

G629 6783

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



serial registration sticker



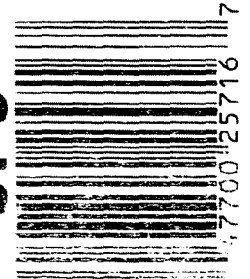
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296783

UPC



FORM

VERY IMPORTANT
 Remington-Union Book
 enclosed to assure
 safe use of this
 firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO. J
66296783

ORDER NO.
25716

24CX

5716 66296783

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296783

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-21-03	RTL
610	DIS-ASSEMBLE GUN		3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	WAB 2 2003 OPERATOR <i>ABJ</i>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-4-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-4-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-4-03	DA
	D) OIL FIRING PIN ASSEMBLY		4-4-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-21-03	RL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.5</u> <u>9.0</u>	<u>4/21/03</u>	<u>DA</u>
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	<u>4/21/03</u>	<u>DA</u>
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>4-21-03</u>	<u>RTL</u>
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	<u>4/21/03</u>	<u>DA</u>
	J) ASSEMBLE STOCK		<u>4-4-03</u>	<u>RW</u>
	K) ASSEMBLE SWIVEL STUDS		<u>4-21-03</u>	<u>RTL</u>
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		<u>4-21-03</u>	<u>RTL</u>
	M) IRON SIGHT ALIGNMENT		<u>4-21-03</u>	<u>RTL</u>
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		<u>4-21-03</u>	<u>RTL</u>
640	GALLERY TEST AND TARGET	PASS FAIL	<u>4-15-03</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>4-15-03</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>4-15-03</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>4-15-03</u>	<u>A</u>
	MALFUNCTION	CORRECTION	<u>4-15-03</u>	<u>A</u>
645	INSPECT FOR LIVE AMMO		<u>4-15-03</u>	<u>A</u>
655	FINAL INSPECTION A) HEADSPACE		<u>4-21-03</u>	<u>RTL</u>
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.75</u> <u>2.76</u> <u>2.74</u> <u>2.67</u>	<u>4/21/03</u>	<u>DA</u>
	C) FUNCTION		<u>4-21-03</u>	<u>RTL</u>
660	PACK		<u>7/21/03</u>	<u>DA</u>

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 12-4-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.51	2.34		2.42	MIN. SETTING
PULL #2	2.31	2.27		2.31	NO AVG. OF 5
PULL #3	2.41	2.25		2.44	READINGS ACCEPT
PULL #4	2.46	2.33		2.40	ABLE LESS THAN
PULL #5	2.38	2.42		2.29	
TOTAL	12.07	11.61		11.86	
AVG.	2.41	2.32		2.37	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.45	3.14		
PULL #2	3.35	3.30		
PULL #3	3.37	3.26		
PULL #4	3.39	3.28		
PULL #5	3.37	3.30		
TOTAL	16.93	16.28		
AVG.	3.38	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.10	4.04		4.03
PULL #2	4.09	4.09		3.97
PULL #3	4.11	4.15		4.07
PULL #4	4.07	4.02		3.99
PULL #5	4.11	4.11		4.00
TOTAL	20.48	20.41		20.06
AVG.	4.09	4.08		4.01

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296783.__0
FILE DATE AND TIME: 04/16/2003 00:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .815

SERIAL NUMBER: G6296783. __0

TARGET NUMBER: 1

FILE DATE: 04/16/2003

FILE TIME: 00:57

POINT#	X	Y
1:	0.497	0.323
2:	0.325	0.139
3:	0.202	-0.006
4:	-0.390	-0.598
5:	-1.245	0.994

X CENTROID: -0.122

Y CENTROID: 0.170

POA TO CENTROID: 0.210

HORZ SPREAD: 1.742

VERT SPREAD: 1.592

GROUP SPREAD: 1.867

MIN RADIUS: 0.369

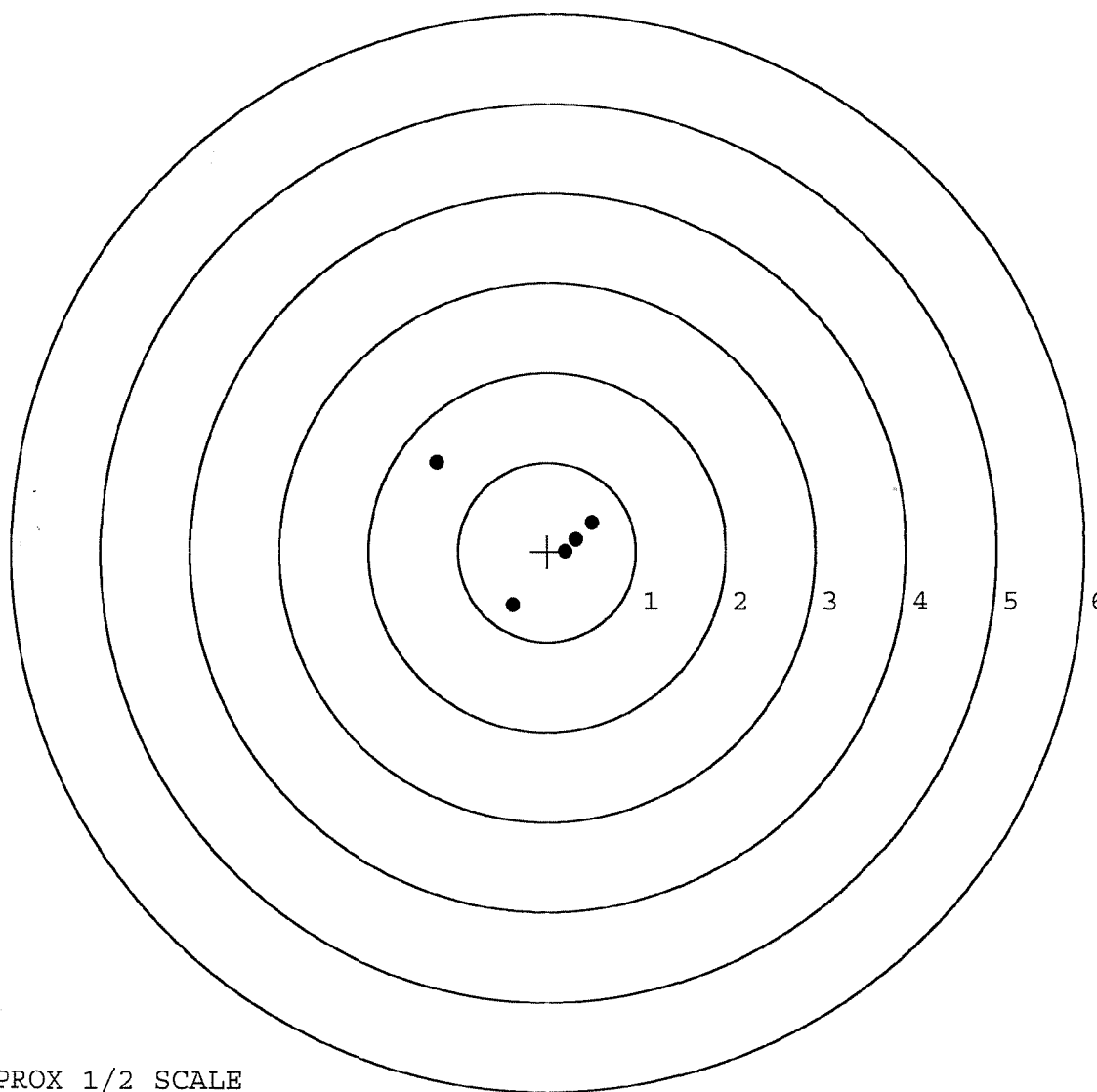
MAX RADIUS: 1.392

MEAN RADIUS: 0.732

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296783. __0

TARGET NUMBER: 2

FILE DATE: 04/16/2003

FILE TIME: 00:57

POINT#	X	Y
1:	1.388	1.563
2:	-0.285	0.468
3:	-0.138	0.272
4:	-0.168	-0.584
5:	0.120	-0.742

X CENTROID: 0.183

Y CENTROID: 0.195

POA TO CENTROID: 0.268

HORZ SPREAD: 1.673

VERT SPREAD: 2.305

GROUP SPREAD: 2.652

MIN RADIUS: 0.330

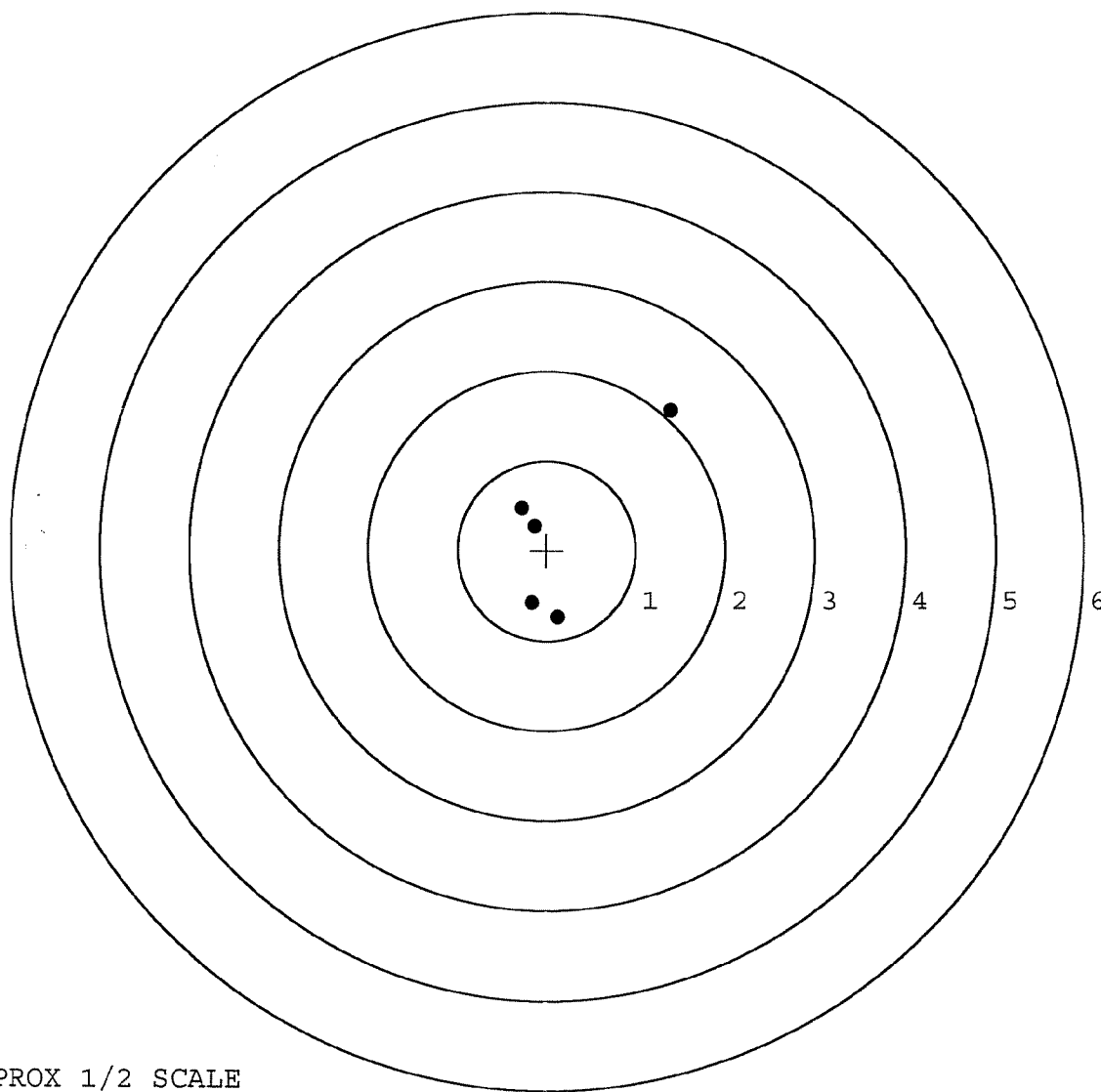
MAX RADIUS: 1.822

MEAN RADIUS: 0.898

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE