

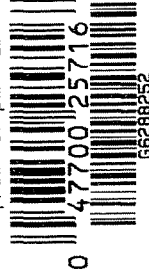
66288252

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



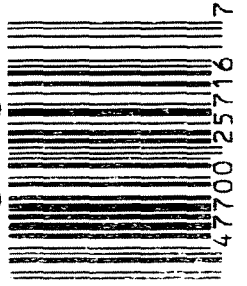
new registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288252

UPC



VERY IMPORTANT
INSTRUCTIONS: BODY
ENCLOSURE TO ASSURE
SAFE USE OF THIS
FIREARM

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6288252

ORDER NO. **25716**

46

20AX

5716 G6288252

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06288252

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-8-03	RW
600	PROOF		1-8-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-8-03	RW
610	DIS-ASSEMBLE GUN		1-8-03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 13 2003 OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		1/16/03	AB
617	DRILL AND TAP SIGHT HOLES		1-29-03	TRW
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-15-03	RJL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-15-03	RJL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-15-03	RJL
	D) OIL FIRING PIN ASSEMBLY		3-15-03	RJL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-19-03	RJL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7.0</u> <u>6.5</u>	3-19-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	3-19-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	3-19-03	DA
	J) ASSEMBLE STOCK		3-19-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-19-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-19-03	RTL
	M) IRON SIGHT ALIGNMENT		3-19-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-19-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
	MALFUNCTION	CORRECTION	3-17-03	TRW
645	INSPECT FOR LIVE AMMO		3-17-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-19-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.80</u> <u>2.80</u> <u>2.78</u> <u>2.73</u>	3-19-03	DA
	C) FUNCTION		3-19-03	RTL
660	PACK		3-19-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 1-07-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.56		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN
PULL #2	2.37	2.64		2.47	
PULL #3	2.36	2.50		2.49	
PULL #4	2.35	2.38		2.46	
PULL #5	2.36	2.45		2.48	
TOTAL	11.78	12.53		12.33	
AVG.	2.35	2.50		2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.43		
PULL #2	3.24	3.37		
PULL #3	3.13	3.27		
PULL #4	3.20	3.26		
PULL #5	3.21	3.30		
TOTAL	16.03	16.63		
AVG.	3.20	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.22	4.25		4.26
PULL #2	4.15	4.27		4.25
PULL #3	4.19	4.26		4.27
PULL #4	4.27	4.18		4.18
PULL #5	4.29	4.21		4.29
TOTAL	21.12	21.17		21.25
AVG.	4.22	4.23		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288252.__0
FILE DATE AND TIME: 03/18/2003 11:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

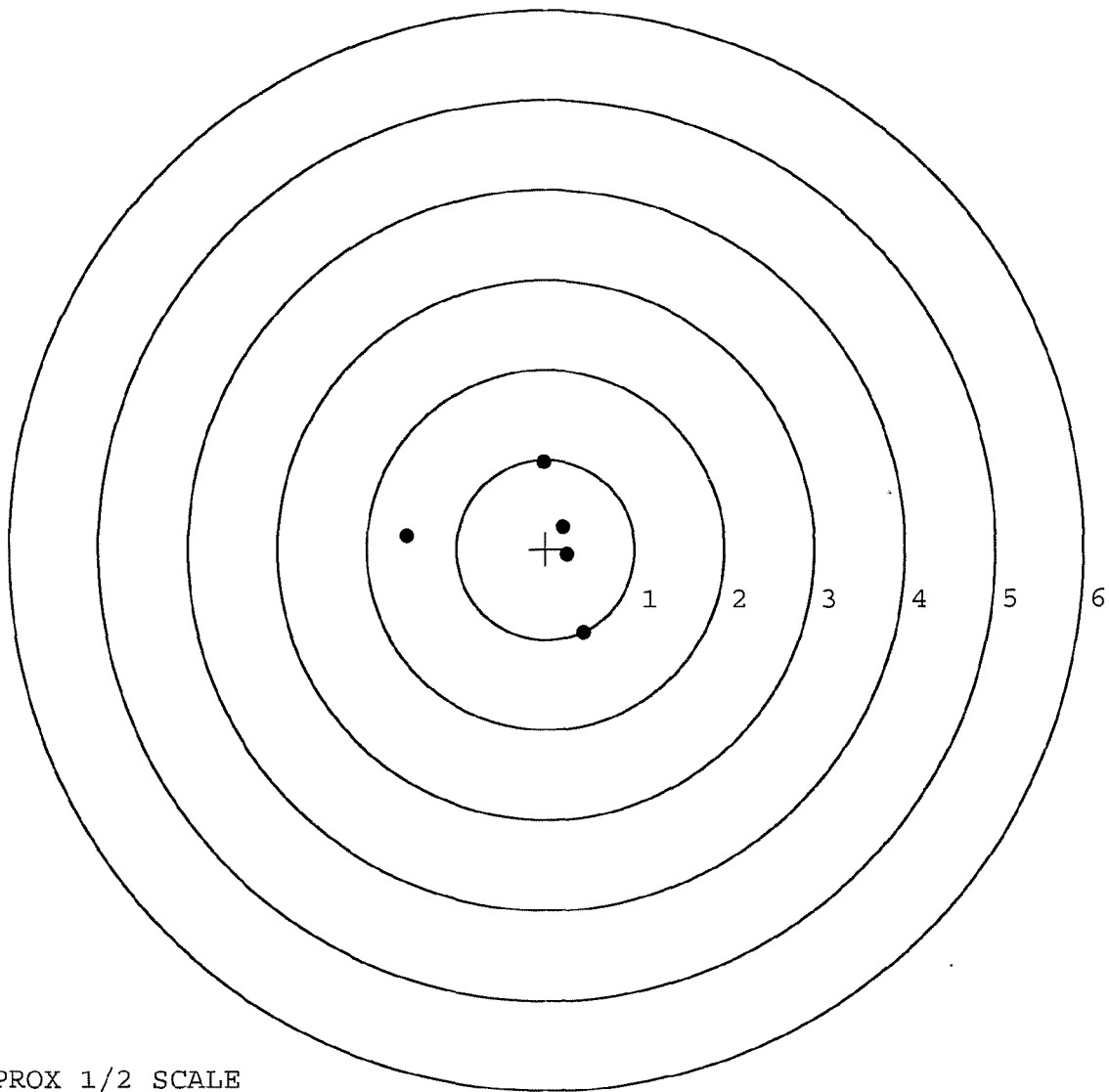
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 7325

SERIAL NUMBER: G6288252. 0
TARGET NUMBER: 1
FILE DATE: 03/18/2003
FILE TIME: 11:09

POINT#	X	Y
1:	0.422	-0.922
2:	0.246	-0.068
3:	0.192	0.243
4:	-0.021	0.969
5:	-1.548	0.142

X CENTROID: -0.142
Y CENTROID: 0.073
POA TO CENTROID: 0.159
HORZ SPREAD: 1.970
VERT SPREAD: 1.891
GROUP SPREAD: 2.239
MIN RADIUS: 0.375
MAX RADIUS: 1.408
MEAN RADIUS: 0.849
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

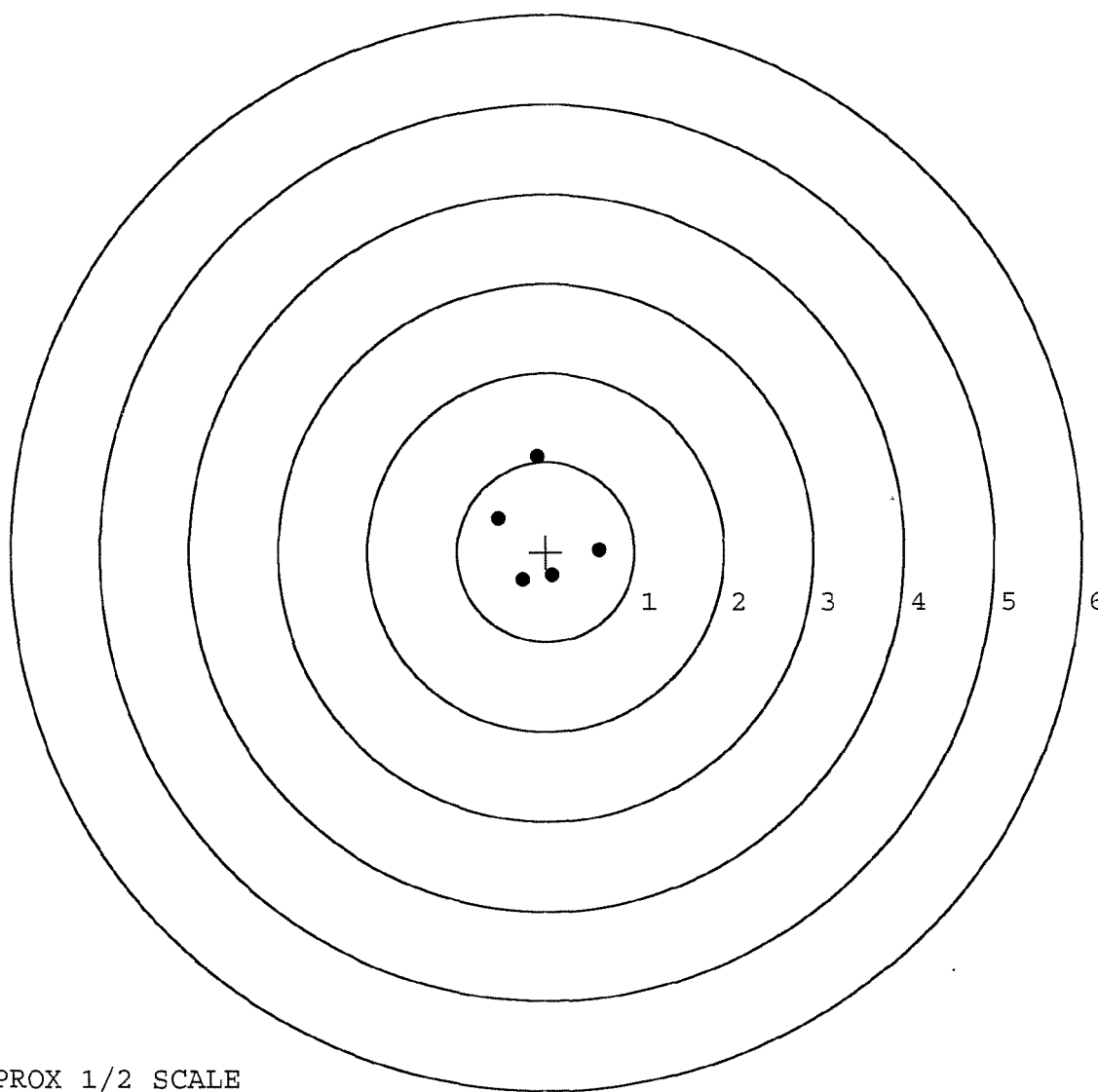


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288252. __0
TARGET NUMBER: 2
FILE DATE: 03/18/2003
FILE TIME: 11:09

POINT#	X	Y
1:	0.603	0.030
2:	0.073	-0.265
3:	-0.263	-0.317
4:	-0.541	0.377
5:	-0.102	1.057

X CENTROID: -0.046
Y CENTROID: 0.176
POA TO CENTROID: 0.182
HORZ SPREAD: 1.144
VERT SPREAD: 1.374
GROUP SPREAD: 1.383
MIN RADIUS: 0.457
MAX RADIUS: 0.882
MEAN RADIUS: 0.616
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE