

G 629 6737

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

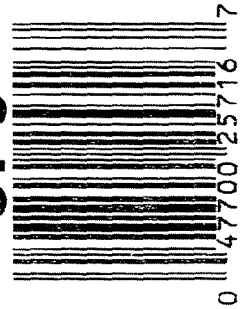
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296737

UPC



VERY IMPORTANT
INSTRUCTION BOOK
CLOSED TO ISSUING
SALE. USE OF THIS
WEAPON

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.
Made in Illinois, U.S.A.

SERIAL NO. 66296737	J
ORDER NO. 25716	

07KX

5716 66296737

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296737

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FL	2/3/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-7-4	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/19/03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/19/03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/19/03	RL
	D) OIL FIRING PIN ASSEMBLY		2/19/03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-5-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>8.0</u> <u>8.0</u>	3-3-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>2.5</u>	3-3-03	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.021</u> <u>.021</u>	3-3-03	DA
	J) ASSEMBLE STOCK		2/19/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-29-03	RTL
	M) IRON SIGHT ALIGNMENT		4-29-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-29-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
645	INSPECT FOR LIVE AMMO		2-26-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.47</u> <u>2.50</u> <u>2.60</u> <u>2.60</u>	3-5-03	DA
	C) FUNCTION		4-29-03	RTL
660	PACK		4/30/03	DA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 2-18-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.67		2.42	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.64	2.46		2.49	
PULL #3	2.60	2.67		2.41	
PULL #4	2.70	2.74		2.49	
PULL #5	2.66	2.68		2.39	
TOTAL	13.17	13.22		12.20	
AVG.	2.63	2.64		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.45		
PULL #2	3.36	3.26		
PULL #3	3.39	3.18		
PULL #4	3.19	3.33		
PULL #5	3.49	3.34		
TOTAL	16.78	16.56		
AVG.	3.35	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCUR.
PULL #1	4.03	4.16		4.42
PULL #2	4.40	4.18		4.33
PULL #3	4.36	4.46		4.43
PULL #4	4.32	4.42		4.30
PULL #5	4.42	4.29		4.28
TOTAL	21.53	21.51		21.76
AVG.	4.30	4.30		4.35

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296737.___0
FILE DATE AND TIME: 02/27/2003 14:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

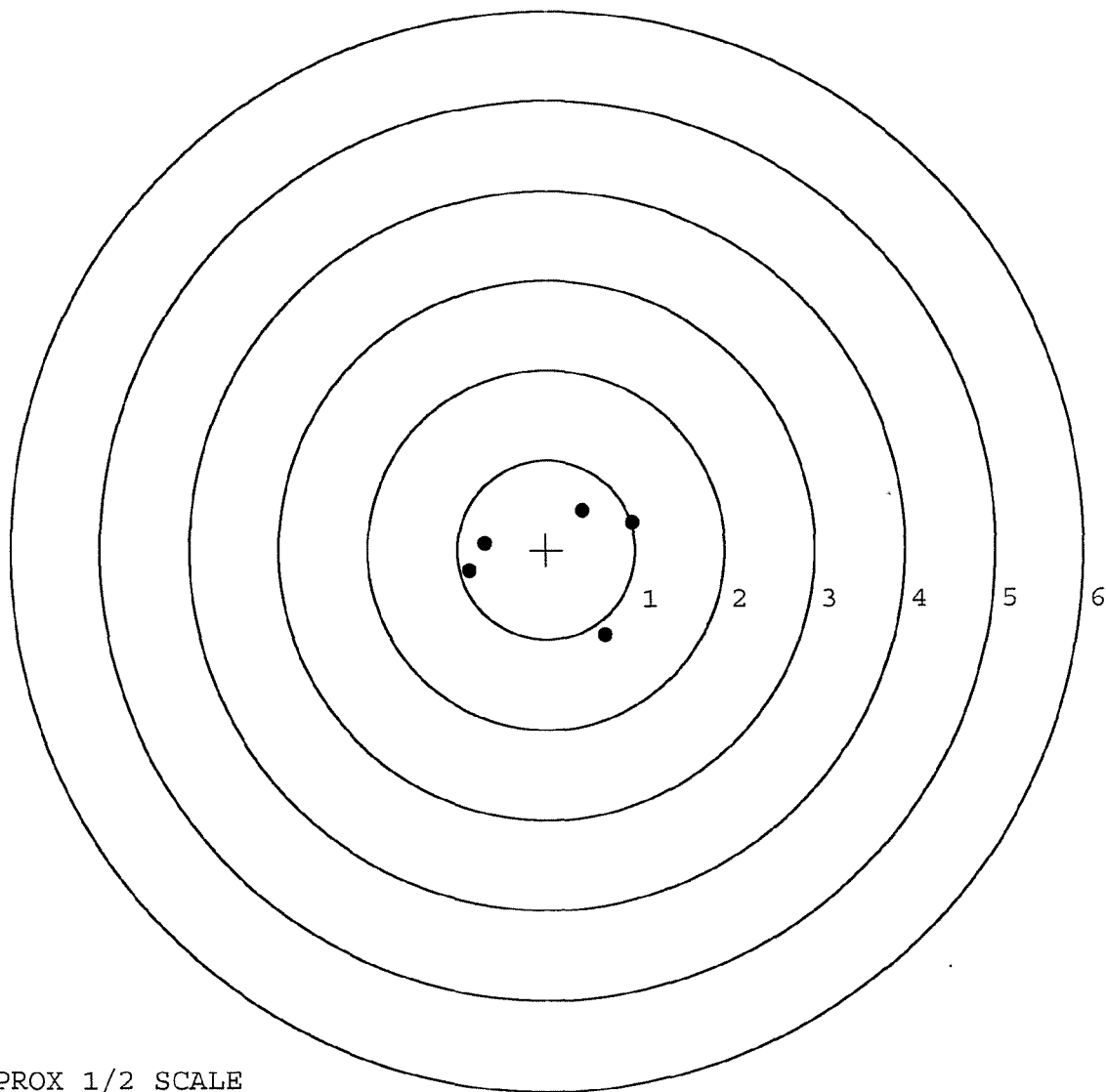
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6795

SERIAL NUMBER: G6296737. 0
TARGET NUMBER: 1
FILE DATE: 02/27/2003
FILE TIME: 14:58

POINT#	X	Y
1:	0.655	-0.955
2:	0.961	0.300
3:	0.405	0.441
4:	-0.690	0.075
5:	-0.863	-0.238

X CENTROID: 0.094
Y CENTROID: -0.075
POA TO CENTROID: 0.120
HORZ SPREAD: 1.824
VERT SPREAD: 1.396
GROUP SPREAD: 1.694
MIN RADIUS: 0.603
MAX RADIUS: 1.043
MEAN RADIUS: 0.872
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296737. 0

TARGET NUMBER: 2

FILE DATE: 02/27/2003

FILE TIME: 14:58

POINT#	X	Y
1:	0.483	-0.305
2:	-0.018	0.632
3:	-0.325	-0.068
4:	-0.214	-0.323
5:	-0.492	-0.612

X CENTROID: -0.113

Y CENTROID: -0.135

POA TO CENTROID: 0.176

HORZ SPREAD: 0.975

VERT SPREAD: 1.244

GROUP SPREAD: 1.331

MIN RADIUS: 0.213

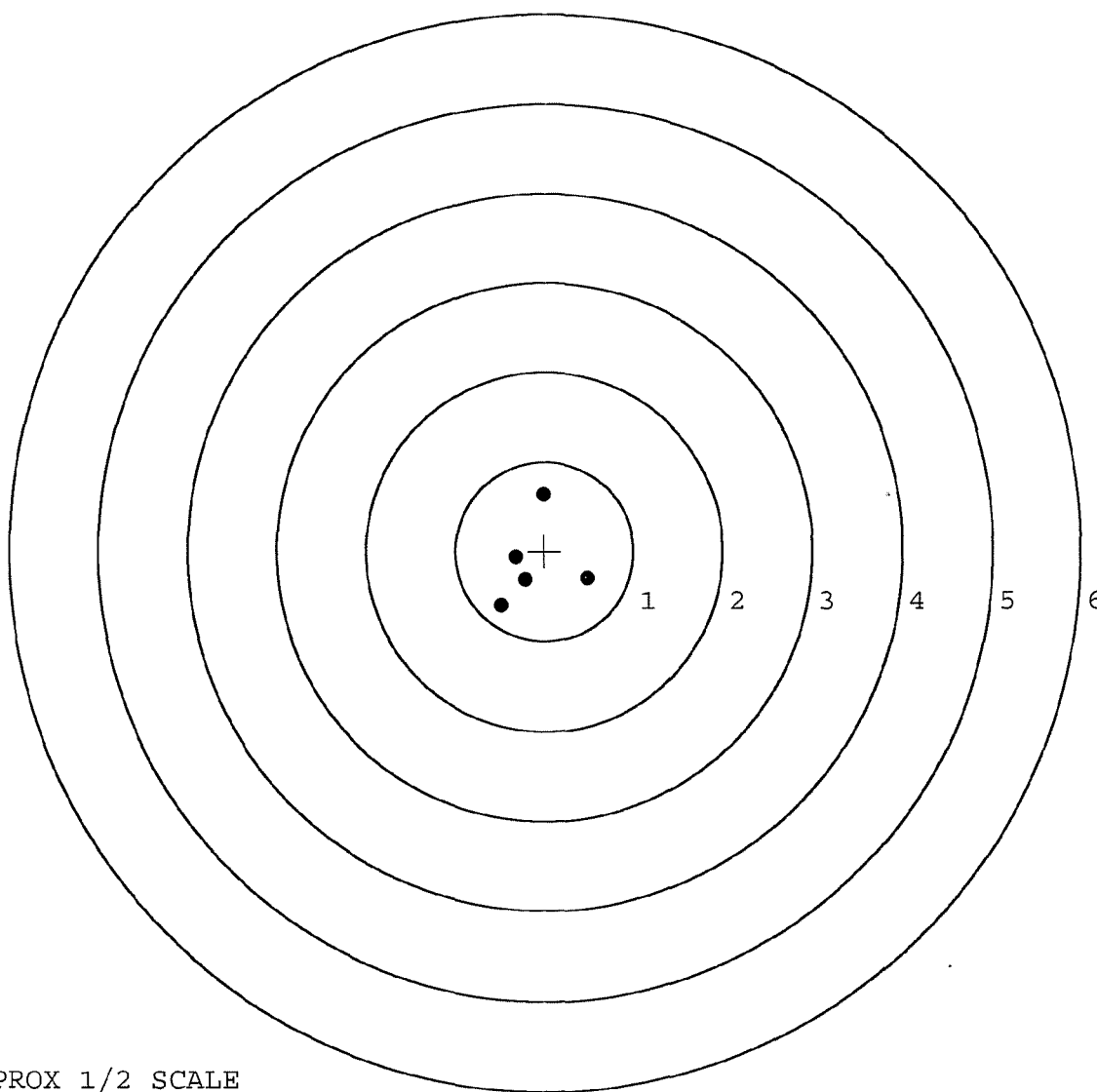
MAX RADIUS: 0.773

MEAN RADIUS: 0.487

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE