

G 629 6763

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

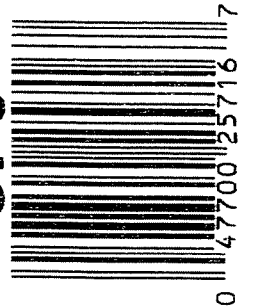
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296763

UPC



VERY IMPORTANT: INSTRUCTIONS: READ CAREFULLY TO AVOID MISUSE OF THIS PRODUCT.

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tol. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66296763**
ORDER NO. **25716**
46

08KX

5716 66296763

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296763

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/3/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-3-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-3-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-3-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-3-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-3-03	RH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>7.5</u>	3-3-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.021</u>	3-3-03	DA
	J) ASSEMBLE STOCK		2/21/03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-5-03	RTL
	M) IRON SIGHT ALIGNMENT		5-5-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-5-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
645	INSPECT FOR LIVE AMMO		2-25-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-5-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.78</u> <u>2.45</u> <u>2.77</u> <u>2.69</u>	3-5-03	DA
	C) FUNCTION		5-5-03	RTL
660	PACK		5/5/03	DA

INITIAL & CYCLE TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 2-4-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.29	2.56		2.47	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.17	2.46		2.19	
PULL #3	2.19	2.41		2.58	
PULL #4	2.33	2.43		2.49	
PULL #5	2.35	2.48		2.51	
TOTAL	11.33	12.34		12.24	
AVG.	2.26	2.46		2.44	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.39		
PULL #2	3.49	3.18		
PULL #3	3.29	3.31		
PULL #4	3.40	3.25		
PULL #5	3.42	3.10		
TOTAL	16.79	16.23		
AVG.	3.35	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.32	4.30		4.35
PULL #2	4.19	4.27		4.28
PULL #3	4.33	4.28		4.21
PULL #4	4.48	4.24		4.34
PULL #5	4.36	4.29		4.30
TOTAL	21.68	21.38		21.48
AVG.	4.33	4.27		4.29

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296763.__0
FILE DATE AND TIME: 02/26/2003 14:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .6855

SERIAL NUMBER: G6296763. __0

TARGET NUMBER: 1

FILE DATE: 02/26/2003

FILE TIME: 14:57

POINT#	X	Y
1:	-0.081	-0.668
2:	-0.394	-0.095
3:	-0.032	0.037
4:	0.462	0.078
5:	0.108	0.857

X CENTROID: 0.013

Y CENTROID: 0.042

POA TO CENTROID: 0.044

HORZ SPREAD: 0.856

VERT SPREAD: 1.525

GROUP SPREAD: 1.537

MIN RADIUS: 0.045

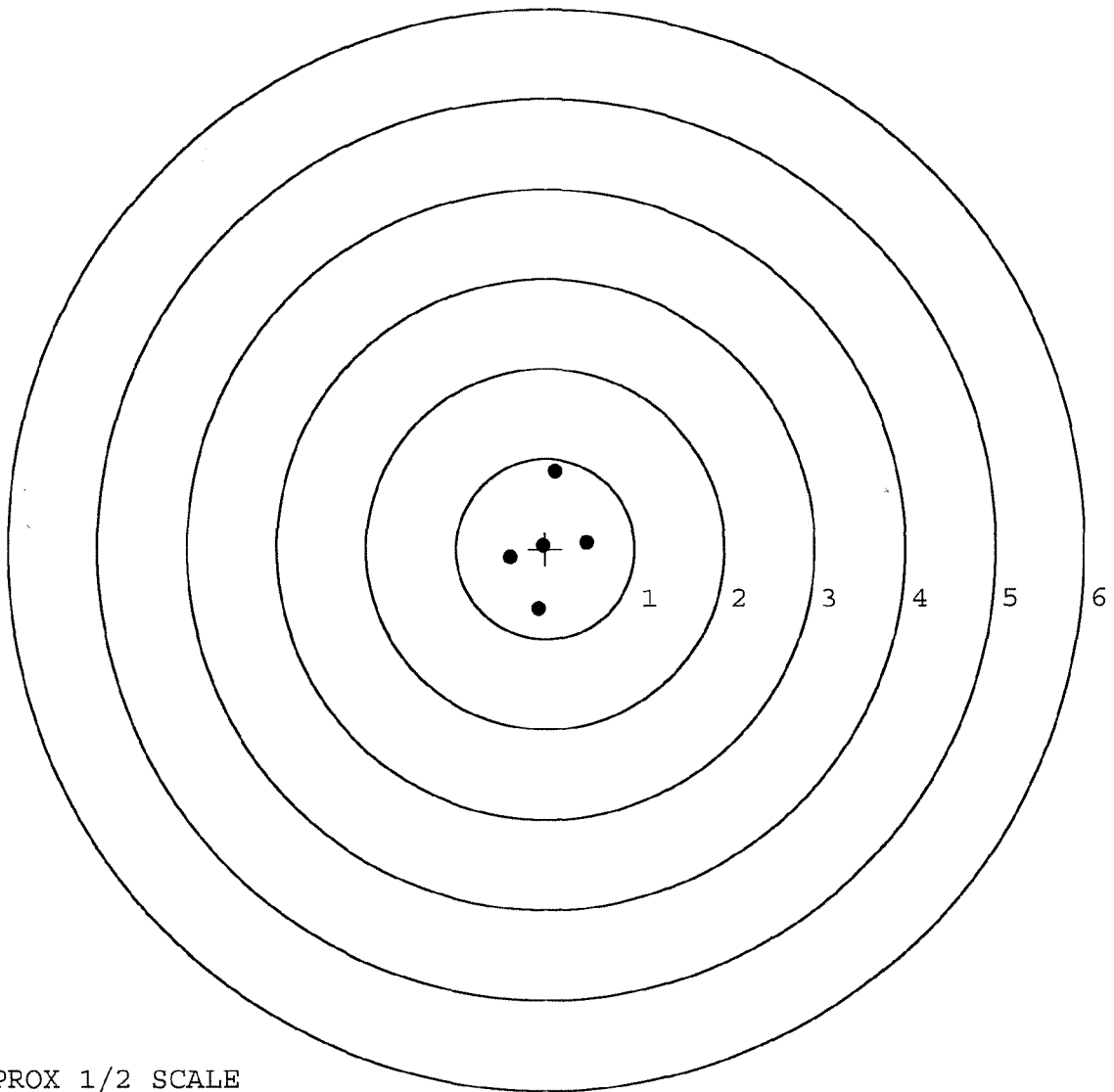
MAX RADIUS: 0.821

MEAN RADIUS: 0.492

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

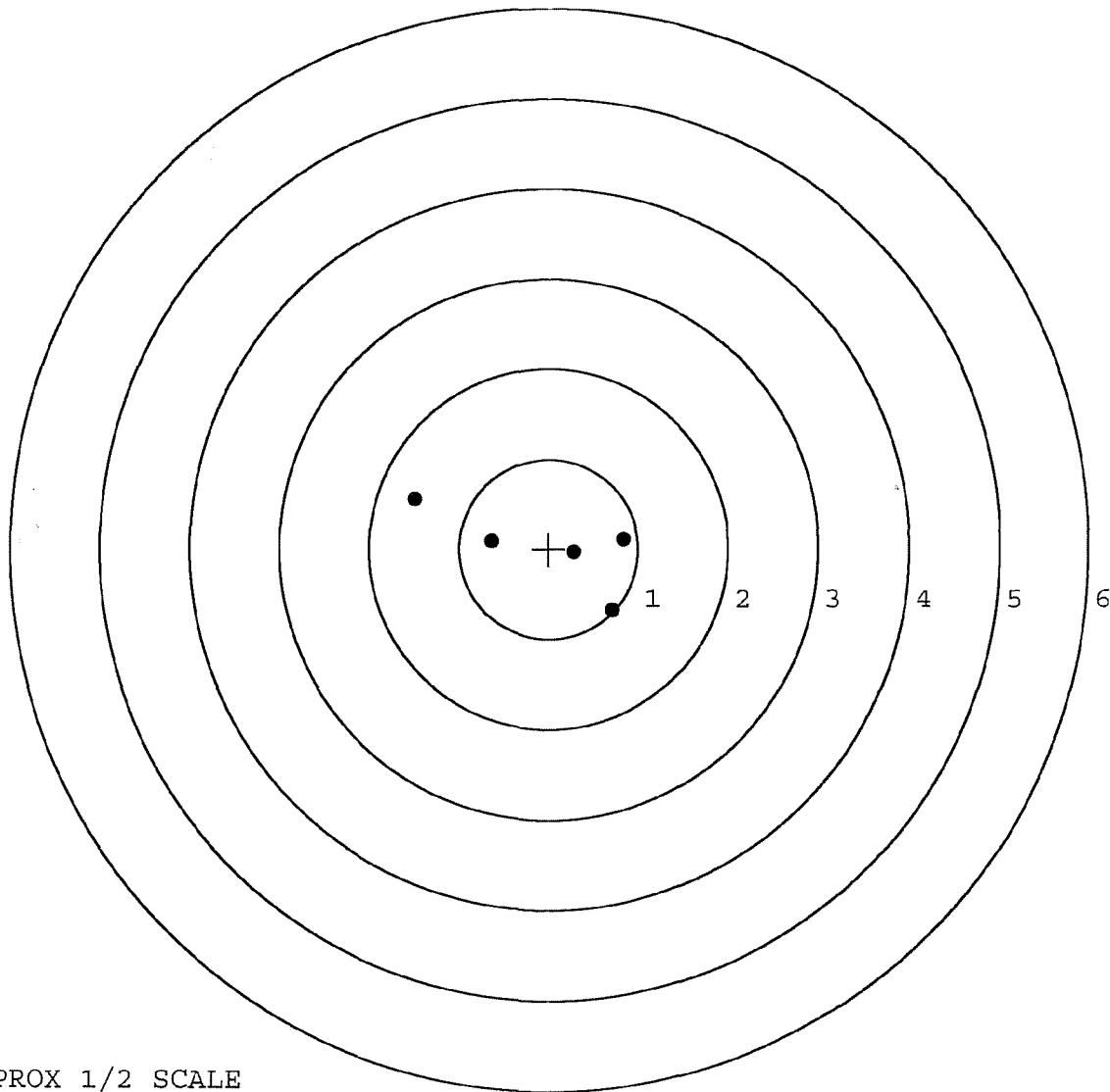


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296763. __0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 14:57

POINT#	X	Y
1:	0.707	-0.681
2:	0.281	-0.039
3:	0.836	0.110
4:	-0.634	0.086
5:	-1.499	0.552

X CENTROID: -0.062
Y CENTROID: 0.006
POA TO CENTROID: 0.062
HORZ SPREAD: 2.335
VERT SPREAD: 1.233
GROUP SPREAD: 2.527
MIN RADIUS: 0.346
MAX RADIUS: 1.538
MEAN RADIUS: 0.879
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE

$$\begin{array}{r}
 18 \\
 12 \\
 \hline
 36 \\
 18 \\
 \hline
 216
 \end{array}$$

$$\begin{array}{r}
 64 \\
 3 \\
 \hline
 192 \\
 40 \\
 \hline
 232 \text{ LBS. + penbt} \\
 \hline
 240
 \end{array}$$