

G-6300 574

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **J**
G6300574

ORDER NO. **25716**

46

08KX

5716 G6300574

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



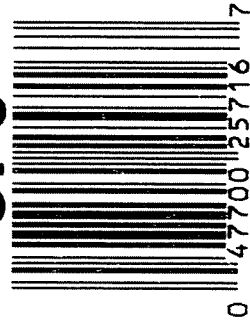
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300574

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300574

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <i>[Signature]</i>		
615	ROLLMARK CALIBER		3/27/03	B
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-7-03	OA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-7-03	OA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-7-03	OA
	D) OIL FIRING PIN ASSEMBLY		4-7-03	OA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-5-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7 lbs</u> <u>7 lbs</u> <u>7 lbs</u>	5-5-03	AC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	5-5-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		5-5-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.022</u> <u>.022</u>	5-3-03	AC
	J) ASSEMBLE STOCK		4-0-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-5-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-5-03	RTL
	M) IRON SIGHT ALIGNMENT		5-5-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-5-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-16-03	A
	MALFUNCTION	CORRECTION	4-18-03	A
	MALFUNCTION	CORRECTION	4-18-03	A
	MALFUNCTION	CORRECTION	4-16-03	A
	MALFUNCTION	CORRECTION	4-16-03	A
645	INSPECT FOR LIVE AMMO		4-16-03	A
655	FINAL INSPECTION A) HEADSPACE		5-5-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.67</u> <u>2.71</u> <u>2.67</u> <u>2.62</u>	5-5-03	TRW
	C) FUNCTION		5-5-03	RTL
660	PACK		5/6/03	WJA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-3-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.44	2.63	2.46	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.53	2.57	2.43	
PULL #3	2.51	2.53	2.43	
PULL #4	2.35	2.46	2.36	
PULL #5	2.34	2.48	2.40	
TOTAL	12.17	12.67	12.08	
AVG.	2.43	2.53	2.41	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.39	3.36	
PULL #2	3.34	3.31	
PULL #3	3.31	3.26	
PULL #4	3.30	3.19	
PULL #5	3.39	3.21	
TOTAL	16.73	16.33	
AVG.	3.34	3.26	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.17	4.26		4.36
PULL #2	4.00	4.28		4.13
PULL #3	3.98	4.25		4.16
PULL #4	4.06	4.27		4.12
PULL #5	4.05	4.18		4.11
TOTAL	20.26	21.24		20.88
AVG.	4.05	4.24		4.17

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300574.__0
FILE DATE AND TIME: 04/18/2003 00:32

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

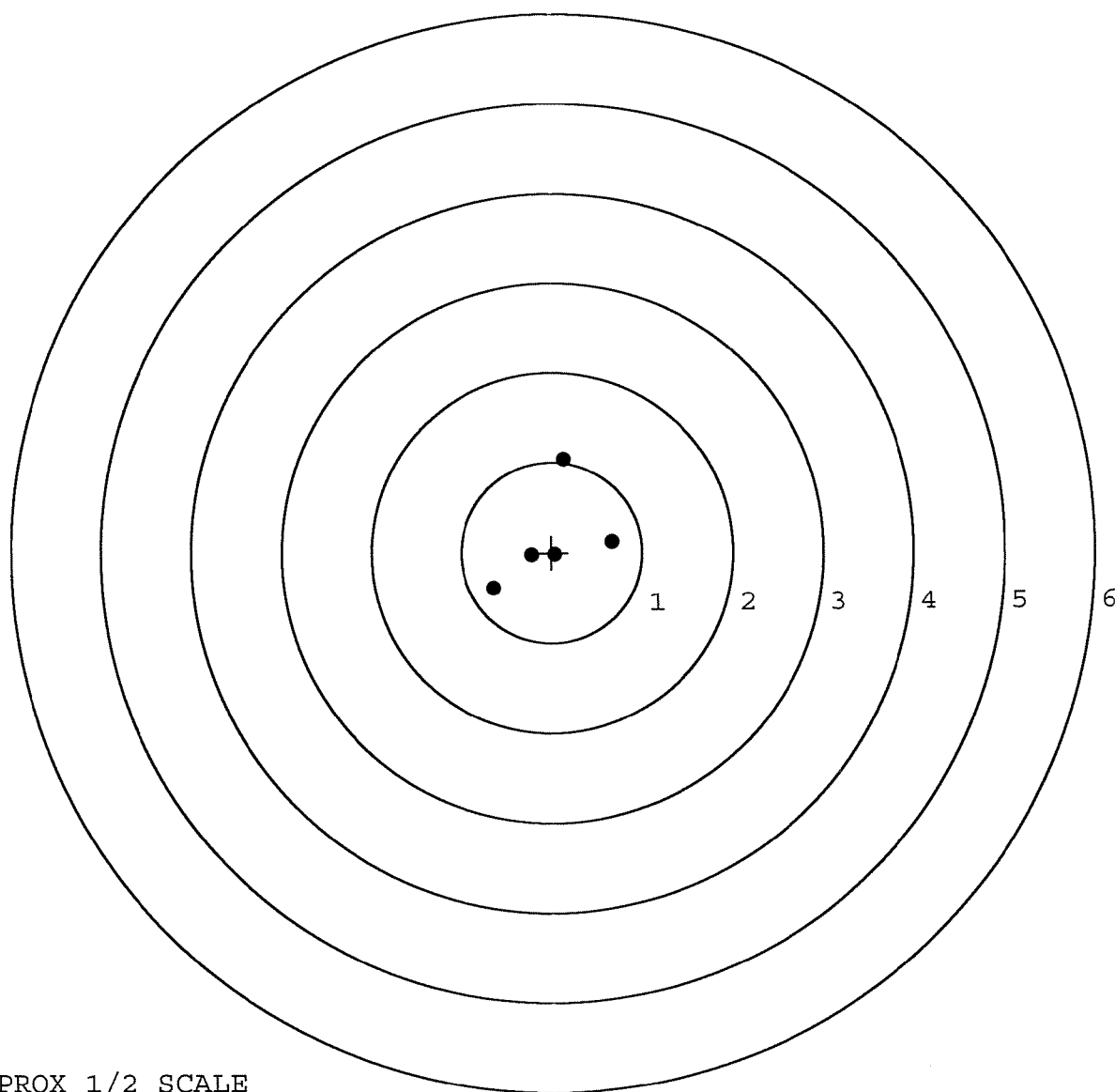
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .791

SERIAL NUMBER: G6300574. __0
TARGET NUMBER: 1
FILE DATE: 04/18/2003
FILE TIME: 00:32

X CENTROID: -0.005
Y CENTROID: 0.139
POA TO CENTROID: 0.139
HORZ SPREAD: 1.315
VERT SPREAD: 1.427
GROUP SPREAD: 1.628
MIN RADIUS: 0.167
MAX RADIUS: 0.902
MEAN RADIUS: 0.571
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5

POINT#	X	Y
1:	0.670	0.114
2:	0.037	-0.022
3:	-0.225	-0.029
4:	-0.645	-0.397
5:	0.139	1.030

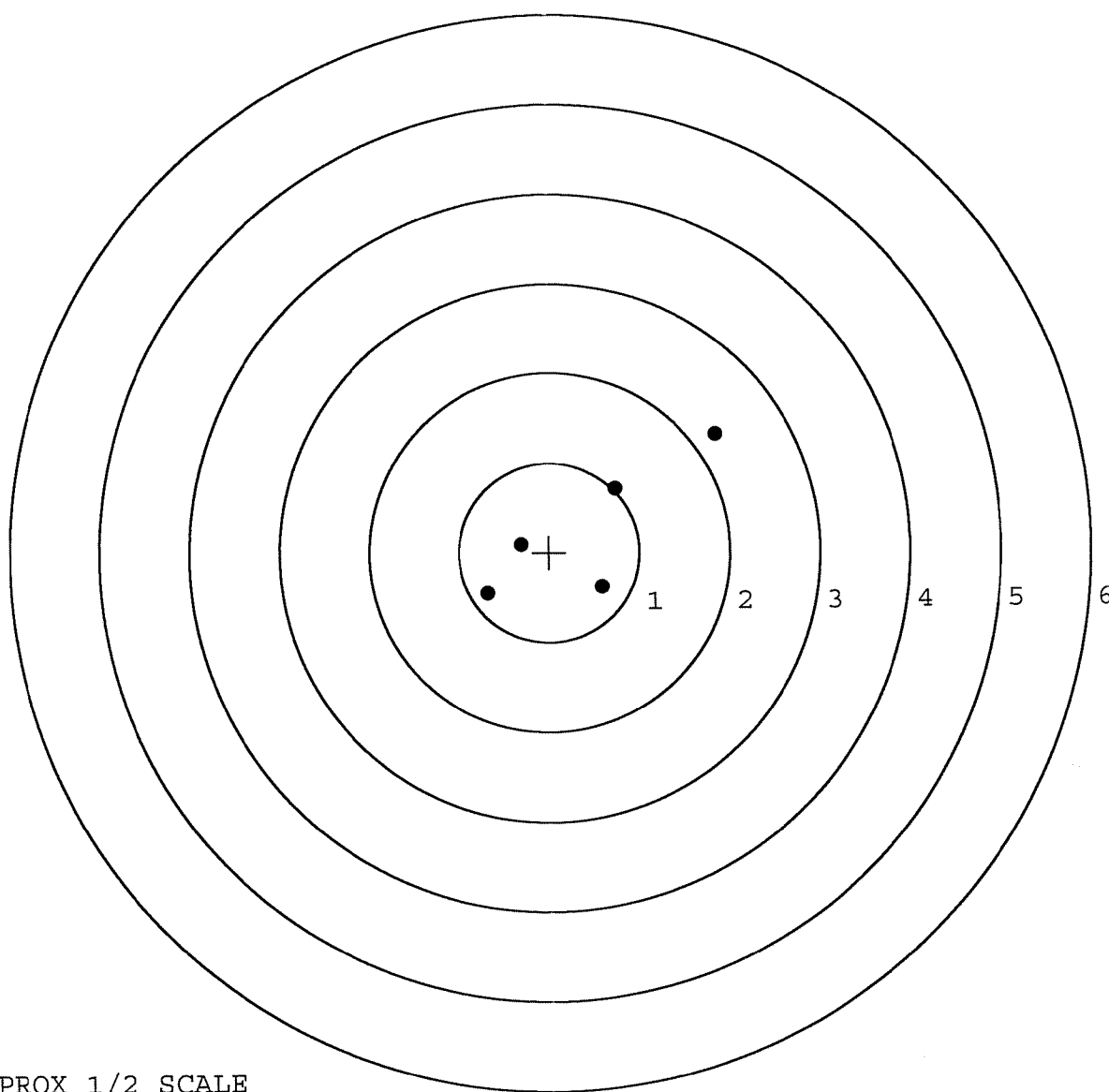


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300574. __0
TARGET NUMBER: 2
FILE DATE: 04/18/2003
FILE TIME: 00:32

X CENTROID: 0.435
Y CENTROID: 0.253
POA TO CENTROID: 0.503
HORZ SPREAD: 2.527
VERT SPREAD: 1.767
GROUP SPREAD: 3.084
MIN RADIUS: 0.547
MAX RADIUS: 1.760
MEAN RADIUS: 1.011
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4

POINT#	X	Y
1:	1.841	1.312
2:	0.736	0.710
3:	0.592	-0.392
4:	-0.307	0.091
5:	-0.686	-0.455



TARGET APPROX 1/2 SCALE