

G-6300590

M-24
INSPECTION CHECKLIST-NEW GUNS

G6300590
GUN SERIAL # ~~XXXXXXXXXX~~

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		4-6-04	RTL
600	PROOF	MAGNA-FLUX	4-6-04	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	4-6-04	RTL
610	DIS-ASSEMBLE GUN	INSPECTED MAY 27 2004	4-6-04	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	APR 07 2004 OPERATOR <i>RR</i>		
615	ROLLMARK CALIBER		4/8/04	RB
617	DRILL AND TAP SIGHT HOLES		5-20-04	TRL
620	APPLY COATINGS (BARREL ACTION)		5-26	TA
	(BOLT)		5-26	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		5-27-04	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-27-04	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-27-04	RTL
	D) OIL FIRING PIN ASSEMBLY		5-27-04	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6⁰</u> <u>6⁰</u> <u>6⁰</u>	6-20-04	RTL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2⁰</u> <u>2.25</u>	6-20-04	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		6-20-04	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.020</u>	6-20-04	RTL
	J) ASSEMBLE STOCK		5-29-04	RTL
	K) ASSEMBLE SWIVEL STUDS		5-29-04	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-29-04	RTL
	M) IRON SIGHT ALIGNMENT		5-29-04	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-29-04	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
	MALFUNCTION	CORRECTION	6-1-04	TRW
645	INSPECT FOR LIVE AMMO		6-1-04	TRW
655	FINAL INSPECTION A) HEADSPACE		6-20-04	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u> <u>2.29</u> <u>2.38</u> <u>2.38</u> <u>2.34</u>	6-20-04	RTL
	C) FUNCTION		6-2-04	RTL
660	PACK		6/3/04	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE

5-27-04

TESTER

TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.76	2.70		2.09	
PULL #2	2.65	2.48		2.51	
PULL #3	2.87	2.96		2.29	
PULL #4	2.75	2.92		2.32	
PULL #5	2.76	2.80		2.23	
TOTAL	13.79	13.86		11.44	
AVERAGE	2.75	2.77		2.28	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.43		
PULL #2	3.16	3.15		
PULL #3	3.05	3.25		
PULL #4	2.97	3.25		
PULL #5	3.03	3.29		
TOTAL	15.59	16.37		
AVERAGE	3.11	3.27		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.19	4.27		4.26
PULL #2	4.13	3.95		4.07
PULL #3	4.11	4.04		4.09
PULL #4	4.10	4.05		3.79
PULL #5	3.85	3.99		3.95
TOTAL	20.38	20.30		20.34
AVERAGE	4.07	4.06		4.06

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300590.____0
FILE DATE AND TIME: 06/01/2004 09:59

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

avg. mean = .791

SERIAL NUMBER: G6300590. __0

TARGET NUMBER: 1

FILE DATE: 06/01/2004

FILE TIME: 09:59

POINT#	X	Y
1:	-1.257	0.495
2:	0.384	0.699
3:	0.974	-0.396
4:	0.229	-0.601
5:	-1.223	-0.889

X CENTROID: -0.179

Y CENTROID: -0.138

POA TO CENTROID: 0.226

HORZ SPREAD: 2.231

VERT SPREAD: 1.588

GROUP SPREAD: 2.259

MIN RADIUS: 0.617

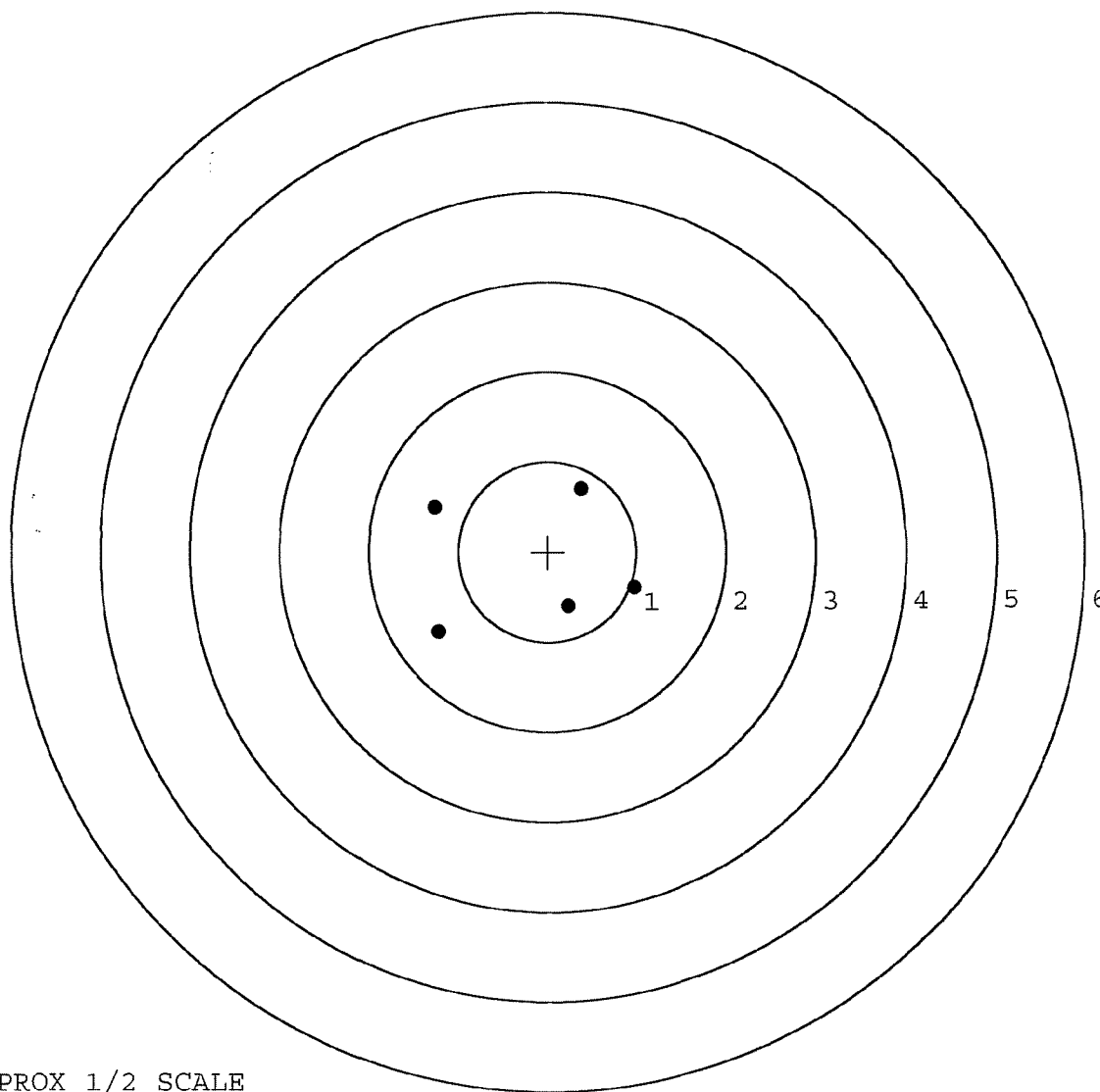
MAX RADIUS: 1.286

MEAN RADIUS: 1.069

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 1

in 3 IN DIAMETER: 5

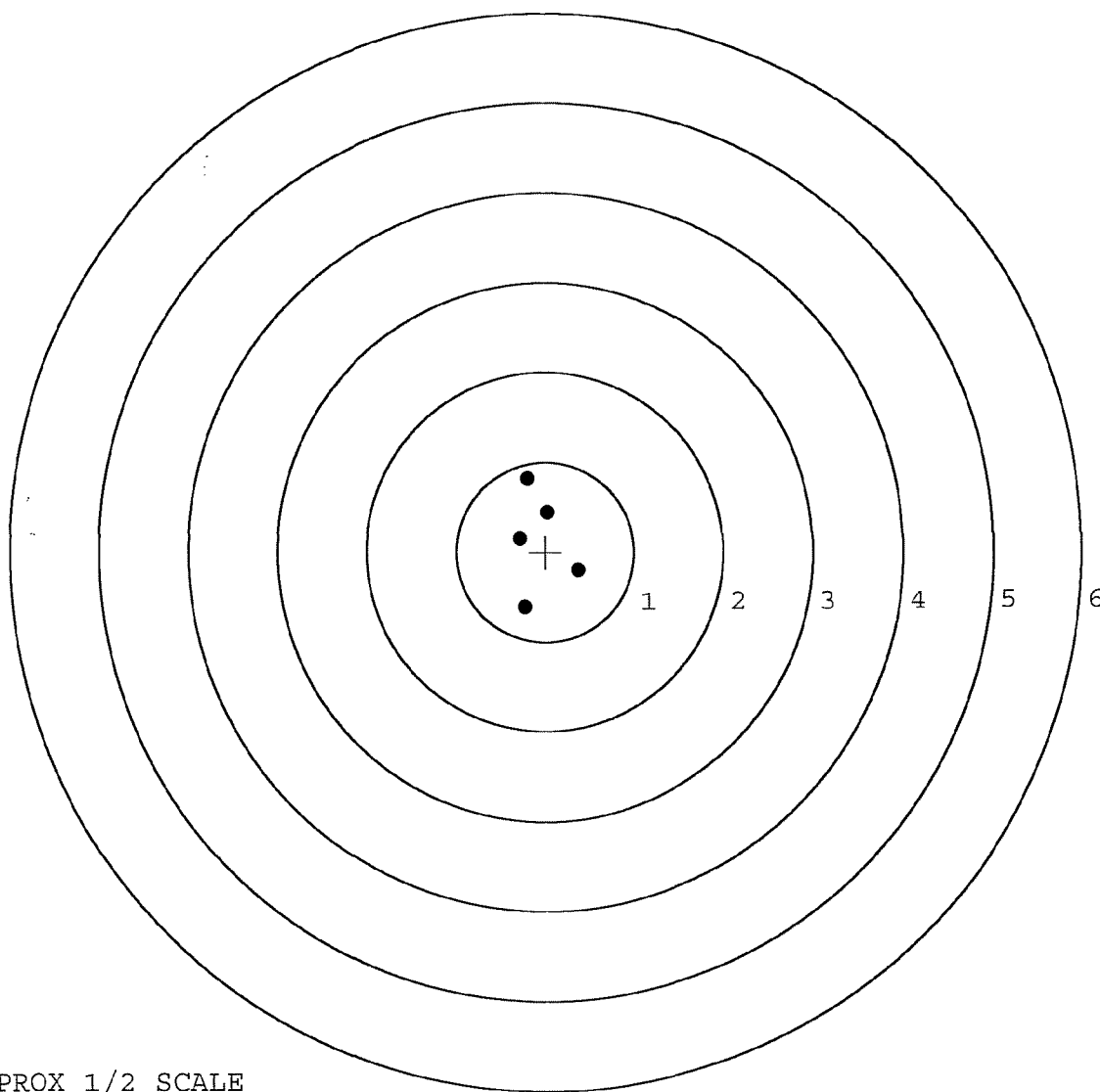


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300590. __0
TARGET NUMBER: 2
FILE DATE: 06/01/2004
FILE TIME: 09:59

POINT#	X	Y
1:	-0.235	-0.618
2:	0.368	-0.201
3:	-0.291	0.151
4:	0.031	0.440
5:	-0.197	0.814

X CENTROID: -0.065
Y CENTROID: 0.117
POA TO CENTROID: 0.134
HORZ SPREAD: 0.659
VERT SPREAD: 1.432
GROUP SPREAD: 1.433
MIN RADIUS: 0.229
MAX RADIUS: 0.755
MEAN RADIUS: 0.513
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. **G6300590**
ORDER NO. **25716**
DD

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

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24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300590

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