

GC296772

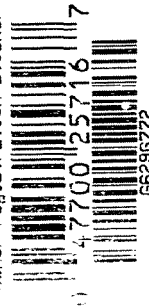
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

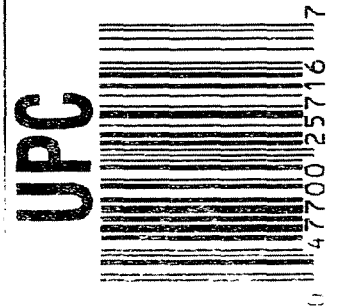
proof of purchase

owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296772



VERY IMPORTANT: INSTRUCTIONS: BACK PRODUCE TO ASSURE SAFE USE OF THIS PRODUCT.

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

SERIAL NO. **66296772**
ORDER NO. **25716**

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

20AX

5716 66296772

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296772

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 08 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		2/6/03	SR
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>6.0</u>	3-11-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.0</u> <u>3.0</u>	3-11-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	3-11-03	DA
	J) ASSEMBLE STOCK		3-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		3-14-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-14-03	RW
	M) IRON SIGHT ALIGNMENT		3-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
645	INSPECT FOR LIVE AMMO		3-11-03	A
655	FINAL INSPECTION A) HEADSPACE		3-14-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.50</u> <u>2.65</u> <u>2.61</u> <u>2.64</u>	3-11-03	DA
	C) FUNCTION		3-14-03	RW
660	PACK		3-15-03	DA

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 1-22-03
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.48		2.25	MIN. SETTING,
PULL #2	2.65	2.73		2.56	NO AVG. OF 5
PULL #3	2.71	2.74		2.64	READINGS ACCEPT
PULL #4	2.64	2.78		2.54	ABLE LESS THAN
PULL #5	2.66	2.75		2.65	
TOTAL	13.28	13.48		12.64	
AVG.	2.65	2.69		2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.48		
PULL #2	3.30	3.26		
PULL #3	3.48	3.25		
PULL #4	3.43	3.21		
PULL #5	3.35	3.17		
TOTAL	16.70	16.39		
AVG.	3.34	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.14	4.41		4.23
PULL #2	4.03	4.34		4.14
PULL #3	4.31	4.18		4.39
PULL #4	4.44	4.06		4.47
PULL #5	4.31	4.10	1.1	4.39
TOTAL	21.23	21.09		21.62
AVG.	4.24	4.21		4.32

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296772.___0
FILE DATE AND TIME: 03/12/2003 11:36

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

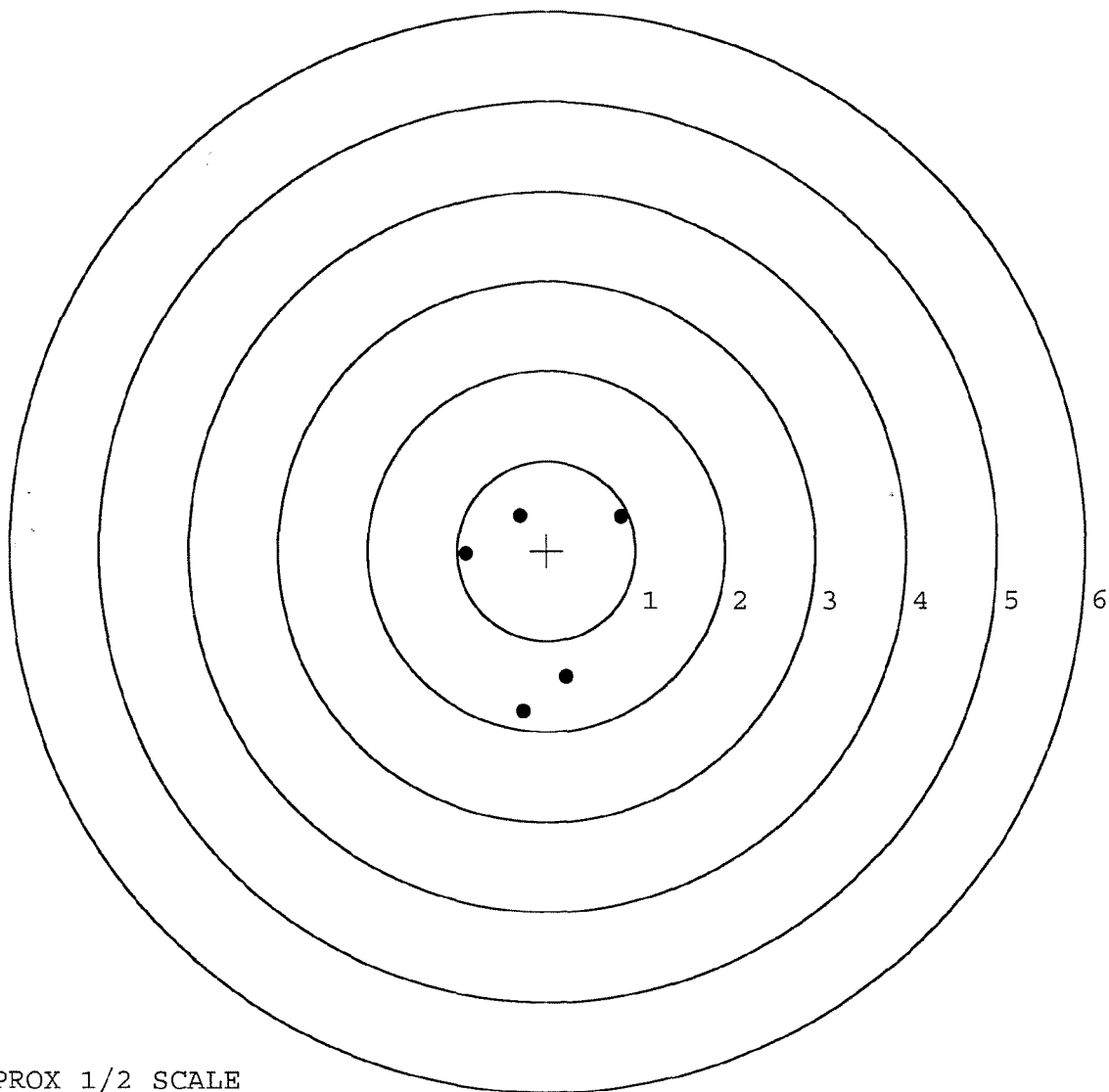
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .9995

SERIAL NUMBER: G6296772. 0
TARGET NUMBER: 1
FILE DATE: 03/12/2003
FILE TIME: 11:36

POINT#	X	Y
1:	-0.304	0.387
2:	0.830	0.384
3:	-0.901	-0.038
4:	0.224	-1.400
5:	-0.264	-1.785

X CENTROID: -0.083
Y CENTROID: -0.490
POA TO CENTROID: 0.497
HORZ SPREAD: 1.731
VERT SPREAD: 2.172
GROUP SPREAD: 2.429
MIN RADIUS: 0.905
MAX RADIUS: 1.307
MEAN RADIUS: 1.074
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

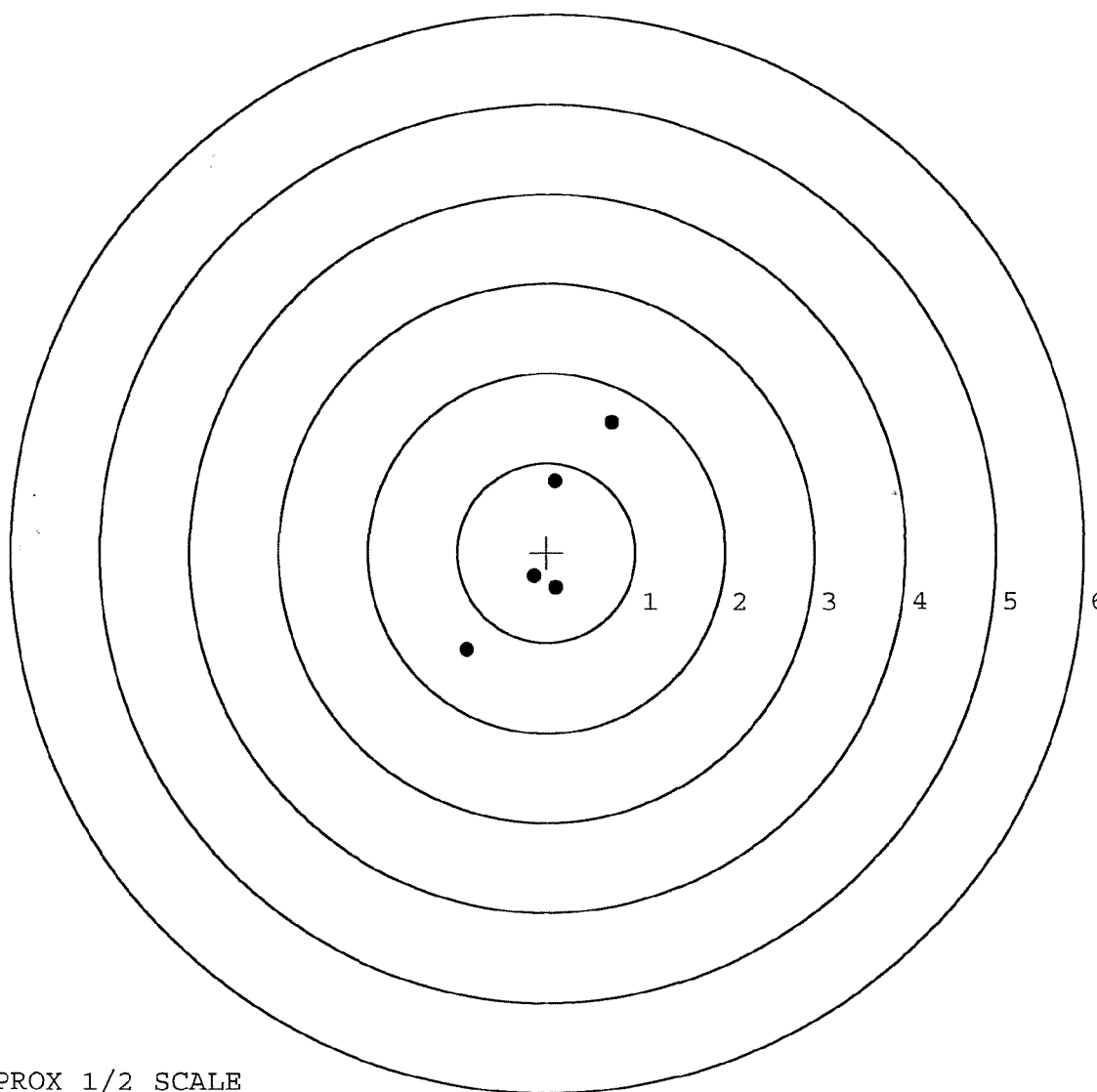


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296772. 0
TARGET NUMBER: 2
FILE DATE: 03/12/2003
FILE TIME: 11:36

POINT#	X	Y
1:	0.103	-0.396
2:	-0.146	-0.267
3:	-0.899	-1.083
4:	0.087	0.797
5:	0.728	1.452

X CENTROID: -0.025
Y CENTROID: 0.101
POA TO CENTROID: 0.104
HORZ SPREAD: 1.627
VERT SPREAD: 2.535
GROUP SPREAD: 3.012
MIN RADIUS: 0.387
MAX RADIUS: 1.547
MEAN RADIUS: 0.925
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE