

G6a967a2

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. 66296722	J
ORDER NO. 25716	46

07KX

5716 66296722

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM



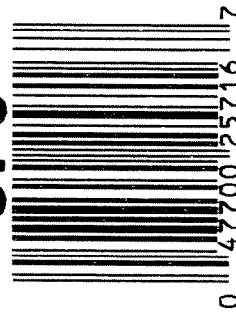
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296722

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296722

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/15/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/15/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/15/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/15/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-5-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.2</u> <u>7.5</u> <u>7.5</u>	3-5-03	OA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.5</u>	3-5-03	OA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	3-5-03	OA
	J) ASSEMBLE STOCK		2-20-03	AW
	K) ASSEMBLE SWIVEL STUDS		5-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-1-03	RE
	M) IRON SIGHT ALIGNMENT		5-1-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-1-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
	MALFUNCTION	CORRECTION	2-25-03	A
645	INSPECT FOR LIVE AMMO		2-25-03	A
655	FINAL INSPECTION A) HEADSPACE		5-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.19</u> <u>2.26</u> <u>2.24</u> <u>2.26</u>	3-6-03	OA
	C) FUNCTION		5-1-03	RTL
660	PACK		5/1/03	OA

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 2-10-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.35		2.44	MIN. SETTING
PULL #2	2.61	2.50		2.51	NO AVG. OF 5
PULL #3	2.72	2.49		2.50	READINGS ACCEPT
PULL #4	2.70	2.59		2.58	ABLE LESS THAN
PULL #5	2.74	2.64		2.49	
TOTAL	13.39	12.57		12.52	
AVG.	2.67	2.51		2.50	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.39		
PULL #2	3.31	3.15		
PULL #3	3.32	3.27		
PULL #4	3.36	3.39		
PULL #5	3.46	3.36		
TOTAL	16.85	16.56		
AVG.	3.37	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.27	4.29		4.12
PULL #2	4.10	4.33		4.16
PULL #3	4.33	4.37		3.84
PULL #4	4.26	4.33		4.16
PULL #5	4.30	4.24		4.29
TOTAL	21.26	21.56		20.57
AVG.	4.25	4.31		4.11

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296722.__0
FILE DATE AND TIME: 02/26/2003 14:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

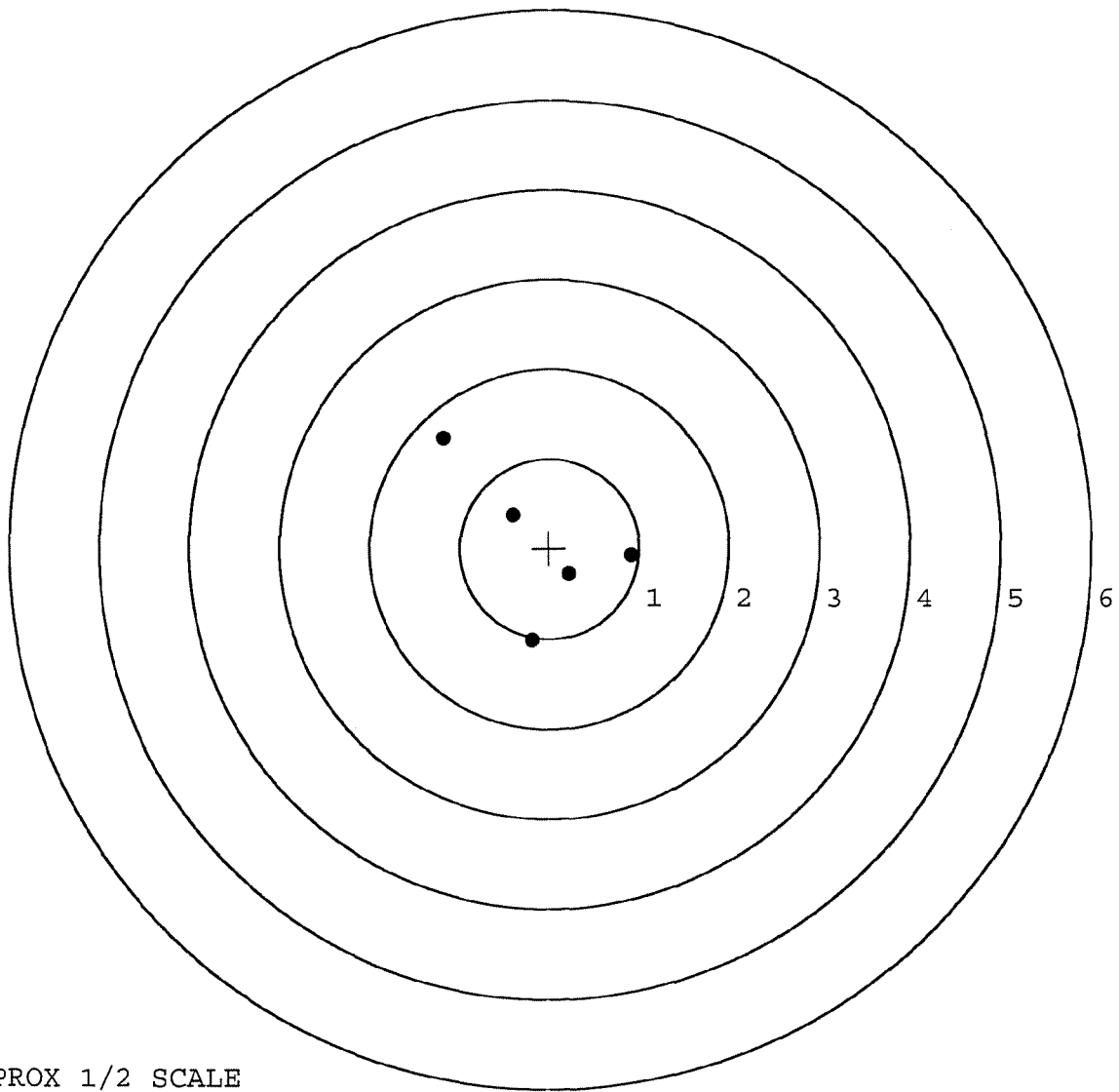
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean 954

SERIAL NUMBER: G6296722. 0
TARGET NUMBER: 1
FILE DATE: 02/26/2003
FILE TIME: 14:44

POINT#	X	Y
1:	0.914	-0.083
2:	0.221	-0.284
3:	-0.187	-1.023
4:	-0.410	0.370
5:	-1.184	1.227

X CENTROID: -0.129
Y CENTROID: 0.041
POA TO CENTROID: 0.136
HORZ SPREAD: 2.098
VERT SPREAD: 2.250
GROUP SPREAD: 2.473
MIN RADIUS: 0.432
MAX RADIUS: 1.587
MEAN RADIUS: 0.923
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4

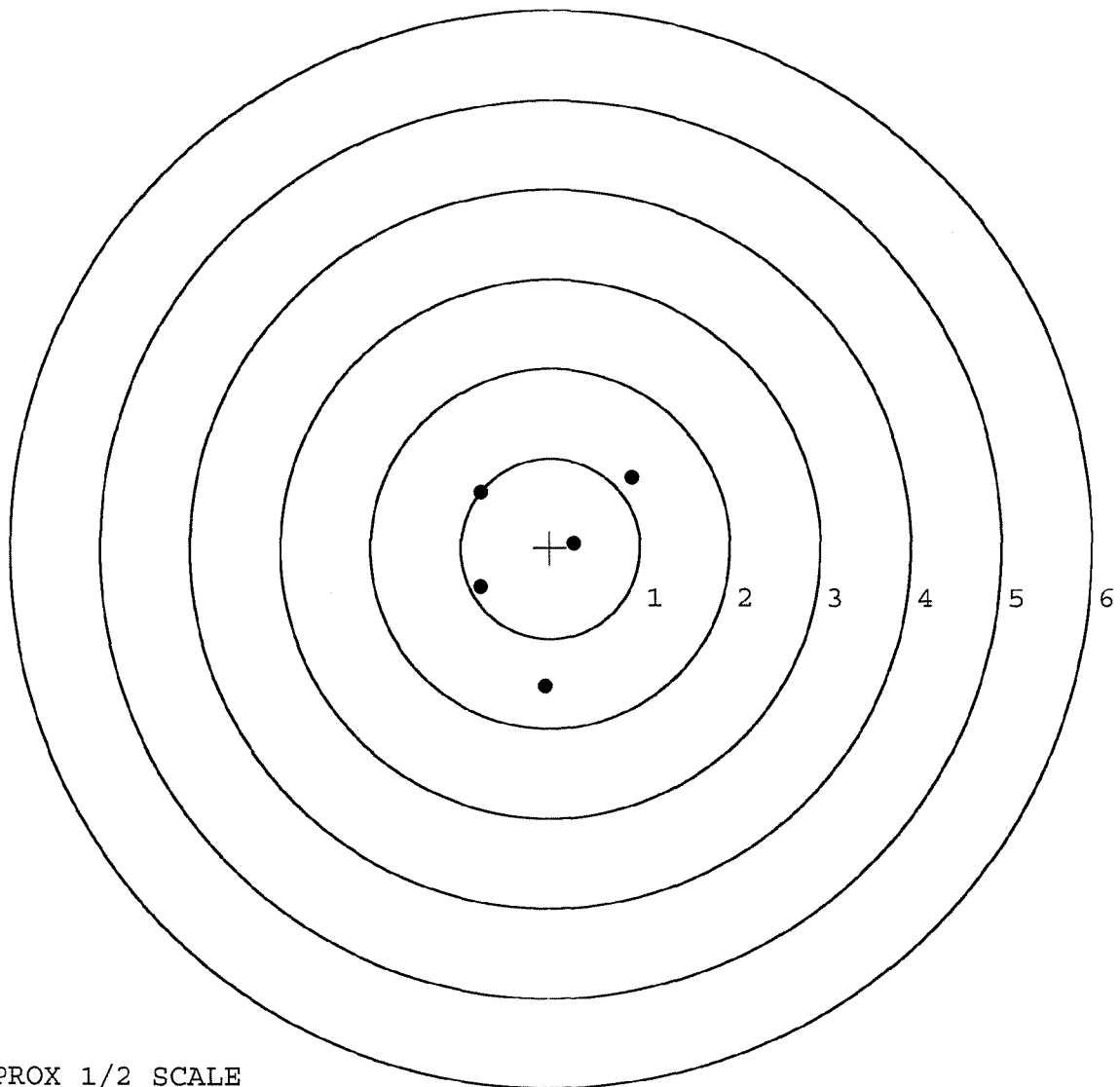


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296722. 0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 14:44

POINT#	X	Y
1:	0.908	0.785
2:	0.269	0.052
3:	-0.780	0.623
4:	-0.775	-0.433
5:	-0.051	-1.539

X CENTROID: -0.086
Y CENTROID: -0.102
POA TO CENTROID: 0.134
HORZ SPREAD: 1.688
VERT SPREAD: 2.324
GROUP SPREAD: 2.514
MIN RADIUS: 0.387
MAX RADIUS: 1.437
MEAN RADIUS: 0.985
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

$$\begin{array}{r} 43 \\ 8 \\ \hline 51 \end{array}$$

$$\begin{array}{r} 43 \\ 8 \\ \hline 51 \end{array}$$

$$\begin{array}{r} 16 \\ 12 \\ \hline 32 \\ 16 \\ \hline 192 \end{array}$$