

86 77 6 29 9

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



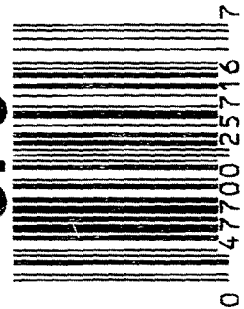
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296698

UPC



46 FORM

VERY IMPORTANT
 INSTRUCTIONS: Book
 or insert to assure
 safe use of this
 firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

46

SERIAL NO.
66296698

ORDER NO.
25716

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

07KX

5716 66296698

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296698

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	2/3/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 03 2003 OPERATOR <i>PK</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-03	RTL
	D) OIL FIRING PIN ASSEMBLY		2-20-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-5-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	3-5-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.5</u>	3-5-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	3-5-03	DA
	J) ASSEMBLE STOCK		2/24/03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-1-03	RTL
	M) IRON SIGHT ALIGNMENT		5-1-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-1-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
645	INSPECT FOR LIVE AMMO		2-26-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.85</u> <u>2.83</u> <u>2.81</u> <u>2.83</u>	3-6-03	DA
	C) FUNCTION		5-1-03	RTL
660	PACK		5/1/03	DA

INITIAL & CYCLE TESTS

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 2-19-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.43		2.59	MIN. SETTING
PULL #2	2.31	2.39		2.61	NO AVG. OF 5
PULL #3	2.46	2.32		2.77	READINGS ACCEPT-
PULL #4	2.35	2.39		2.66	ABLE LESS THAN 2
PULL #5	2.44	2.40		2.67	
TOTAL	11.97	11.93		13.30	
AVG.	2.39	2.38		2.66	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.34		
PULL #2	3.44	3.33		
PULL #3	3.35	3.41		
PULL #4	3.30	3.28		
PULL #5	3.38	3.33		
TOTAL	16.63	16.69		
AVG.	3.32	3.33		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FC TARGET & ACCUR
PULL #1	4.21	4.44		4.32
PULL #2	4.29	4.25		4.11
PULL #3	4.26	4.39		4.31
PULL #4	4.30	4.46		4.21
PULL #5	4.29	4.39		4.26
TOTAL	21.35	21.93		21.21
AVG.	4.27	4.38		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296698.__0
FILE DATE AND TIME: 02/27/2003 15:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

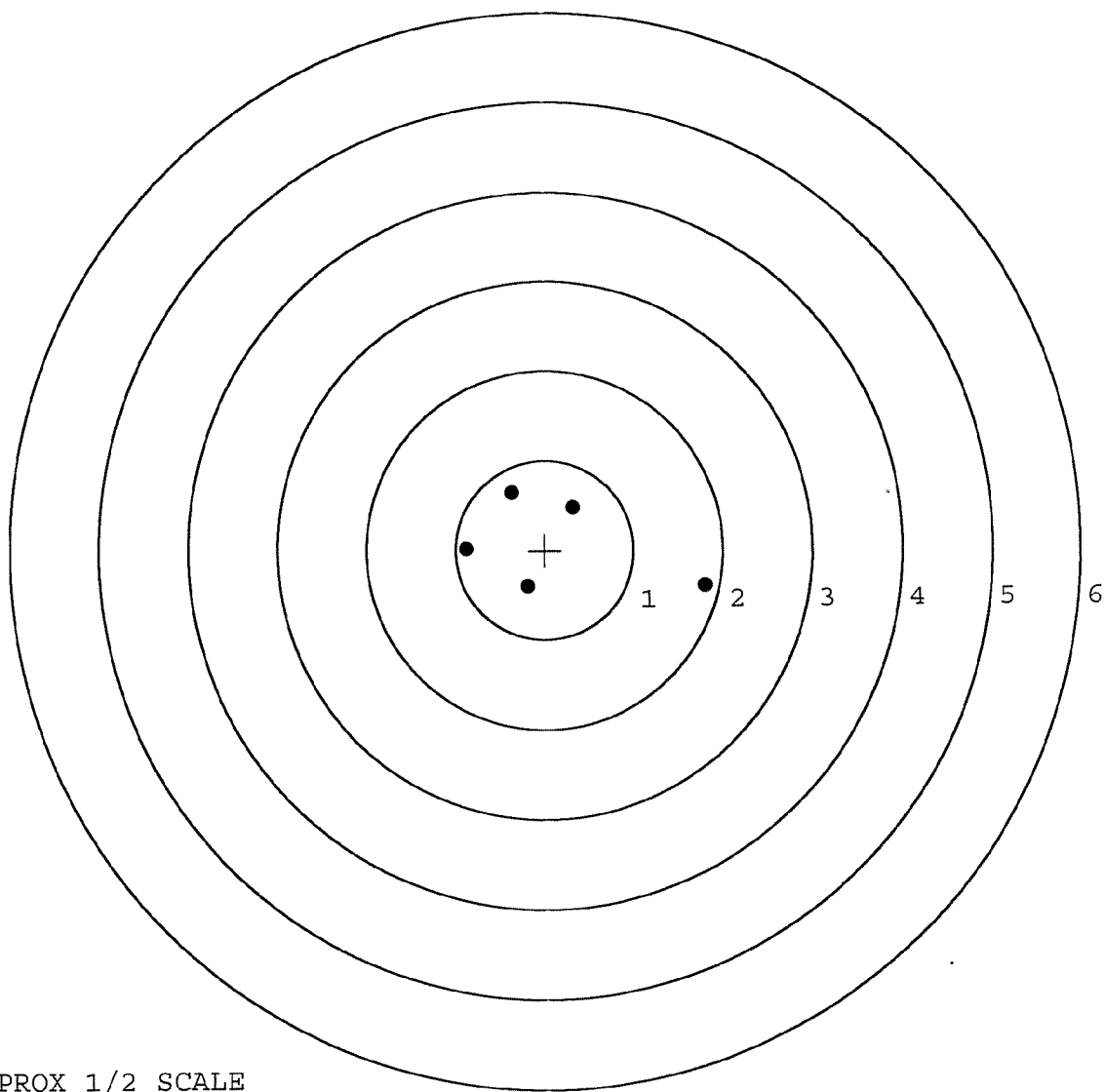
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .850

SERIAL NUMBER: G6296698. 0
TARGET NUMBER: 1
FILE DATE: 02/27/2003
FILE TIME: 15:02

POINT#	X	Y
1:	1.806	-0.403
2:	0.314	0.479
3:	-0.368	0.641
4:	-0.885	0.019
5:	-0.198	-0.409

X CENTROID: 0.134
Y CENTROID: 0.065
POA TO CENTROID: 0.149
HORZ SPREAD: 2.691
VERT SPREAD: 1.050
GROUP SPREAD: 2.724
MIN RADIUS: 0.451
MAX RADIUS: 1.737
MEAN RADIUS: 0.910
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

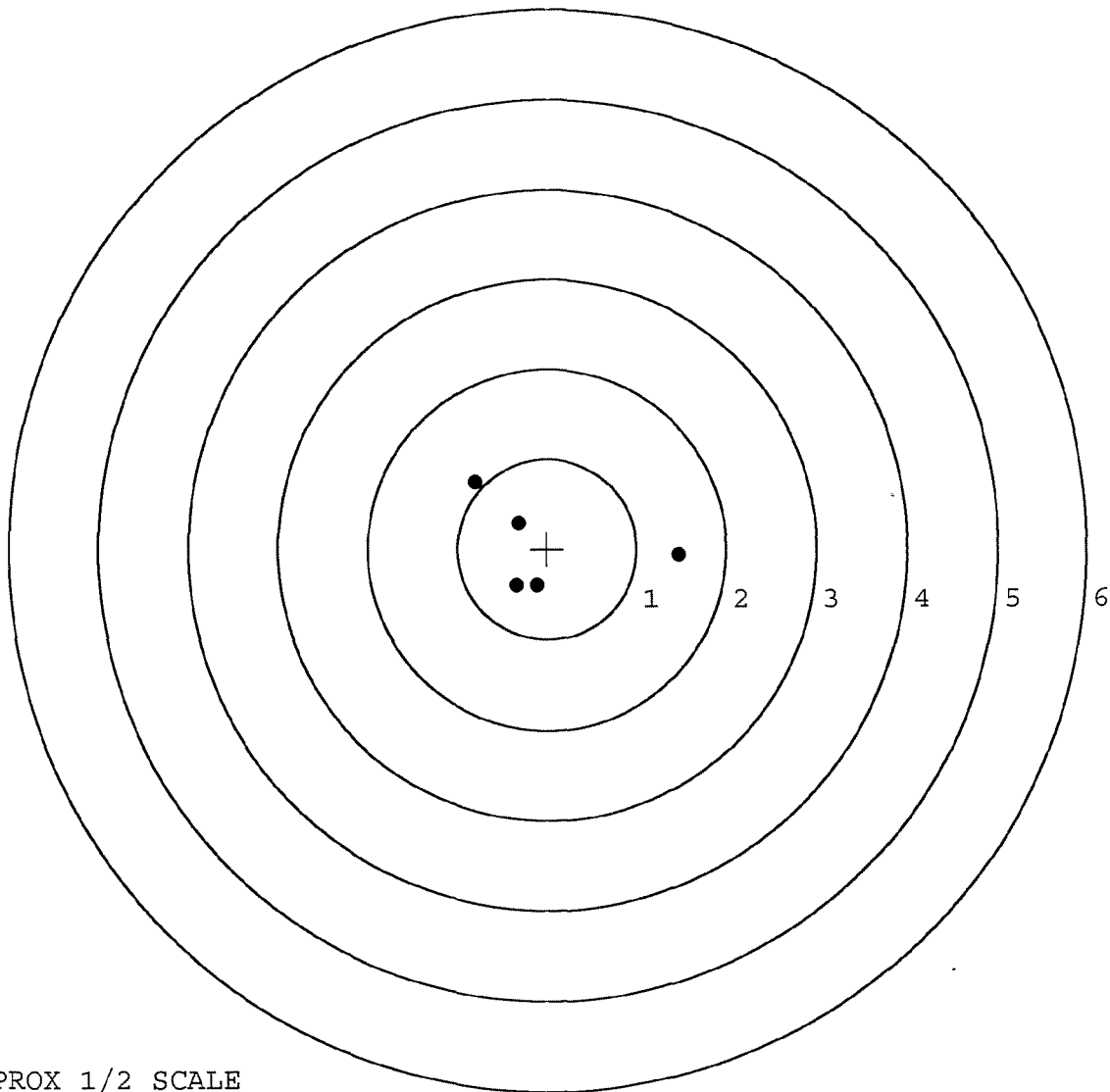


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296698. __0
TARGET NUMBER: 2
FILE DATE: 02/27/2003
FILE TIME: 15:02

POINT#	X	Y
1:	1.479	-0.066
2:	-0.324	0.283
3:	-0.803	0.745
4:	-0.342	-0.408
5:	-0.114	-0.410

X CENTROID: -0.021
Y CENTROID: 0.029
POA TO CENTROID: 0.036
HORZ SPREAD: 2.282
VERT SPREAD: 1.155
GROUP SPREAD: 2.422
MIN RADIUS: 0.396
MAX RADIUS: 1.503
MEAN RADIUS: 0.790
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

$$\begin{array}{r} 192 \\ 26 \\ \hline 218 \end{array}$$