

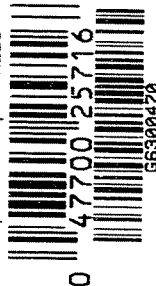
G6308 47d

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



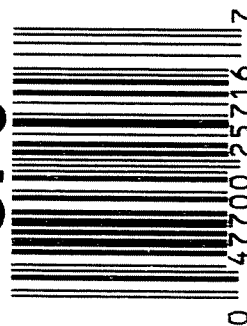
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300470

UPC



Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.



5716 66300470

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



66300470

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300 420

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF			
607	CHECK HEADSPACE	MAGNA-FLUX	3-25-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-25-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 2 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/27/03	RL
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-4	TR
	(BOLT)		4-4	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/9/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/9/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/9/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/9/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-7-03	TRW

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>8 lbs</u> <u>8 lbs</u> <u>8 lbs</u>	5-7-03	Ac
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>2.5 lbs</u>	5-7-03	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY			5-7-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	5-7-03	Ac
	J) ASSEMBLE STOCK			04-09-03	RTL
	K) ASSEMBLE SWIVEL STUDS			5-7-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-7-03	RTL
	M) IRON SIGHT ALIGNMENT			5-7-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-7-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	4-15-03	Ac
	MALFUNCTION		CORRECTION	4-15-03	Ac
	MALFUNCTION		CORRECTION	4-15-03	Ac
	MALFUNCTION		CORRECTION	4-15-03	Ac
	MALFUNCTION		CORRECTION	4-15-03	Ac
645	INSPECT FOR LIVE AMMO			4-15-03	Ac
655	FINAL INSPECTION A) HEADSPACE			5-7-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.48</u> <u>2.47</u> <u>2.32</u> <u>2.36</u>	5-7-03	TRW
	C) FUNCTION			5-7-03	RTL
660	PACK			5/9/03	RTA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.66	2.62		2.72	MIN. SETTING,
PULL #2	2.67	2.36		2.35	NO AVG. OF 5
PULL #3	2.51	2.35		2.69	READINGS ACCEPT
PULL #4	2.44	2.64		2.49	ABLE LESS THAN
PULL #5	2.40	2.89		2.57	
TOTAL	12.68	12.86		12.82	
AVG.	2.53	2.57		2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.30		
PULL #2	3.16	3.43		
PULL #3	3.45	3.45		
PULL #4	3.19	3.40		
PULL #5	3.28	3.32		
TOTAL	16.36	16.90		
AVG.	3.27	3.38		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.45	4.30		4.26
PULL #2	4.22	4.10		4.41
PULL #3	4.07	4.36		4.16
PULL #4	4.02	4.11		4.27
PULL #5	4.04	3.92		4.33
TOTAL	20.80	20.79		21.43
AVG.	4.16	4.15		4.28

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300470.__0
FILE DATE AND TIME: 04/16/2003 01:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6445

SERIAL NUMBER: G6300470. __0

TARGET NUMBER: 1

FILE DATE: 04/16/2003

FILE TIME: 01:05

POINT#	X	Y
1:	0.325	-0.695
2:	0.184	-0.183
3:	0.282	-0.009
4:	-0.088	0.342
5:	-0.654	0.177

X CENTROID: 0.010

Y CENTROID: -0.074

POA TO CENTROID: 0.074

HORZ SPREAD: 0.979

VERT SPREAD: 1.037

GROUP SPREAD: 1.311

MIN RADIUS: 0.206

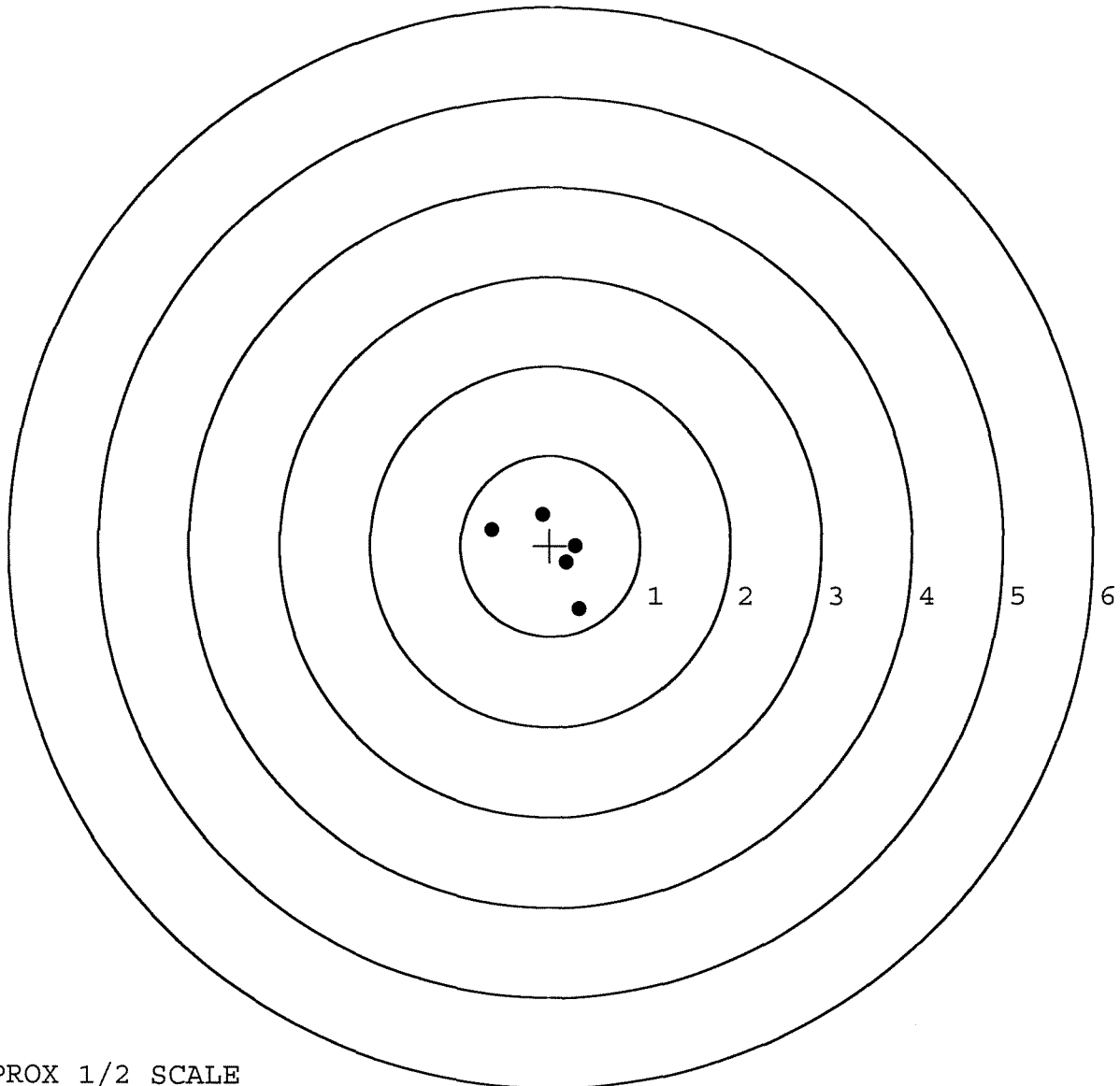
MAX RADIUS: 0.710

MEAN RADIUS: 0.464

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300470. __0

TARGET NUMBER: 2

FILE DATE: 04/16/2003

FILE TIME: 01:05

POINT#	X	Y
1:	0.328	-0.879
2:	-0.270	-0.590
3:	-0.038	-0.075
4:	0.119	0.475
5:	0.287	0.651

X CENTROID: 0.085

Y CENTROID: -0.084

POA TO CENTROID: 0.119

HORZ SPREAD: 0.598

VERT SPREAD: 1.530

GROUP SPREAD: 1.531

MIN RADIUS: 0.123

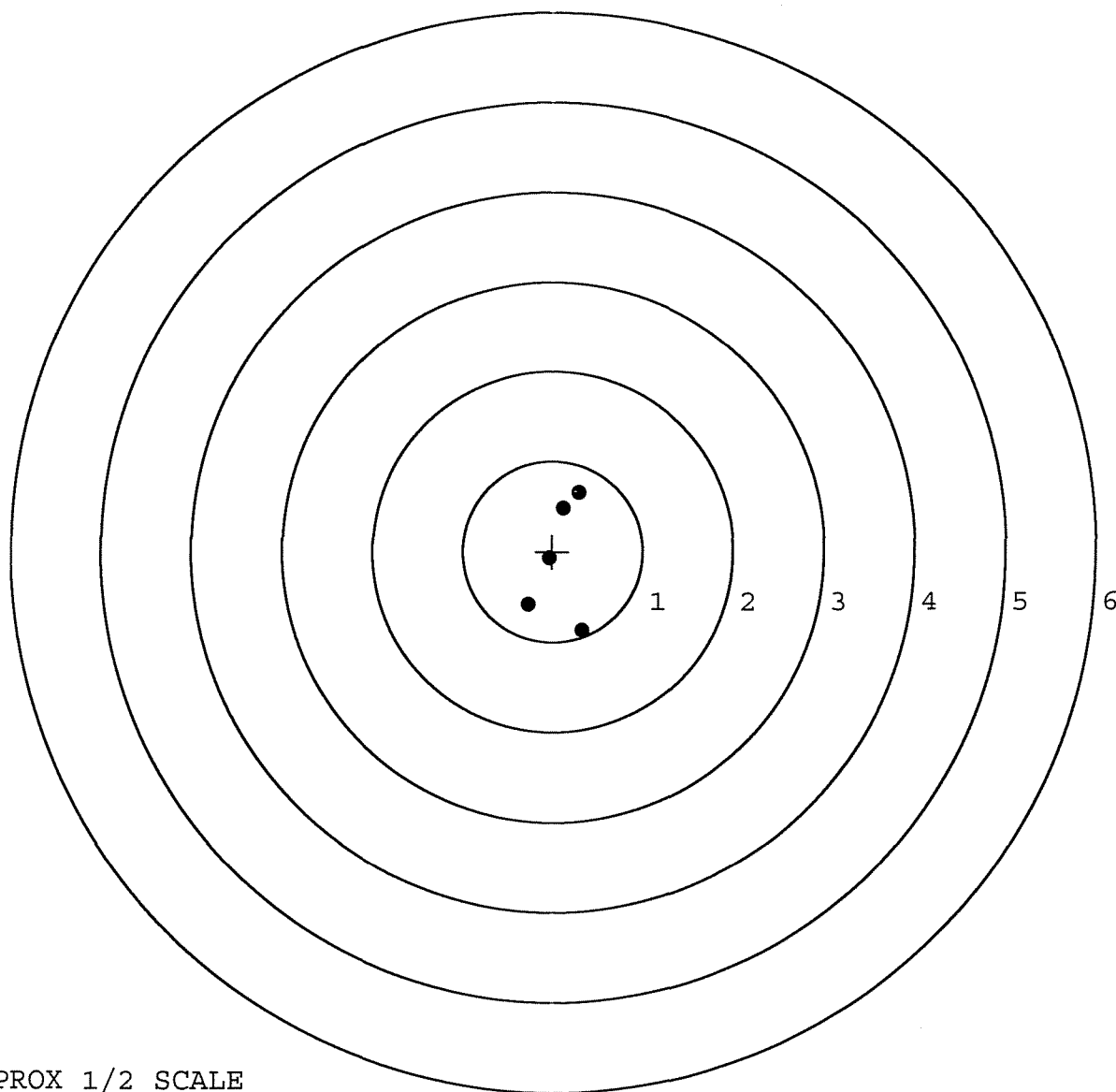
MAX RADIUS: 0.832

MEAN RADIUS: 0.579

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE