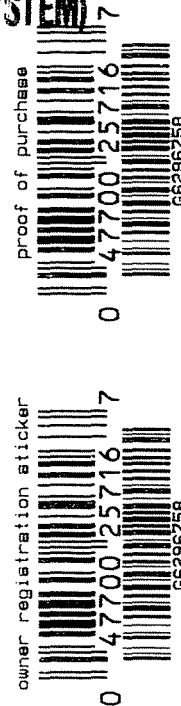


G 6296758

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

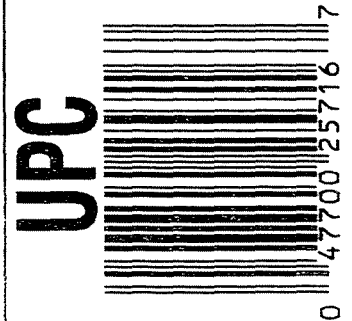


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296758



Remington®

**M/24 7.62 NATO S.W.S. (COMPLETE SYST
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO**

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marquee



5716 66296758

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66296758

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296758

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN		1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 01 2003 OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	RL
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2/27/03	DA
	(BOLT)		2/27/03	DA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-31-03	TRW

OP #	OPERATION NAME		READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>9.5</u>	<u>9.5</u>	<u>8.5</u>	3-31-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u>	<u>2.5</u>	<u>2.0</u>	3-31-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-28-03	RFL		
	I) FIRING PIN INDENT	.020 MIN	<u>.021⁵</u>	<u>.023</u>	<u>.022⁵</u>	3-31-03	TRW		
	J) ASSEMBLE STOCK					3-31-03	TRW		
	K) ASSEMBLE SWIVEL STUDS					4-28-03	RFL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-28-03	RFL		
	M) IRON SIGHT ALIGNMENT					4-28-03	RFL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-28-03	RFL		
640	GALLERY TEST AND TARGET		PASS	FAIL		3-3-03	TRW		
	MALFUNCTION		CORRECTION			3-3-03	TRW		
	MALFUNCTION		CORRECTION			3-3-03	TRW		
	MALFUNCTION		CORRECTION			3-3-03	TRW		
	MALFUNCTION		CORRECTION			3-3-03	TRW		
645	INSPECT FOR LIVE AMMO					3-3-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					4-28-03	RFL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u>	<u>2.85</u>	<u>2.87</u>	<u>2.90</u>	<u>2.94</u>	3-31-03	TRW
	C) FUNCTION					4-28-03	RFL		
660	PACK					4/29/03	DTA		

3.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.41	2.38		2.59	MIN. SETTING,
PULL #2	2.48	2.49		2.54	NO AVG. OF 5
PULL #3	2.53	2.53		2.42	READINGS ACCEPT
PULL #4	2.50	2.49		2.43	ABLE LESS THAN
PULL #5	2.48	2.48		2.58	
TOTAL	12.40	12.37		12.56	
AVG.	2.48	2.47		2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.22	3.14		
PULL #2	3.04	3.07		
PULL #3	3.21	3.22		
PULL #4	3.16	3.13		
PULL #5	3.26	3.21		
TOTAL	15.89	15.77		
AVG.	3.17	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.07	4.04		4.35
PULL #2	4.08	4.03		4.06
PULL #3	4.11	4.05		4.15
PULL #4	4.14	4.08		4.25
PULL #5	4.08	4.11		4.43
TOTAL	20.48	20.31		21.24
AVG.	4.09	4.06		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296758.___0

FILE DATE AND TIME: 03/04/2003 10:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 868

SERIAL NUMBER: G6296758. __0

TARGET NUMBER: 1

FILE DATE: 03/04/2003

FILE TIME: 10:52

POINT#	X	Y
1:	0.414	0.231
2:	-0.112	0.378
3:	-0.687	0.116
4:	-0.078	-0.834
5:	-0.429	-1.205

X CENTROID: -0.178

Y CENTROID: -0.263

POA TO CENTROID: 0.318

HORZ SPREAD: 1.101

VERT SPREAD: 1.583

GROUP SPREAD: 1.665

MIN RADIUS: 0.580

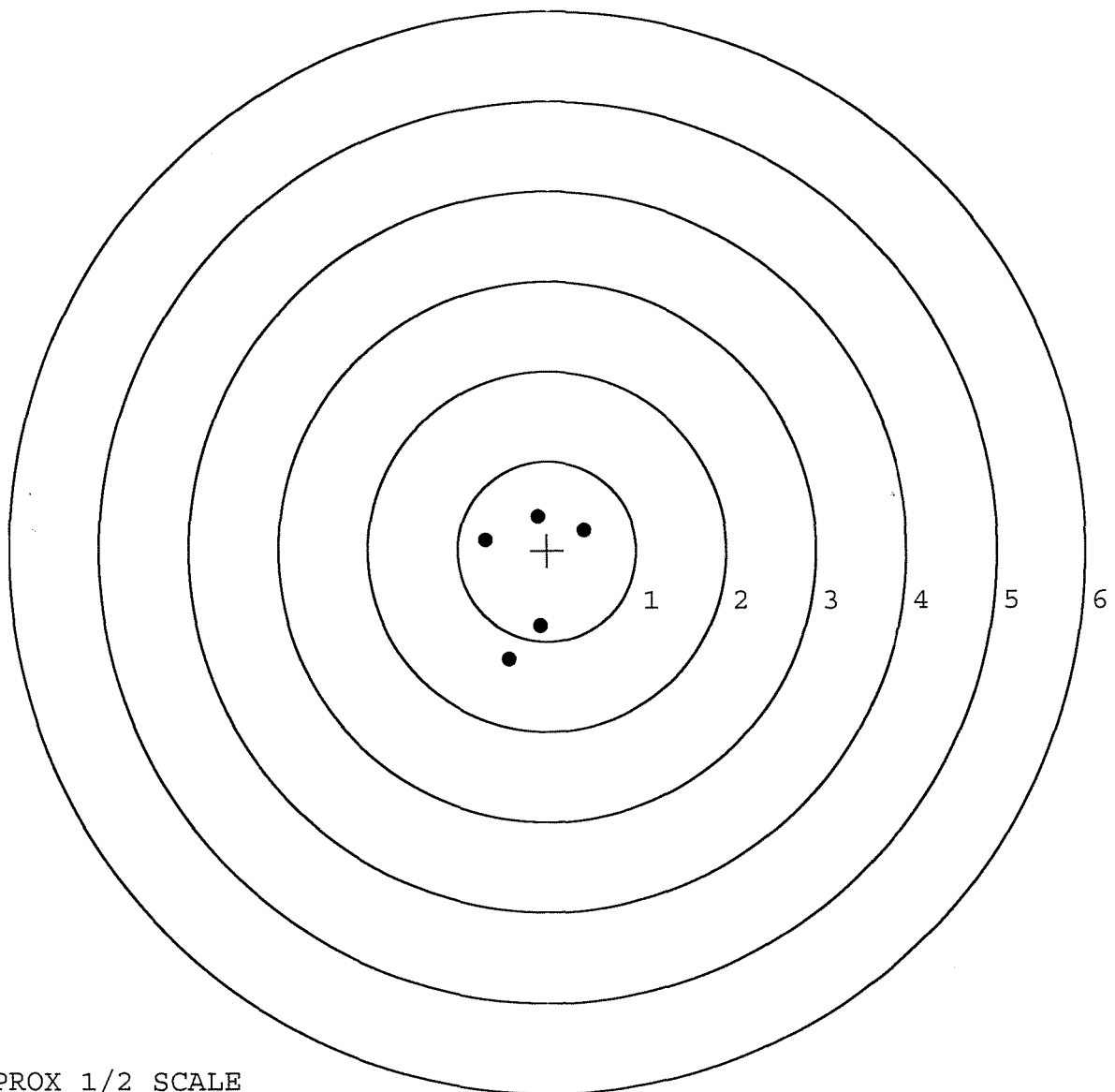
MAX RADIUS: 0.975

MEAN RADIUS: 0.721

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296758. __0

TARGET NUMBER: 2

FILE DATE: 03/04/2003

FILE TIME: 10:52

POINT#	X	Y
1:	0.863	-0.947
2:	0.208	-0.119
3:	0.794	0.584
4:	-0.594	-0.408
5:	-0.691	1.697

X CENTROID: 0.116

Y CENTROID: 0.161

POA TO CENTROID: 0.199

HORZ SPREAD: 1.554

VERT SPREAD: 2.644

GROUP SPREAD: 3.067

MIN RADIUS: 0.295

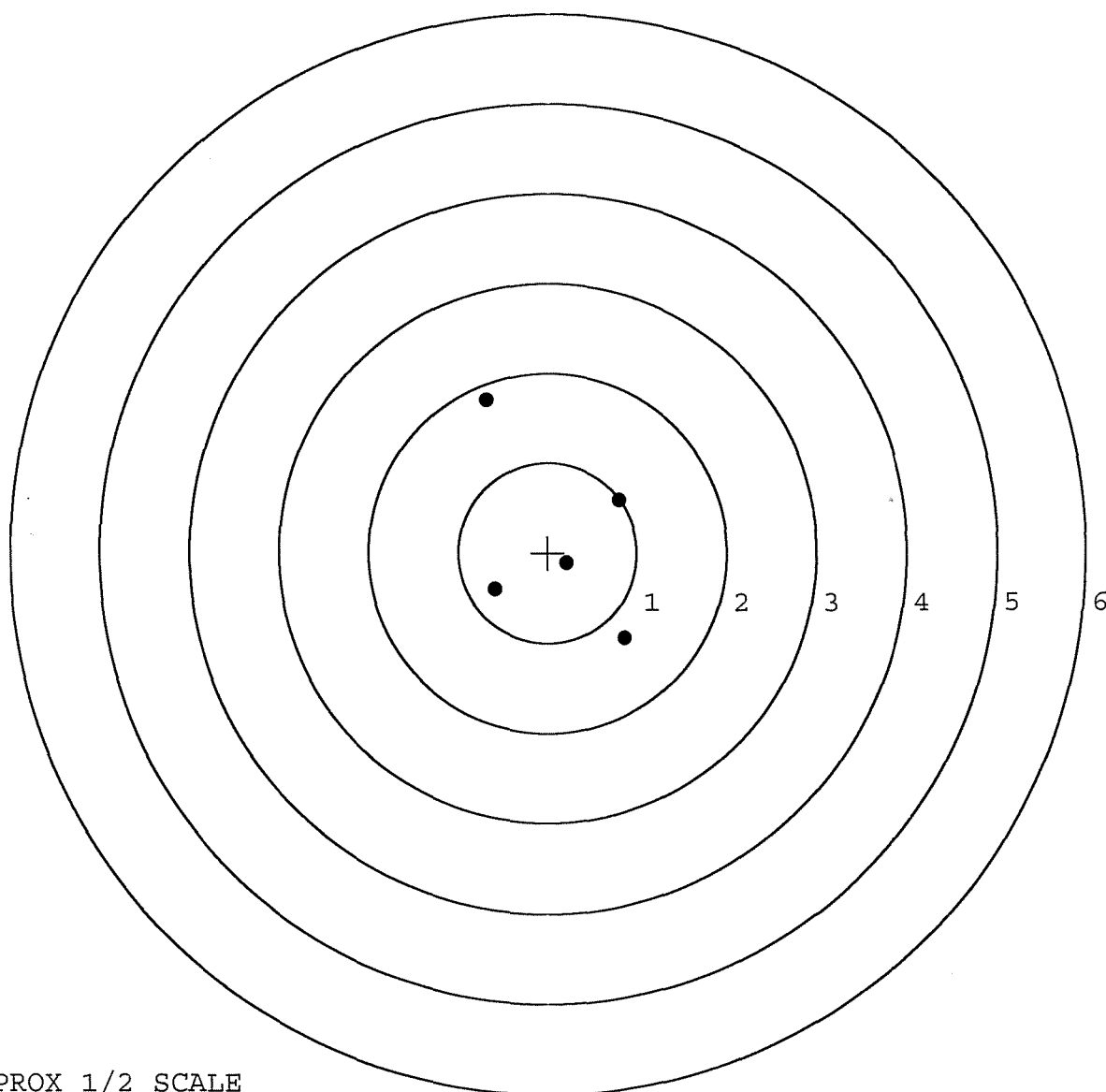
MAX RADIUS: 1.735

MEAN RADIUS: 1.015

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE