

G 6300571

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee

SERIAL NO. J
66300571

ORDER NO.
25716

24CX



5716 66300571

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



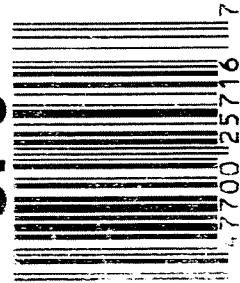
registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6300571

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300571

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-21-03	RTL
610	DIS-ASSEMBLE GUN		3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR JAS		
615	ROLLMARK CALIBER		3/27/03	13
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-21-03	RTM

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.9</u> <u>5.5</u> <u>5.5</u>	4/21/03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.9</u> <u>2.5</u> <u>2.5</u>	4/21/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-21-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.022</u>	4/21/03	DA
	J) ASSEMBLE STOCK		4-7-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RTL
	M) IRON SIGHT ALIGNMENT		4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
645	INSPECT FOR LIVE AMMO		4-10-03	A
655	FINAL INSPECTION A) HEADSPACE		4-21-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.71</u> <u>2.67</u> <u>2.67</u> <u>2.65</u>	4/21/03	DA
	C) FUNCTION		4-21-03	RTL
660	PACK		4/22/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____
DATE 12-02-02
TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.54		2.45	MIN. SETTING,
PULL #2	2.65	2.55		2.54	NO AVG. OF 5
PULL #3	2.57	2.59		2.43	READINGS ACCEPT
PULL #4	2.60	2.49		2.40	ABLE LESS THAN
PULL #5	2.70	2.54		2.45	
TOTAL	13.10	12.71		12.27	
AVG.	2.62	2.54		2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.03		
PULL #2	3.03	2.97		
PULL #3	3.05	2.96		
PULL #4	3.01	3.28		
PULL #5	3.06	3.39		
TOTAL	15.51	15.63		
AVG.	3.10	3.12		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.40	4.23		4.32
PULL #2	4.22	4.32		4.20
PULL #3	4.17	4.23		4.17
PULL #4	4.13	4.18		4.11
PULL #5	4.21	4.18		4.07
TOTAL	21.13	21.14		20.87
AVG.	4.22	4.22		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300571.___0
FILE DATE AND TIME: 04/11/2003 01:46

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

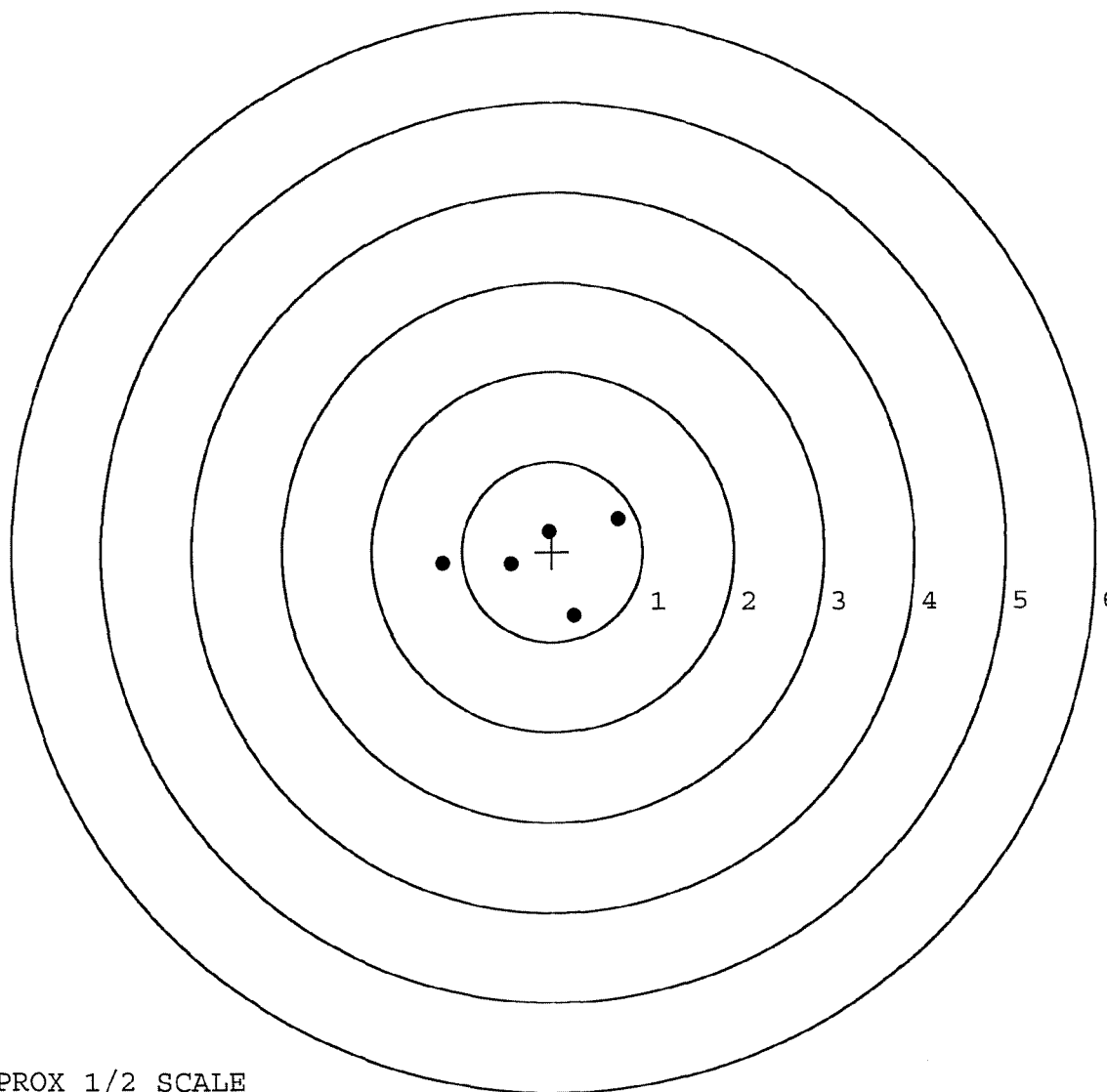
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 6205

SERIAL NUMBER: G6300571. __0
TARGET NUMBER: 1
FILE DATE: 04/11/2003
FILE TIME: 01:46

POINT#	X	Y
1:	0.720	0.365
2:	-0.038	0.226
3:	-0.458	-0.136
4:	-1.215	-0.130
5:	0.245	-0.715

X CENTROID: -0.149
Y CENTROID: -0.078
POA TO CENTROID: 0.168
HORZ SPREAD: 1.935
VERT SPREAD: 1.080
GROUP SPREAD: 1.997
MIN RADIUS: 0.314
MAX RADIUS: 1.067
MEAN RADIUS: 0.686
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

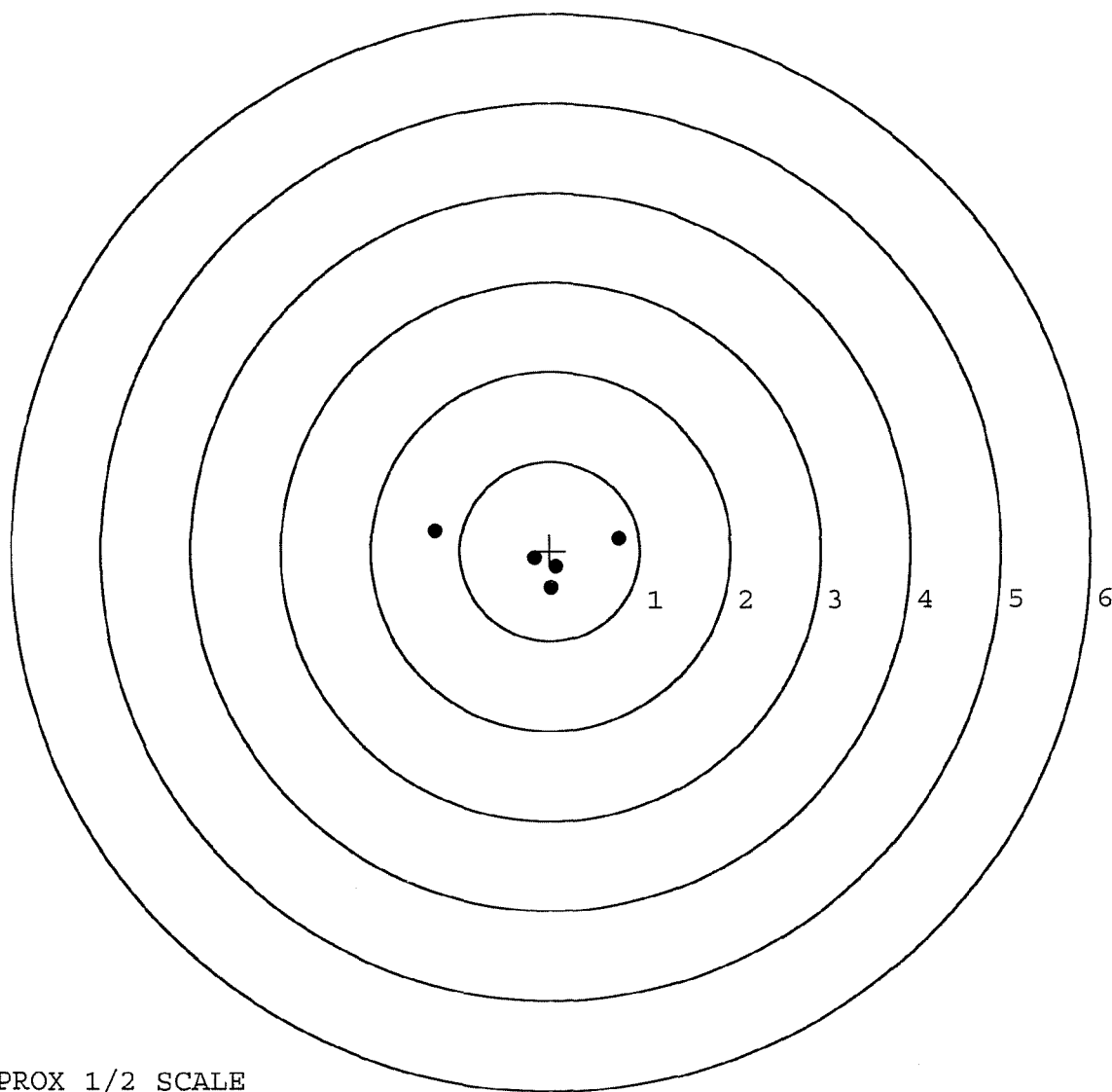


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300571. __ 0
TARGET NUMBER: 2
FILE DATE: 04/11/2003
FILE TIME: 01:46

POINT#	X	Y
1:	0.772	0.138
2:	0.067	-0.183
3:	0.015	-0.420
4:	-0.173	-0.084
5:	-1.283	0.231

X CENTROID: -0.120
Y CENTROID: -0.064
POA TO CENTROID: 0.136
HORZ SPREAD: 2.055
VERT SPREAD: 0.651
GROUP SPREAD: 2.057
MIN RADIUS: 0.056
MAX RADIUS: 1.199
MEAN RADIUS: 0.555
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE