

G6306525

- INSTRUCTION BOOK 3518

46

proof of purchase

Summer Registration Blucker

G6300525

3

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.
Made in Illinois, NY

SERIAL NO. **66300525**
ORDER NO. **25716**

22CX



5716 66300525

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

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SERIAL NO.



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300525

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF		3-25-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RK</i>		
615	ROLLMARK CALIBER		3/27/03	JS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-14-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.5</u> <u>7.0</u>	4-14-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.75</u> <u>3.75</u> <u>3.25</u>	4-14-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-14-03	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.023</u> <u>.023</u>	4-14-03	TRW
	J) ASSEMBLE STOCK		04-10-03	RTZ
	K) ASSEMBLE SWIVEL STUDS		04-15-03	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-10-03	RTZ
	M) IRON SIGHT ALIGNMENT		04-10-03	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-10-03	RTZ
640	GALLERY TEST AND TARGET	PASS FAIL	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
645	INSPECT FOR LIVE AMMO		4-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-15-03	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.48</u> <u>2.47</u> <u>2.45</u> <u>2.44</u>	4-14-03	TRW
	C) FUNCTION		04-15-03	RTZ
660	PACK		4-16-03	RTZ

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____
DATE 11-21-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.67		2.59	MIN. SETTING
PULL #2	2.39	2.65		2.45	NO AVG. OF 5
PULL #3	2.62	2.56		2.35	READINGS ACCEPT
PULL #4	2.32	2.68		2.40	ABLE LESS THAN
PULL #5	2.35	2.72		2.38	
TOTAL	12.20	13.28		12.17	
AVG.	2.44	2.65		2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.12		
PULL #2	3.18	3.34		
PULL #3	3.02	3.12		
PULL #4	3.18	3.15		
PULL #5	3.11	3.17		
TOTAL	15.59	15.90		
AVG.	3.11	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU.
PULL #1	4.16	4.02		4.05
PULL #2	4.30	4.04		4.18
PULL #3	4.31	4.16		3.98
PULL #4	4.19	4.08		4.29
PULL #5	4.22	4.18		4.20
TOTAL	21.18	20.48		20.70
AVG.	4.23	4.09		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300525.__0
FILE DATE AND TIME: 04/12/2003 00:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .889

SERIAL NUMBER: G6300525. __0

TARGET NUMBER: 1

FILE DATE: 04/12/2003

FILE TIME: 00:20

POINT#	X	Y
1:	0.489	-0.184
2:	0.859	-0.208
3:	-0.896	0.487
4:	-1.398	-0.180
5:	-2.081	-0.241

X CENTROID: -0.605

Y CENTROID: -0.065

POA TO CENTROID: 0.609

HORZ SPREAD: 2.940

VERT SPREAD: 0.728

GROUP SPREAD: 2.940

MIN RADIUS: 0.624

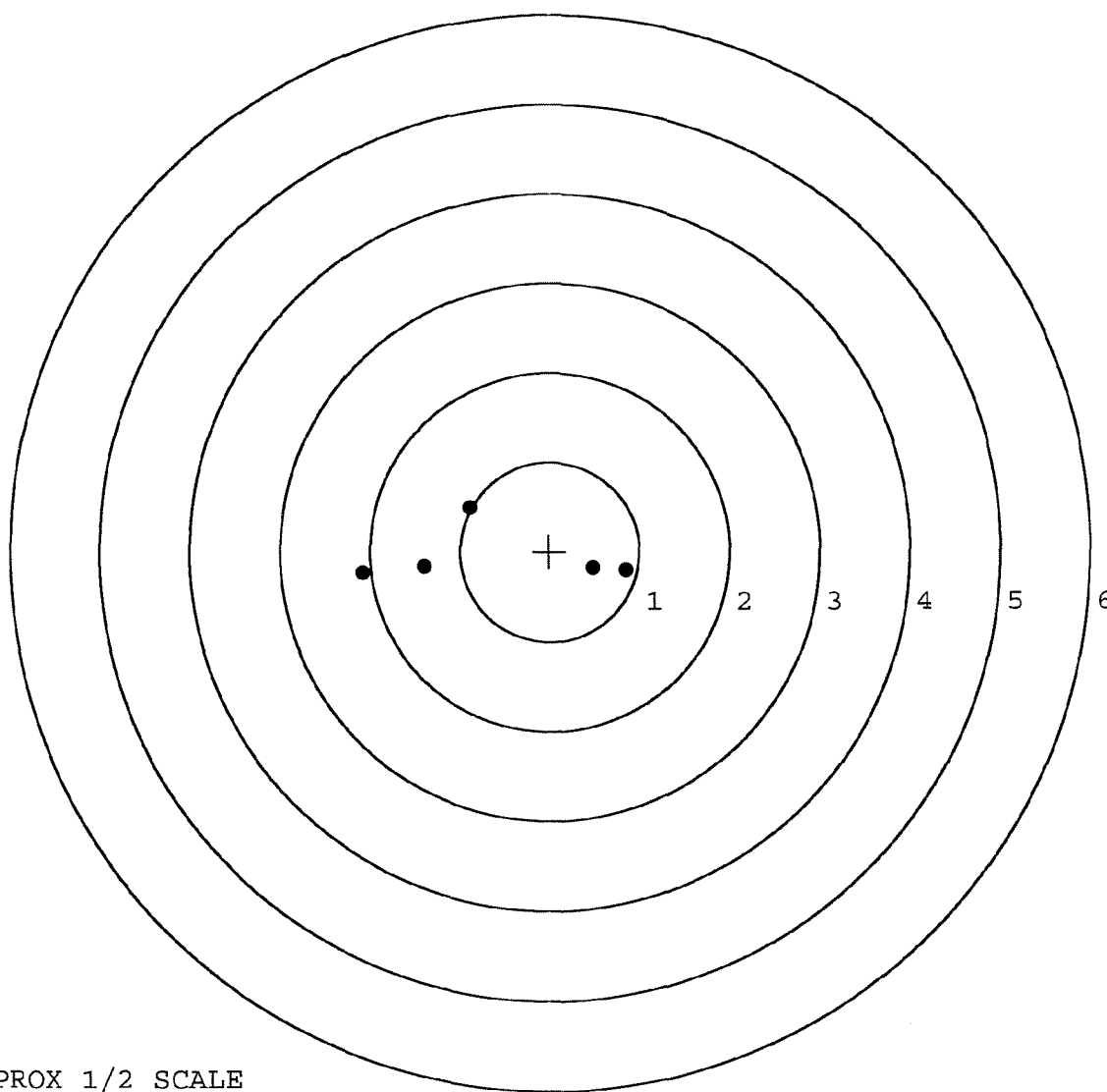
MAX RADIUS: 1.486

MEAN RADIUS: 1.097

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5

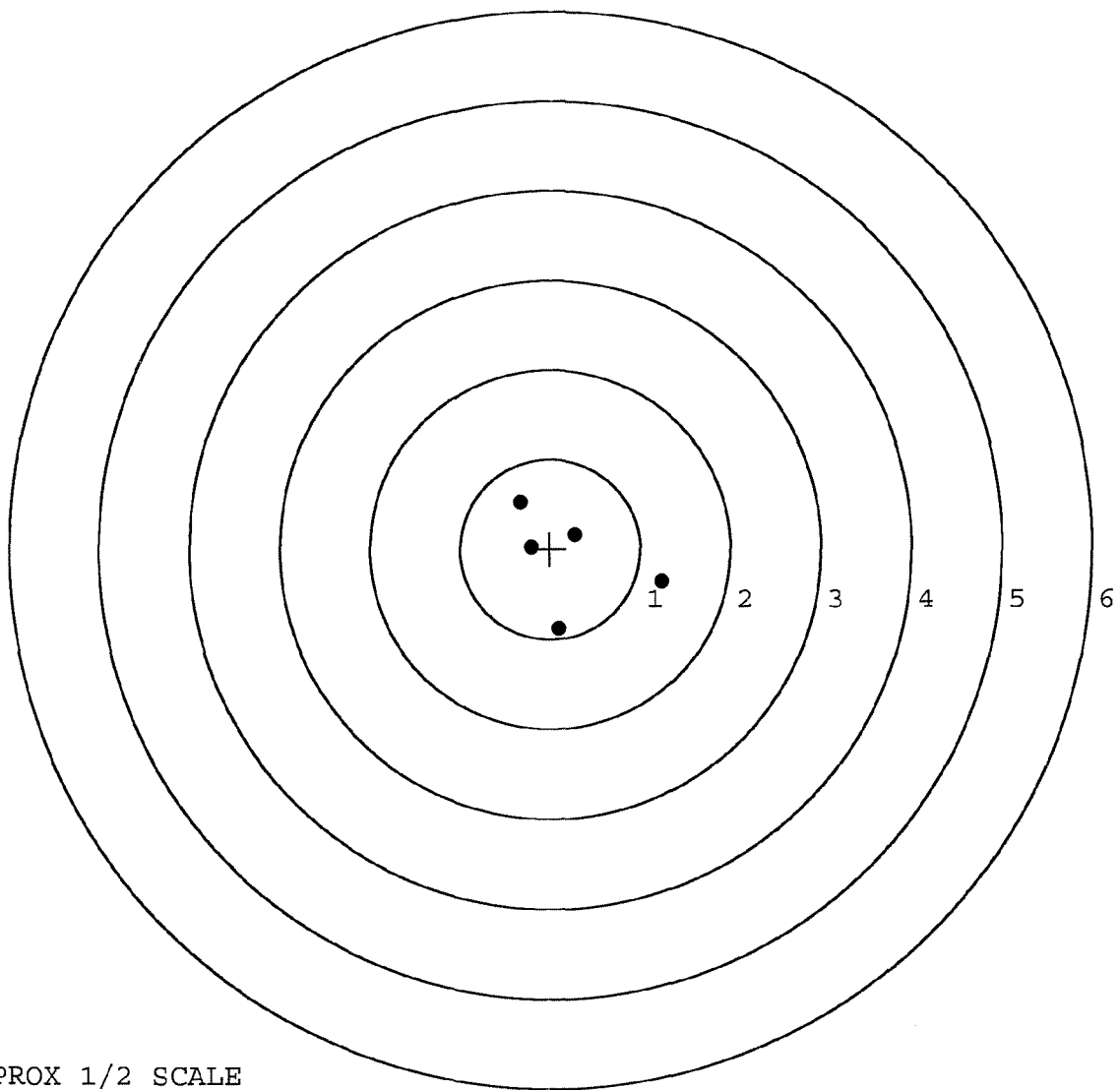


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300525. __0
TARGET NUMBER: 2
FILE DATE: 04/12/2003
FILE TIME: 00:20

POINT#	X	Y
1:	1.245	-0.361
2:	0.101	-0.892
3:	0.277	0.158
4:	-0.209	0.018
5:	-0.334	0.516

X CENTROID: 0.216
Y CENTROID: -0.112
POA TO CENTROID: 0.243
HORZ SPREAD: 1.579
VERT SPREAD: 1.408
GROUP SPREAD: 1.806
MIN RADIUS: 0.277
MAX RADIUS: 1.059
MEAN RADIUS: 0.681
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE