

66300632

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **G6300632**

ORDER NO. **25716**

07KX

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER

25716

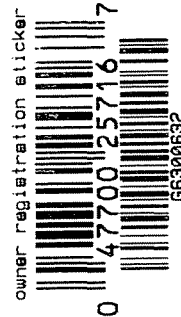
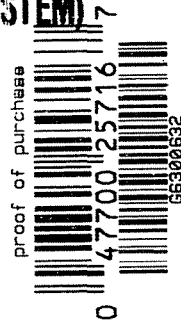
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518



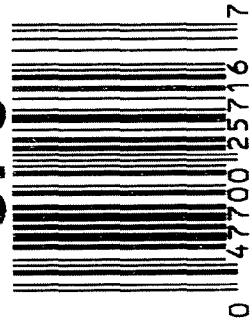
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300632

UPC



46 FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300632

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	MAR 27 2003	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RTL</i>		
615	ROLLMARK CALIBER		4-3-03	JB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-1-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.0</u> <u>7.5</u>	5-1-03	TRW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.75</u> <u>2.75</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RT
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.0235</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-23-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-2-03	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-23-03	RW
	M) IRON SIGHT ALIGNMENT		4-23-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-23-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-24-03	A
	MALFUNCTION	CORRECTION	4-24-03	A
	MALFUNCTION	CORRECTION	4-24-03	A
	MALFUNCTION	CORRECTION	4-24-03	A
	MALFUNCTION	CORRECTION	4-24-03	A
645	INSPECT FOR LIVE AMMO		4-24-03	A
655	FINAL INSPECTION A) HEADSPACE		5-2-03	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.73</u> <u>2.82</u> <u>2.79</u> <u>2.85</u>	5-1-03	TRW
	C) FUNCTION		5-2-03	RT
660	PACK		5/2/03	AA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-11-02

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.68	2.69	2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.57	2.52	2.67	
PULL #3	2.44	2.53	2.56	
PULL #4	2.56	2.50	2.24	
PULL #5	2.53	2.53	2.56	
TOTAL	12.78	12.77	12.68	
AVG.	2.55	2.55	2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.40	3.35	
PULL #2	3.45	3.36	
PULL #3	3.28	3.35	
PULL #4	3.47	3.27	
PULL #5	3.42	3.33	
TOTAL	17.02	16.66	
AVG.	3.40	3.33	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.25	4.07		3.98
PULL #2	4.26	4.09		4.25
PULL #3	4.19	4.17		4.36
PULL #4	4.27	4.16		4.33
PULL #5	4.36	4.09	1.1	4.25
TOTAL	21.33	20.58		21.17
AVG.	4.26	4.11		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300632.___0
FILE DATE AND TIME: 04/25/2003 02:01

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

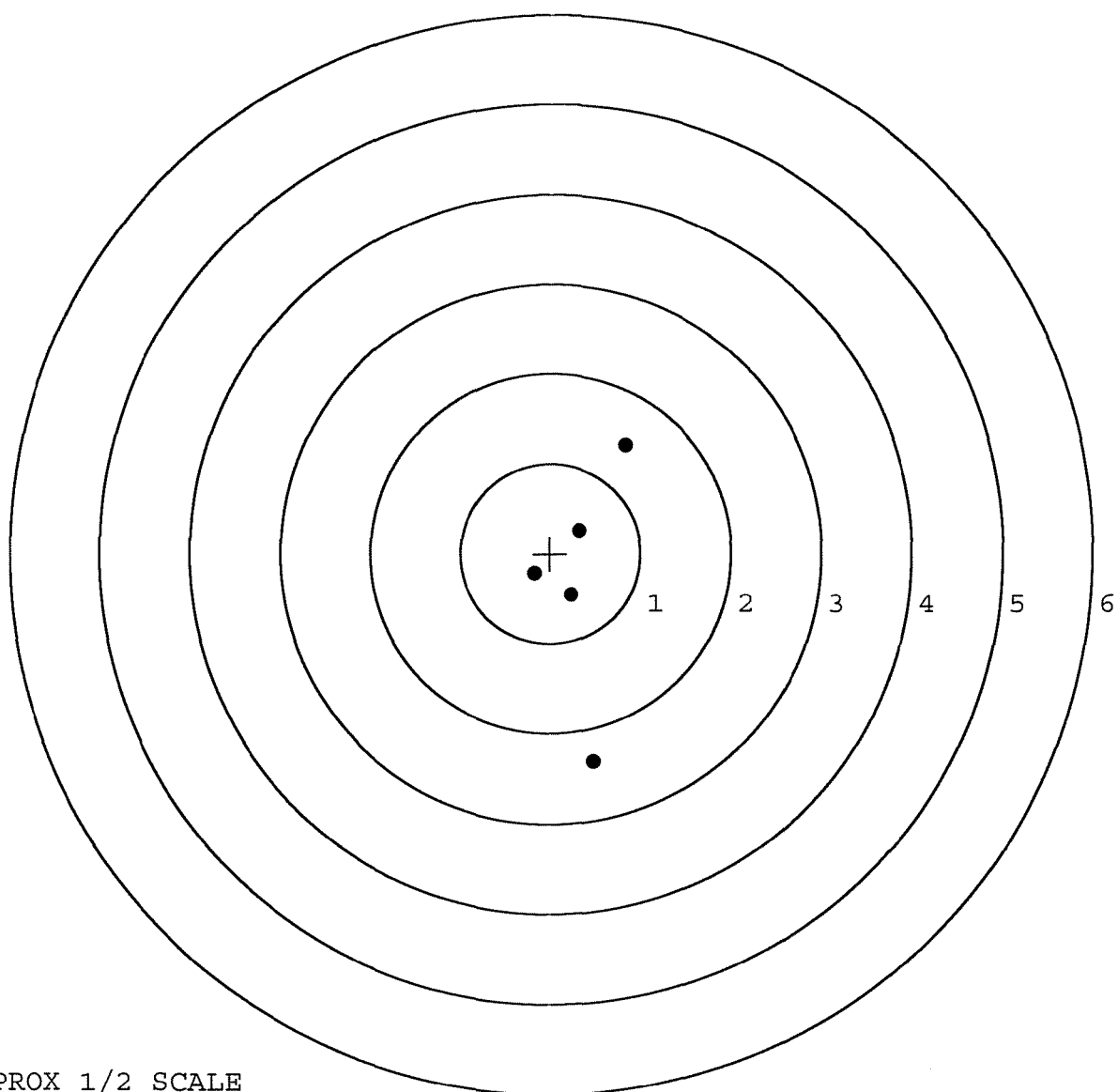
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 933

SERIAL NUMBER: G6300632. __0
TARGET NUMBER: 1
FILE DATE: 04/25/2003
FILE TIME: 02:01

POINT#	X	Y
1:	0.494	-2.316
2:	0.236	-0.461
3:	-0.178	-0.220
4:	0.321	0.247
5:	0.837	1.204

X CENTROID: 0.342
Y CENTROID: -0.309
POA TO CENTROID: 0.461
HORZ SPREAD: 1.015
VERT SPREAD: 3.520
GROUP SPREAD: 3.537
MIN RADIUS: 0.185
MAX RADIUS: 2.013
MEAN RADIUS: 0.975
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 3

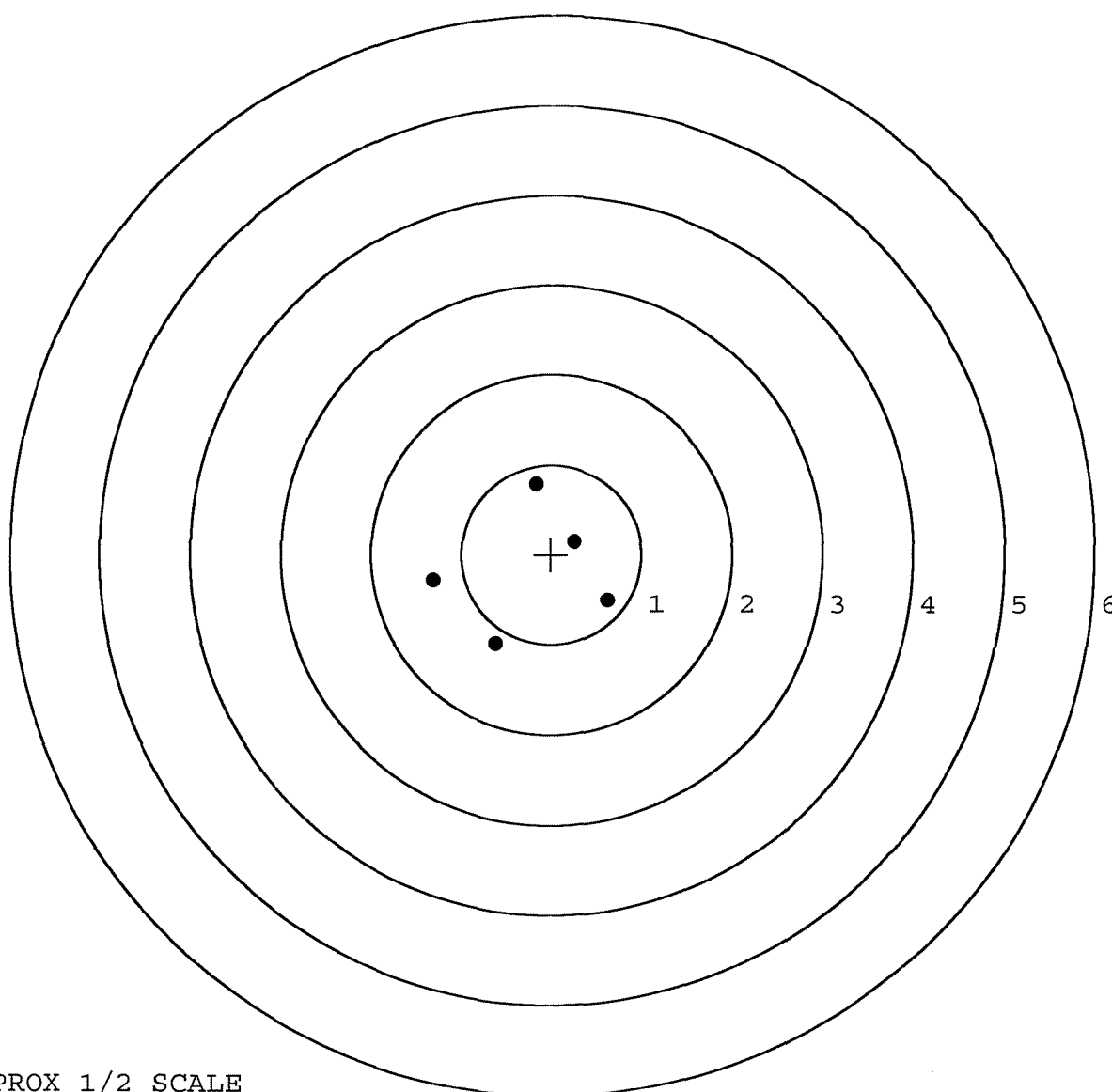


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300632. __0
TARGET NUMBER: 2
FILE DATE: 04/25/2003
FILE TIME: 02:01

POINT#	X	Y
1:	0.628	-0.510
2:	0.256	0.141
3:	-0.170	0.781
4:	-1.309	-0.289
5:	-0.615	-0.997

X CENTROID: -0.242
Y CENTROID: -0.175
POA TO CENTROID: 0.299
HORZ SPREAD: 1.937
VERT SPREAD: 1.778
GROUP SPREAD: 1.950
MIN RADIUS: 0.590
MAX RADIUS: 1.073
MEAN RADIUS: 0.891
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE