

G6300489

VERY IMPORTANT!
Instruction enclosed to assure safe use of firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G630048

ORDER NO.
25716

DD

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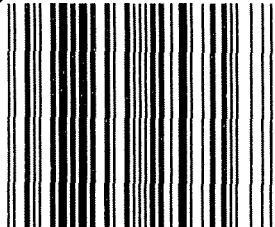
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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



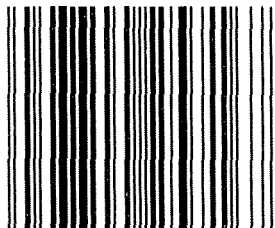
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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

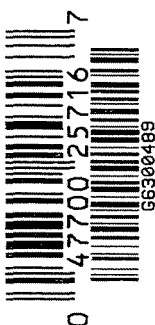
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



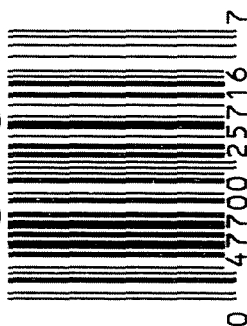
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300489

UPC



DD FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300489

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-23-04	RTL
600	PROOF		1-26-04	RW
607	CHECK HEADSPACE		1-26-04	RW
610	DIS-ASSEMBLE GUN		1-26-04	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	RL		
615	ROLLMARK CALIBER		1/27/04	SB
617	DRILL AND TAP SIGHT HOLES		1-27-04	TRL
620	APPLY COATINGS (BARREL ACTION)		2-4	TA
	(BOLT)		2-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-6-04	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-6-04	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-6-04	RW
	D) OIL FIRING PIN ASSEMBLY		2-6-04	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.2</u> <u>5.2</u> <u>5.2</u>	2/13/04	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	2/13/04	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	2/13/04	DA
	J) ASSEMBLE STOCK		2-7-04	RW
	K) ASSEMBLE SWIVEL STUDS		2-16-04	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		2-7-04	RW
	M) IRON SIGHT ALIGNMENT		2-9-04	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		2-7-04	RW
640	GALLERY TEST AND TARGET	PASS FAIL	2-11-04	A
	MALFUNCTION	CORRECTION	2-11-04	A
	MALFUNCTION	CORRECTION	2-11-04	A
	MALFUNCTION	CORRECTION	2-11-04	A
	MALFUNCTION	CORRECTION	2-11-04	A
645	INSPECT FOR LIVE AMMO		2-11-04	A
655	FINAL INSPECTION A) HEADSPACE		2-16-04	RW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.83</u> <u>2.83</u> <u>2.79</u> <u>2.83</u> <u>2.83</u>	2-13-04	DA
	C) FUNCTION		2-16-04	RW
660	PACK		2-18-04	DA

AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO.

DATE 2-6-04

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.35	2.45		2.72	
PULL #2	2.53	2.74		2.53	
PULL #3	2.27	2.62		2.87	
PULL #4	2.44	2.82		2.91	
PULL #5	2.56	2.77		2.75	
TOTAL	12.15	13.40		13.78	
AVERAGE	2.43	2.68		2.75	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.12		
PULL #2	3.41	3.33		
PULL #3	3.44	3.38		
PULL #4	3.32	3.37		
PULL #5	3.42	3.29		
TOTAL	16.98	16.49		
AVERAGE	3.39	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.11		4.15
PULL #2	4.31	3.95		4.24
PULL #3	4.33	4.01		4.49
PULL #4	4.57	4.26		4.28
PULL #5	4.28	4.08		4.65
TOTAL	21.71	20.41		21.81
AVERAGE	4.34	4.08		4.36

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300489.___0

FILE DATE AND TIME: 02/11/2004 07:26

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.045
The Average Y Centroid of the Five Target Set:	-0.076
The Average Point of Impact of the Five Target Set:	0.089
The Average Mean Radius of the Five Target Set:	0.802
The Distance from POA to Centroid Target #1:	0.165
The Distance from Centroid Target #2 to Centroid Target #1:	0.156
The Distance from Centroid Target #3 to Centroid Target #1:	0.045
The Distance from Centroid Target #4 to Centroid Target #1:	0.291
The Distance from Centroid Target #5 to Centroid Target #1:	0.167

SERIAL NUMBER: G6300489. __0

TARGET NUMBER: 1

FILE DATE: 02/11/2004

FILE TIME: 07:26

X CENTROID: -0.151

Y CENTROID: -0.066

POA TO CENTROID: 0.165

HORZ SPREAD: 1.212

VERT SPREAD: 2.128

GROUP SPREAD: 2.261

MIN RADIUS: 0.192

MAX RADIUS: 1.233

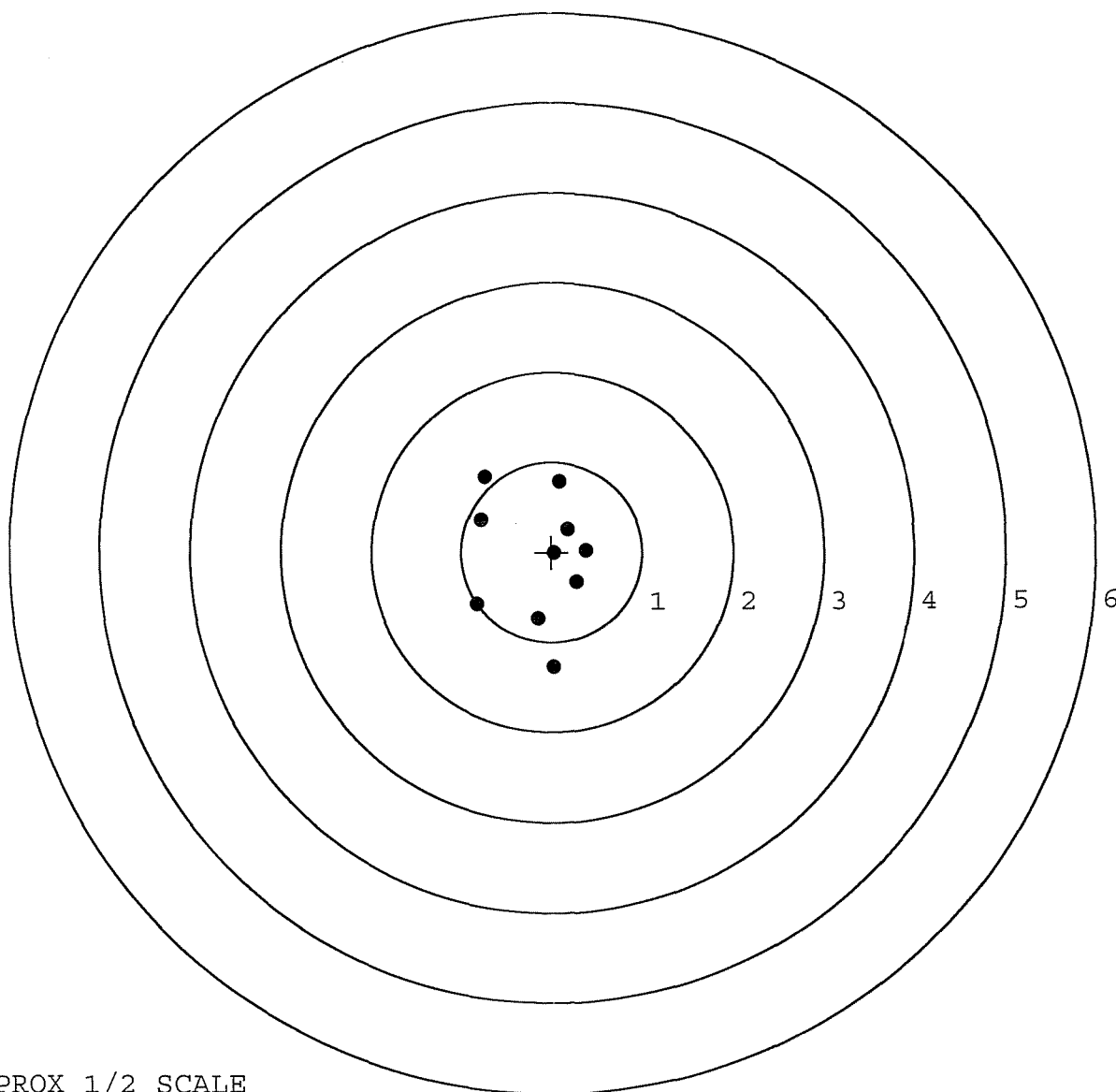
MEAN RADIUS: 0.719

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.025	-1.286
2:	-0.157	-0.745
3:	-0.827	-0.572
4:	-0.780	0.372
5:	-0.738	0.842
6:	0.093	0.784
7:	0.182	0.259
8:	0.032	-0.009
9:	0.385	0.026
10:	0.274	-0.327

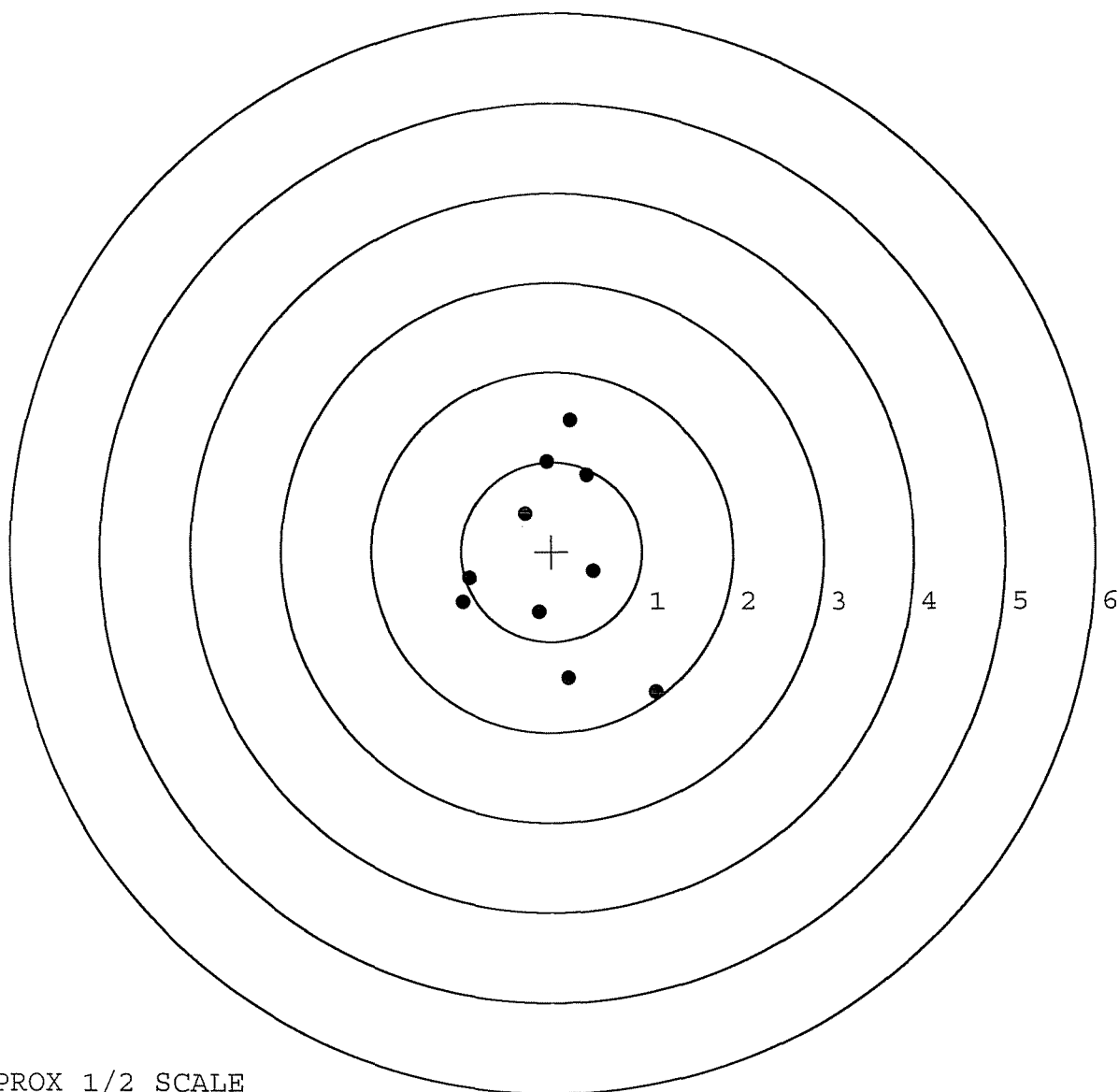


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300489.____0
TARGET NUMBER: 2
FILE DATE: 02/11/2004
FILE TIME: 07:26

X CENTROID: 0.002
Y CENTROID: -0.098
POA TO CENTROID: 0.098
HORZ SPREAD: 2.134
VERT SPREAD: 3.031
GROUP SPREAD: 3.176
MIN RADIUS: 0.479
MAX RADIUS: 1.865
MEAN RADIUS: 1.060
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.152	-1.566
2:	0.193	-1.413
3:	-0.143	-0.675
4:	0.466	-0.215
5:	-0.295	0.426
6:	0.389	0.856
7:	-0.056	1.002
8:	0.203	1.465
9:	-0.910	-0.297
10:	-0.982	-0.566



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300489. __0

TARGET NUMBER: 3

FILE DATE: 02/11/2004

FILE TIME: 07:26

X CENTROID: -0.136

Y CENTROID: -0.023

POA TO CENTROID: 0.138

HORZ SPREAD: 2.051

VERT SPREAD: 1.622

GROUP SPREAD: 2.087

MIN RADIUS: 0.279

MAX RADIUS: 1.176

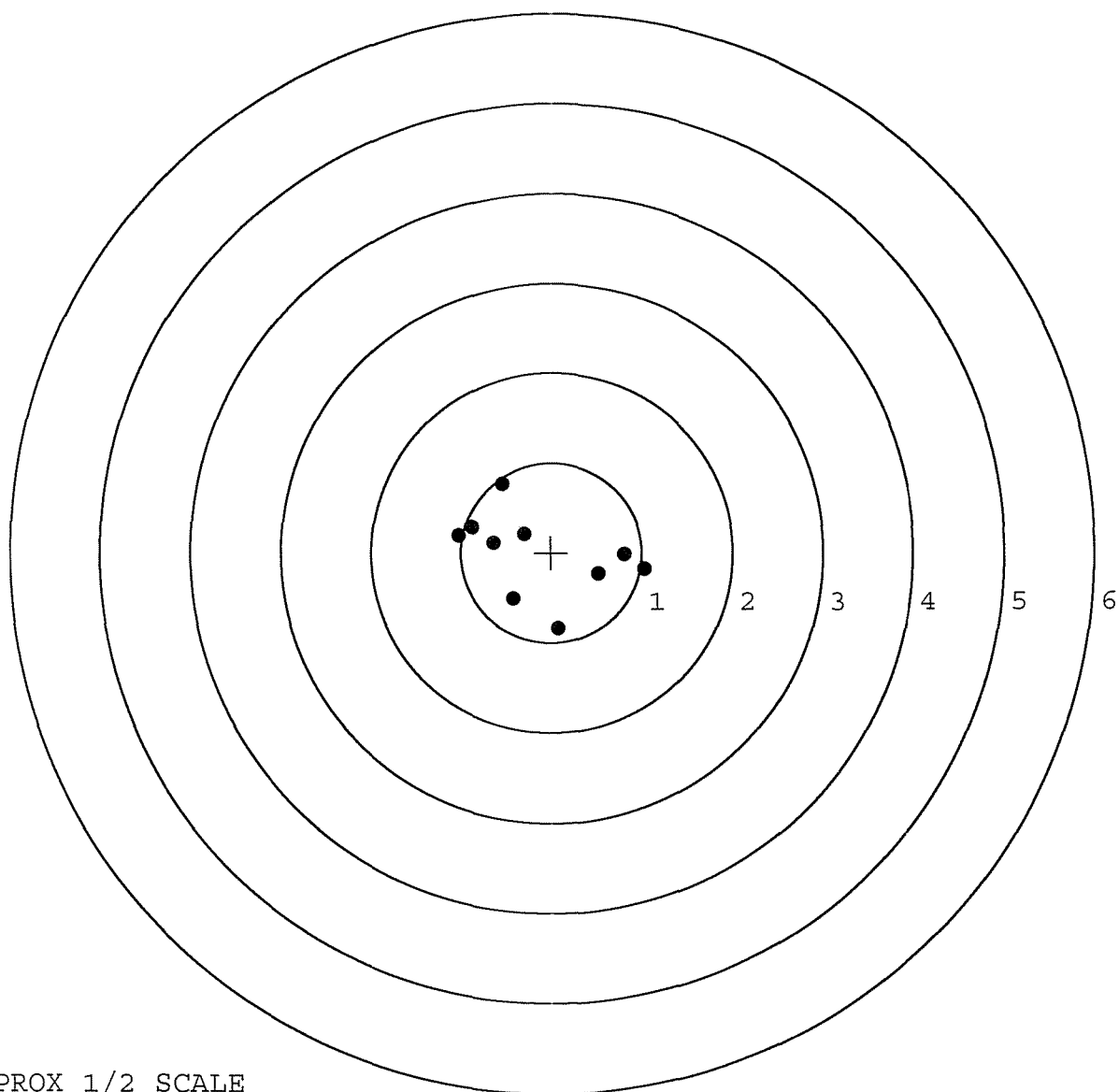
MEAN RADIUS: 0.765

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.081	-0.851
2:	0.522	-0.239
3:	1.029	-0.187
4:	0.810	-0.024
5:	-0.426	-0.516
6:	-0.294	0.207
7:	-0.640	0.119
8:	-1.022	0.200
9:	-0.874	0.288
10:	-0.542	0.771



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300489. __0

TARGET NUMBER: 4

FILE DATE: 02/11/2004

FILE TIME: 07:26

X CENTROID: 0.128

Y CENTROID: 0.016

POA TO CENTROID: 0.129

HORZ SPREAD: 1.275

VERT SPREAD: 2.568

GROUP SPREAD: 2.623

MIN RADIUS: 0.328

MAX RADIUS: 1.429

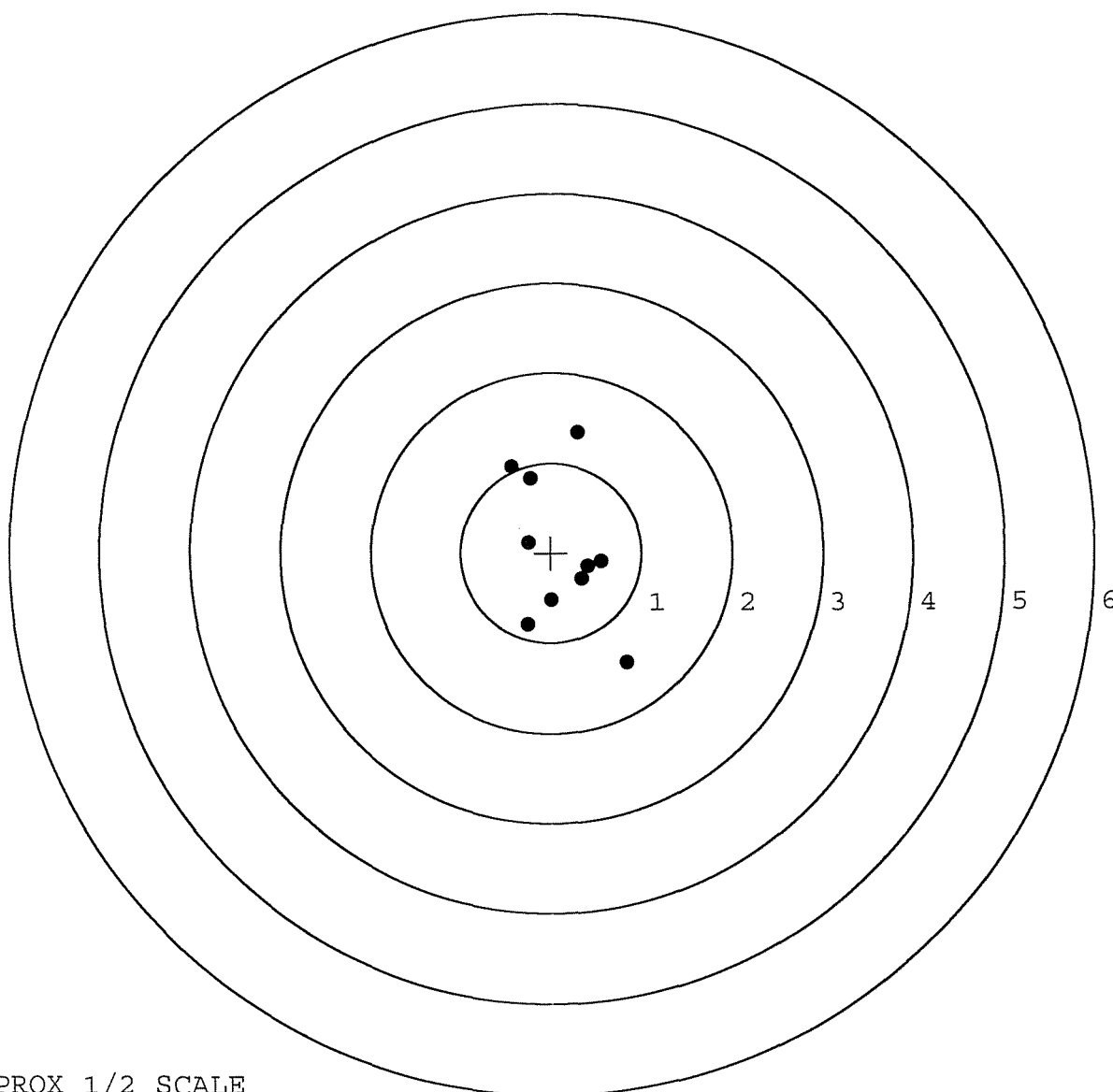
MEAN RADIUS: 0.777

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.249	0.117
2:	0.840	-1.222
3:	-0.263	-0.800
4:	-0.001	-0.532
5:	0.345	-0.290
6:	0.559	-0.097
7:	-0.233	0.827
8:	-0.435	0.966
9:	0.305	1.346
10:	0.410	-0.150



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300489. __0

TARGET NUMBER: 5

FILE DATE: 02/11/2004

FILE TIME: 07:26

X CENTROID: -0.070

Y CENTROID: -0.212

POA TO CENTROID: 0.223

HORZ SPREAD: 1.038

VERT SPREAD: 2.619

GROUP SPREAD: 2.686

MIN RADIUS: 0.115

MAX RADIUS: 1.746

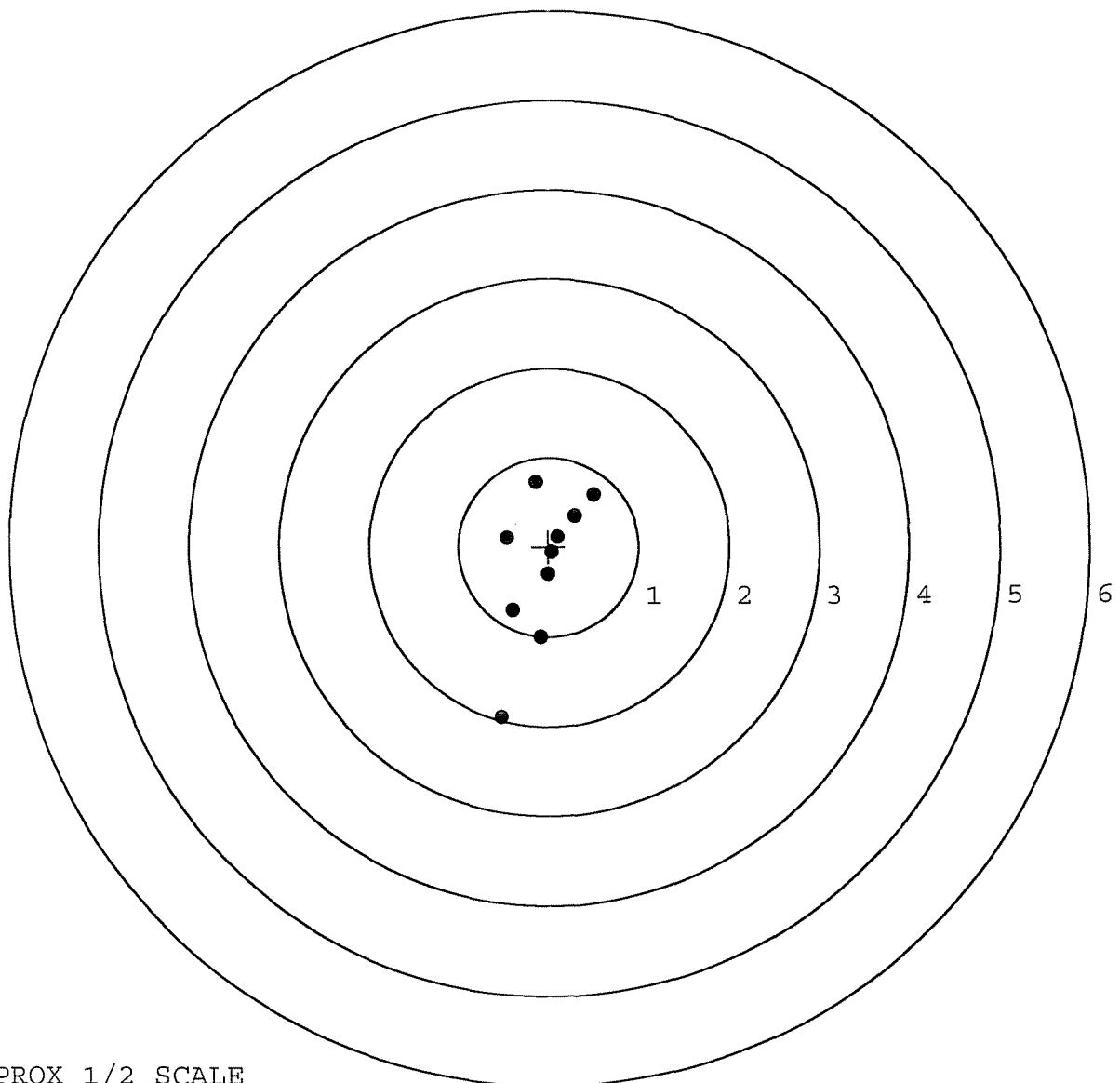
MEAN RADIUS: 0.689

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.532	-1.895
2:	-0.093	-1.008
3:	-0.400	-0.711
4:	-0.460	0.102
5:	-0.145	0.724
6:	0.506	0.582
7:	0.292	0.347
8:	0.105	0.113
9:	0.039	-0.063
10:	-0.007	-0.308



TARGET APPROX 1/2 SCALE