

G6296834

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J 66296834**
 ORDER NO. **25716**

07KX

46

5716 66296834

ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



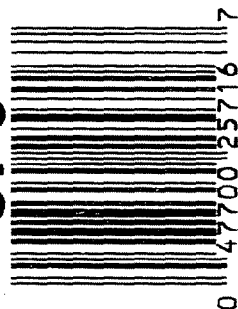
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296834

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296834

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RW
600	PROOF		2/3/03	RW
607	CHECK HEADSPACE	MAGNAFLUX	2/3/03	RW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 06 2003 OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/15/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/15/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/15/03	DA
	D) OIL FIRING PIN ASSEMBLY		2/15/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-5-03	RT

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	3-5-03	LA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.0</u> <u>3.0</u>	3-5-03	WA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.021</u>	3-5-03	DA
	J) ASSEMBLE STOCK		2/21/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-29-03	RTL
	M) IRON SIGHT ALIGNMENT		4-29-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-29-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
	MALFUNCTION	CORRECTION	2-25-03	TRW
645	INSPECT FOR LIVE AMMO		2-25-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u> <u>2.17</u> <u>2.38</u> <u>2.25</u> <u>2.59</u>	3-5-03	DA
	C) FUNCTION		4-29-03	RTL
660	PACK		5/1/03	DA

INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

DATE 2-4-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.28	2.39		2.13	MIN. SETTING
PULL #2	2.29	2.10		2.73	NO AVG. OF 5
PULL #3	2.34	2.39		2.56	READINGS ACCEPT
PULL #4	2.23	2.35		2.82	ABLE LESS THAN
PULL #5	2.43	2.44		2.75	
TOTAL	11.77	11.67		12.99	
AVG.	2.35	2.33		2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.18		
PULL #2	3.39	3.42		
PULL #3	3.47	3.43		
PULL #4	3.45	3.47		
PULL #5	3.38	3.37		
TOTAL	17.12	16.87		
AVG.	3.42	3.37		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.40	4.34		4.28
PULL #2	4.35	4.27		4.30
PULL #3	4.31	4.43		4.33
PULL #4	4.35	4.22		4.31
PULL #5	4.43	4.35		4.33
TOTAL	21.84	21.61		21.55
AVG.	4.36	4.32		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296834.__0
FILE DATE AND TIME: 02/26/2003 15:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

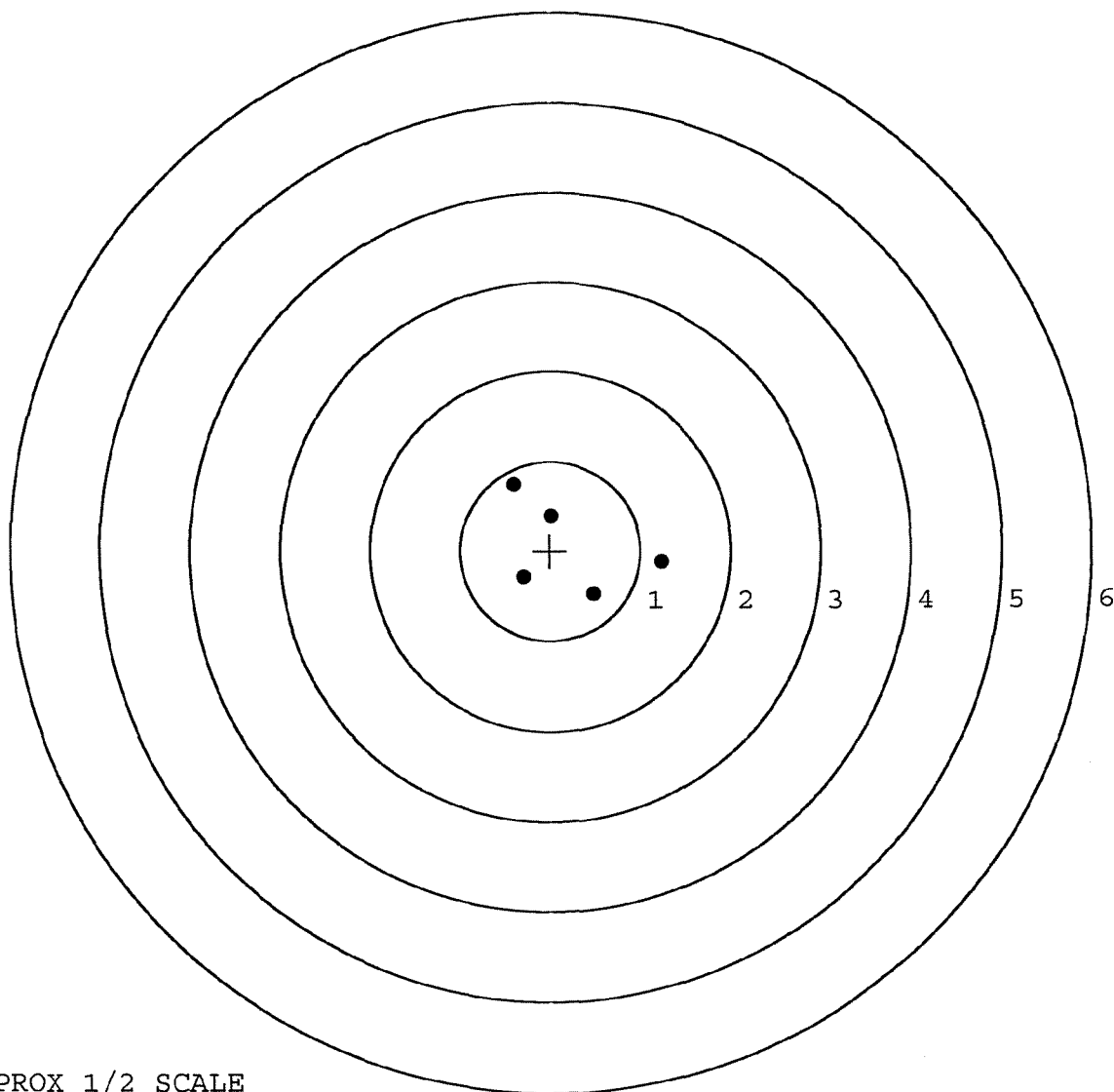
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .728

SERIAL NUMBER: G6296834. __0
TARGET NUMBER: 1
FILE DATE: 02/26/2003
FILE TIME: 15:02

POINT#	X	Y
1:	1.239	-0.132
2:	0.485	-0.484
3:	-0.297	-0.297
4:	0.011	0.389
5:	-0.405	0.745

X CENTROID: 0.207
Y CENTROID: 0.044
POA TO CENTROID: 0.211
HORZ SPREAD: 1.644
VERT SPREAD: 1.229
GROUP SPREAD: 1.863
MIN RADIUS: 0.396
MAX RADIUS: 1.047
MEAN RADIUS: 0.716
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

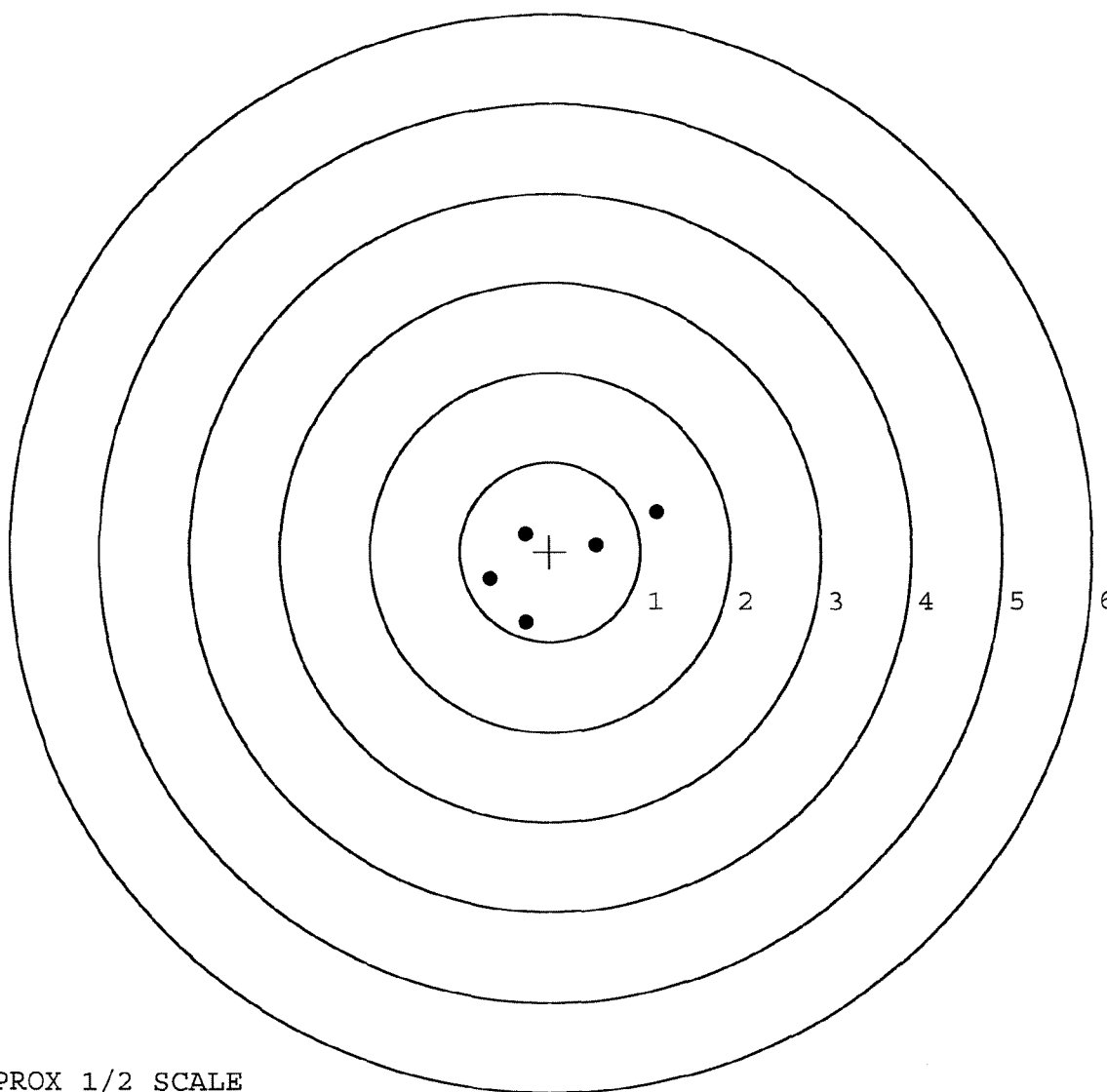


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296834. __0
TARGET NUMBER: 2
FILE DATE: 02/26/2003
FILE TIME: 15:02

POINT#	X	Y
1:	0.519	0.085
2:	1.176	0.441
3:	-0.268	0.198
4:	-0.663	-0.304
5:	-0.268	-0.787

X CENTROID: 0.099
Y CENTROID: -0.073
POA TO CENTROID: 0.123
HORZ SPREAD: 1.839
VERT SPREAD: 1.228
GROUP SPREAD: 1.984
MIN RADIUS: 0.449
MAX RADIUS: 1.193
MEAN RADIUS: 0.740
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE