

G 629 6724

VERY IMPORTANT! Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. J
66296724

Order No. 25716

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Patent Pending

5716 66296724

31AX

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



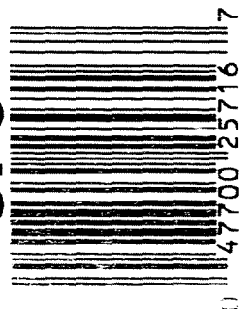
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296724

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296724

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/5/03	RW
600	PROOF		2/5/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX	2/5/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/5/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 07 2003 OPERATOR <i>[Signature]</i>		
615	ROLLMARK CALIBER		2/7/03	B
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-17-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-24-03	DA

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10 lbs</u> <u>10 lbs</u> <u>10 lbs</u>	3-24-03	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>3.25</u> <u>3.0</u>	3-24-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		3-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.022</u>	3-24-03	RTL
	J) ASSEMBLE STOCK		3/17/03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-24-03	RTL
	M) IRON SIGHT ALIGNMENT		3-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-24-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
	MALFUNCTION	CORRECTION	3-18-03	TRW
645	INSPECT FOR LIVE AMMO		3-18-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.61</u> <u>2.63</u> <u>2.61</u> <u>2.64</u>	3-24-03	RTL
	C) FUNCTION		3-24-03	RTL
660	PACK		3-25-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO.
DATE 1-06-03 ^{TRW}

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.61	2.24		2.20	MIN. SETTING
PULL #2	2.58	2.44		2.26	NO AVG. OF 5
PULL #3	2.45	2.46		2.24	READINGS ACCEPT
PULL #4	2.48	2.42		2.30	ABLE LESS THAN
PULL #5	2.52	2.40		2.18	
TOTAL	12.64	11.96		11.18	
AVG.	2.52	2.39		2.23	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.11		
PULL #2	3.20	3.31		
PULL #3	3.25	3.06		
PULL #4	3.09	3.03		
PULL #5	3.08	3.18		
TOTAL	15.84	15.69		
AVG.	3.16	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# F TARGET & ACCU
PULL #1	4.15	4.20		4.29
PULL #2	4.07	4.15		4.42
PULL #3	4.02	4.08		4.43
PULL #4	4.10	4.10		4.30
PULL #5	4.05	4.06		4.09
TOTAL	20.39	20.59		21.53
AVG.	4.07	4.11		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296724.___0
FILE DATE AND TIME: 03/19/2003 11:41

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

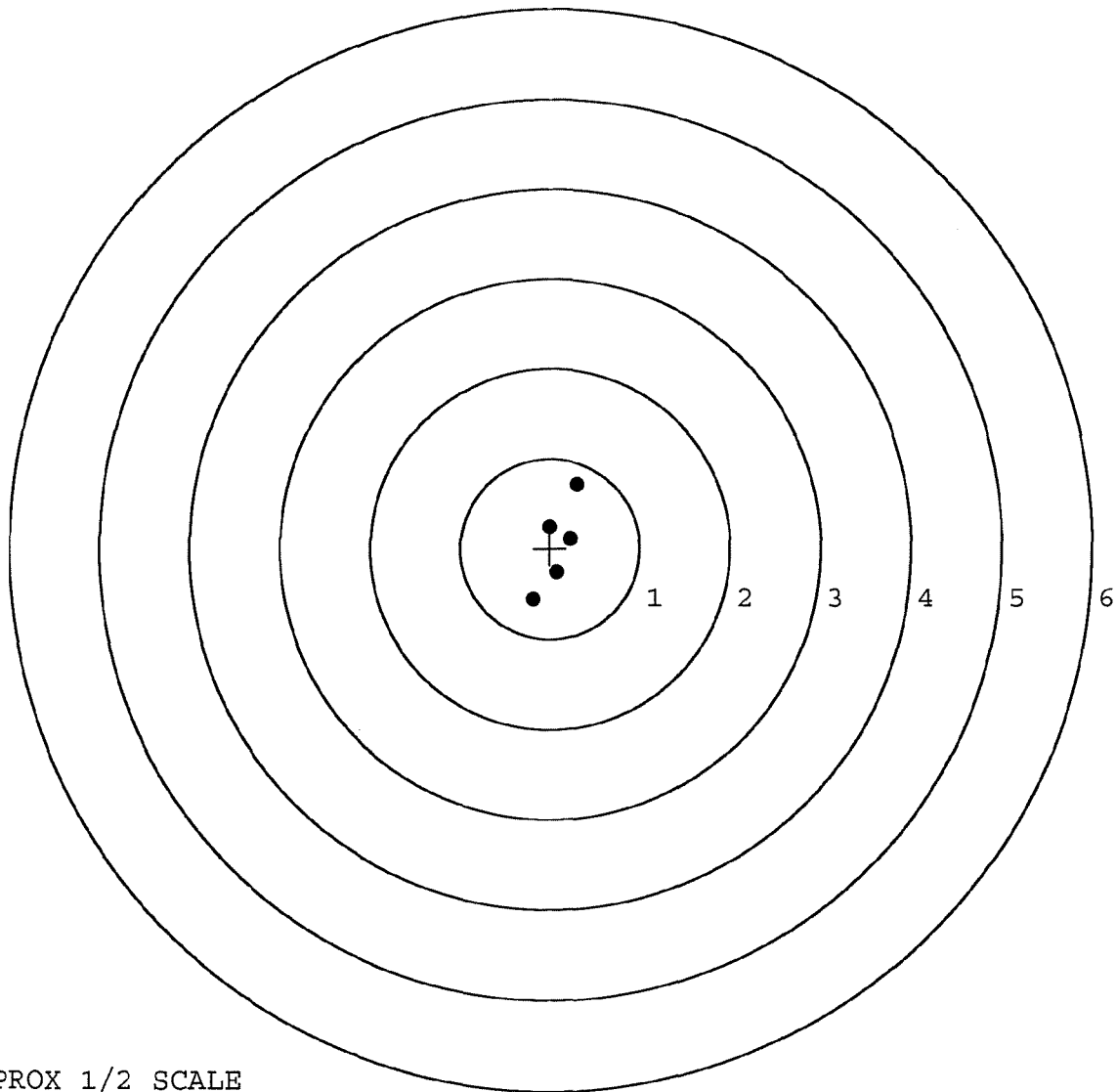
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .552

SERIAL NUMBER: G6296724. 0
TARGET NUMBER: 1
FILE DATE: 03/19/2003
FILE TIME: 11:41

POINT#	X	Y
1:	0.078	-0.270
2:	0.224	0.102
3:	0.001	0.238
4:	0.001	0.236
5:	0.306	0.710
6:	-0.188	-0.570

X CENTROID: 0.070
Y CENTROID: 0.074
POA TO CENTROID: 0.102
HORZ SPREAD: 0.494
VERT SPREAD: 1.280
GROUP SPREAD: 1.372
MIN RADIUS: 0.156
MAX RADIUS: 0.694
MEAN RADIUS: 0.371
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296724. 0

TARGET NUMBER: 2

FILE DATE: 03/19/2003

FILE TIME: 11:41

POINT#	X	Y
1:	0.575	-1.115
2:	0.471	0.214
3:	-0.037	0.175
4:	-0.154	0.663
5:	-1.020	0.025

X CENTROID: -0.033

Y CENTROID: -0.008

POA TO CENTROID: 0.034

HORZ SPREAD: 1.595

VERT SPREAD: 1.778

GROUP SPREAD: 1.961

MIN RADIUS: 0.183

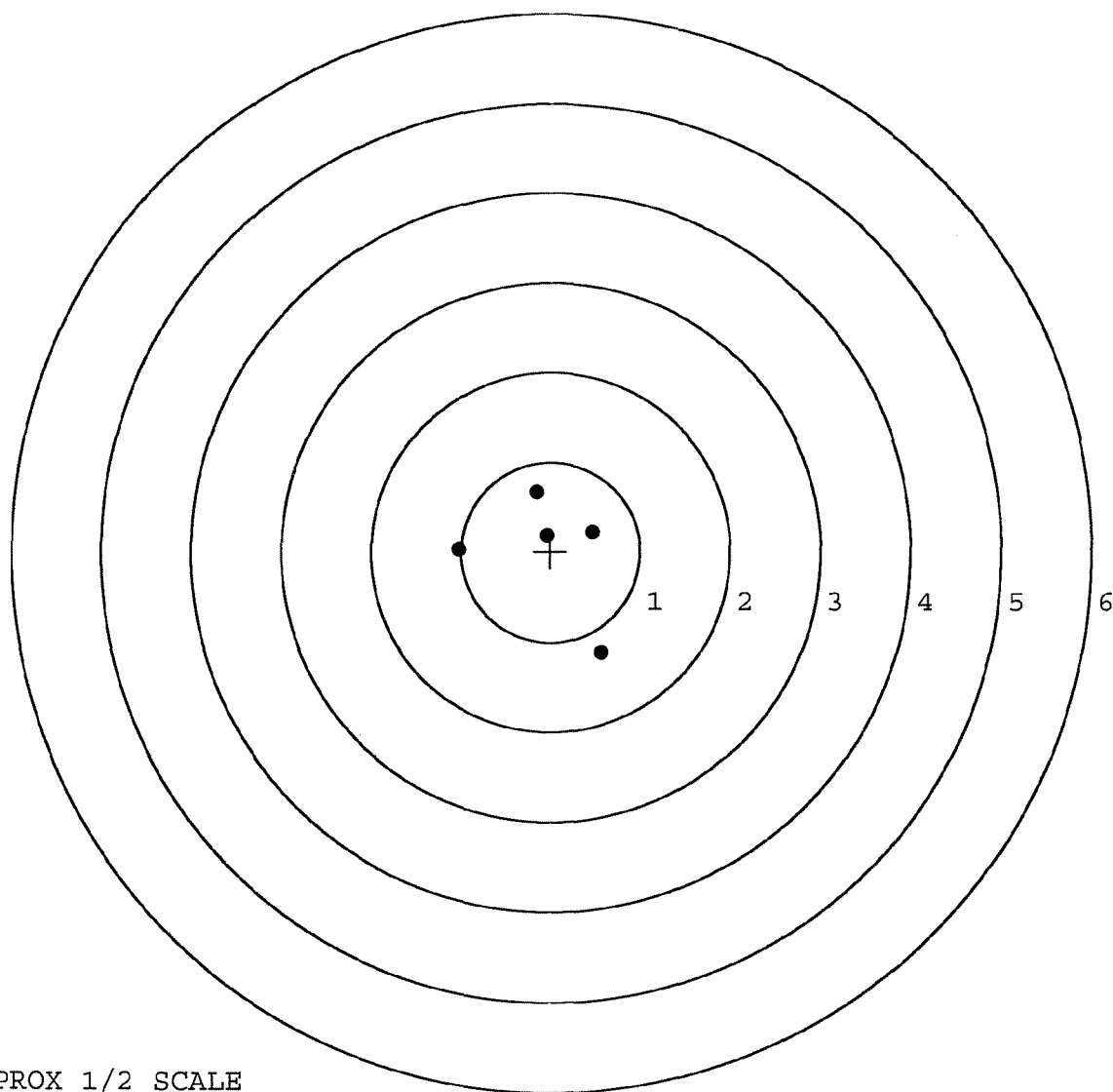
MAX RADIUS: 1.263

MEAN RADIUS: 0.733

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE