

G6296775

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

-- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



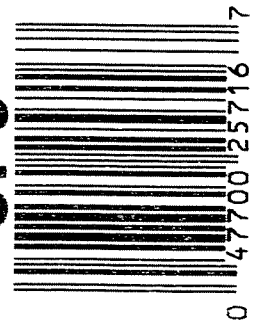
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296775**

**UPC**



VERY IMPORTANT!  
Instruction Book  
enclosed to assure  
safe use of this  
firearm.

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J  
**66296775**

ORDER NO.  
**25716**

46

5716 66296775

07KX

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



**M-24**  
**INSPECTION CHECKLIST-NEW GUNS**

**GUN SERIAL #** 66296775

| OP #      | OPERATION NAME                                                                                                                         | READINGS                          | DATE    | INITIAL |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                                                                                              |                                   | 2/3/03  | RW      |
| 600       | PROOF                                                                                                                                  |                                   | 2/3/03  | RW      |
| 607       | CHECK HEADSPACE                                                                                                                        | MAGNA-FLUX                        | 2/3/03  | RW      |
| 610       | DIS-ASSEMBLE GUN                                                                                                                       | INSPECTED                         | 2/3/03  | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                                                                                                 | FEB 06 2003<br>OPERATOR <i>BL</i> |         |         |
| 615       | ROLLMARK CALIBER                                                                                                                       |                                   | 2/6/03  | SB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                   | 2-7-03  | TRW     |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                   | 2-14    | TA      |
|           | (BOLT)                                                                                                                                 |                                   | 2-14    | TA      |
| 625       | FINAL ASSEMBLY                                                                                                                         |                                   |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                                   | 2/15/03 | DA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                   | 2/15/03 | DA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                   | 2/15/03 | DA      |
|           | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                   | 2/15/03 | DA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                   | 3/5/03  | RL      |

| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>8.0</u> <u>8.0</u> <u>7.5</u>                            | 3-5-03  | RA      |
| CONT. | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>2.5</u> <u>3.0</u> <u>3.0</u>                            | 3-5-03  | RA      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             | 3-5-03  | RTL     |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.022</u> <u>.022</u>                         | 3-5-03  | RA      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 2/21/03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 4-30-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             | 4-30-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             | 4-30-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             | 4-30-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                               | PASS FAIL                                                   | 2-25-03 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | TRLW    |
|       | MALFUNCTION                                                              | CORRECTION                                                  | 2-25-03 | TRLW    |
| 645   | INSPECT FOR LIVE AMMO                                                    |                                                             | 2-25-03 | TRLW    |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 4-30-03 | RTL     |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.66</u> <u>2.71</u> <u>2.72</u> <u>2.78</u> <u>2.84</u> | 3-6-03  | RA      |
|       | C) FUNCTION                                                              |                                                             | 4-30-03 | RTL     |
| 660   | PACK                                                                     |                                                             | 4/30/03 | RA      |

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#  
3.00# ± .75#  
4.00# ± 1.00#

SERIAL NO. \_\_\_\_\_

DATE 2-4-03

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS                                                           |
|---------|------------------|--------------------------|--------------------------------|-------|--------------------------------------------------------------------|
| PULL #1 | 2.46             | 2.46                     |                                | 2.33  | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT<br>ABLE LESS THAN |
| PULL #2 | 2.57             | 2.51                     |                                | 2.54  |                                                                    |
| PULL #3 | 2.60             | 2.41                     |                                | 2.40  |                                                                    |
| PULL #4 | 2.54             | 2.45                     |                                | 2.32  |                                                                    |
| PULL #5 | 2.50             | 2.49                     |                                | 2.31  |                                                                    |
| TOTAL   | 12.67            | 12.32                    |                                | 11.90 |                                                                    |
| AVG.    | 2.53             | 2.46                     |                                | 2.38  |                                                                    |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.25             | 3.20                     |  |          |
| PULL #2 | 3.32             | 3.15                     |  |          |
| PULL #3 | 3.27             | 3.19                     |  |          |
| PULL #4 | 3.42             | 3.31                     |  |          |
| PULL #5 | 3.29             | 3.39                     |  |          |
| TOTAL   | 16.55            | 16.24                    |  |          |
| AVG.    | 3.31             | 3.24                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# &<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|--------------------------------|
| PULL #1 | 4.36             | 4.13                     |                                | 4.06                           |
| PULL #2 | 4.31             | 4.10                     |                                | 4.04                           |
| PULL #3 | 4.26             | 4.28                     |                                | 3.99                           |
| PULL #4 | 4.18             | 4.14                     |                                | 4.03                           |
| PULL #5 | 4.16             | 4.19                     |                                | 4.02                           |
| TOTAL   | 21.27            | 20.84                    |                                | 20.14                          |
| AVG.    | 4.25             | 4.16                     |                                | 4.02                           |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296775.\_\_\_\_0  
FILE DATE AND TIME: 02/26/2003 15:10

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

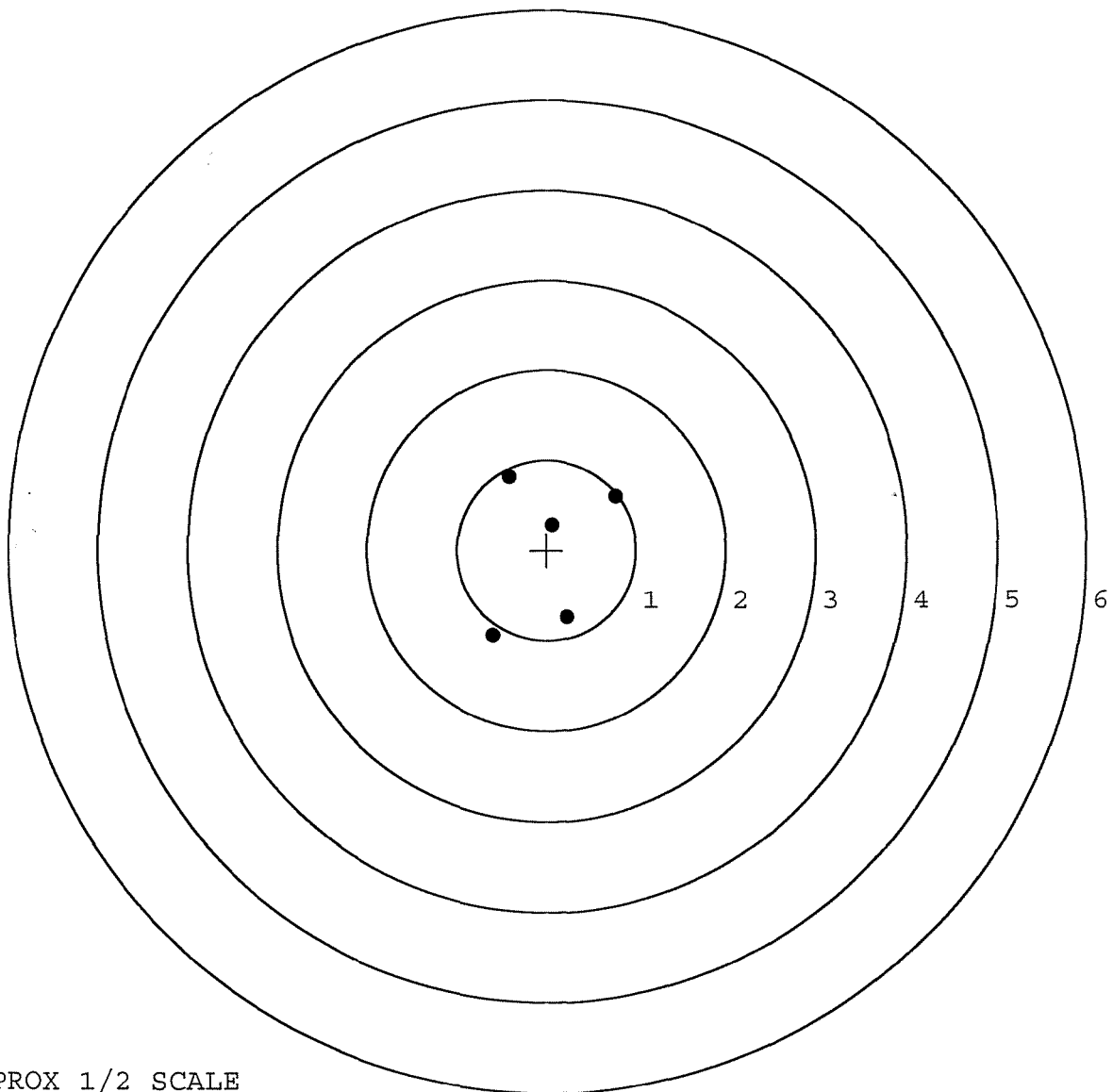
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .6975

SERIAL NUMBER: G6296775. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 02/26/2003  
FILE TIME: 15:10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.228  | -0.741 |
| 2:     | -0.600 | -0.947 |
| 3:     | 0.056  | 0.277  |
| 4:     | 0.771  | 0.597  |
| 5:     | -0.423 | 0.811  |

X CENTROID: 0.006  
Y CENTROID: -0.001  
POA TO CENTROID: 0.006  
HORZ SPREAD: 1.371  
VERT SPREAD: 1.758  
GROUP SPREAD: 2.065  
MIN RADIUS: 0.282  
MAX RADIUS: 1.124  
MEAN RADIUS: 0.813  
# IN 1 IN DIAMETER: 1  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5

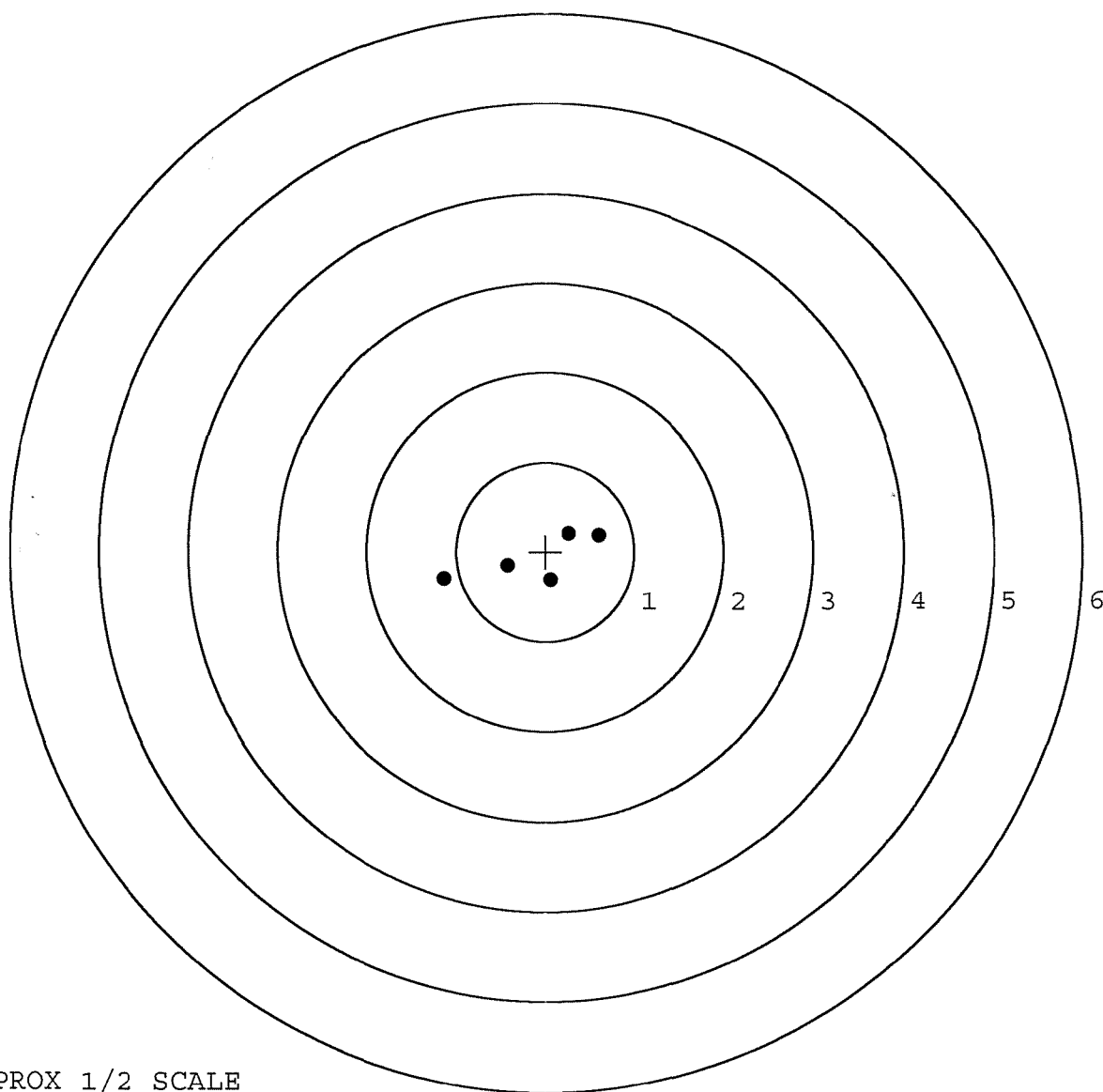


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296775. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 02/26/2003  
FILE TIME: 15:10

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | 0.059  | -0.314 |
| 2:     | 0.606  | 0.185  |
| 3:     | 0.263  | 0.205  |
| 4:     | -0.427 | -0.160 |
| 5:     | -1.141 | -0.301 |

X CENTROID: -0.128  
Y CENTROID: -0.077  
POA TO CENTROID: 0.149  
HORZ SPREAD: 1.747  
VERT SPREAD: 0.519  
GROUP SPREAD: 1.813  
MIN RADIUS: 0.302  
MAX RADIUS: 1.037  
MEAN RADIUS: 0.582  
# IN 1 IN DIAMETER: 3  
# IN 2 IN DIAMETER: 4  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE