

G 629 6784

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



manufacturer's registration sticker



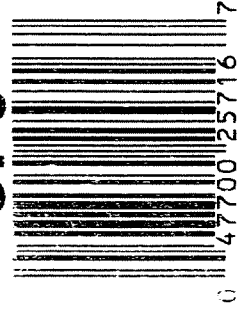
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296784

UPC



VERY IMPORTANT! INSTRUCTIONS: 1. BROWSE TO ASSURE SITE USE. 2. LINE 1133411.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
G6296784

ORDER NO. **25716**

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5716 G6296784

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



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M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296784

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/4/03	RW
600	PROOF		2/4/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/4/03	RW
610	DIS-ASSEMBLE GUN	FEB 06 2003	2/4/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-24	TA
	(BOLT)		2-24	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/28/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/28/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/28/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/28/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	3-11-03	DA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-11-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.023</u> <u>.023</u>	3-11-03	DA
	J) ASSEMBLE STOCK		3-11-03	RIL
	K) ASSEMBLE SWIVEL STUDS		3-14-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-14-03	RW
	M) IRON SIGHT ALIGNMENT		3-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
	MALFUNCTION	CORRECTION	3-11-03	A
645	INSPECT FOR LIVE AMMO		3-11-03	A
655	FINAL INSPECTION A) HEADSPACE		3-14-03	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.71</u> <u>2.74</u> <u>2.85</u> <u>2.85</u>	3-11-03	DA
	C) FUNCTION		3-14-03	RW
660	PACK		3-15-03	DA

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 1-22-03
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.65		2.51	MIN. SETTING,
PULL #2	2.64	2.70		2.27	NO AVG. OF 5
PULL #3	2.62	2.59		2.67	READINGS ACCEPT
PULL #4	2.41	2.60		2.53	ABLE LESS THAN
PULL #5	2.64	2.62		2.60	
TOTAL	12.97	13.16		12.58	
AVG.	2.59	2.63		2.51	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.21		
PULL #2	3.39	3.26		
PULL #3	3.25	3.25		
PULL #4	3.33	3.27		
PULL #5	3.31	3.30		
TOTAL	16.54	16.29		
AVG.	3.30	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.16	4.10		4.21
PULL #2	4.19	4.13		4.04
PULL #3	4.21	4.17		4.12
PULL #4	4.14	4.15		4.16
PULL #5	4.21	4.13		4.12
TOTAL	20.91	20.68		20.65
AVG.	4.18	4.13		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296784.___0
FILE DATE AND TIME: 03/12/2003 11:42

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 704

SERIAL NUMBER: G6296784. __0

TARGET NUMBER: 1

FILE DATE: 03/12/2003

FILE TIME: 11:42

POINT#	X	Y
1:	0.200	-0.587
2:	0.271	-0.296
3:	-0.798	-0.562
4:	-1.220	-0.326
5:	0.109	0.984

X CENTROID: -0.288

Y CENTROID: -0.157

POA TO CENTROID: 0.328

HORZ SPREAD: 1.491

VERT SPREAD: 1.571

GROUP SPREAD: 1.866

MIN RADIUS: 0.576

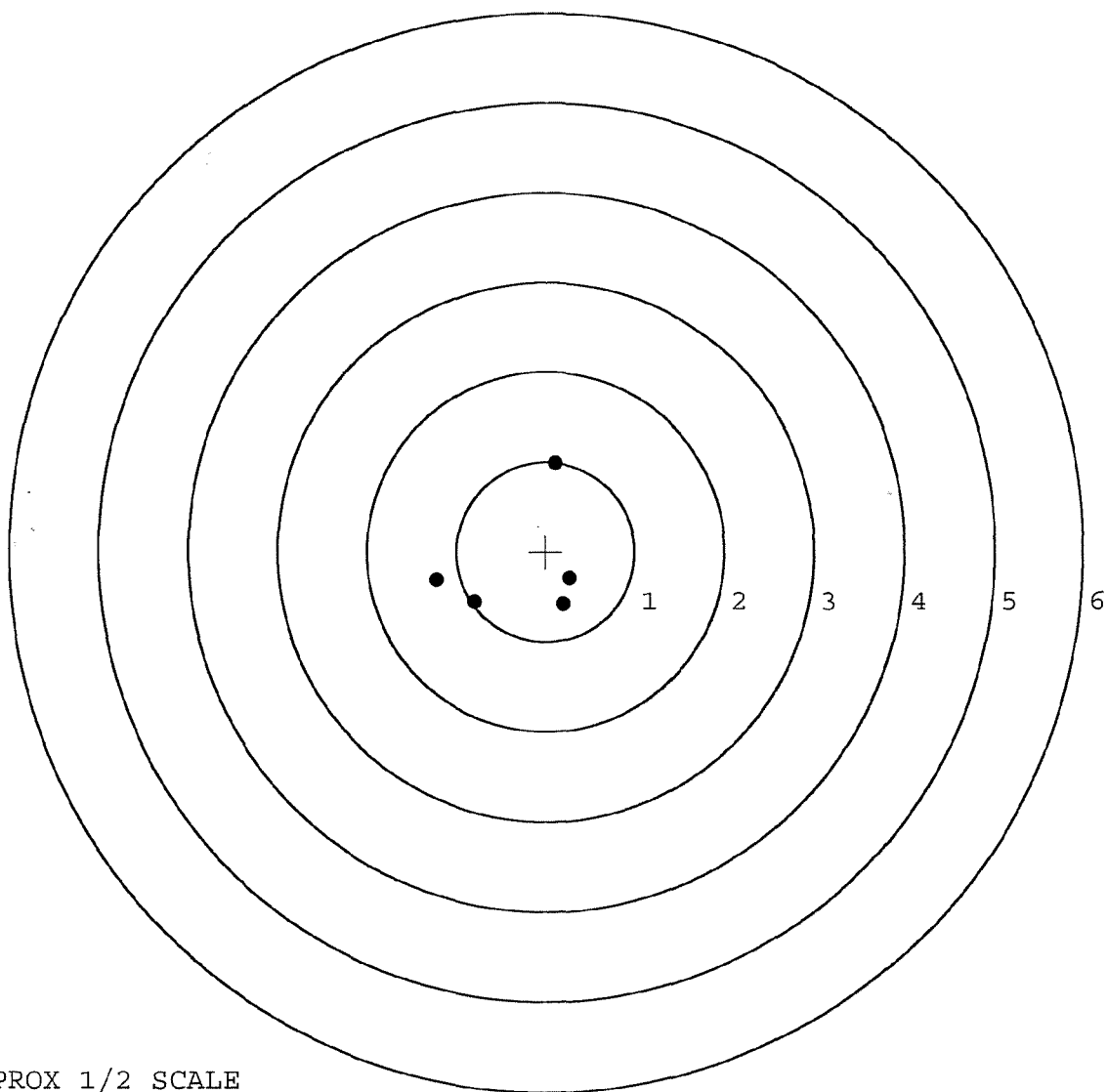
MAX RADIUS: 1.208

MEAN RADIUS: 0.807

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

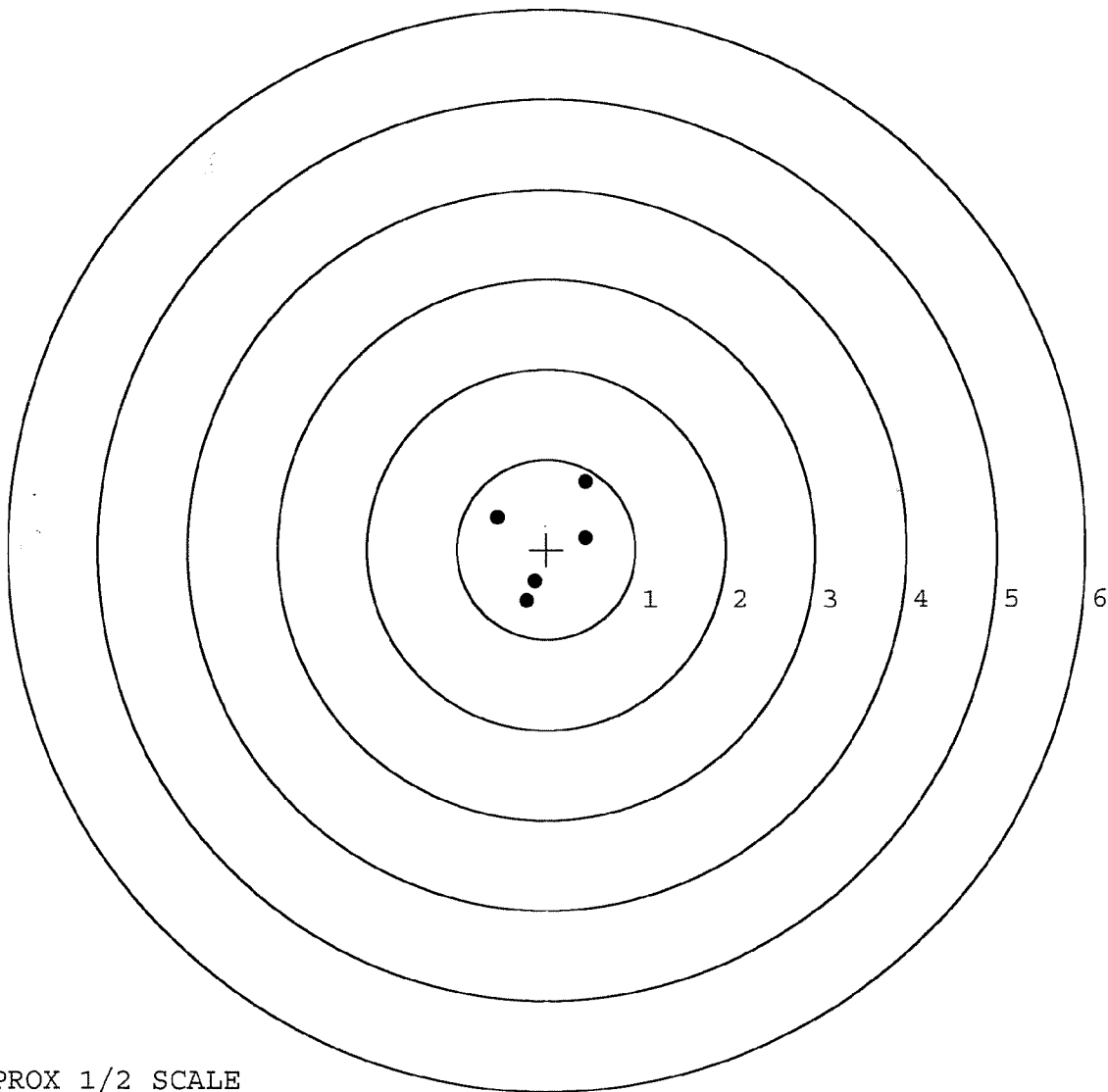


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296784. __0
TARGET NUMBER: 2
FILE DATE: 03/12/2003
FILE TIME: 11:42

POINT#	X	Y
1:	-0.226	-0.579
2:	-0.128	-0.354
3:	0.439	0.127
4:	0.440	0.753
5:	-0.551	0.357

X CENTROID: -0.005
Y CENTROID: 0.061
POA TO CENTROID: 0.061
HORZ SPREAD: 0.991
VERT SPREAD: 1.332
GROUP SPREAD: 1.489
MIN RADIUS: 0.433
MAX RADIUS: 0.823
MEAN RADIUS: 0.601
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE