

G6296762

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



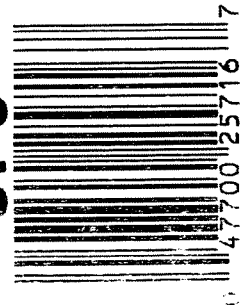
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296762

UPC



46 FORM

Remington[®]

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

VERY IMPORTANT: INSTRUCTIONS BOOK DISCLOSED TO ASSIST IN THE SALE OF THIS WEAPON

SERIAL NO. **J 66296762**
 ORDER NO. **25716**

46

Made in Illinois, NY Reg. U.S. Pat. & Tar. Off. Marca Registrada. Marque Deposee.

28AX

5716 66296762

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296762

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 04 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	RL
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-20-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>8.0</u> <u>8.0</u>	3-20-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.5</u>	3-20-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-20-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.022</u>	3-20-03	DA
	J) ASSEMBLE STOCK		3-11-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-20-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-20-03	RTL
	M) IRON SIGHT ALIGNMENT		3-20-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-20-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
	MALFUNCTION	CORRECTION	3-12-03	TRW
645	INSPECT FOR LIVE AMMO		3-12-03	TRW
655	FINAL INSPECTION A) HEADSPACE		3-20-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.40</u> <u>2.43</u> <u>2.24</u> <u>2.24</u>	3-20-03	DA
	C) FUNCTION		3-20-03	RTL
660	PACK		3-20-03	DA

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 1-22-03
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.21		2.47	MIN. SETTING,
PULL #2	2.54	2.25		2.41	NO AVG. OF 5
PULL #3	2.50	2.23		2.43	READINGS ACCEPT
PULL #4	2.55	2.22		2.45	ABLE LESS THAN
PULL #5	2.52	2.25		2.43	
TOTAL	12.53	11.16		12.19	
AVG.	2.50	2.23		2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.16		
PULL #2	3.38	3.18		
PULL #3	3.40	3.15		
PULL #4	3.36	3.14		
PULL #5	3.37	3.16		
TOTAL	16.78	15.79		
AVG.	3.35	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.23	4.16		4.43
PULL #2	4.30	4.19		4.48
PULL #3	4.32	4.14		4.37
PULL #4	4.10	4.23		4.39
PULL #5	4.11	4.22		4.21
TOTAL	21.06	20.94		21.88
AVG.	4.21	4.18		4.37

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296762.__0
FILE DATE AND TIME: 03/13/2003 12:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE MEAN 1.004

SERIAL NUMBER: G6296762. 0

TARGET NUMBER: 1

FILE DATE: 03/13/2003

FILE TIME: 12:50

POINT#	X	Y
1:	0.456	-0.627
2:	0.298	-0.292
3:	-1.469	0.041
4:	-0.399	1.134
5:	-1.316	1.604

X CENTROID: -0.486

Y CENTROID: 0.372

POA TO CENTROID: 0.612

HORZ SPREAD: 1.925

VERT SPREAD: 2.231

GROUP SPREAD: 2.849

MIN RADIUS: 0.767

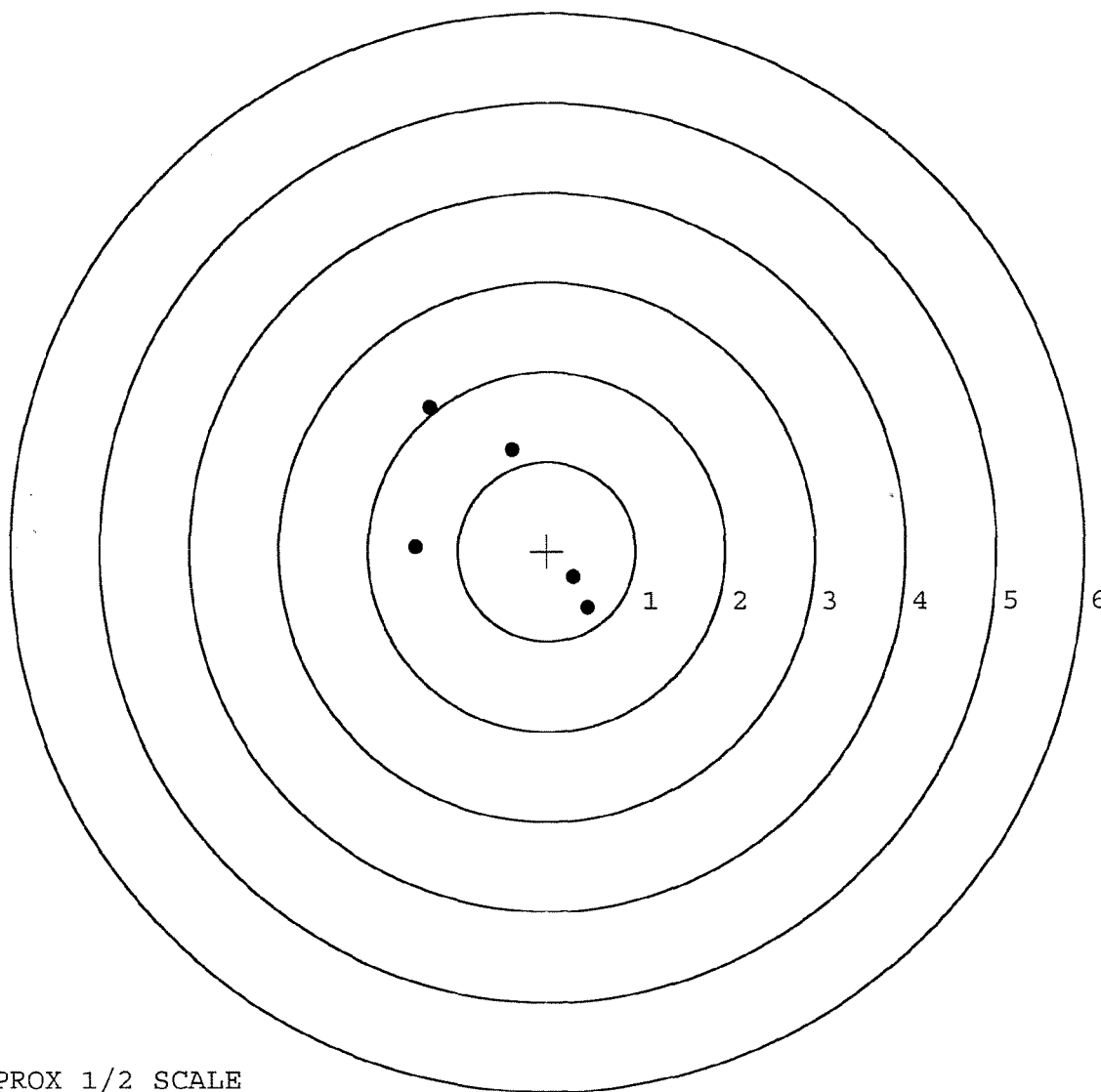
MAX RADIUS: 1.486

MEAN RADIUS: 1.138

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 5

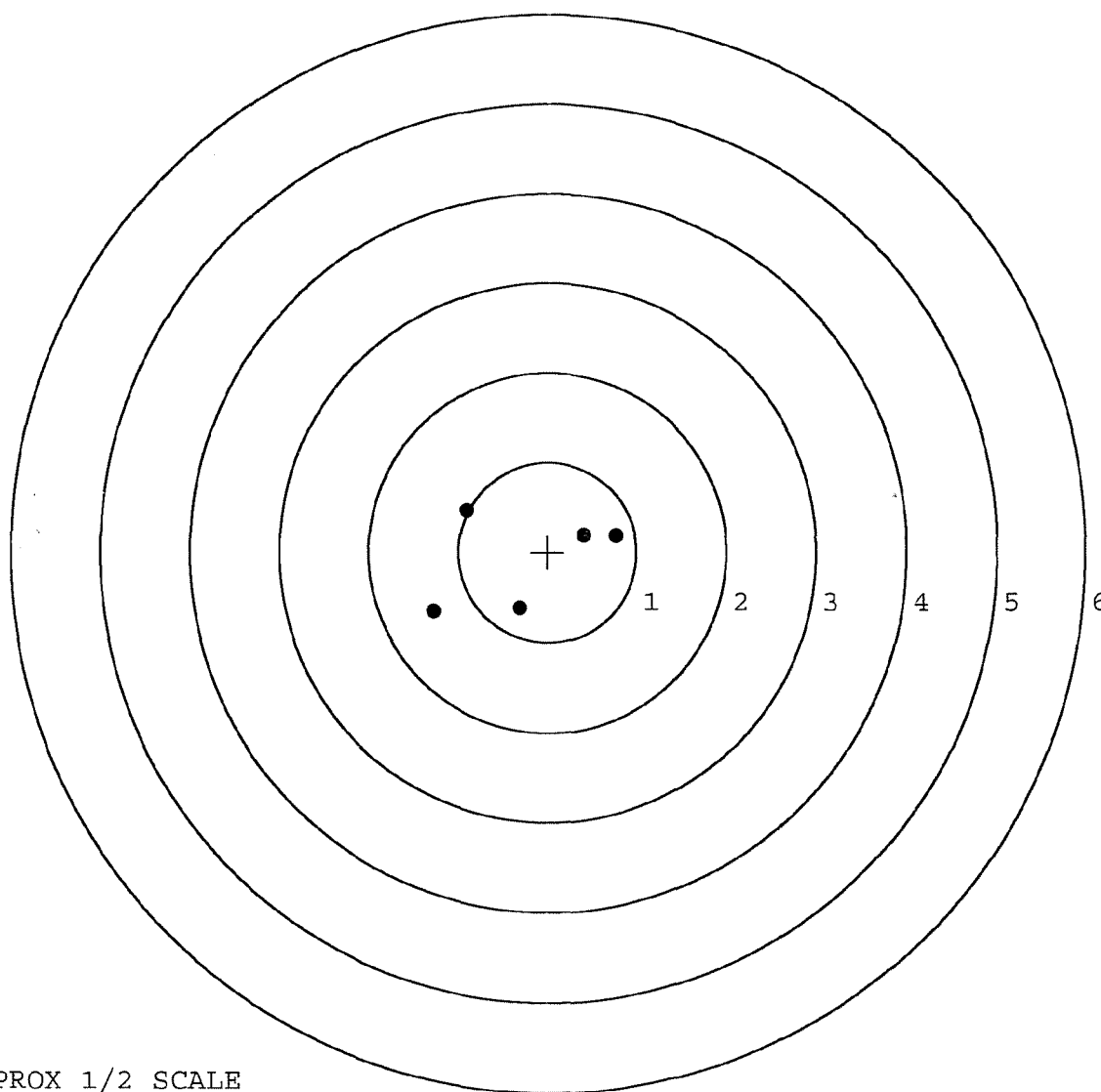


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296762. 0
TARGET NUMBER: 2
FILE DATE: 03/13/2003
FILE TIME: 12:50

POINT#	X	Y
1:	0.412	0.188
2:	0.770	0.186
3:	-0.316	-0.628
4:	-1.274	-0.667
5:	-0.909	0.460

X CENTROID: -0.263
Y CENTROID: -0.092
POA TO CENTROID: 0.279
HORZ SPREAD: 2.044
VERT SPREAD: 1.127
GROUP SPREAD: 2.215
MIN RADIUS: 0.538
MAX RADIUS: 1.163
MEAN RADIUS: 0.870
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE