

G 628 8236

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Pat. U.S. Pat. & Reg. Off. Marca Registrada. Marque Déposée.

SERIAL NO. **66288236**

ORDER NO. **25716**

20AX

5716 66288236

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

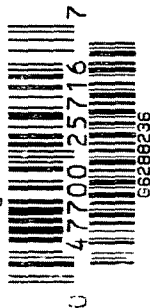
— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



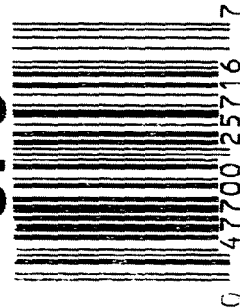
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288236

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288236

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE		1-8-03	RW
610	DIS-ASSEMBLE GUN	MAGNA-FLUX INSPECTED	1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 15 2003		
615	ROLLMARK CALIBER	OPERATOR <u>BR</u>	1/16/03	BR
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3-6	TA
	(BOLT)		3-6	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	A
	D) OIL FIRING PIN ASSEMBLY		3-17-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-18-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.0</u> <u>9.25</u>	3-18-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>2.75</u>	3-18-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.0225</u>	3-18-03	TRW
	J) ASSEMBLE STOCK		3-17-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-18-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-17-03	RW
	M) IRON SIGHT ALIGNMENT		3-17-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-17-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
645	INSPECT FOR LIVE AMMO		3-18-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-18-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.87</u> <u>2.80</u> <u>2.83</u> <u>2.68</u>	3-18-03	TRW
	C) FUNCTION		3-18-03	RW
660	PACK		3-19-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 12-4-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.59	2.36		2.56	MIN. SETTING,
PULL #2	2.56	2.35		2.55	NO AVG. OF 5
PULL #3	2.57	2.38		2.52	READINGS ACCEPT
PULL #4	2.63	2.45		2.55	ABLE LESS THAN
PULL #5	2.57	2.40		2.51	
TOTAL	12.92	11.94		12.69	
AVG.	2.58	2.38		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.26		
PULL #2	3.34	3.17		
PULL #3	3.29	3.31		
PULL #4	3.31	3.34		
PULL #5	3.27	3.35		
TOTAL	16.57	16.43		
AVG.	3.31	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.18	4.13		4.12
PULL #2	3.99	4.15		4.08
PULL #3	4.08	4.13		4.11
PULL #4	4.09	4.18		4.07
PULL #5	4.14	4.13		4.15
TOTAL	20.48	20.72		20.53
AVG.	4.09	4.14		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288236.__0
FILE DATE AND TIME: 03/19/2003 11:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

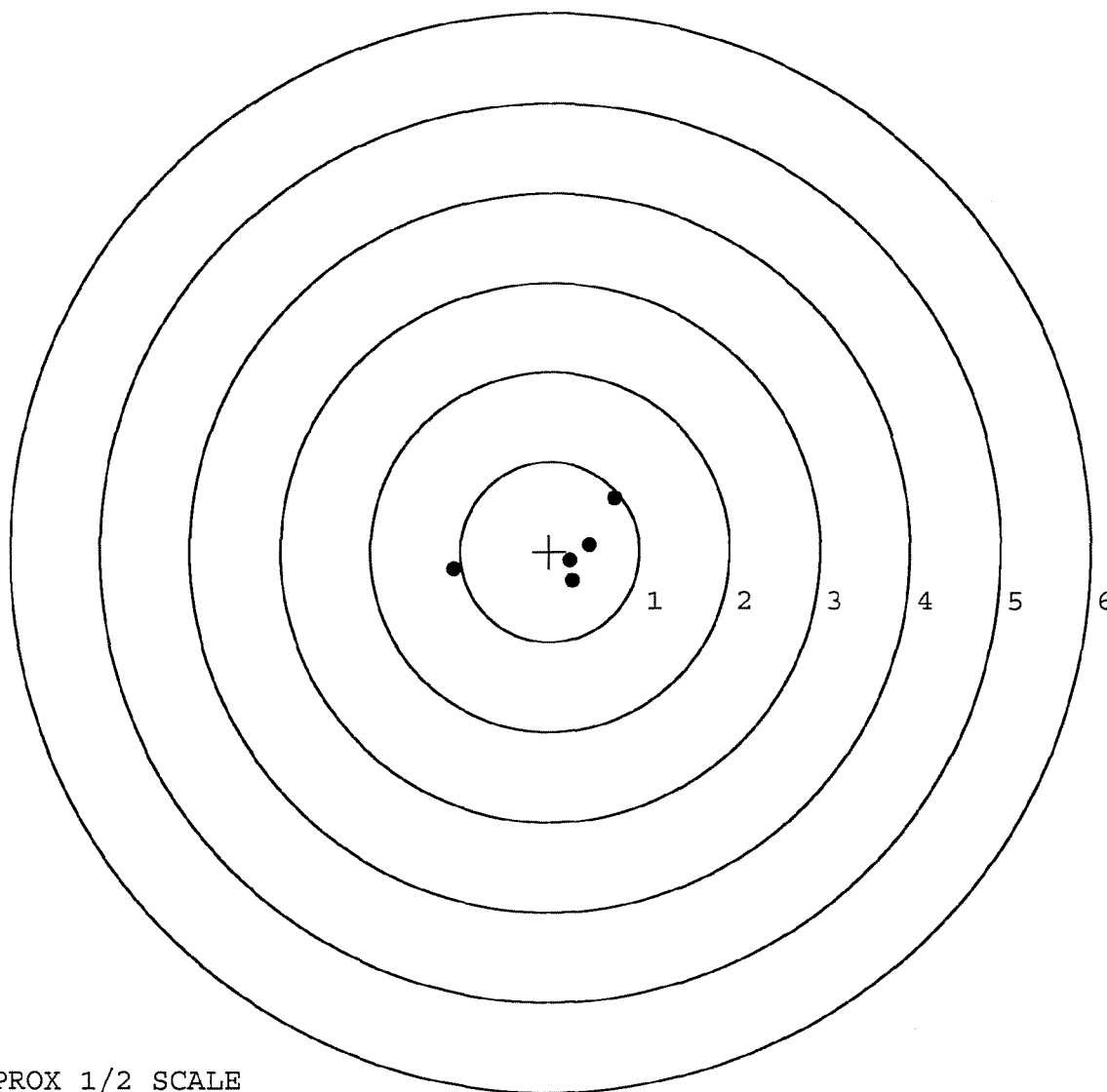
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .5375

SERIAL NUMBER: G6288236. __0
TARGET NUMBER: 1
FILE DATE: 03/19/2003
FILE TIME: 11:36

POINT#	X	Y
1:	0.259	-0.328
2:	0.228	-0.103
3:	0.447	0.078
4:	0.725	0.594
5:	-1.073	-0.202

X CENTROID: 0.117
Y CENTROID: 0.008
POA TO CENTROID: 0.117
HORZ SPREAD: 1.798
VERT SPREAD: 0.922
GROUP SPREAD: 1.966
MIN RADIUS: 0.157
MAX RADIUS: 1.209
MEAN RADIUS: 0.582
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

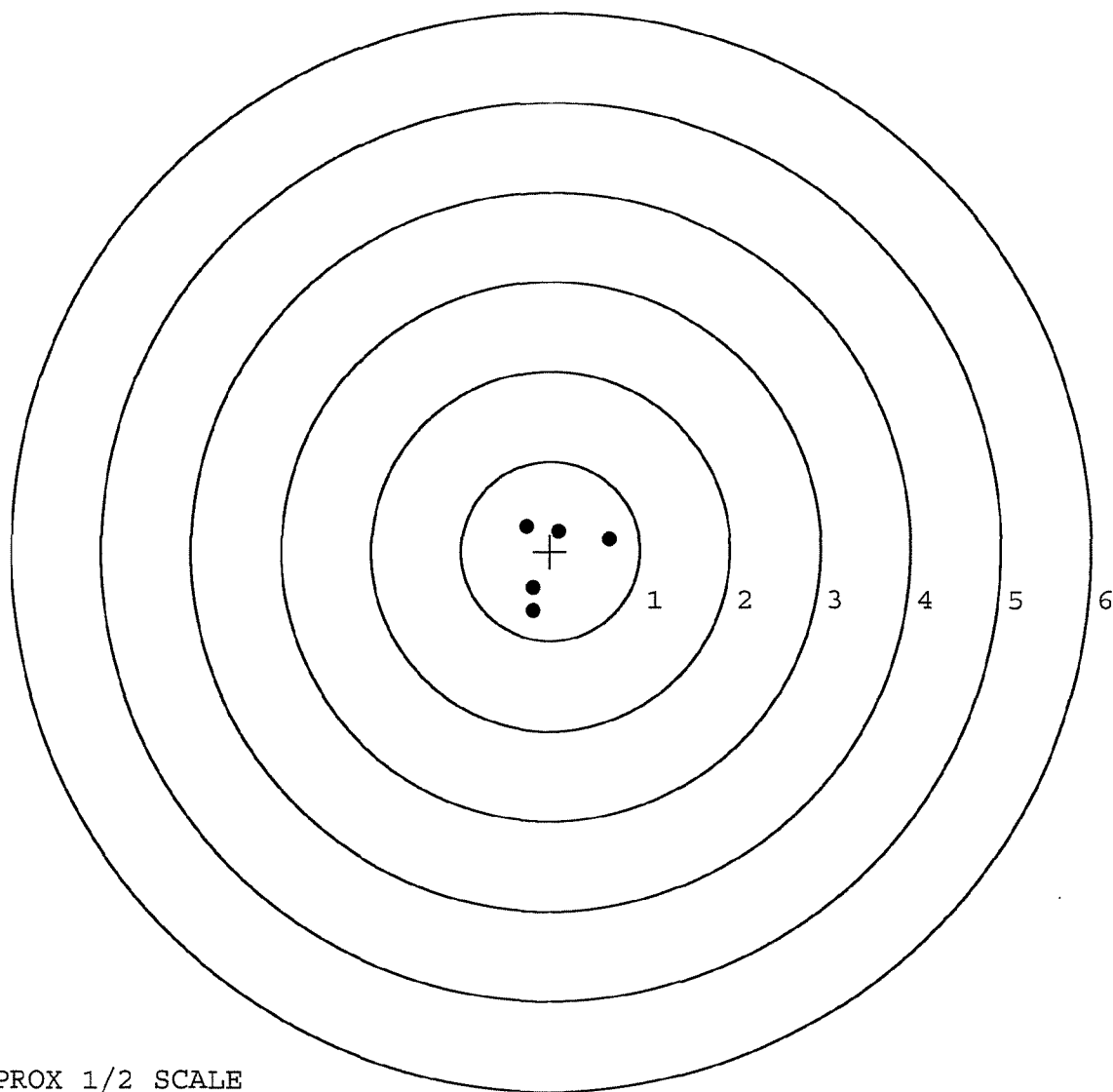


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288236. __0
TARGET NUMBER: 2
FILE DATE: 03/19/2003
FILE TIME: 11:36

POINT#	X	Y
1:	0.661	0.132
2:	0.090	0.223
3:	-0.271	0.274
4:	-0.190	-0.413
5:	-0.192	-0.668

X CENTROID: 0.020
Y CENTROID: -0.090
POA TO CENTROID: 0.093
HORZ SPREAD: 0.932
VERT SPREAD: 0.942
GROUP SPREAD: 1.169
MIN RADIUS: 0.321
MAX RADIUS: 0.679
MEAN RADIUS: 0.493
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE