

G6296774

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



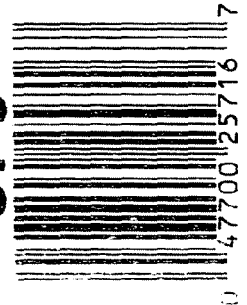
swat registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296774

UPC



46 FORM

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
FIREARM.

Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296774**
Order No. **25716**

46

Made in Union, NY Reg. U.S. Pat. & TM. Off. Remington-Union Cartridge Company

20AX

5716 66296774

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296774

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>Rk</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/28/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/28/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/28/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/28/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-1-03	RH

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7.0</u> <u>7.0</u>	3-17-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.0</u> <u>2.0</u>	3-17-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>1023</u> <u>023</u> <u>1023</u>	3-17-03	DA
	J) ASSEMBLE STOCK		3-17-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-17-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-17-03	RTL
	M) IRON SIGHT ALIGNMENT		3-17-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-17-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-12-03	AC
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
	MALFUNCTION	CORRECTION	3-12-03	A
645	INSPECT FOR LIVE AMMO		3-12-03	A
655	FINAL INSPECTION A) HEADSPACE		3-17-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.81</u> <u>2.89</u> <u>2.81</u> <u>2.75</u> <u>2.67</u>	3-17-03	DA
	C) FUNCTION		3-17-03	RTL
660	PACK		3-17-03	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.35		2.10	MIN. SETTING,
PULL #2	2.57	2.34		2.07	NO AVG. OF 5
PULL #3	2.55	2.30		2.11	READINGS ACCEPT
PULL #4	2.67	2.32		2.07	ABLE LESS THAN
PULL #5	2.55	2.42		2.08	
TOTAL	12.82	11.73		10.43	
AVG.	2.56	2.34		2.08	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.05		
PULL #2	3.32	3.11		
PULL #3	3.34	3.08		
PULL #4	3.47	3.19		
PULL #5	3.21	3.16		
TOTAL	16.76	15.53		
AVG.	3.35	3.10		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.13	4.19		4.35
PULL #2	4.25	4.07		4.11
PULL #3	4.27	4.11		4.27
PULL #4	4.26	4.10		4.29
PULL #5	4.23	4.14		4.26
TOTAL	21.14	20.61		21.28
AVG.	4.22	4.12		4.25

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296774. __0
FILE DATE AND TIME: 03/13/2003 11:30

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .5025

SERIAL NUMBER: G6296774. 0

TARGET NUMBER: 1

FILE DATE: 03/13/2003

FILE TIME: 11:30

POINT#	X	Y
1:	0.343	-0.085
2:	0.376	-0.271
3:	0.057	-0.231
4:	-0.039	0.083
5:	-0.234	0.239

X CENTROID: 0.101

Y CENTROID: -0.053

POA TO CENTROID: 0.114

HORZ SPREAD: 0.610

VERT SPREAD: 0.510

GROUP SPREAD: 0.795

MIN RADIUS: 0.183

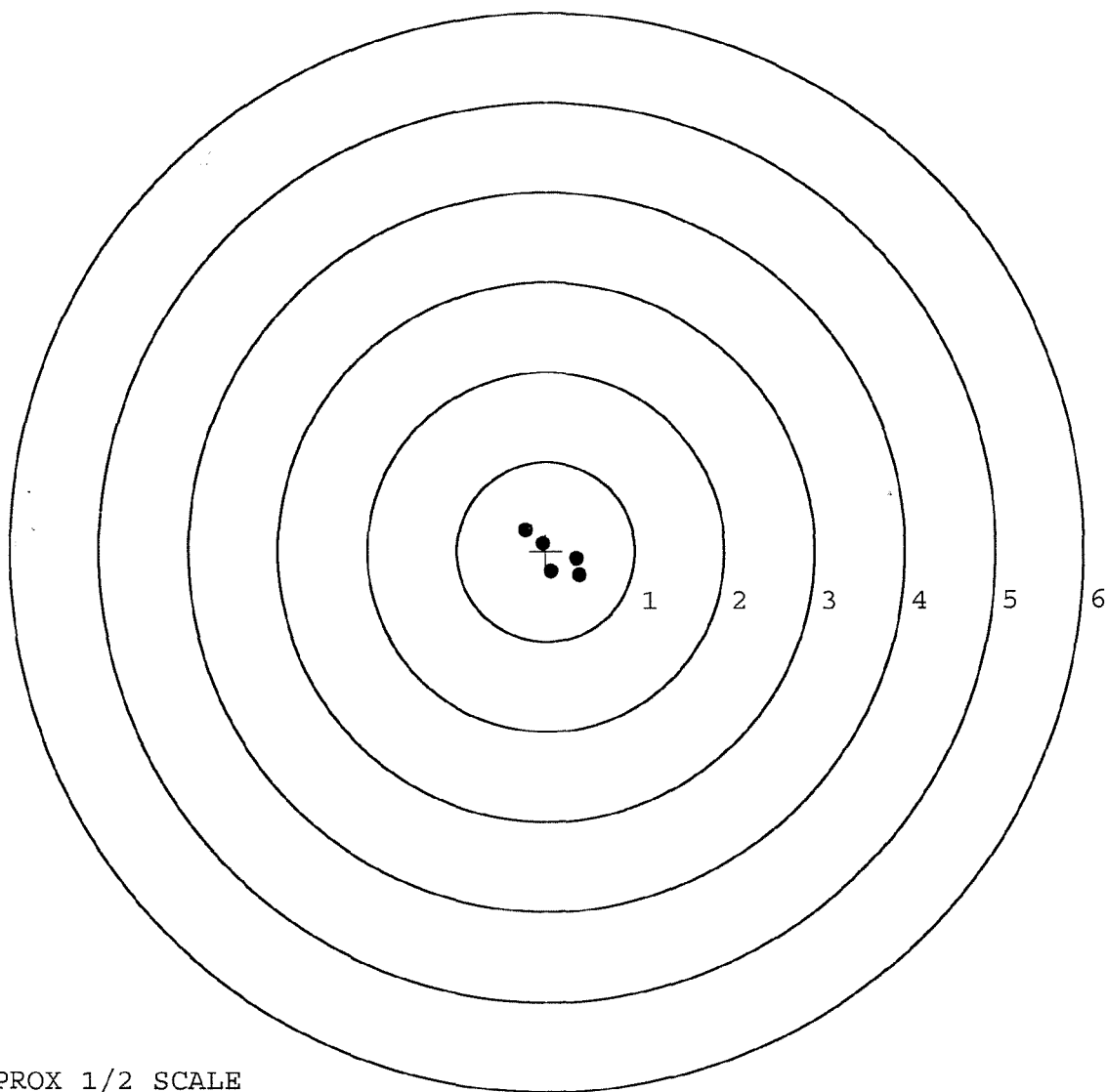
MAX RADIUS: 0.444

MEAN RADIUS: 0.284

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296774. __0

TARGET NUMBER: 2

FILE DATE: 03/13/2003

FILE TIME: 11:30

POINT#	X	Y
1:	1.378	1.119
2:	0.276	0.124
3:	-0.143	-0.239
4:	-0.299	-0.102
5:	-0.731	-0.245

X CENTROID: 0.096

Y CENTROID: 0.131

POA TO CENTROID: 0.163

HORZ SPREAD: 2.109

VERT SPREAD: 1.364

GROUP SPREAD: 2.512

MIN RADIUS: 0.180

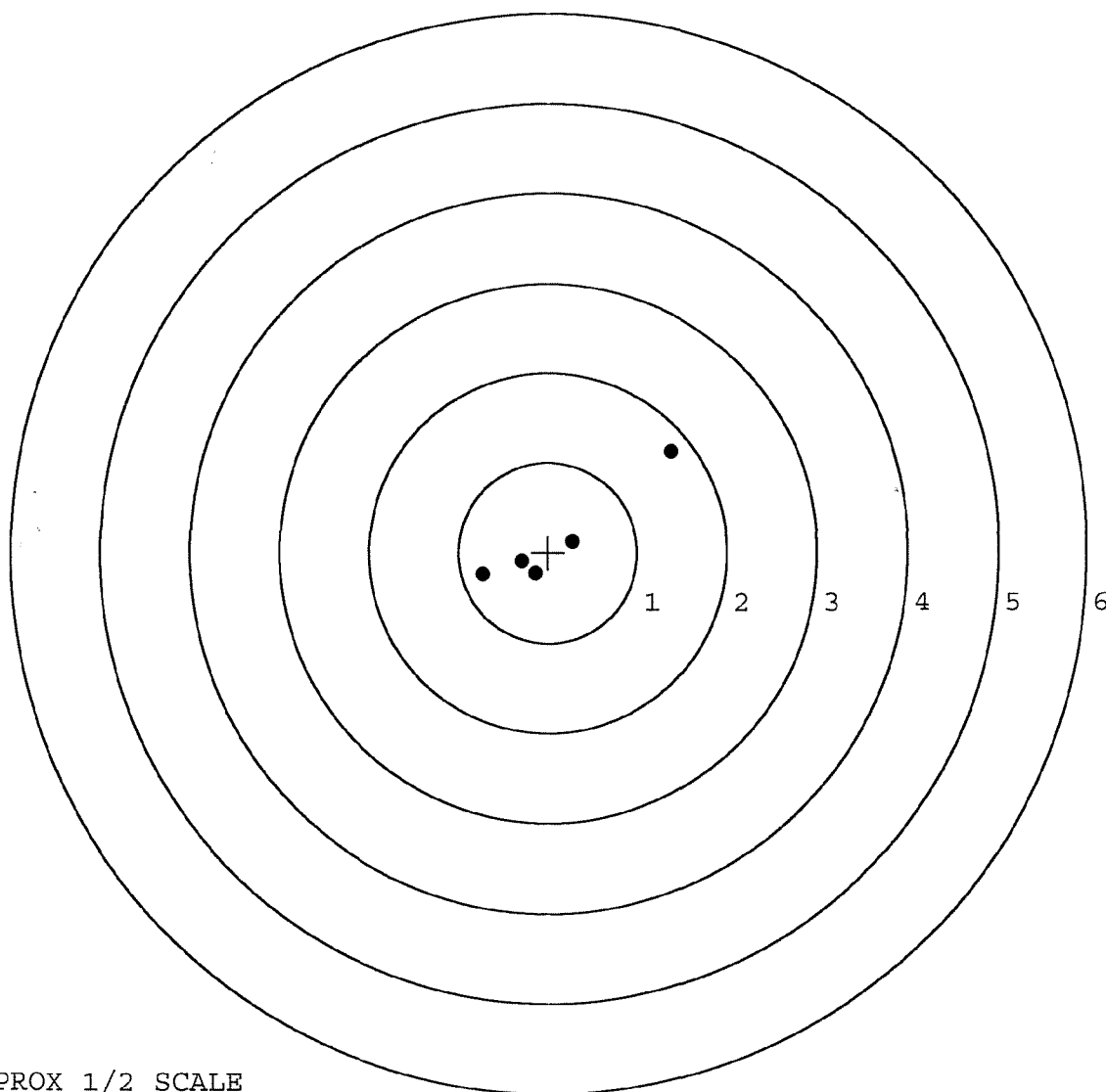
MAX RADIUS: 1.618

MEAN RADIUS: 0.721

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE