

G6300638

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
66300638

ORDER NO.
25716

07KX

5716 66300638

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



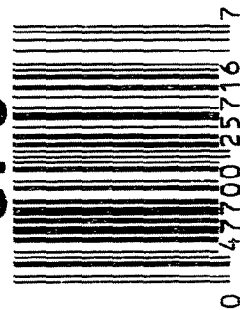
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300638

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6300638

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA - FLUX	3-27-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	KB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-30-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.5</u> <u>7.5</u>	4-30-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.25</u>	4-30-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-30-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023⁵</u> <u>.022</u> <u>.023</u>	4-30-03	TRW
	J) ASSEMBLE STOCK		4-14-03	RW
	K) ASSEMBLE SWIVEL STUDS		4-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-14-03	RW
	M) IRON SIGHT ALIGNMENT		4-14-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-14-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
	MALFUNCTION	CORRECTION	4-21-03	TRW
645	INSPECT FOR LIVE AMMO		4-21-03	TRW
655	FINAL INSPECTION A) HEADSPACE		4-30-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.62</u> <u>2.53</u> <u>2.47</u> <u>2.57</u>	4-30-03	TRW
	C) FUNCTION		4-30-03	RTL
660	PACK		5/1/03	CAF

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. _____

DATE 12-13-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.55	2.51	2.61	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.43	2.59	2.39	
PULL #3	2.39	2.42	2.54	
PULL #4	2.38	2.44	2.34	
PULL #5	2.39	2.42	2.58	
TOTAL	12.14	12.38	12.46	
AVG.	2.42	2.47	2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.30	3.46	
PULL #2	3.36	3.34	
PULL #3	3.26	3.48	
PULL #4	3.32	3.45	
PULL #5	3.42	3.49	
TOTAL	16.66	17.22	
AVG.	3.33	3.44	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.28	4.36		4.16
PULL #2	4.29	4.40		4.37
PULL #3	4.27	4.45		4.20
PULL #4	4.24	4.25		4.24
PULL #5	4.36	4.40		4.26
TOTAL	21.44	21.86		21.23
AVG.	4.28	4.37		4.24

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300638.__0
FILE DATE AND TIME: 04/22/2003 01:11

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .915

SERIAL NUMBER: G6300638.___0

TARGET NUMBER: 1

FILE DATE: 04/22/2003

FILE TIME: 01:11

POINT#	X	Y
1:	1.581	-0.108
2:	0.265	1.518
3:	0.138	0.179
4:	-0.139	-0.205
5:	-0.389	-0.488

X CENTROID: 0.291

Y CENTROID: 0.179

POA TO CENTROID: 0.342

HORZ SPREAD: 1.970

VERT SPREAD: 2.006

GROUP SPREAD: 2.110

MIN RADIUS: 0.153

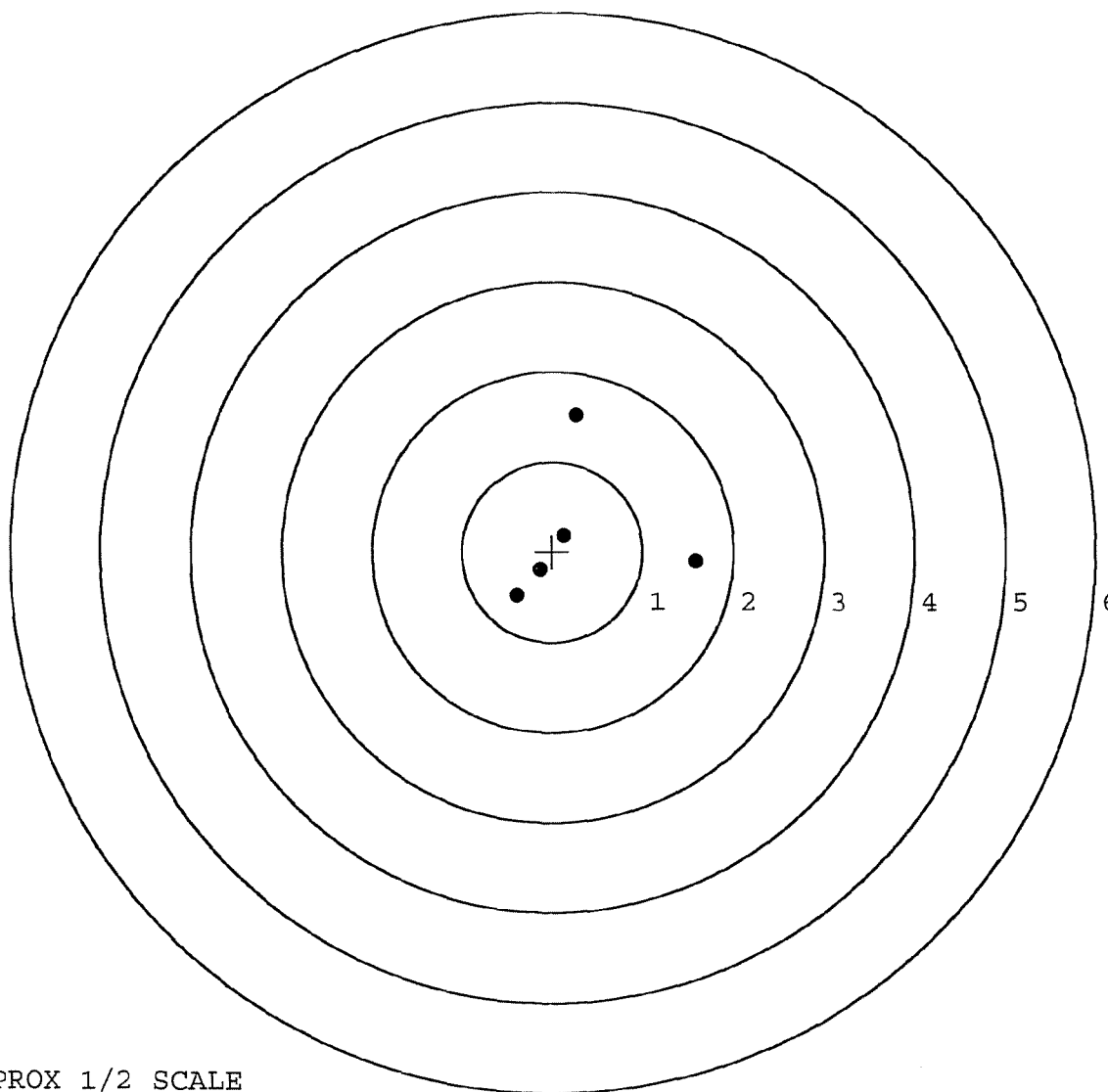
MAX RADIUS: 1.339

MEAN RADIUS: 0.869

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300638. __0

TARGET NUMBER: 2

FILE DATE: 04/22/2003

FILE TIME: 01:11

POINT#	X	Y
1:	0.172	0.670
2:	-0.661	1.474
3:	0.178	-0.148
4:	-0.199	-0.214
5:	-0.625	-1.798

X CENTROID: -0.227

Y CENTROID: -0.003

POA TO CENTROID: 0.227

HORZ SPREAD: 0.839

VERT SPREAD: 3.272

GROUP SPREAD: 3.272

MIN RADIUS: 0.213

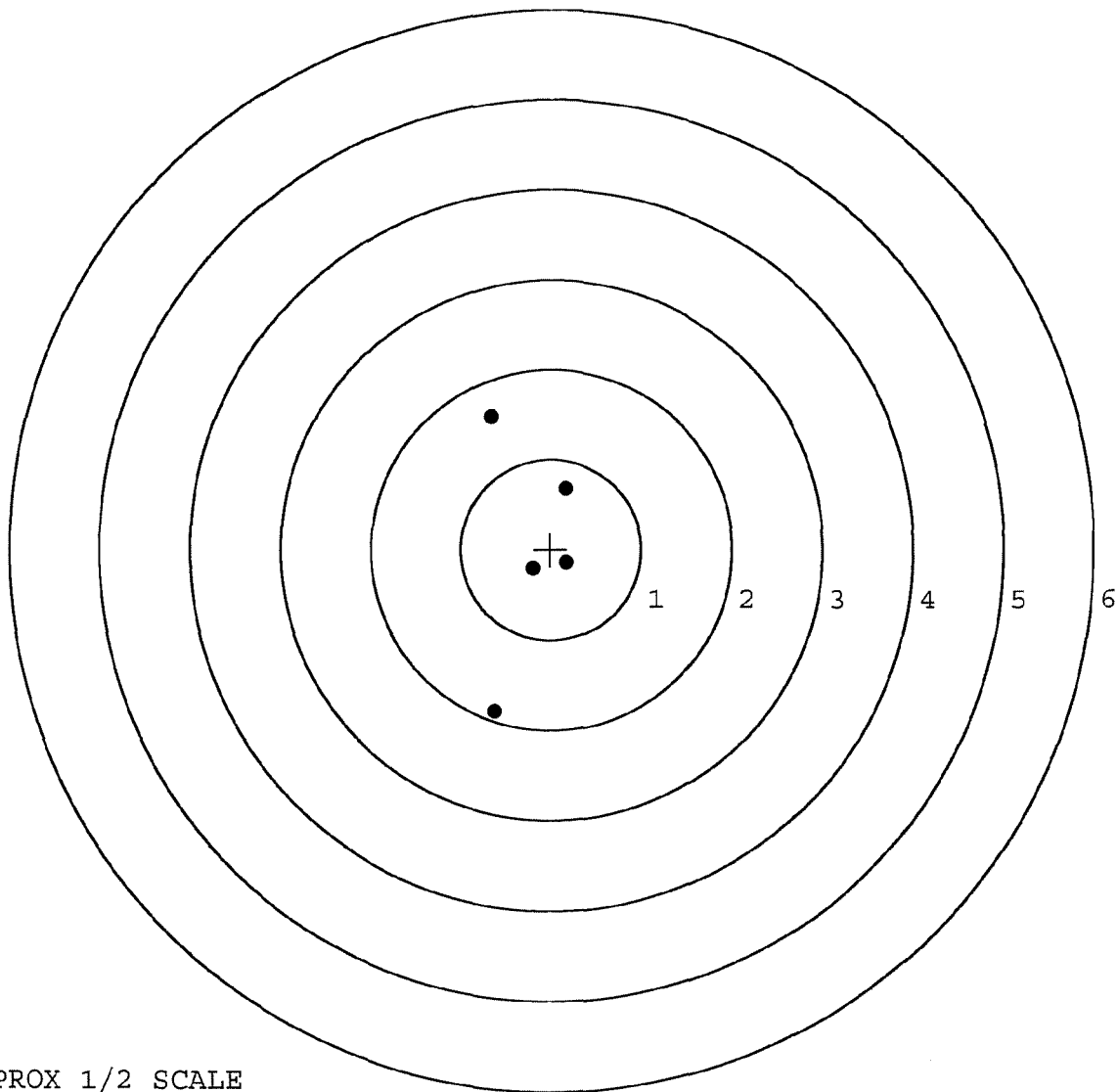
MAX RADIUS: 1.838

MEAN RADIUS: 0.961

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE