

G628256

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G628 8256

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN		11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTOR <i>BY</i>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-19	TA
	(BOLT)		9-19	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-25-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10.25</u> <u>10.25</u> <u>10.0</u>	9-30-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	9-30-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>0.22</u> <u>0.21</u> <u>0.22</u>	9-30-03	RTL
	J) ASSEMBLE STOCK		9-25-03	RW
	K) ASSEMBLE SWIVEL STUDS		9-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-25-03	RW
	M) IRON SIGHT ALIGNMENT		9-25-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-25-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	9-26-03	☒
	MALFUNCTION	CORRECTION	9-26-03	☒
	MALFUNCTION	CORRECTION	9-26-03	☒
	MALFUNCTION	CORRECTION	9-26-03	☒
	MALFUNCTION	CORRECTION	9-26-03	☒
645	INSPECT FOR LIVE AMMO		9-26-03	☒
655	FINAL INSPECTION A) HEADSPACE		9-30-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u> <u>2.16</u> <u>2.13</u> <u>2.14</u> <u>2.17</u>	9-30-03	RA
	C) FUNCTION		9-30-03	RTL
660	PACK		10/1/03	RA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 9-11-03

TESTER TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.35	2.17		2.17	
PULL #2	2.27	2.57		2.09	
PULL #3	2.35	2.35		2.06	
PULL #4	2.41	2.19		2.10	
PULL #5	2.44	2.25		2.11	
TOTAL	11.82	11.53		10.53	
AVERAGE	2.36	2.30		2.10	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.23		
PULL #2	3.33	3.19		
PULL #3	3.14	3.29		
PULL #4	3.11	3.16		
PULL #5	3.19	3.08		
TOTAL	15.91	15.95		
AVERAGE	3.18	3.19		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX-SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.27	4.10		4.17
PULL #2	4.35	4.23		4.12
PULL #3	4.24	4.16		4.16
PULL #4	4.28	4.21		4.18
PULL #5	4.21	4.13		4.14
TOTAL	21.35	20.83		20.77
AVERAGE	4.27	4.16		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288256.__0
FILE DATE AND TIME: 09/26/2003 04:45

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .724

SERIAL NUMBER: G6288256. __0

TARGET NUMBER: 1

FILE DATE: 09/26/2003

FILE TIME: 04:45

POINT#	X	Y
1:	0.232	0.213
2:	-0.303	0.351
3:	-0.279	0.486
4:	0.249	-0.829
5:	0.292	-1.093

X CENTROID: 0.038

Y CENTROID: -0.174

POA TO CENTROID: 0.179

HORZ SPREAD: 0.595

VERT SPREAD: 1.579

GROUP SPREAD: 1.679

MIN RADIUS: 0.433

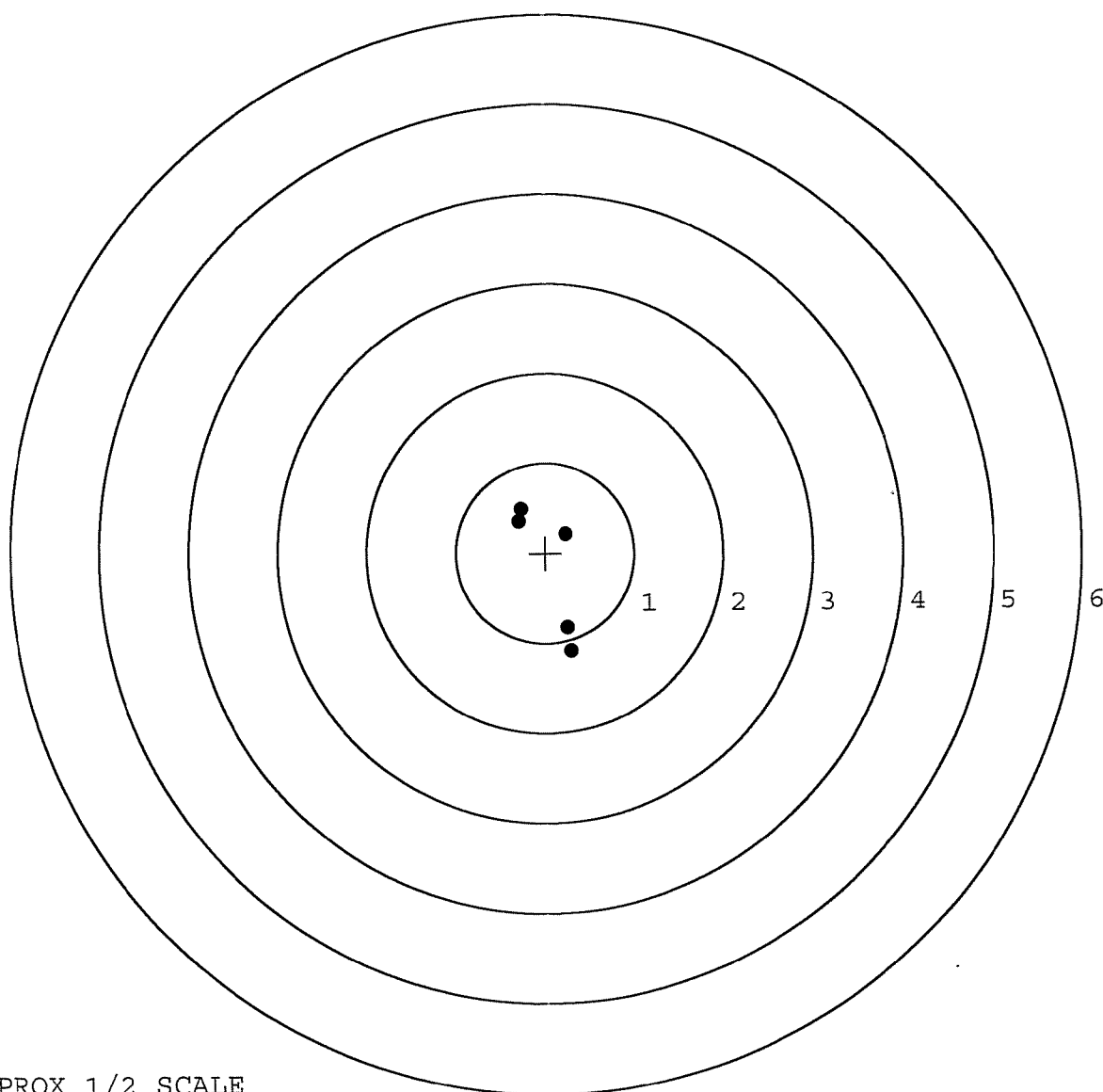
MAX RADIUS: 0.953

MEAN RADIUS: 0.687

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

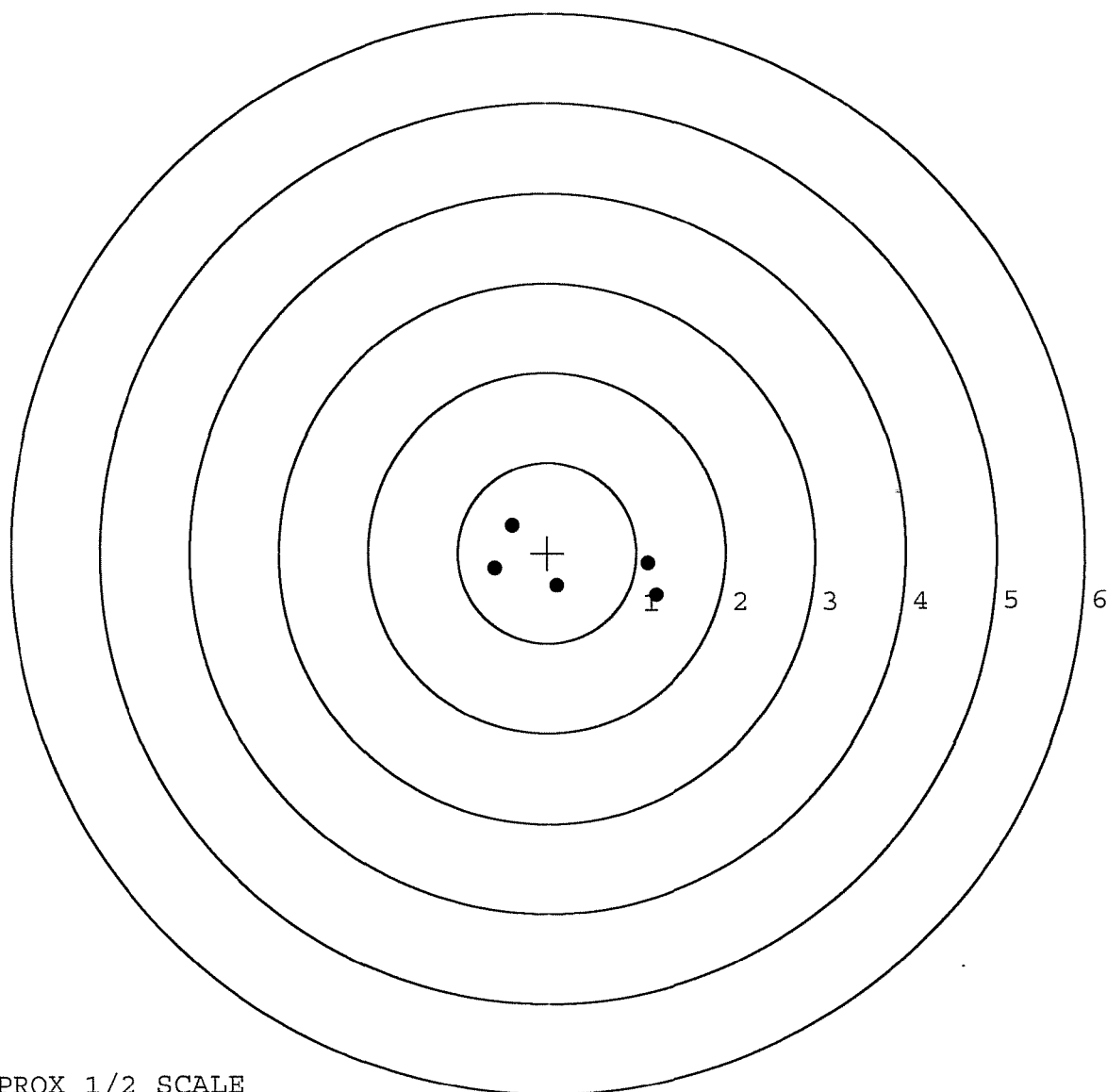


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288256. 0
TARGET NUMBER: 2
FILE DATE: 09/26/2003
FILE TIME: 04:45

POINT#	X	Y
1:	1.223	-0.471
2:	1.128	-0.114
3:	0.105	-0.361
4:	-0.591	-0.171
5:	-0.394	0.306

X CENTROID: 0.294
Y CENTROID: -0.162
POA TO CENTROID: 0.336
HORZ SPREAD: 1.814
VERT SPREAD: 0.777
GROUP SPREAD: 1.839
MIN RADIUS: 0.274
MAX RADIUS: 0.979
MEAN RADIUS: 0.761
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

308/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



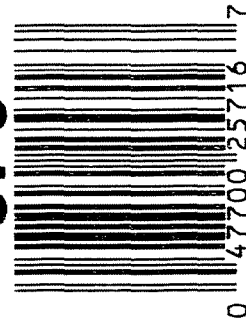
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6288256

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
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ORDER NO.
25716

46

02EX



5716 G6288256

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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