

66300564

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



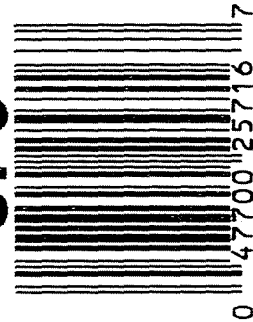
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300564

UPC



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Remington®

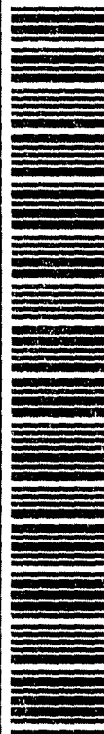
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 G6300564

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



G6300564

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300564

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-5-03	TRW

OP #	OPERATION NAME	2 LBS MIN 10 LBS MAX	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE		<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	5-5-03	AC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	5-5-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			5-5-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	5-5-03	AC
	J) ASSEMBLE STOCK			04-08-03	RTL
	K) ASSEMBLE SWIVEL STUDS			5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-5-03	RTL
	M) IRON SIGHT ALIGNMENT			5-5-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-5-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
	MALFUNCTION		CORRECTION	4-10-03	TRW
645	INSPECT FOR LIVE AMMO			4-10-03	TRW
655	FINAL INSPECTION A) HEADSPACE			5-5-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.90</u> <u>2.89</u> <u>2.86</u> <u>2.83</u> <u>2.71</u>	5-5-03	TRW
	C) FUNCTION			5-5-03	RTL
660	PACK			5/6/03	DA

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.26		2.52	MIN. SETTING
PULL #2	2.49	2.18		2.47	NO AVG. OF 5
PULL #3	2.47	2.31		2.34	READINGS ACCEPT
PULL #4	2.23	2.32		2.22	ABLE LESS THAN
PULL #5	2.61	2.18		2.42	
TOTAL	12.24	11.25		11.97	
AVG.	2.44	2.25		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.20		
PULL #2	3.03	3.19		
PULL #3	3.12	3.23		
PULL #4	3.07	3.16		
PULL #5	3.06	3.12		
TOTAL	15.39	15.90		
AVG.	3.07	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.06	4.17		4.18
PULL #2	4.17	3.93		4.13
PULL #3	4.18	4.10		4.10
PULL #4	4.17	4.11		4.08
PULL #5	3.97	4.10		4.13
TOTAL	20.55	20.41		20.62
AVG.	4.11	4.08		4.12

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300564.__0
FILE DATE AND TIME: 04/11/2003 01:54

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .746

SERIAL NUMBER: G6300564. __0

TARGET NUMBER: 1

FILE DATE: 04/11/2003

FILE TIME: 01:54

POINT#	X	Y
1:	-0.320	-1.008
2:	-0.433	-0.426
3:	0.740	0.174
4:	-0.092	0.315
5:	-1.032	0.595

X CENTROID: -0.227

Y CENTROID: -0.070

POA TO CENTROID: 0.238

HORZ SPREAD: 1.772

VERT SPREAD: 1.603

GROUP SPREAD: 1.821

MIN RADIUS: 0.408

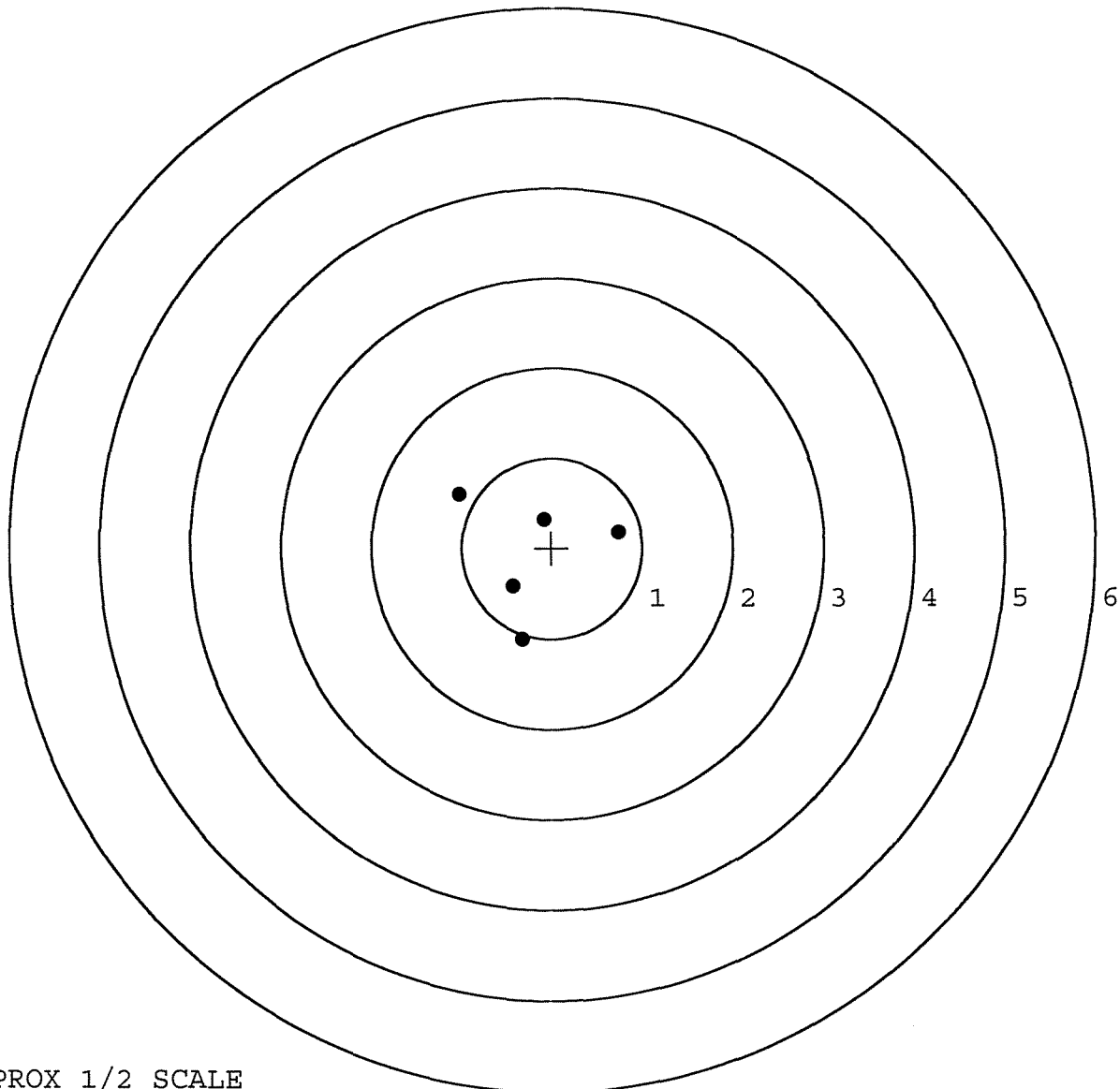
MAX RADIUS: 1.044

MEAN RADIUS: 0.761

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300564. __0

TARGET NUMBER: 2

FILE DATE: 04/11/2003

FILE TIME: 01:54

POINT#	X	Y
1:	0.882	-0.570
2:	0.649	0.280
3:	-0.018	0.008
4:	-0.716	0.320
5:	-1.086	0.040

X CENTROID: -0.058

Y CENTROID: 0.016

POA TO CENTROID: 0.060

HORZ SPREAD: 1.968

VERT SPREAD: 0.890

GROUP SPREAD: 2.060

MIN RADIUS: 0.041

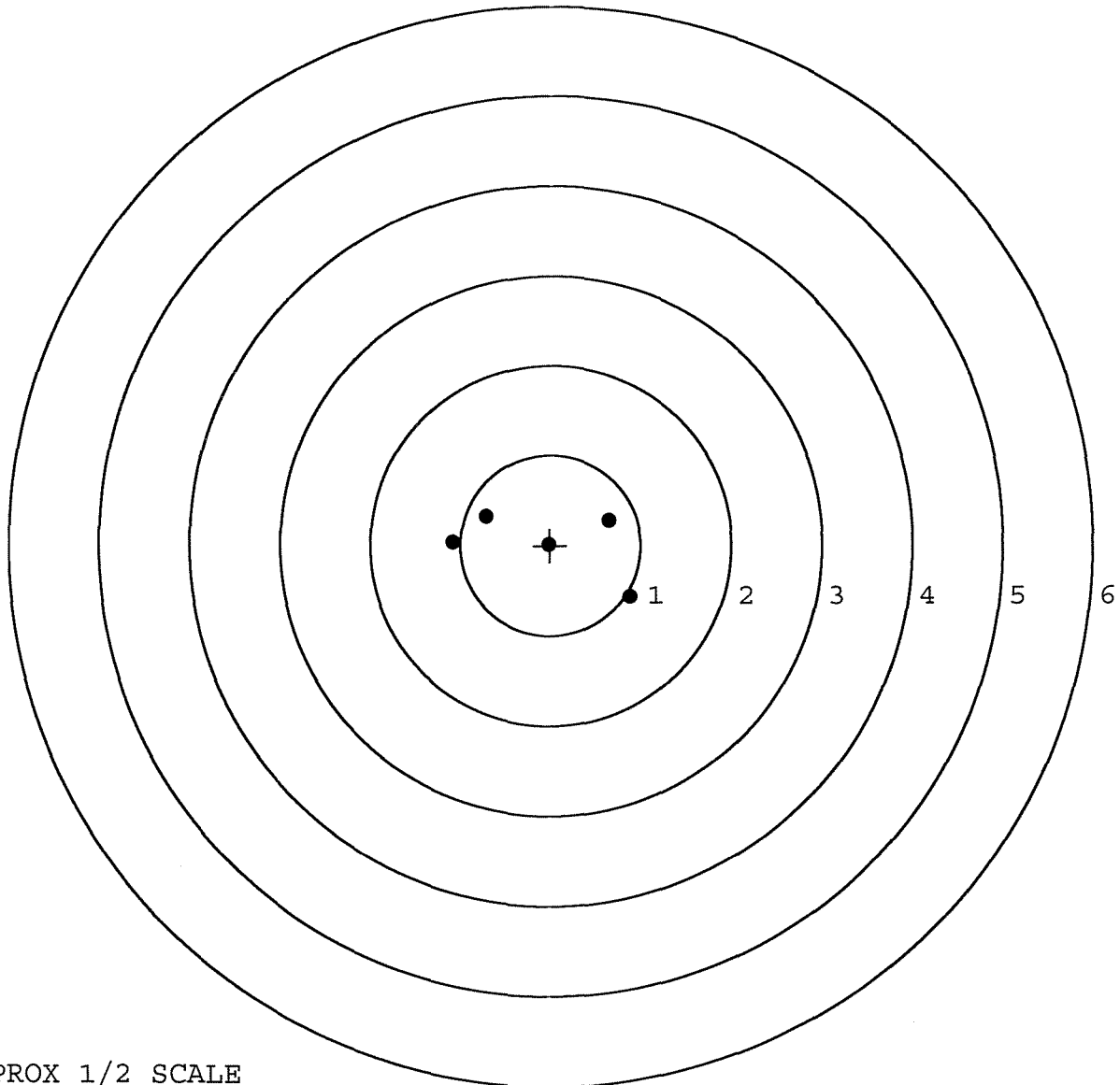
MAX RADIUS: 1.107

MEAN RADIUS: 0.731

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE