

56296828

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Patent Registered Parquet Deposited

SERIAL NO. **J**
66296828

ORDER NO. **25716**

46

07KX

5716 66296828

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



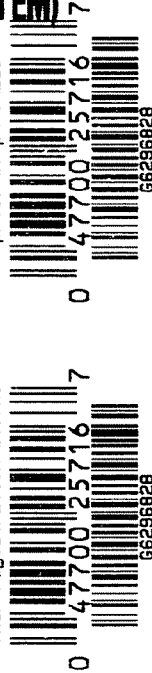
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase

owner registration sticker



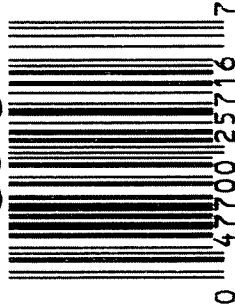
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6296828

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66296828

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNA - FL	2/3/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRC
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/19/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/19/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/19/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/19/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-3-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.0</u> <u>6.0</u> <u>6.0</u>	3-3-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-3-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.025</u> <u>.023</u>	3-3-03	DA
	J) ASSEMBLE STOCK		2/19/03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-1-03	RTL
	M) IRON SIGHT ALIGNMENT		5-1-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-1-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-26-03	✓
	MALFUNCTION	CORRECTION	2-26-03	✓
	MALFUNCTION	CORRECTION	2-26-03	✓
	MALFUNCTION	CORRECTION	2-26-03	✓
	MALFUNCTION	CORRECTION	2-26-03	✓
645	INSPECT FOR LIVE AMMO		2-26-03	✓
655	FINAL INSPECTION A) HEADSPACE		5-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.58</u> <u>2.65</u> <u>2.64</u> <u>2.62</u>	3-5-03	DA
	C) FUNCTION		5-1-03	RTL
660	PACK		5/5/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 2-11-03

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.60		2.53	MIN. SETTING,
PULL #2	2.46	2.50		2.52	NO AVG. OF 5
PULL #3	2.45	2.58		2.46	READINGS ACCEPT-
PULL #4	2.48	2.54		2.52	ABLE LESS THAN 2
PULL #5	2.54	2.51		2.46	
TOTAL	12.40	12.73		12.49	
AVG.	2.48	2.54		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.28		
PULL #2	3.18	3.25		
PULL #3	3.11	3.22		
PULL #4	3.01	3.21		
PULL #5	3.09	3.23		
TOTAL	15.48	16.19		
AVG.	3.09	3.23		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.33	4.21		4.22
PULL #2	4.19	4.26		4.27
PULL #3	4.27	4.27		4.26
PULL #4	4.16	4.30		4.18
PULL #5	4.13	4.24		4.23
TOTAL	21.08	21.28		21.16
AVG.	4.21	4.25		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296828.___0
FILE DATE AND TIME: 02/27/2003 15:04

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

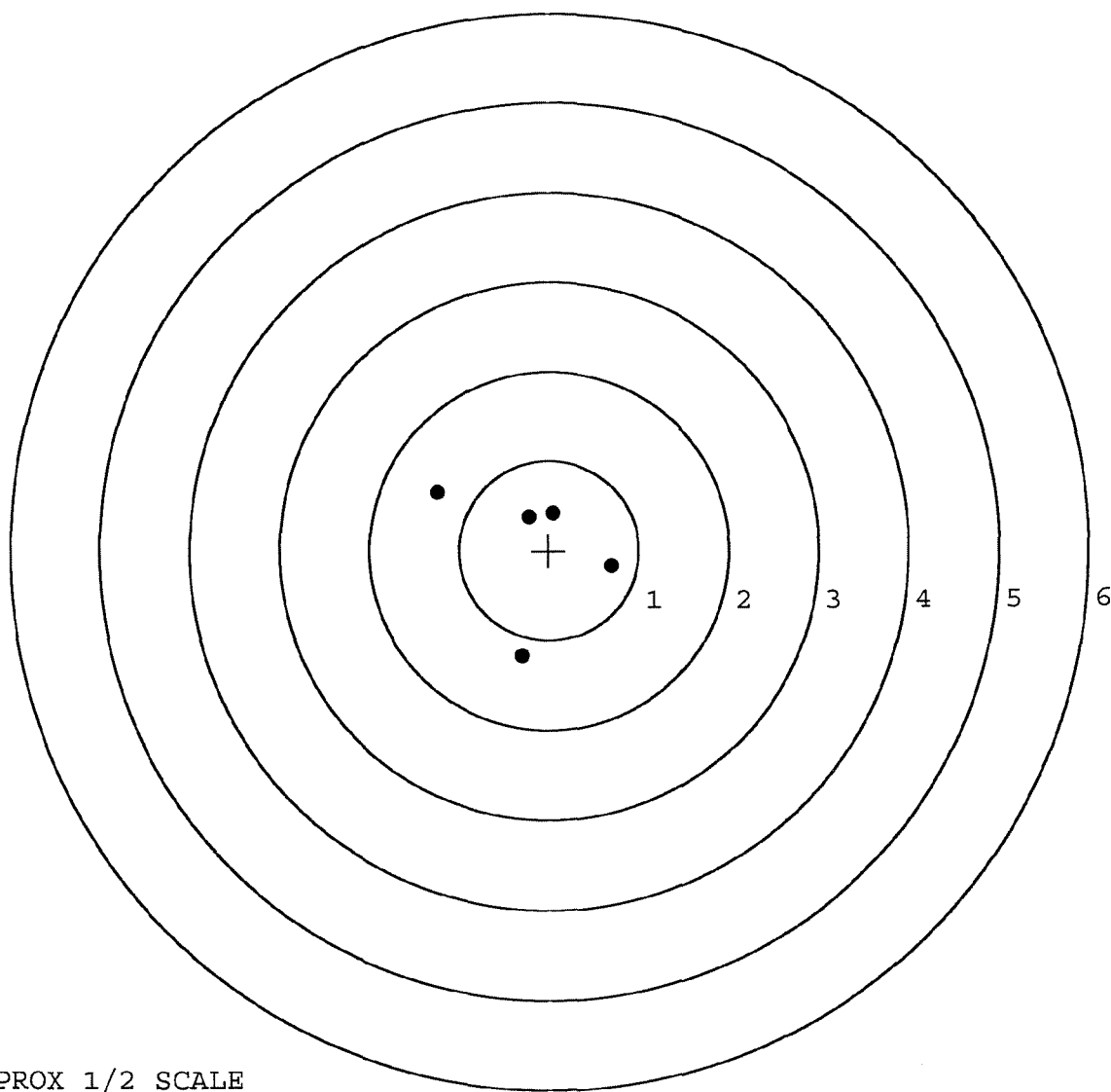
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .791

SERIAL NUMBER: G6296828. __0
TARGET NUMBER: 1
FILE DATE: 02/27/2003
FILE TIME: 15:04

POINT#	X	Y
1:	0.694	-0.177
2:	-0.297	-1.185
3:	0.050	0.416
4:	-0.223	0.377
5:	-1.243	0.648

X CENTROID: -0.204
Y CENTROID: 0.016
POA TO CENTROID: 0.204
HORZ SPREAD: 1.937
VERT SPREAD: 1.833
GROUP SPREAD: 2.105
MIN RADIUS: 0.362
MAX RADIUS: 1.216
MEAN RADIUS: 0.835
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5

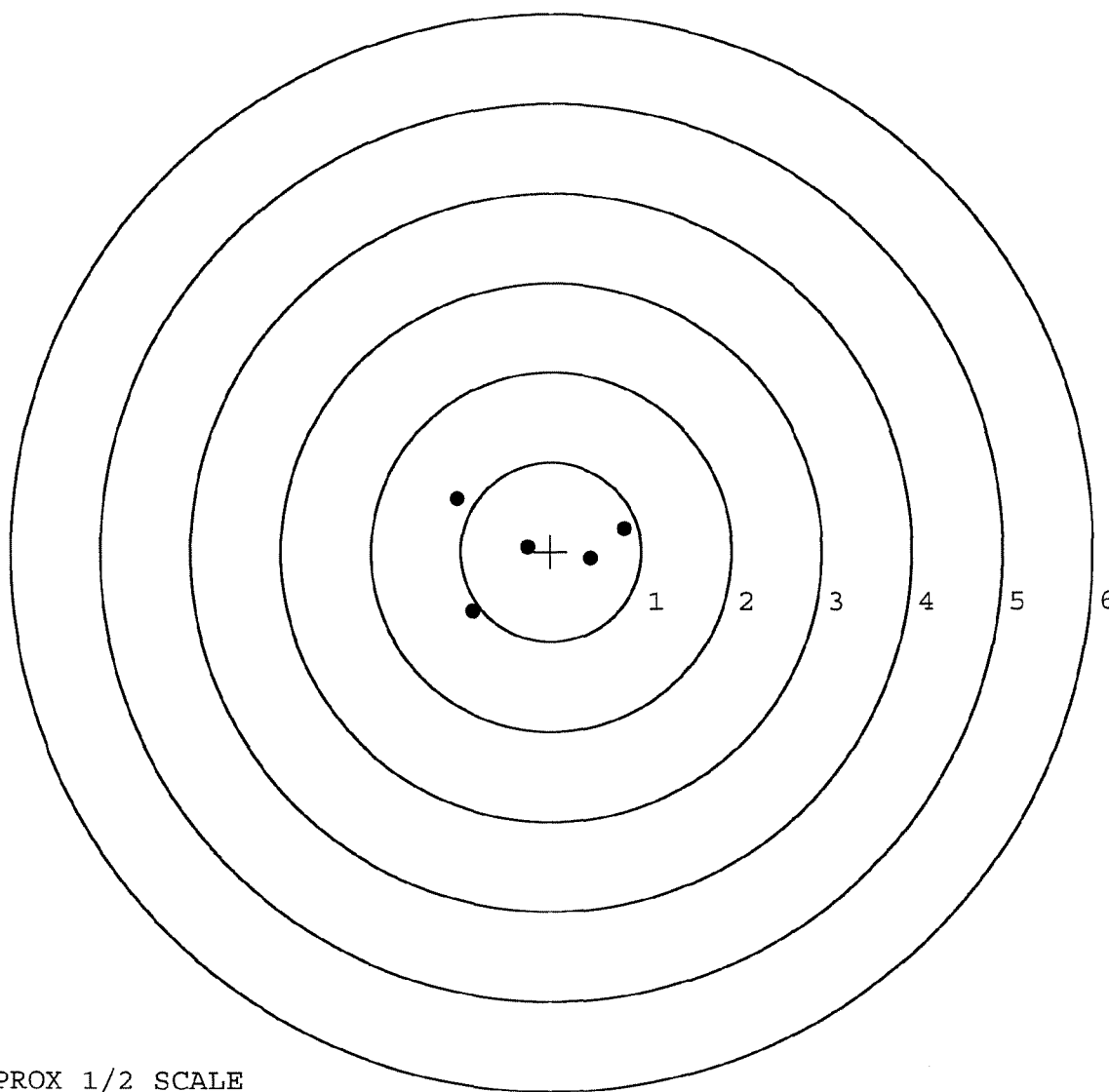


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296828. __0
TARGET NUMBER: 2
FILE DATE: 02/27/2003
FILE TIME: 15:04

POINT#	X	Y
1:	0.441	-0.079
2:	0.807	0.254
3:	-0.255	0.053
4:	-0.872	-0.673
5:	-1.046	0.589

X CENTROID: -0.185
Y CENTROID: 0.029
POA TO CENTROID: 0.187
HORZ SPREAD: 1.853
VERT SPREAD: 1.262
GROUP SPREAD: 1.883
MIN RADIUS: 0.074
MAX RADIUS: 1.027
MEAN RADIUS: 0.747
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE