

CONFIDENTIAL

Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

inserts may be required than the amount of test guns to allow for breakage due to the drop testing. If a part cracks or breaks- replace before continuing test.

Data required:

- Record whether or not the firearm fires an empty primed case of its designated cartridge when tested in accordance with this procedure.
- Record round level on the firearm

TLW0300AN - SAAMI Drop Test – Rifle Only (Without Scope and Mounting Rails and Iron Sights):

This test will simulate abusive dropping of the firearm from a distance of 48 inches onto a 1" thick 85 durometer (Shore A) rubber mat backed by concrete. Trigger Pull weight will be adjusted to minimum specification (4 lb.) The Trigger/Sear engagement will be set to the minimum specification (0.020"). Test will be performed according to SAAMI Technical Committee procedures. Magazine will be loaded to maximum capacity with dummy rounds according to SAAMI procedures. After each series of test, the primed case will be discharged to insure validity of test. This test will be performed on a sample of six firearms of .30-06 caliber.

Method:

- With the firearm safety in the SAFE state, the firearm shall be capable of passing the below test criteria for drop testing from a height of four feet onto an 85 $\pm$ 5 Durometer, Shore A, rubber mat, one-inch thick backed by concrete. The mat and concrete shall be large enough so that when the gun is dropped it will fall and come to rest without interference within the perimeter of the mat. The four feet shall be measured from the surface of the rubber mat to the center of gravity of the firearm. The center of gravity shall be determined to an accuracy of $\pm$ one inch by any recognized method for finding the center of gravity of an irregular shaped object. The primed case shall be discharged following the drop and a fresh primed cartridge re-chambered prior to the next drop. A "fresh" firearm may be substituted into the test at any point.
- The firearm or firearms shall be dropped in such a way as to strike the rubber mat surface once in each of the following attitudes:
 - Barrel vertical, muzzle down.

J.R.Snedeker

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