

G 629 6837

VERY IMPORTANT  
Instruction  
enclosed  
safe use  
firearm.

SERIAL  
**G629**

ORDER NO.  
**257**

**240**

**Remington®**

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO**

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 G6296837

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



0 47700 25716 7

**ORDER 25716**

M/24 7.62 NATO S.W.S. (COMPLETE SYST

**UPC**



0 47700 25716 7

SERIAL NO.



G6296837

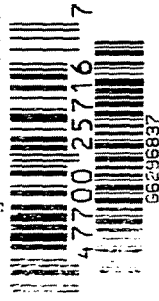
**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



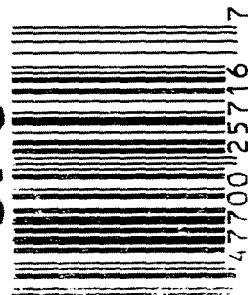
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

**G6296837**

**UPC**



46 FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296837

| OP #      | OPERATION NAME                                                 | READINGS                          | DATE    | INITIAL |
|-----------|----------------------------------------------------------------|-----------------------------------|---------|---------|
| 575 & 580 | ASSEMBLE ACTION AND STOCK                                      |                                   | 2/5/03  | RW      |
| 600       | PROOF                                                          |                                   | 2/5/03  | RW      |
| 607       | CHECK HEADSPACE                                                | MAGNA-FLUX<br>INSPECTED           | 2/5/03  | RW      |
| 610       | DIS-ASSEMBLE GUN                                               |                                   | 2/5/03  | RW      |
| 612       | MAGNAFLUX BBL ACTION<br>MAGNAFLUX BOLT                         | FEB 07 2003<br>OPERATOR <i>RK</i> |         |         |
| 615       | ROLLMARK CALIBER                                               |                                   | 2/7/03  | JB      |
| 617       | DRILL AND TAP<br>SIGHT HOLES                                   |                                   |         |         |
| 620       | APPLY COATINGS<br>(BARREL ACTION)                              |                                   | 3/11    | HP      |
|           | (BOLT)                                                         |                                   |         |         |
| 625       | FINAL ASSEMBLY                                                 |                                   |         |         |
|           | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                                   | 3-18-03 | DA      |
|           | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                                   | 3-18-03 | DA      |
|           | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                                   | 3-18-03 | DA      |
|           | D) OIL FIRING PIN ASSEMBLY                                     |                                   | 3-18-03 | DA      |
|           | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS               | 3-19-03 | TRW     |

| OP #  | OPERATION NAME                                                        |                                           | READINGS    |              |                                     | DATE    | INITIAL |
|-------|-----------------------------------------------------------------------|-------------------------------------------|-------------|--------------|-------------------------------------|---------|---------|
| 625   | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>8.5</u>  | <u>9.0</u>   | <u>8.5</u>                          | 3-19-03 | TRW     |
| CONT. |                                                                       |                                           |             |              |                                     |         |         |
|       | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>2.0</u>  | <u>2.0</u>   | <u>2.5</u>                          | 3-19-03 | TRW     |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |              |                                     | 4-21-03 | RTL     |
|       | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.021</u> | <u>.0215</u> | <u>.023</u>                         | 3-19-03 | TRW     |
|       | J) ASSEMBLE STOCK                                                     |                                           |             |              |                                     | 3-18-03 | RTL     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |              |                                     | 4-21-03 | RTL     |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |              |                                     | 4-21-03 | RTL     |
|       | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |              |                                     | 4-21-03 | RTL     |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |              |                                     | 4-21-03 | RTL     |
| 640   | GALLERY TEST AND<br>TARGET                                            |                                           | PASS FAIL   |              |                                     | 3-19-03 | TRW     |
|       | MALFUNCTION                                                           |                                           | CORRECTION  |              |                                     | 3-19-03 | TRW     |
|       | MALFUNCTION                                                           |                                           | CORRECTION  |              |                                     | 3-19-03 | TRW     |
|       | MALFUNCTION                                                           |                                           | CORRECTION  |              |                                     | 3-19-03 | TRW     |
|       | MALFUNCTION                                                           |                                           | CORRECTION  |              |                                     | 3-19-03 | TRW     |
| 645   | INSPECT FOR LIVE AMMO                                                 |                                           |             |              |                                     | 3-19-03 | TRW     |
| 655   | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |              |                                     | 4-21-03 | RTL     |
|       | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.57</u> | <u>2.60</u>  | <u>2.56</u> <u>2.57</u> <u>2.54</u> | 3-19-03 | TRW     |
|       | C) FUNCTION                                                           |                                           |             |              |                                     | 4-21-03 | RTL     |
| 660   | PACK                                                                  |                                           |             |              |                                     | 4/22/03 | DA      |

INITIAL & CYCLE TESTS  
 2.50# ± .50#  
 3.00# ± .75#  
 4.00# ± 1.00#

DATE 1-2-03

TESTER TRW

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# |       | COMMENTS        |
|---------|------------------|--------------------------|--------------------------------|-------|-----------------|
| PULL #1 | 2.28             | 2.30                     |                                | 2.45  | MIN. SETTING    |
| PULL #2 | 2.32             | 2.26                     |                                | 2.43  | NO AVG. OF 5    |
| PULL #3 | 2.28             | 2.30                     |                                | 2.34  | READINGS ACCEPT |
| PULL #4 | 2.33             | 2.30                     |                                | 2.42  | ABLE LESS THAN  |
| PULL #5 | 2.37             | 2.38                     |                                | 2.31  |                 |
| TOTAL   | 11.58            | 11.54                    |                                | 11.95 |                 |
| AVG.    | 2.31             | 2.30                     |                                | 2.39  |                 |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES |  | COMMENTS |
|---------|------------------|--------------------------|--|----------|
| PULL #1 | 3.26             | 3.26                     |  |          |
| PULL #2 | 3.27             | 3.28                     |  |          |
| PULL #3 | 3.26             | 3.34                     |  |          |
| PULL #4 | 3.44             | 3.47                     |  |          |
| PULL #5 | 3.40             | 3.44                     |  |          |
| TOTAL   | 16.63            | 16.79                    |  |          |
| AVG.    | 3.32             | 3.35                     |  |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# &<br>TARGET & ACCU |
|---------|------------------|--------------------------|--------------------------------|--------------------------------|
| PULL #1 | 4.18             | 4.34                     |                                | 4.29                           |
| PULL #2 | 4.08             | 4.38                     |                                | 4.30                           |
| PULL #3 | 4.36             | 4.41                     |                                | 4.23                           |
| PULL #4 | 4.38             | 4.37                     |                                | 4.29                           |
| PULL #5 | 4.45             | 4.36                     |                                | 4.40                           |
| TOTAL   | 21.45            | 21.86                    |                                | 21.51                          |
| AVG.    | 4.29             | 4.37                     |                                | 4.30                           |

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296837.\_\_0  
FILE DATE AND TIME: 03/20/2003 11:16

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

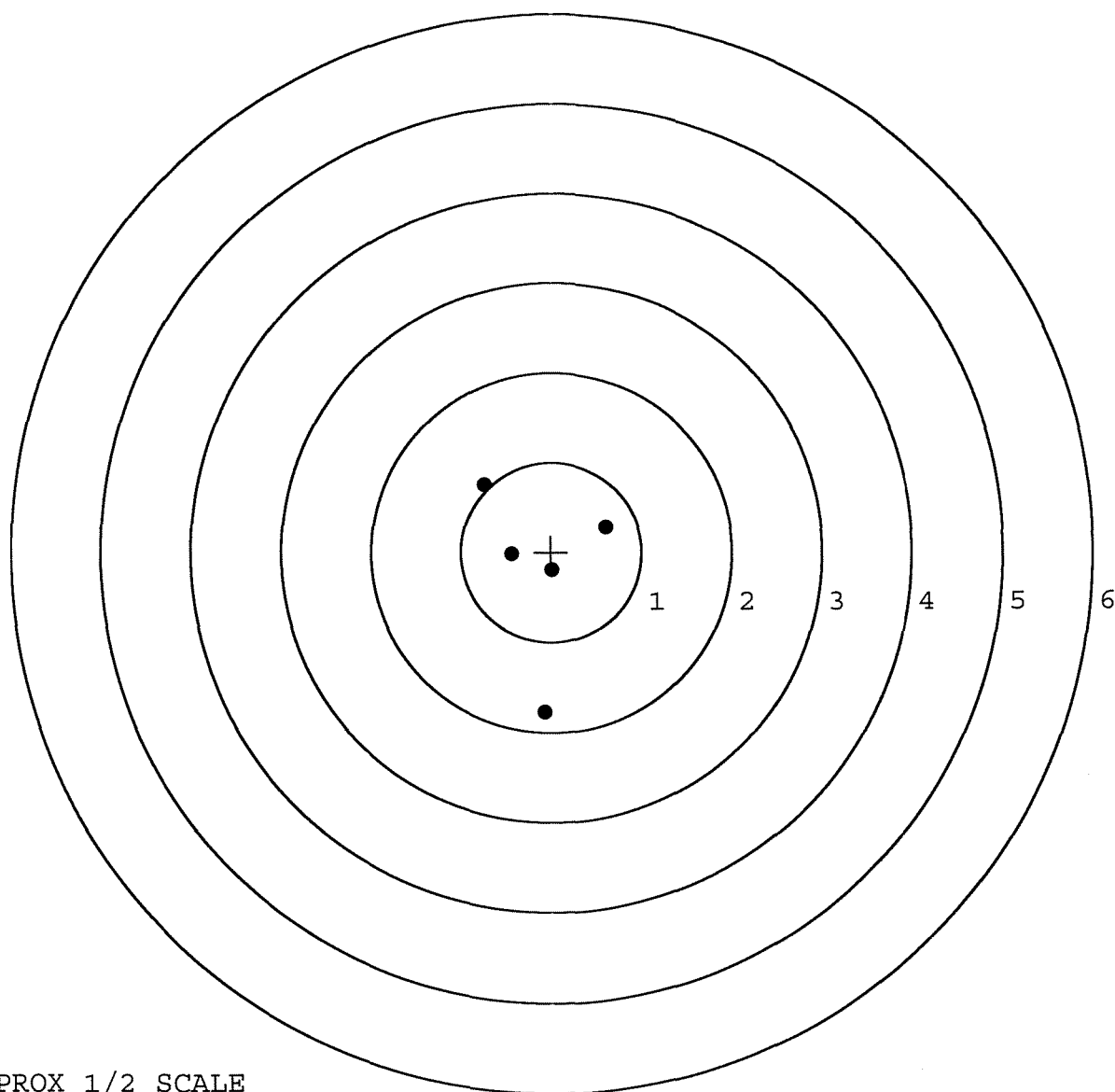
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA  
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

*Ave. mean 7935*

SERIAL NUMBER: G6296837. \_\_0  
TARGET NUMBER: 1  
FILE DATE: 03/20/2003  
FILE TIME: 11:16

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.075 | -1.781 |
| 2:     | 0.009  | -0.201 |
| 3:     | -0.434 | -0.020 |
| 4:     | -0.742 | 0.757  |
| 5:     | 0.611  | 0.285  |

X CENTROID: -0.126  
Y CENTROID: -0.192  
POA TO CENTROID: 0.230  
HORZ SPREAD: 1.353  
VERT SPREAD: 2.538  
GROUP SPREAD: 2.624  
MIN RADIUS: 0.135  
MAX RADIUS: 1.590  
MEAN RADIUS: 0.817  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 4

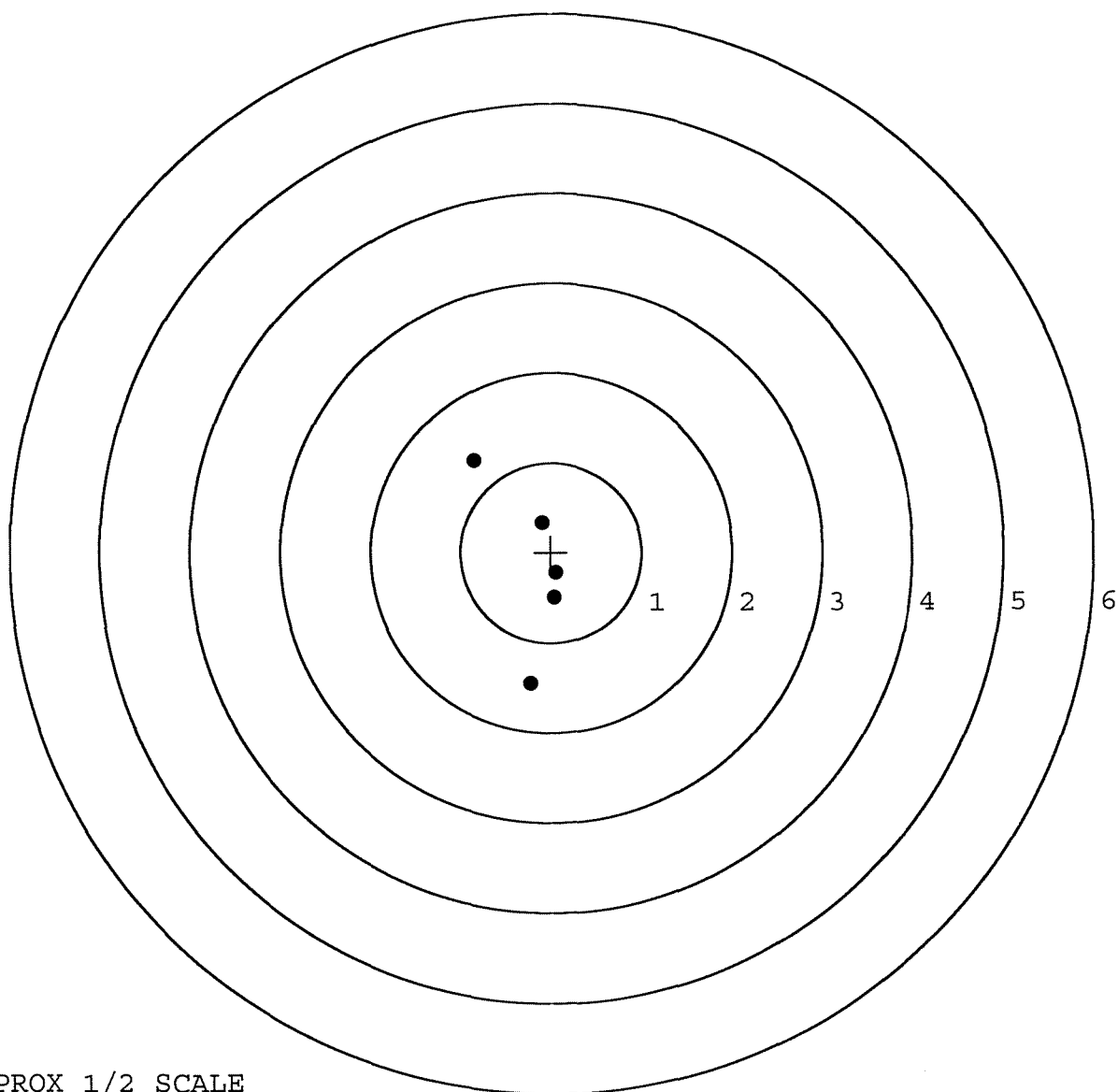


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296837. \_\_0  
TARGET NUMBER: 2  
FILE DATE: 03/20/2003  
FILE TIME: 11:16

| POINT# | X      | Y      |
|--------|--------|--------|
| 1:     | -0.230 | -1.456 |
| 2:     | 0.034  | -0.503 |
| 3:     | 0.055  | -0.233 |
| 4:     | -0.104 | 0.327  |
| 5:     | -0.853 | 1.028  |

X CENTROID: -0.220  
Y CENTROID: -0.167  
POA TO CENTROID: 0.276  
HORZ SPREAD: 0.908  
VERT SPREAD: 2.484  
GROUP SPREAD: 2.561  
MIN RADIUS: 0.282  
MAX RADIUS: 1.353  
MEAN RADIUS: 0.770  
# IN 1 IN DIAMETER: 2  
# IN 2 IN DIAMETER: 3  
# in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE