562

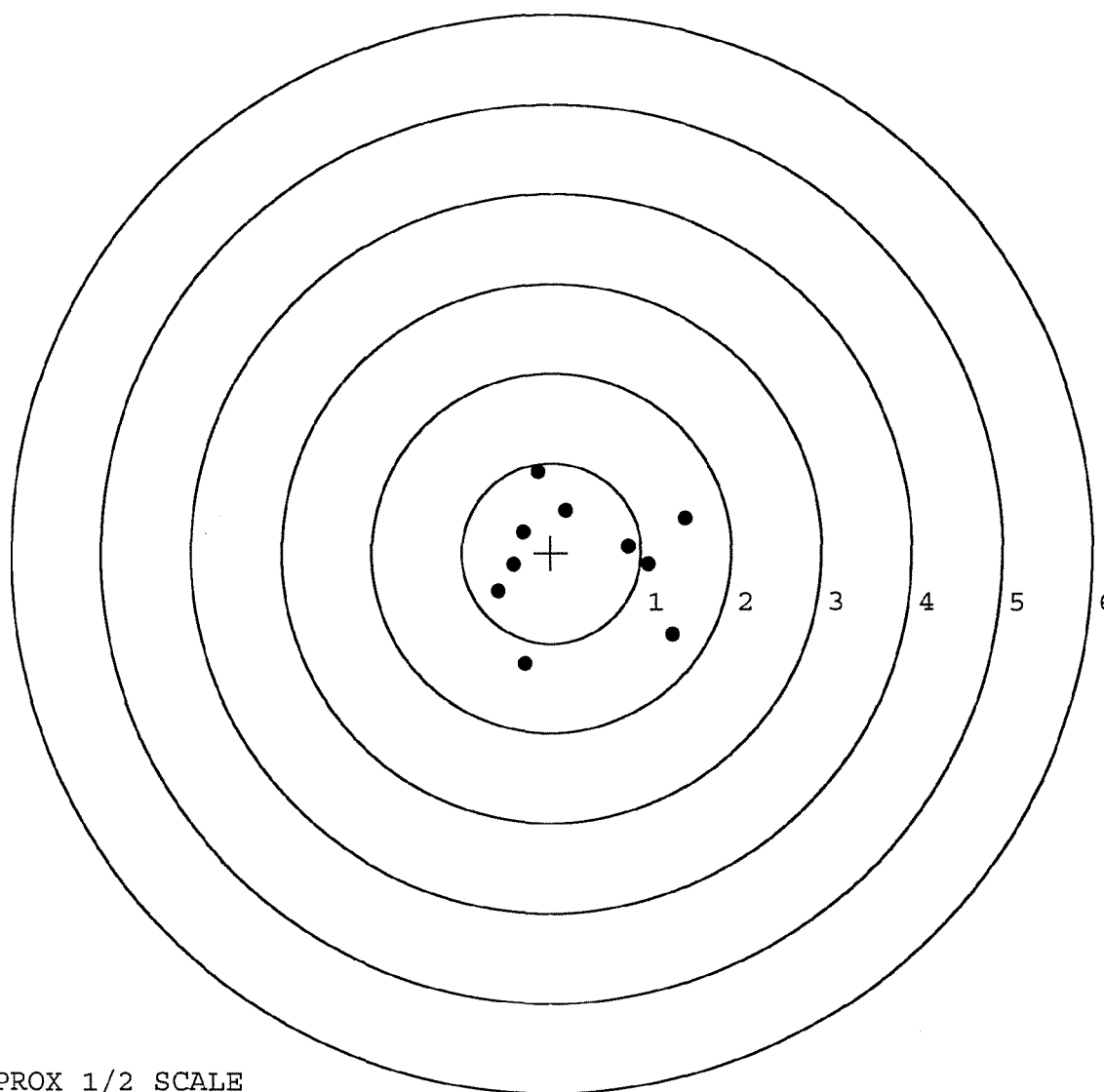
MAX RADIUS: 1.329

MEAN RADIUS: 0.929

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 10

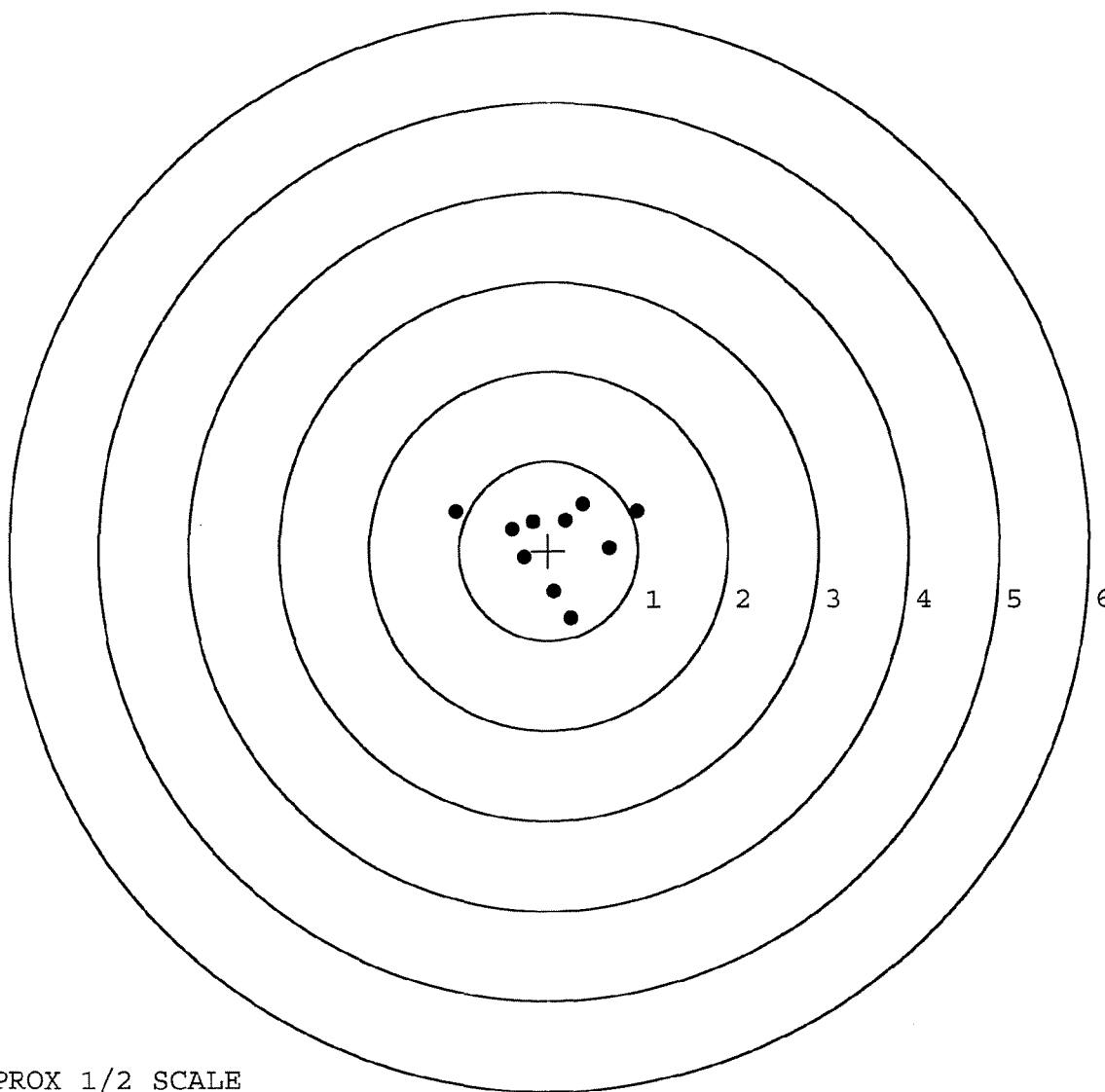


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288199. __0
TARGET NUMBER: 5
FILE DATE: 12/04/2003
FILE TIME: 11:43

X CENTROID: 0.065
Y CENTROID: 0.104
POA TO CENTROID: 0.122
HORZ SPREAD: 2.017
VERT SPREAD: 1.290
GROUP SPREAD: 2.017
MIN RADIUS: 0.267
MAX RADIUS: 1.151
MEAN RADIUS: 0.620
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.980	0.440
2:	0.681	0.032
3:	0.383	0.526
4:	0.252	-0.764
5:	0.060	-0.465
6:	-1.037	0.436
7:	-0.270	-0.074
8:	-0.413	0.245
9:	-0.179	0.322
10:	0.190	0.340



TARGET APPROX 1/2 SCALE