

G6306634

VERY IMPORTANT! Book instruction enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. **66300634**
 ORDER NO. **25716**

290X

46

5716 66300634

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

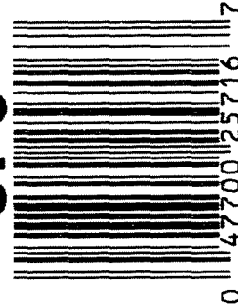
24"

CAPACITY

6

G6300634

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300634

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	MAR 27 2003	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>BY</u>		
615	ROLLMARK CALIBER		4-3-03	B
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-23-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>8.0</u> <u>8.5</u>	4-23-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.25</u> <u>2.75</u> <u>2.75</u>	4-23-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.024</u> <u>.023</u>	4-23-03	TRW
	J) ASSEMBLE STOCK		4-21-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-24-03	RJL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-21-03	RW
	M) IRON SIGHT ALIGNMENT		4-21-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-21-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-22-03	TRW
	MALFUNCTION	CORRECTION	4-22-03	TRW
	MALFUNCTION	CORRECTION	4-22-03	TRW
	MALFUNCTION	CORRECTION	4-22-03	TRW
	MALFUNCTION	CORRECTION	4-22-03	TRW
645	INSPECT FOR LIVE AMMO		4-22-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-24-03	RJL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.34</u> <u>2.44</u> <u>2.51</u> <u>2.44</u>	4-23-03	TRW
	C) FUNCTION		4-24-03	RJL
660	PACK		4/25/03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 12-12-02

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.49	2.65		2.56	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.54	2.70		2.64	
PULL #3	2.64	2.64		2.65	
PULL #4	2.54	2.32		2.32	
PULL #5	2.65	2.67		2.66	
TOTAL	12.86	12.98		12.83	
AVG.	2.57	2.59		2.56	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.28		
PULL #2	3.21	3.32		
PULL #3	3.33	3.29		
PULL #4	3.28	3.31		
PULL #5	3.00	3.40		
TOTAL	16.16	16.60		
AVG.	3.23	3.32		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.18	4.21		4.21
PULL #2	4.11	4.22		4.36
PULL #3	4.09	4.11		4.33
PULL #4	4.37	4.36		4.38
PULL #5	4.27	4.30		4.30
TOTAL	20.82	21.20		21.58
AVG.	4.16	4.24		4.31

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300634.__0
FILE DATE AND TIME: 04/23/2003 01:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

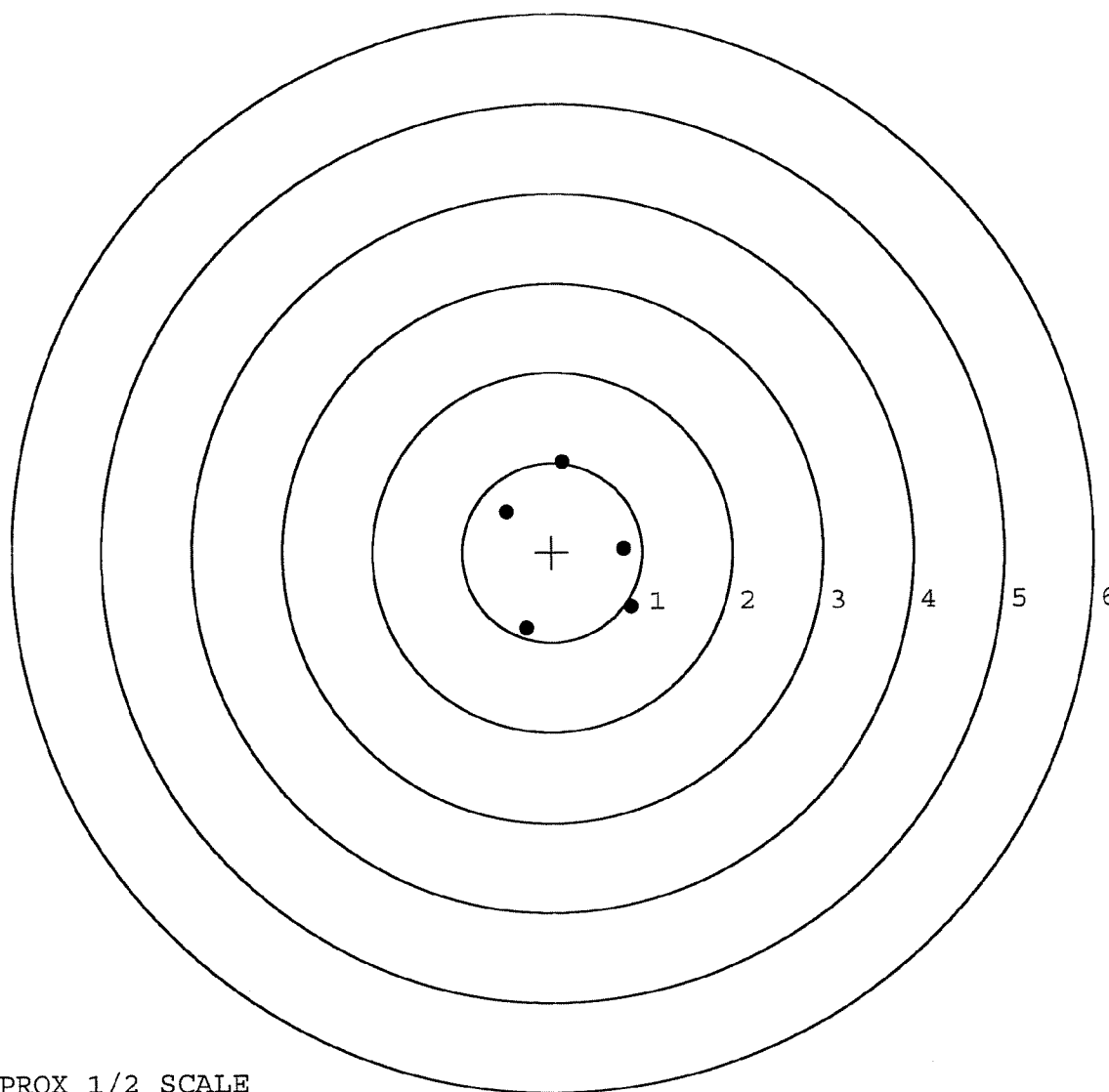
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .7375

SERIAL NUMBER: G6300634. __0
TARGET NUMBER: 1
FILE DATE: 04/23/2003
FILE TIME: 01:05

POINT#	X	Y
1:	0.878	-0.618
2:	0.796	0.029
3:	-0.289	-0.850
4:	-0.506	0.460
5:	0.123	1.010

X CENTROID: 0.200
Y CENTROID: 0.006
POA TO CENTROID: 0.200
HORZ SPREAD: 1.384
VERT SPREAD: 1.860
GROUP SPREAD: 1.905
MIN RADIUS: 0.596
MAX RADIUS: 1.007
MEAN RADIUS: 0.870
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5

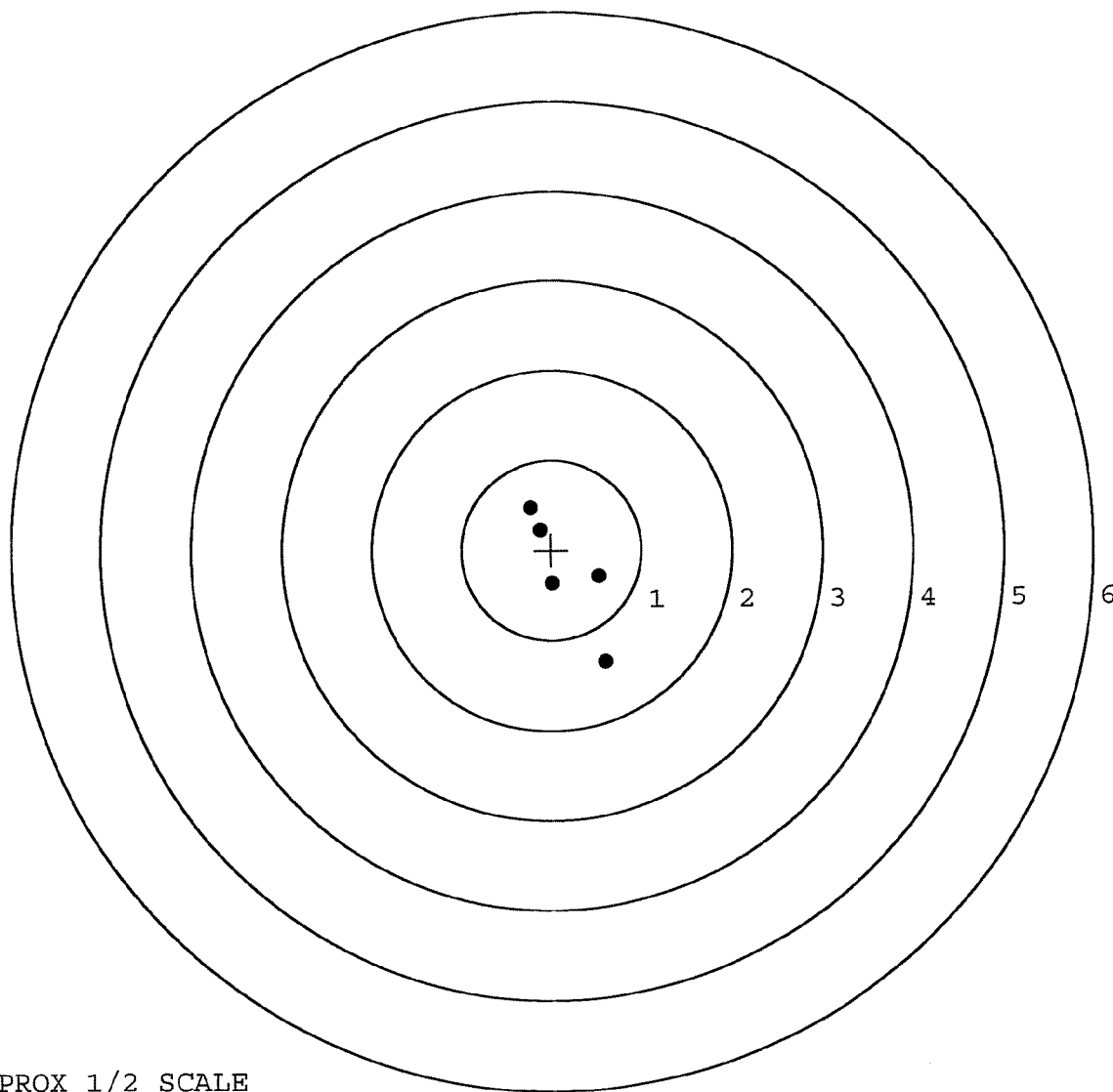


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300634. __0
TARGET NUMBER: 2
FILE DATE: 04/23/2003
FILE TIME: 01:05

POINT#	X	Y
1:	0.598	-1.246
2:	0.012	-0.379
3:	0.531	-0.297
4:	-0.122	0.222
5:	-0.228	0.467

X CENTROID: 0.158
Y CENTROID: -0.247
POA TO CENTROID: 0.293
HORZ SPREAD: 0.826
VERT SPREAD: 1.713
GROUP SPREAD: 1.902
MIN RADIUS: 0.197
MAX RADIUS: 1.092
MEAN RADIUS: 0.605
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE