

G-6296710

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO.	J
66296710	
ORDER NO.	25716

29CX



5716 66296710

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



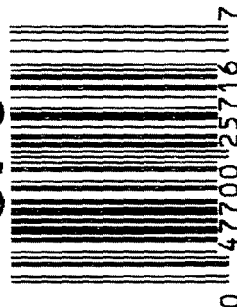
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296710

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 629 6710

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX	3-26-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 23 2003 OPERATOR <i>RC</i>		
615	ROLLMARK CALIBER		4-3-03	JB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-24-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.0</u> <u>6.25</u>	4-24-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.15</u>	4-24-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-25-03	RKL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	4-24-03	TRW
	J) ASSEMBLE STOCK		4-14-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-25-03	RKL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-14-03	RW
	M) IRON SIGHT ALIGNMENT		4-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-17-03	TRW
	MALFUNCTION	CORRECTION	4-17-03	TRW
	MALFUNCTION	CORRECTION	4-17-03	TRW
	MALFUNCTION	CORRECTION	4-17-03	TRW
	MALFUNCTION	CORRECTION	4-17-03	TRW
645	INSPECT FOR LIVE AMMO		4-17-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-25-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.80</u> <u>2.86</u> <u>2.80</u> <u>2.78</u>	4-24-03	TRW
	C) FUNCTION		4-25-03	RTL
660	PACK		4/25/03	RTL

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 11-21-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.36	2.31		2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.37	2.39		2.16	
PULL #3	2.41	2.57		2.35	
PULL #4	2.37	2.25		2.41	
PULL #5	2.36	2.26		2.38	
TOTAL	11.87	11.78		11.68	
AVG.	2.37	2.35		2.33	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.06		
PULL #2	3.33	3.37		
PULL #3	3.40	3.49		
PULL #4	3.37	3.42		
PULL #5	3.38	3.46		
TOTAL	16.59	16.80		
AVG.	3.31	3.36		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.07	4.49		4.43
PULL #2	4.27	4.36		4.20
PULL #3	4.36	4.39		4.15
PULL #4	4.29	4.00		4.14
PULL #5	4.27	4.47		3.97
TOTAL	21.26	21.71		20.89
AVG.	4.25	4.34		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296710. __0
FILE DATE AND TIME: 04/18/2003 02:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .9005

SERIAL NUMBER: G6296710. __0

TARGET NUMBER: 1

FILE DATE: 04/18/2003

FILE TIME: 02:12

POINT#	X	Y
1:	0.293	-0.909
2:	-0.178	-0.444
3:	0.290	0.027
4:	-0.459	1.614
5:	0.833	1.994

X CENTROID: 0.156

Y CENTROID: 0.456

POA TO CENTROID: 0.482

HORZ SPREAD: 1.292

VERT SPREAD: 2.903

GROUP SPREAD: 2.953

MIN RADIUS: 0.450

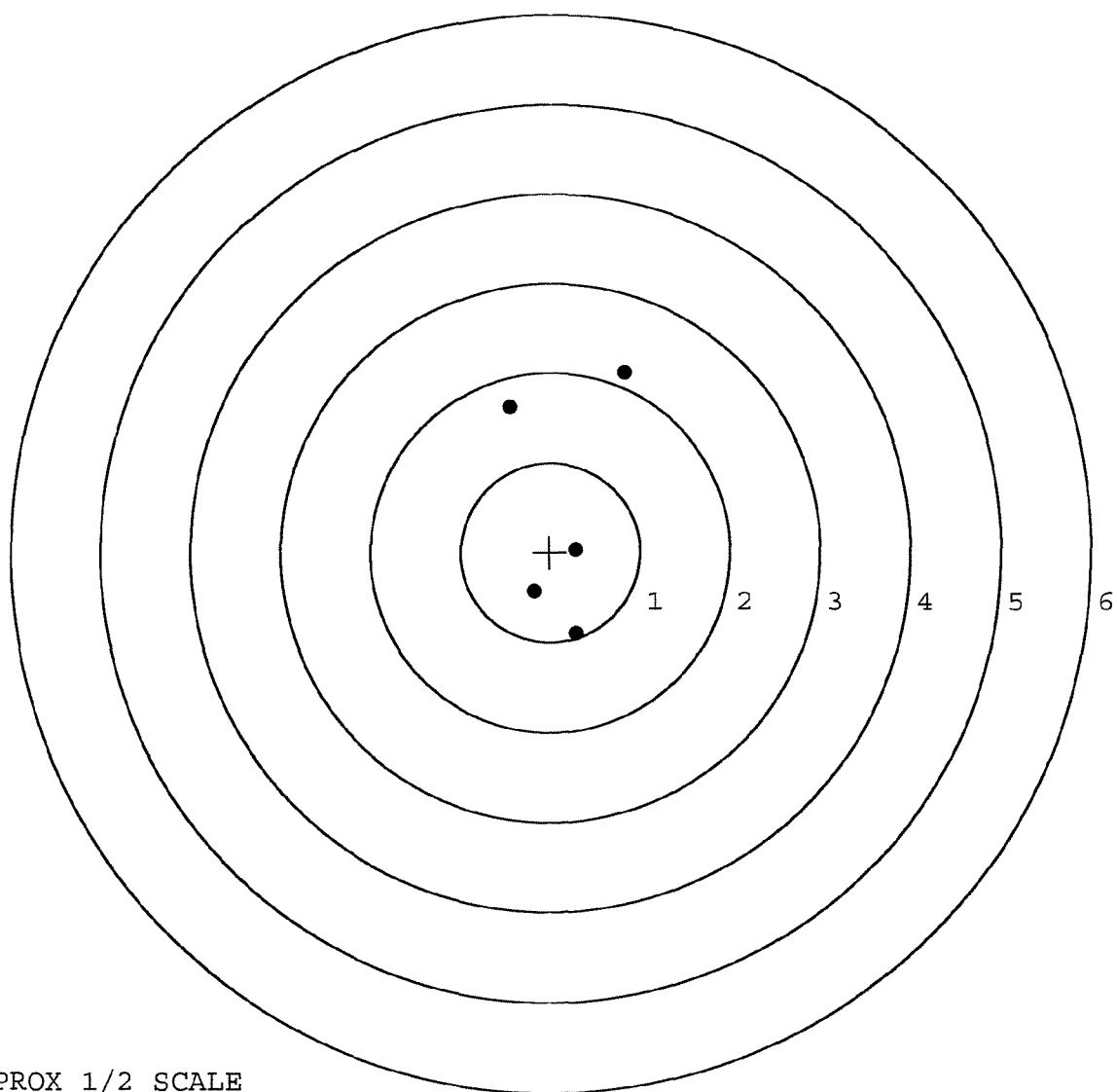
MAX RADIUS: 1.680

MEAN RADIUS: 1.155

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 4

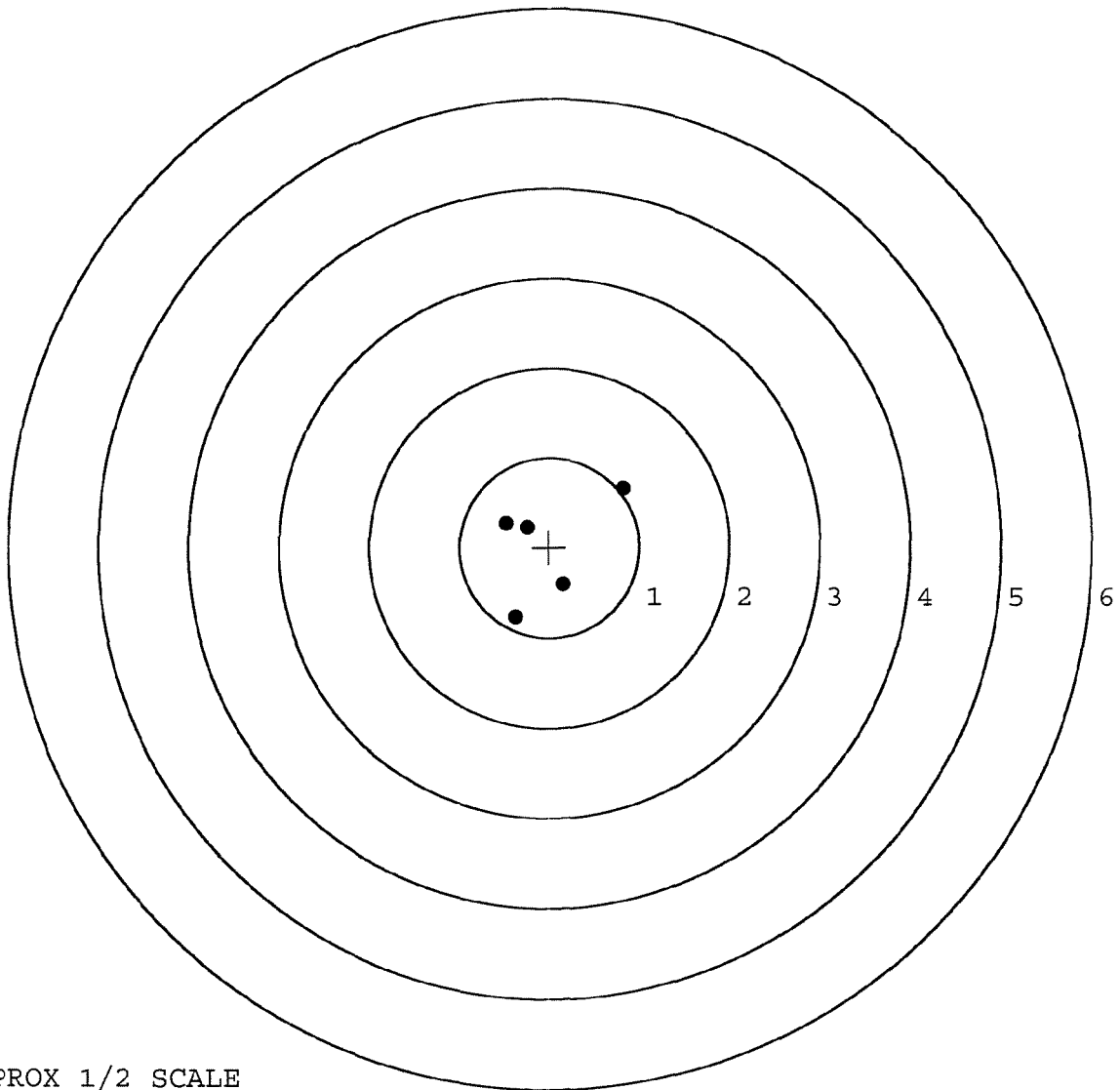


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296710. 0
TARGET NUMBER: 2
FILE DATE: 04/18/2003
FILE TIME: 02:12

POINT#	X	Y
1:	0.157	-0.416
2:	-0.375	-0.778
3:	-0.252	0.225
4:	-0.481	0.267
5:	0.824	0.659

X CENTROID: -0.025
Y CENTROID: -0.009
POA TO CENTROID: 0.027
HORZ SPREAD: 1.305
VERT SPREAD: 1.437
GROUP SPREAD: 1.872
MIN RADIUS: 0.325
MAX RADIUS: 1.080
MEAN RADIUS: 0.646
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE