

G 629 6738

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

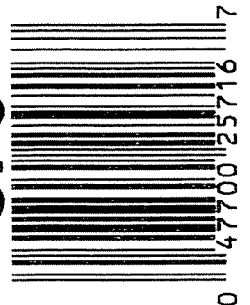
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296738

UPC



VERY IMPORTANT
 INSTRUCTIONS BOOK
 ATTACHED TO ASSURE
 SAFE USE OF THIS
 RIFLE

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
66296738

ORDER NO.
25716

29CX

5716 66296738

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G-6296738

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN		1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 07 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	JB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-15-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.5</u> <u>8.0</u>	3-15-03	RA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-15-03	1079
	H) TRIGGER PULL TEST AND RETAINABILITY		3-15-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.022</u>	3-15-03	1079
	J) ASSEMBLE STOCK		2-12-03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-28-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-28-03	RTL
	M) IRON SIGHT ALIGNMENT		4-28-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-28-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-3-03	TRW
	MALFUNCTION	CORRECTION	3-3-03	TRW
	MALFUNCTION	CORRECTION	3-3-03	TRW
	MALFUNCTION	CORRECTION	3-3-03	TRW
	MALFUNCTION	CORRECTION	3-3-03	TRW
645	INSPECT FOR LIVE AMMO		3-3-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-28-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.72</u> <u>2.74</u> <u>2.48</u> <u>2.6</u>	3-15-03	RA
	C) FUNCTION		4-28-03	RTL
660	PACK		4/29/03	RA

INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 1-29-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.40	2.23		2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.48	2.31		2.39	
PULL #3	2.47	2.26		2.38	
PULL #4	2.44	2.24		2.42	
PULL #5	2.48	2.17		2.35	
TOTAL	12.27	11.21		12.02	
AVG.	2.45	2.24		2.40	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.12		
PULL #2	3.13	3.06		
PULL #3	3.14	3.10		
PULL #4	3.12	3.06		
PULL #5	3.25	3.22		
TOTAL	15.74	15.56		
AVG.	3.14	3.11		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.33	4.16		4.30
PULL #2	4.23	4.30		4.22
PULL #3	4.21	4.26		4.09
PULL #4	4.27	4.23		4.19
PULL #5	4.17	4.24		4.21
TOTAL	21.21	21.19		21.01
AVG.	4.24	4.23		4.20

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296738.__0
FILE DATE AND TIME: 03/04/2003 10:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

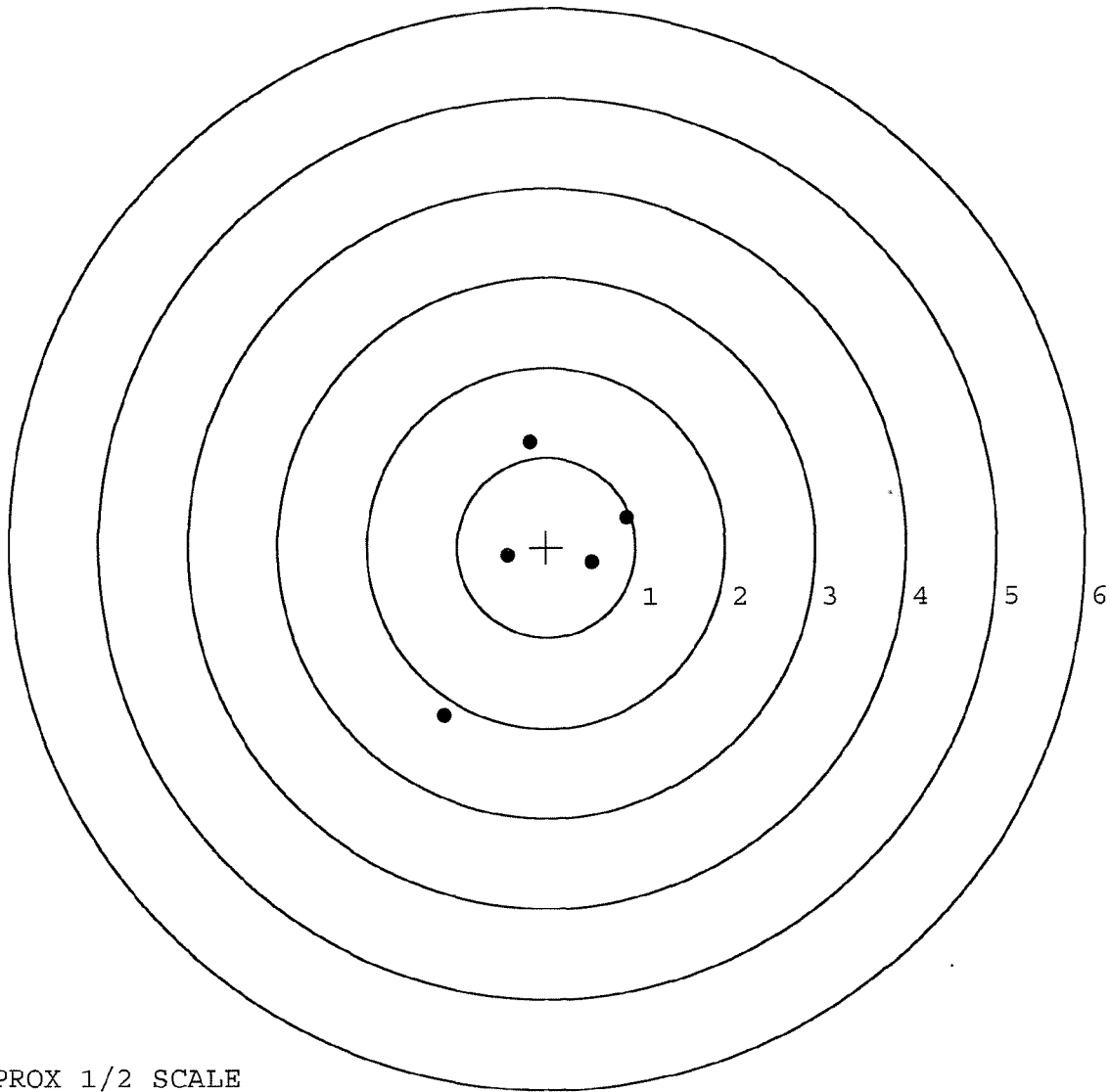
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .969

SERIAL NUMBER: G6296738. __0
TARGET NUMBER: 1
FILE DATE: 03/04/2003
FILE TIME: 10:57

POINT#	X	Y
1:	0.511	-0.170
2:	0.895	0.330
3:	-0.437	-0.096
4:	-1.141	-1.868
5:	-0.184	1.167

X CENTROID: -0.071
Y CENTROID: -0.127
POA TO CENTROID: 0.146
HORZ SPREAD: 2.036
VERT SPREAD: 3.035
GROUP SPREAD: 3.182
MIN RADIUS: 0.367
MAX RADIUS: 2.043
MEAN RADIUS: 1.072
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 4

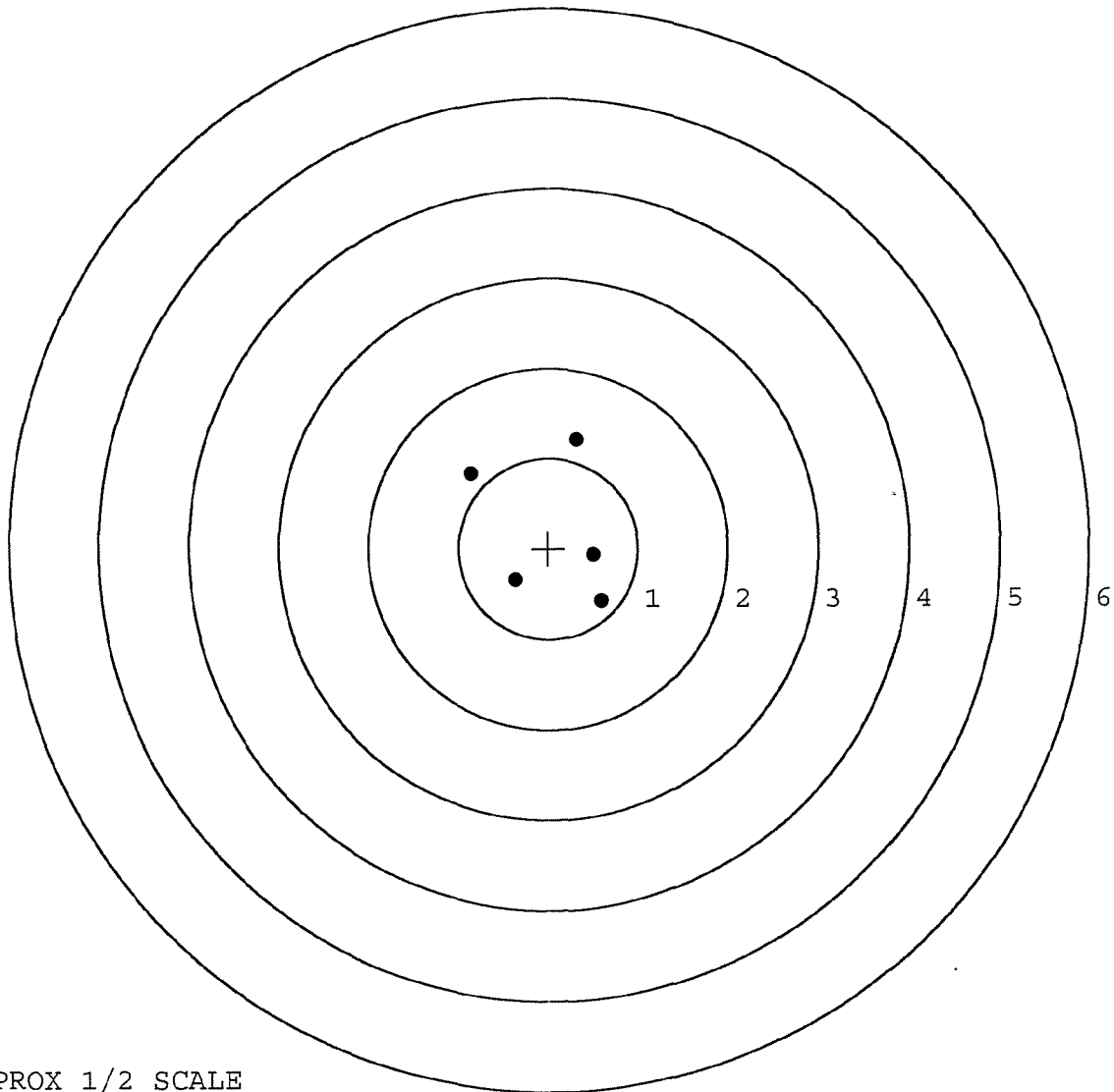


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296738. __0
TARGET NUMBER: 2
FILE DATE: 03/04/2003
FILE TIME: 10:57

POINT#	X	Y
1:	0.592	-0.575
2:	0.505	-0.068
3:	-0.371	-0.351
4:	-0.866	0.827
5:	0.318	1.210

X CENTROID: 0.036
Y CENTROID: 0.209
POA TO CENTROID: 0.212
HORZ SPREAD: 1.458
VERT SPREAD: 1.785
GROUP SPREAD: 2.023
MIN RADIUS: 0.545
MAX RADIUS: 1.093
MEAN RADIUS: 0.866
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE