

G6300518

VERY IMPORTANT
 Instruction Book
 Enclosed to assure
 safe use of this
 firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & tm. Off. Marce Registrada Marce Deposee.

SERIAL NO. **J**
G6300518

ORDER NO.
25716

29CX

46

5716 G6300518

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.

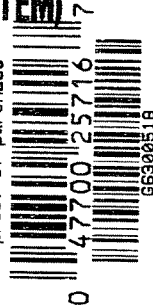


M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



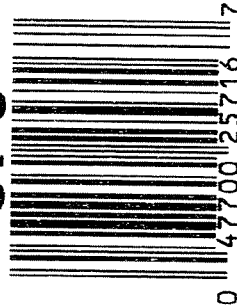
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300518

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300518

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		4-3-03	B3
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-23-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>10.0</u> <u>10.0</u> <u>9.5</u>	4-23-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.25</u>	4-23-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-23-03	RFL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.023</u> <u>.023⁵</u>	4-23-03	TRW
	J) ASSEMBLE STOCK		4-21-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-24-03	RFL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RW
	M) IRON SIGHT ALIGNMENT		4-21-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-23-03	TRW
	MALFUNCTION	CORRECTION	4-23-03	TRW
	MALFUNCTION	CORRECTION	4-23-03	TRW
	MALFUNCTION	CORRECTION	4-23-03	TRW
	MALFUNCTION	CORRECTION	4-23-03	TRW
645	INSPECT FOR LIVE AMMO		4-23-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-24-03	RFL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.76</u> <u>2.77</u> <u>2.78</u> <u>2.82</u>	4-23-03	TRW
	C) FUNCTION		4-24-03	RFL
660	PACK		4/24/03	RFA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO.

DATE 12-12-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.47		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.27	2.50		2.66	
PULL #3	2.42	2.60		2.51	
PULL #4	2.24	2.52		2.67	
PULL #5	2.50	2.38		2.68	
TOTAL	11.82	12.47		12.85	
AVG.	2.36	2.49		2.57	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.19	3.24		
PULL #2	3.25	3.12		
PULL #3	3.09	3.24		
PULL #4	3.11	3.32		
PULL #5	3.07	3.33		
TOTAL	15.71	16.25		
AVG.	3.14	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.22	4.05		4.02
PULL #2	4.15	4.19		4.08
PULL #3	4.09	4.05		4.14
PULL #4	4.15	4.19		4.19
PULL #5	4.03	4.14		4.09
TOTAL	20.64	20.62		20.52
AVG.	4.12	4.12		4.10

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300518.__0
FILE DATE AND TIME: 04/24/2003 00:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .594

SERIAL NUMBER: G6300518. __0

TARGET NUMBER: 1

FILE DATE: 04/24/2003

FILE TIME: 00:50

POINT#	X	Y
1:	-0.003	-0.002
2:	0.424	-0.934
3:	0.591	0.072
4:	0.007	0.251
5:	-0.732	0.010

X CENTROID: 0.057

Y CENTROID: -0.121

POA TO CENTROID: 0.134

HORZ SPREAD: 1.323

VERT SPREAD: 1.185

GROUP SPREAD: 1.492

MIN RADIUS: 0.133

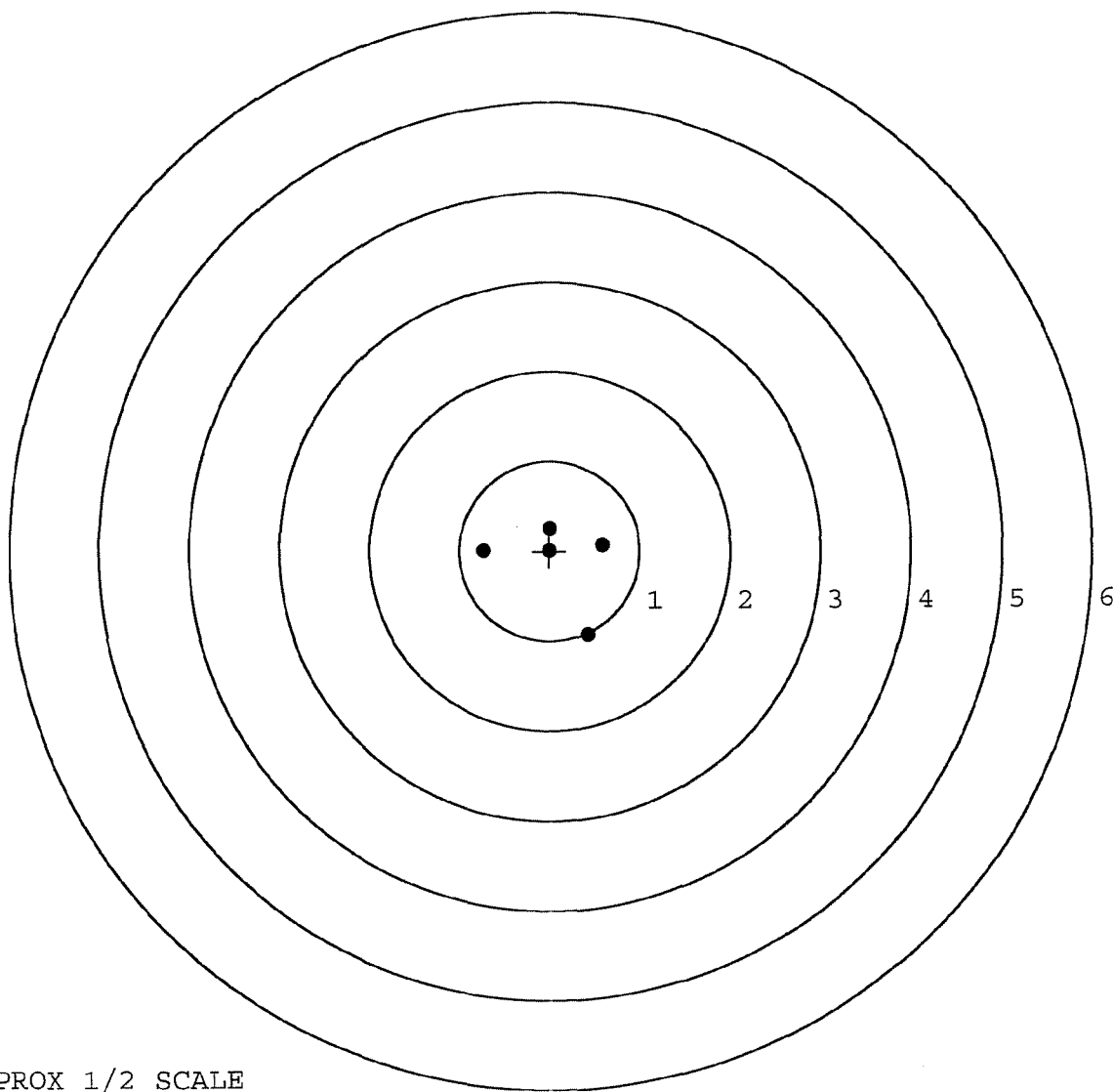
MAX RADIUS: 0.892

MEAN RADIUS: 0.554

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5

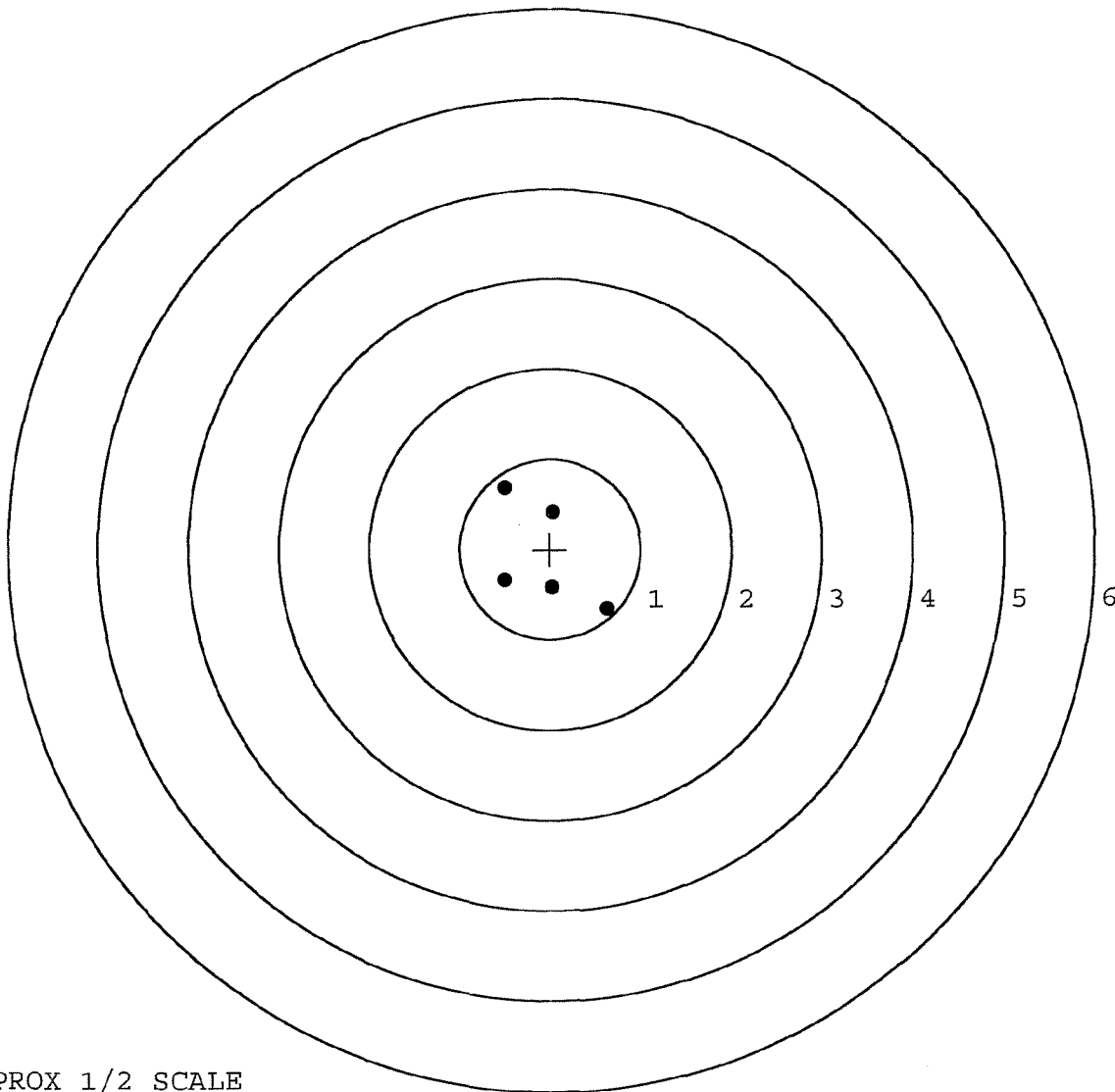


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300518. __0
TARGET NUMBER: 2
FILE DATE: 04/24/2003
FILE TIME: 00:50

POINT#	X	Y
1:	0.633	-0.664
2:	0.023	-0.427
3:	-0.506	-0.342
4:	0.028	0.415
5:	-0.501	0.687

X CENTROID: -0.065
Y CENTROID: -0.066
POA TO CENTROID: 0.092
HORZ SPREAD: 1.139
VERT SPREAD: 1.351
GROUP SPREAD: 1.764
MIN RADIUS: 0.371
MAX RADIUS: 0.919
MEAN RADIUS: 0.634
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE