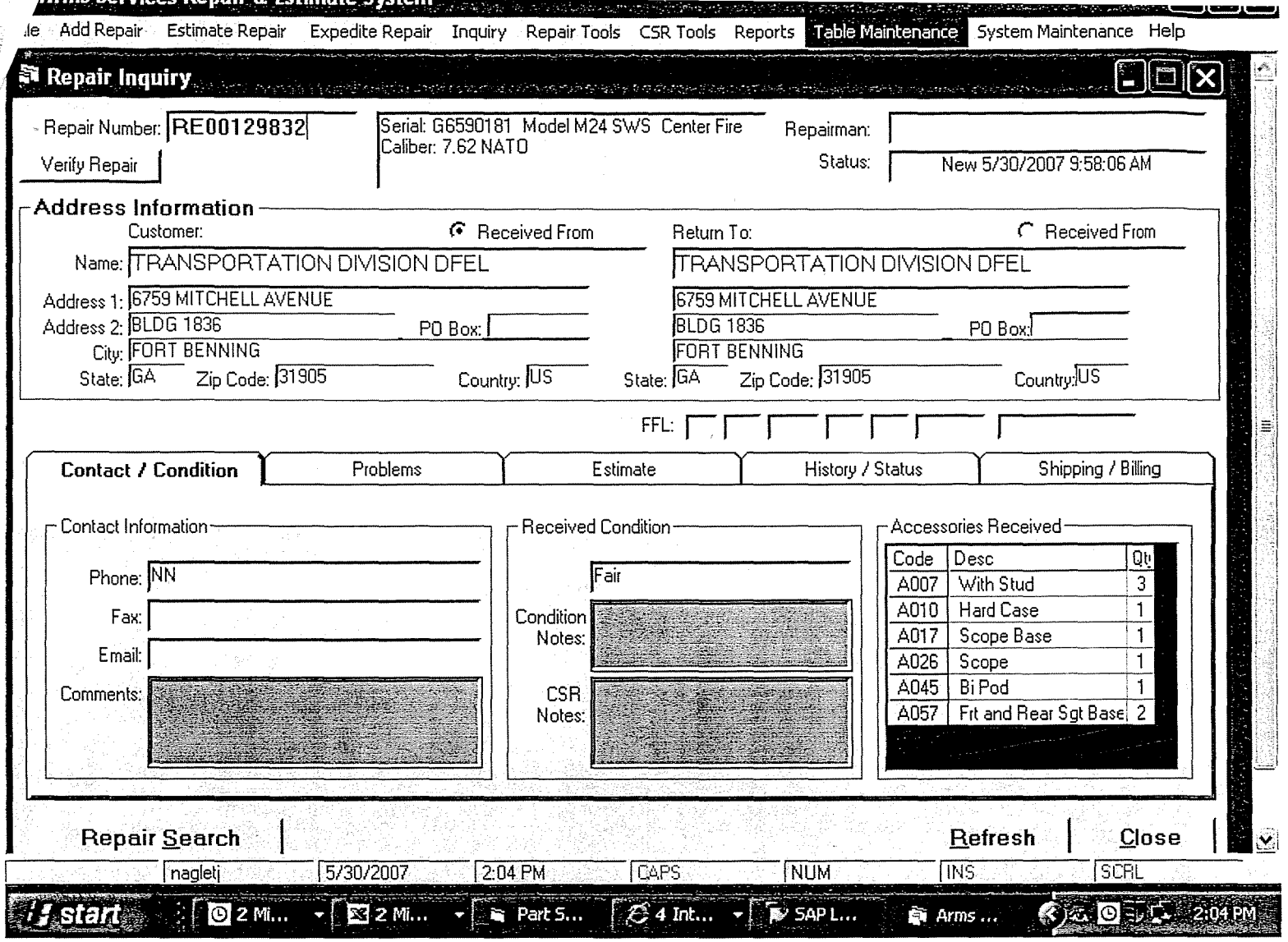
G6590181
Replacep
G6391089



Serial Number: G6590181

Model: M24 SWS

RE00129832

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6590181.__0
FILE DATE AND TIME: 07/26/2007 14:50

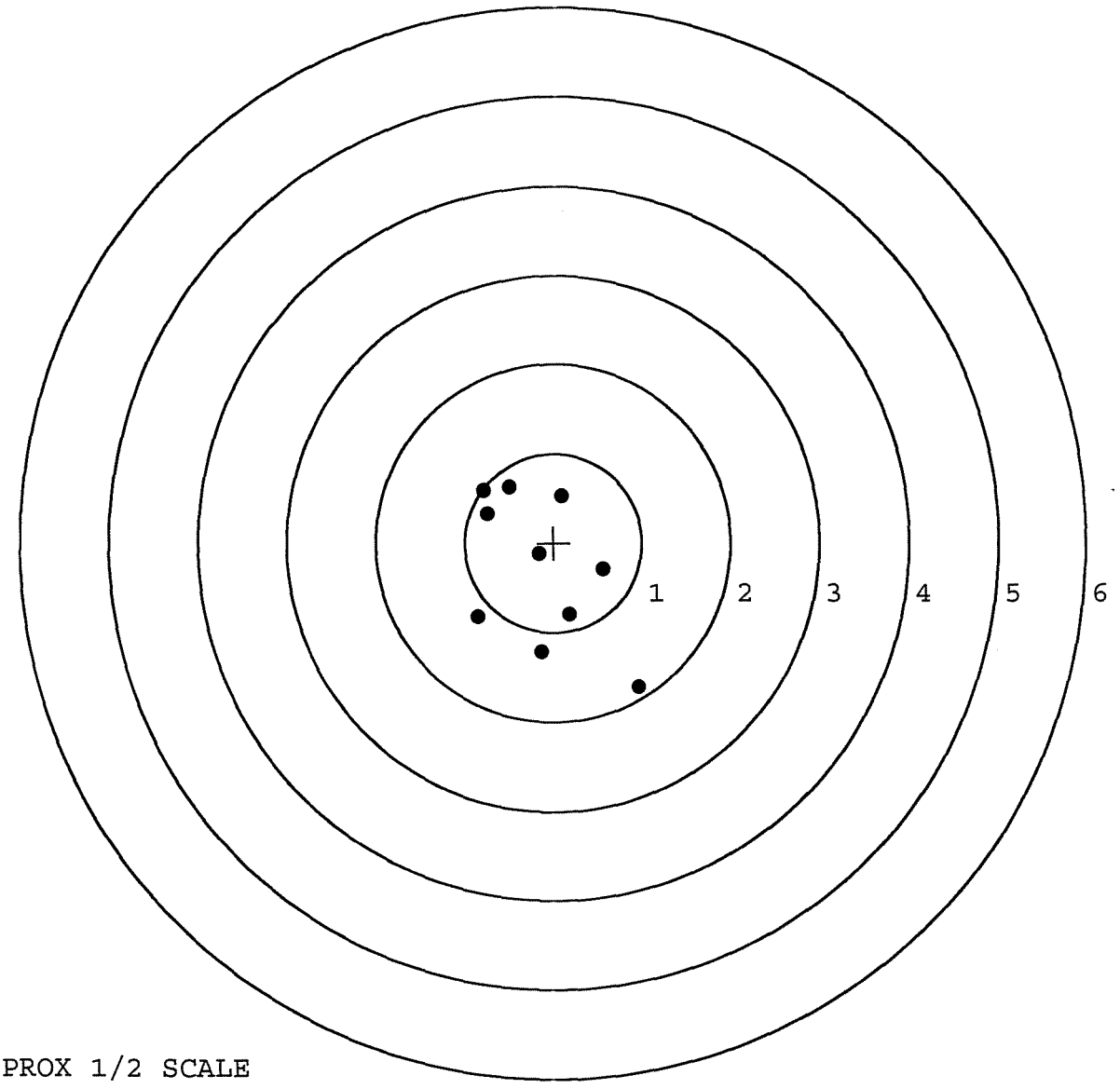
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.035
The Average Y Centroid of the Five Target Set:	-0.102
The Average Point of Impact of the Five Target Set:	0.108
The Average Mean Radius of the Five Target Set:	0.745
The Distance from POA to Centroid Target #1:	0.313
The Distance from Centroid Target #2 to Centroid Target #1:	0.224
The Distance from Centroid Target #3 to Centroid Target #1:	0.288
The Distance from Centroid Target #4 to Centroid Target #1:	0.395
The Distance from Centroid Target #5 to Centroid Target #1:	0.297

SERIAL NUMBER: G6590181.__0
TARGET NUMBER: 1
FILE DATE: 07/26/2007
FILE TIME: 14:50

X CENTROID:	-0.139
Y CENTROID:	-0.280
POA TO CENTROID:	0.313
HORZ SPREAD:	1.819
VERT SPREAD:	2.239
GROUP SPREAD:	2.811
MIN RADIUS:	0.155
MAX RADIUS:	1.728
MEAN RADIUS:	0.881
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.969	-1.607
2:	-0.137	-1.223
3:	0.185	-0.801
4:	0.563	-0.299
5:	-0.172	-0.129
6:	-0.850	-0.829
7:	0.092	0.531
8:	-0.503	0.632
9:	-0.787	0.588
10:	-0.749	0.333

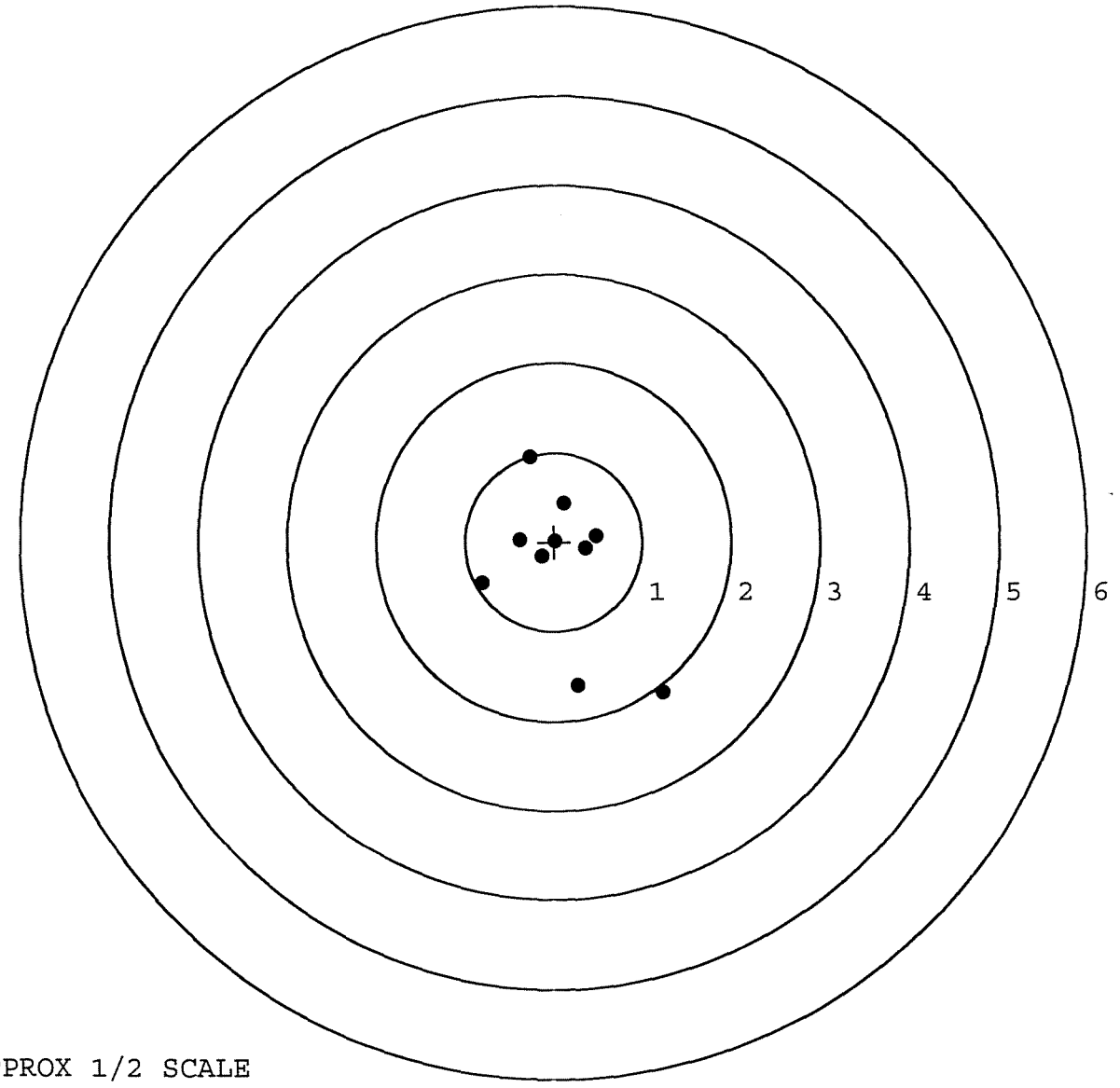


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590181.__0
TARGET NUMBER: 2
FILE DATE: 07/26/2007
FILE TIME: 14:50

X CENTROID:	0.083
Y CENTROID:	-0.249
POA TO CENTROID:	0.263
HORZ SPREAD:	2.043
VERT SPREAD:	2.624
GROUP SPREAD:	3.029
MIN RADIUS:	0.244
MAX RADIUS:	1.834
MEAN RADIUS:	0.793
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.474	0.067
2:	0.355	-0.070
3:	0.107	0.429
4:	-0.278	0.947
5:	0.007	0.012
6:	-0.145	-0.164
7:	-0.388	0.026
8:	-0.808	-0.464
9:	0.275	-1.600
10:	1.235	-1.677

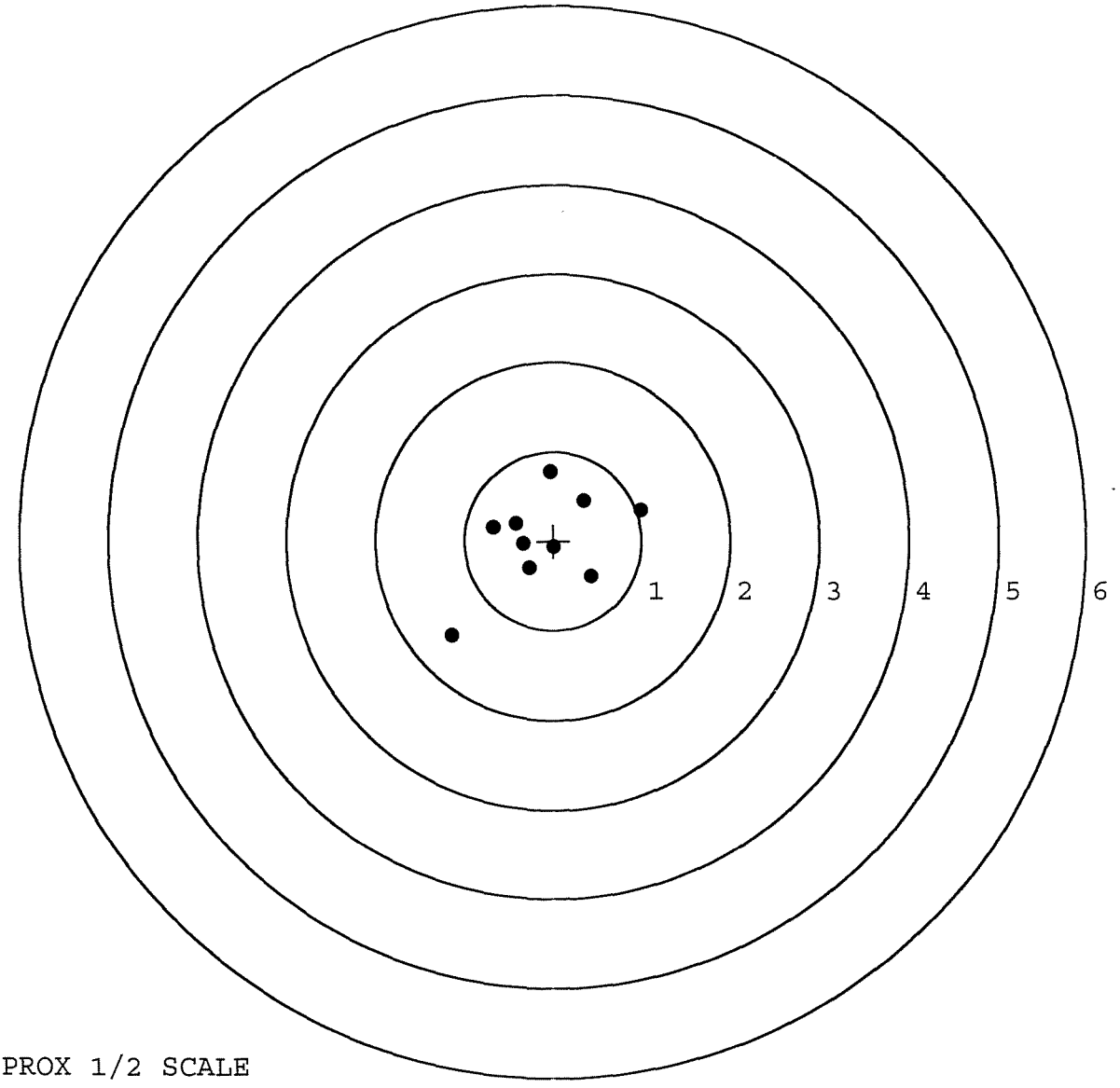


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590181.__0
TARGET NUMBER: 3
FILE DATE: 07/26/2007
FILE TIME: 14:50

X CENTROID:	-0.114
Y CENTROID:	0.006
POA TO CENTROID:	0.114
HORZ SPREAD:	2.138
VERT SPREAD:	1.841
GROUP SPREAD:	2.563
MIN RADIUS:	0.130
MAX RADIUS:	1.488
MEAN RADIUS:	0.638
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.993	0.348
2:	0.428	-0.397
3:	0.341	0.458
4:	-0.045	0.775
5:	-1.145	-1.066
6:	-0.268	-0.304
7:	-0.006	-0.067
8:	-0.340	-0.037
9:	-0.422	0.196
10:	-0.674	0.155

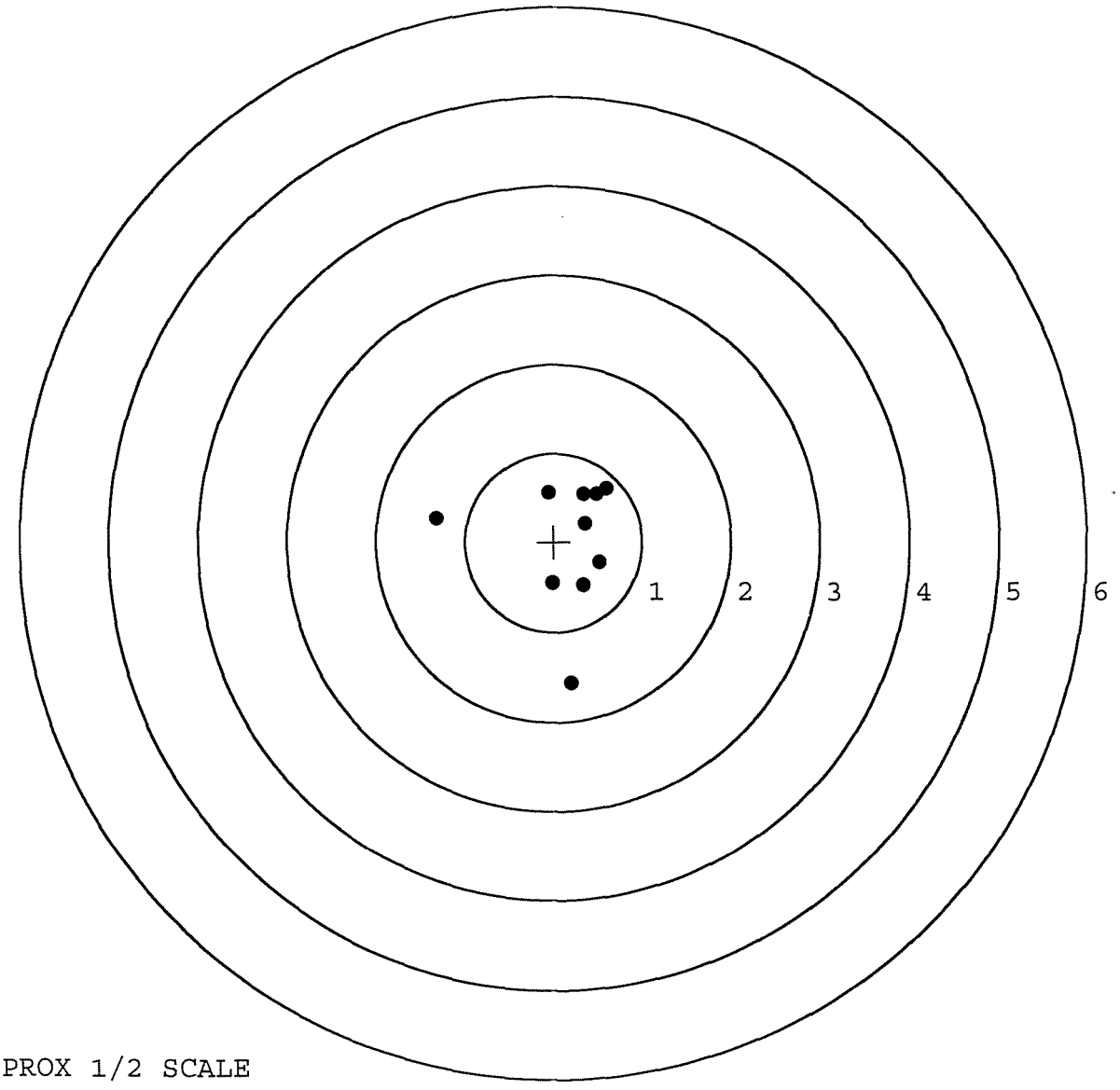


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590181.__0
TARGET NUMBER: 4
FILE DATE: 07/26/2007
FILE TIME: 14:50

X CENTROID:	0.142
Y CENTROID:	-0.002
POA TO CENTROID:	0.142
HORZ SPREAD:	1.922
VERT SPREAD:	2.168
GROUP SPREAD:	2.383
MIN RADIUS:	0.296
MAX RADIUS:	1.566
MEAN RADIUS:	0.738
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.203	-1.567
2:	-0.014	-0.465
3:	0.338	-0.481
4:	0.520	-0.230
5:	0.348	0.211
6:	0.596	0.601
7:	0.483	0.546
8:	0.335	0.546
9:	-0.063	0.558
10:	-1.326	0.261

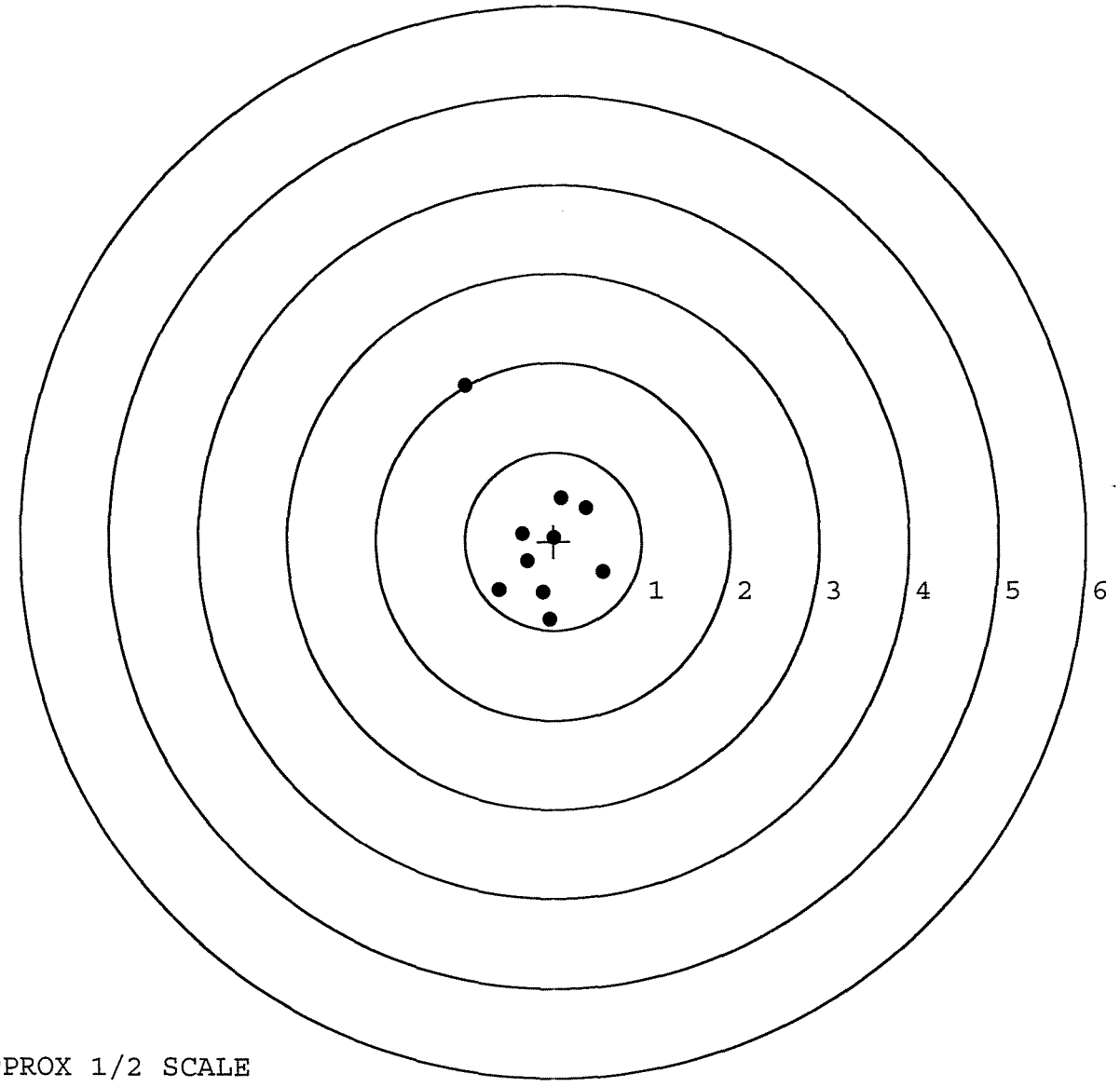


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590181.__0
TARGET NUMBER: 5
FILE DATE: 07/26/2007
FILE TIME: 14:50

X CENTROID:	-0.147
Y CENTROID:	0.016
POA TO CENTROID:	0.148
HORZ SPREAD:	1.555
VERT SPREAD:	2.627
GROUP SPREAD:	2.793
MIN RADIUS:	0.143
MAX RADIUS:	1.929
MEAN RADIUS:	0.676
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.554	-0.346
2:	-0.051	-0.881
3:	-0.125	-0.574
4:	-0.619	-0.549
5:	0.363	0.379
6:	0.082	0.493
7:	-0.006	0.043
8:	-0.359	0.082
9:	-0.304	-0.230
10:	-1.001	1.746



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 129832
SERIAL NUMBER C659018I
LOG-IN DATE 5-30-07

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		7-9-07	RTC
505	RE-BARREL		7-13-07	RTC
560	ASSEMBLE		7-16-07	TRW
600	PROOF	MAGNA-FLUX	7-16-07	TRW
605	CHECK HEADSPACE	NO. 132	7-16-07	TRW
610	DIS-ASSEMBLE GUN		7-16-07	RTC
612	MAGNAFLUX	OPERATOR unms	7/17/07	unms
510	DRILL AND TAP		7-16-07	TRW
615	ROLLMARK CALIBER		7-16-07	CW
618	ROTO-BLAST		7-17-07	LB
620	APPLY COATINGS		7-18-07	CM
625	FINAL ASSEMBLY		7-26-07	RTC
640	FUNCTION TEST AND	(PASS) FAIL	7-26-07	TRW
650	TARGET	(PASS) FAIL	7-26-07	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	7-26-07	TRW
670	FINAL INSPECTION		7-26-07	DA
	A) HEADSPACE	PASS FAIL		
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.69 2.78 2.83 2.83 2.89	7-26-07	DA
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	4.5 5.0 5.0	7-26-07	DA
	G) SAFETY OFF FORCE (2 LBS MIN)	2.0 2.0 2.0	7-26-07	DA
	I) FIRING PIN INDENT (.020)	.023 .023 .023	7-26-07	DA
690	PACK		7-27-07	DA

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00118100

Verify Repair

Serial: G6391089 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status: Closed 9/28/2006 8:41:19 AM

Address Information

Customer:	Received From	Return To:	Received From
Name:	TRANSPORATION DIVISION, DFEL.	TRANSPORATION DIVISION, DFEL.	
Address 1:	6759 MITCHELL AVENUE	6759 MITCHELL AVENUE	
Address 2:	BLDG 1836 PO Box:	BLDG 1836 PO Box:	
City:	FORT BENNING	FORT BENNING	
State:	GA Zip Code: 31905 Country: US	State: GA Zip Code: 31905 Country: US	

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NA

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
A057	Frt and Rear Sgt Base	1

Repair Search | Refresh | Close

nagletj | 9/28/2006 | 8:50 AM | CAPS | NUM | INS | SCRL

start | 3 M.. | 3 M.. | 5 I.. | Par... | Sto... | Mo... | Ar... | 8:50 AM

G6590181

Serial Number: G6391089

Model: M24 SWS

RE00118100

DATE: 20060911 MAINTENANCE REQUEST DA FORM 5990-E

---------- CUSTOMER DATA ----------

UIC: W2L58L HHC 2/29 INF. REGT. PHONE: (706)544-1450
UTIL CODE: 0

---------- ACTIVITY DATA ----------

SUP WON: ITT PHONE: 544-8635
SUP UIC: W6CR07 SHOP SEC:

---------- EQUIPMENT DATA ----------

TYPE MNT REQ: 1 ID: A NSN: 1005012402136 MODEL: M24RIFLE

NOUN: RIFLE 7.62MM SNIP SER NUM: G6391089 / 900142 QTY: 00001

ORG WON: 2L58L1601271 PRIORITY: 03 FAILURE DETECTED: F

MI/KM: 000000 HOURS: ------ ROUNDS:

IN WARRANTY: N LEVEL OF WORK: F ADMIN NUM: S-43

DEFICIENCY: FIRING PIN NOTCH WORN

PD AUTHENTICATING SIGNATURE: _____

---------- SIGNATURE DATA ----------

SUBMITTED BY: SSG Phillips J ORD DATE: 06256 MIL TIME: 1110

ACCEPTED BY: E Bullard STATUS: A ORD DATE: 06256 MIL TIME: 1110

---------- ACTION DATA ----------

WORK STARTED BY: _____ STATUS: ___ ORD DATE: _____ MIL TIME: ____

INSPECTED BY: _____ STATUS: ___ ORD DATE: _____ MIL TIME: ____

PICKED UP BY: _____ STATUS: ___ ORD DATE: _____ MIL TIME: ____

---------- COMPLETION DATA ----------

QTY RPR: _____ QTY CONDEMNED: _____ NRTS: _____

EVAC WON: _____ EVAC UNIT NAME: _____

SSG Phillips
575-8183

W66IA67
MAWM

WAR
KYAB

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 10/2/06

TESTER MJM

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.30	2.62		2.41	
PULL #2	2.39	2.56		2.35	
PULL #3	2.45	2.76		2.27	
PULL #4	2.51	2.41		2.26	
PULL #5	2.34	2.42		2.29	
TOTAL	11.99	12.77		11.58	
AVERAGE	2.40	2.55		2.32	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.04		
PULL #2	3.16	3.19		
PULL #3	3.25	3.23		
PULL #4	3.20	3.19		
PULL #5	3.07	3.11		
TOTAL	15.77	15.76		
AVERAGE	3.15	3.15		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.10	3.97		4.10
PULL #2	4.16	4.17		4.19
PULL #3	4.12	3.96		4.12
PULL #4	4.05	3.88		4.19
PULL #5	4.12	3.84		4.16
TOTAL	20.55	19.82		20.76
AVERAGE	4.11	3.96		4.15

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6590181.__0
FILE DATE AND TIME: 10/14/2006 09:29

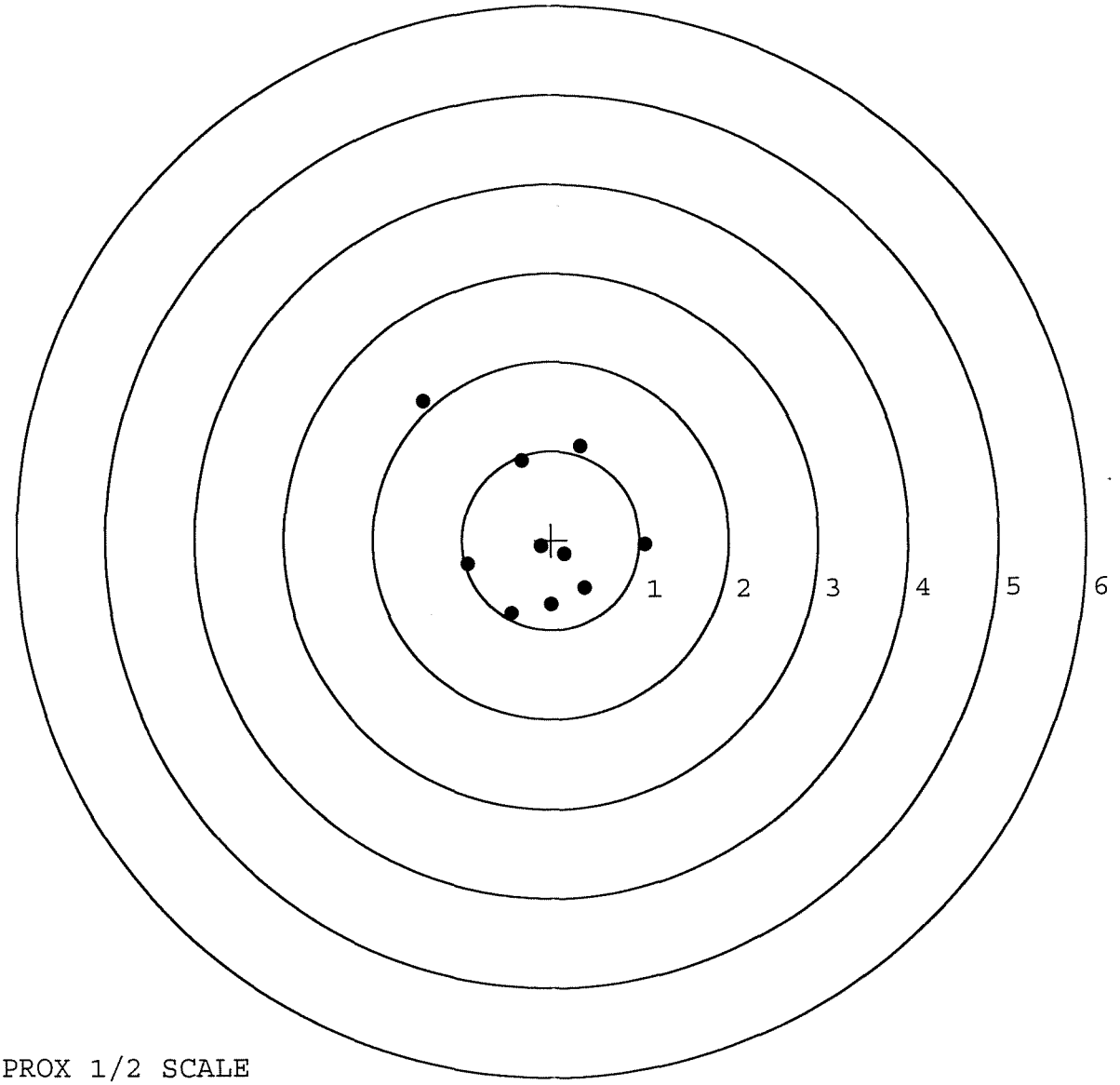
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.035
The Average Y Centroid of the Five Target Set:	0.020
The Average Point of Impact of the Five Target Set:	0.040
The Average Mean Radius of the Five Target Set:	0.732
The Distance from POA to Centroid Target #1:	0.161
The Distance from Centroid Target #2 to Centroid Target #1:	0.195
The Distance from Centroid Target #3 to Centroid Target #1:	0.092
The Distance from Centroid Target #4 to Centroid Target #1:	0.128
The Distance from Centroid Target #5 to Centroid Target #1:	0.242

SERIAL NUMBER: G6590181.__0
TARGET NUMBER: 1
FILE DATE: 10/14/2006
FILE TIME: 09:29

X CENTROID:	-0.136
Y CENTROID:	0.086
POA TO CENTROID:	0.161
HORZ SPREAD:	2.497
VERT SPREAD:	2.385
GROUP SPREAD:	2.973
MIN RADIUS:	0.159
MAX RADIUS:	1.961
MEAN RADIUS:	0.906
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.066	-0.054
2:	0.375	-0.536
3:	-0.012	-0.722
4:	-0.456	-0.826
5:	-0.934	-0.264
6:	-0.120	-0.072
7:	0.151	-0.157
8:	0.334	1.047
9:	-0.330	0.887
10:	-1.431	1.559

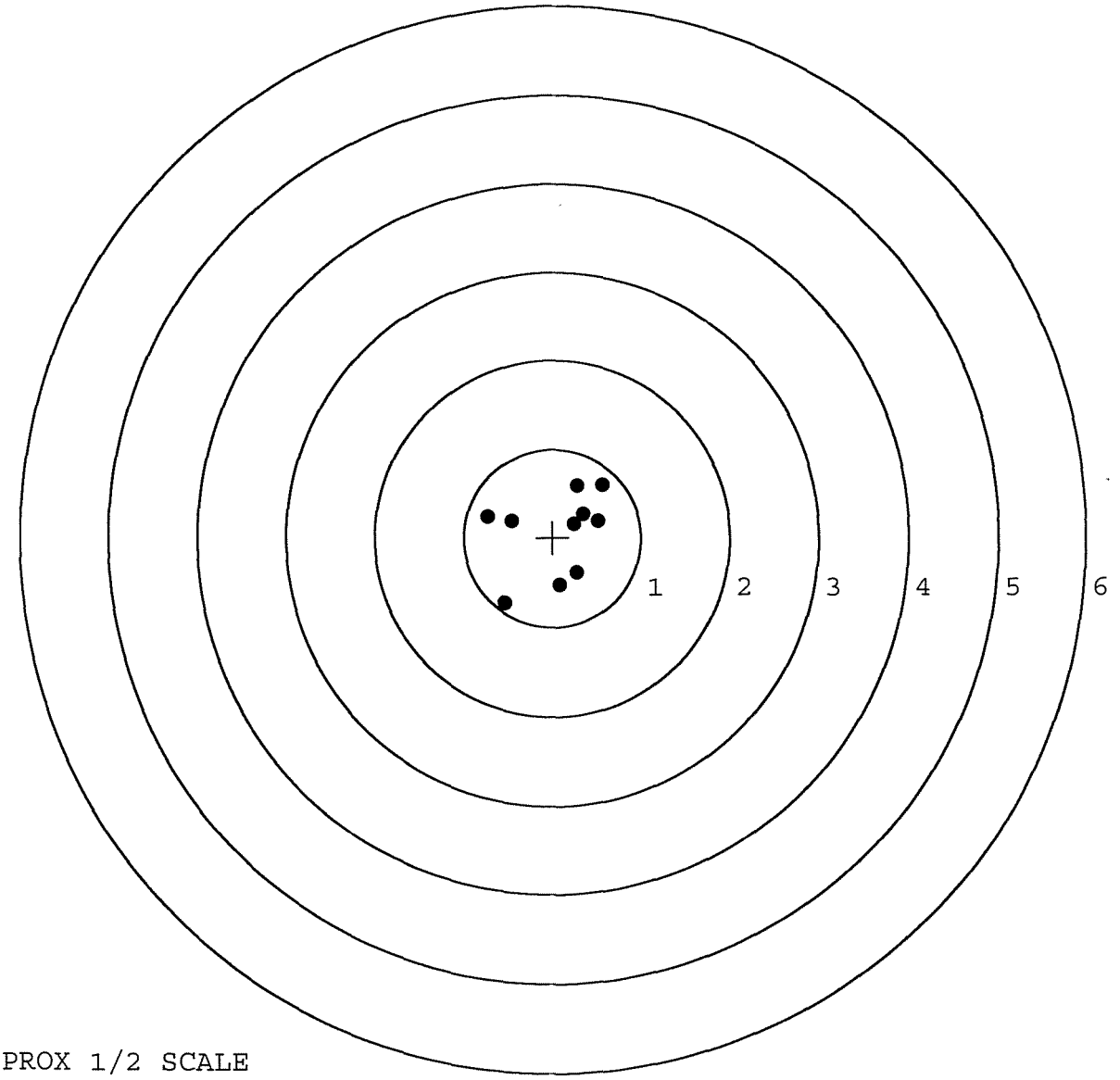


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590181.__0
TARGET NUMBER: 2
FILE DATE: 10/14/2006
FILE TIME: 09:29

X CENTROID:	0.057
Y CENTROID:	0.056
POA TO CENTROID:	0.080
HORZ SPREAD:	1.291
VERT SPREAD:	1.334
GROUP SPREAD:	1.731
MIN RADIUS:	0.212
MAX RADIUS:	0.995
MEAN RADIUS:	0.581
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.543	-0.737
2:	0.084	-0.537
3:	0.276	-0.398
4:	-0.731	0.239
5:	-0.464	0.189
6:	0.242	0.159
7:	0.520	0.191
8:	0.276	0.589
9:	0.560	0.597
10:	0.348	0.273

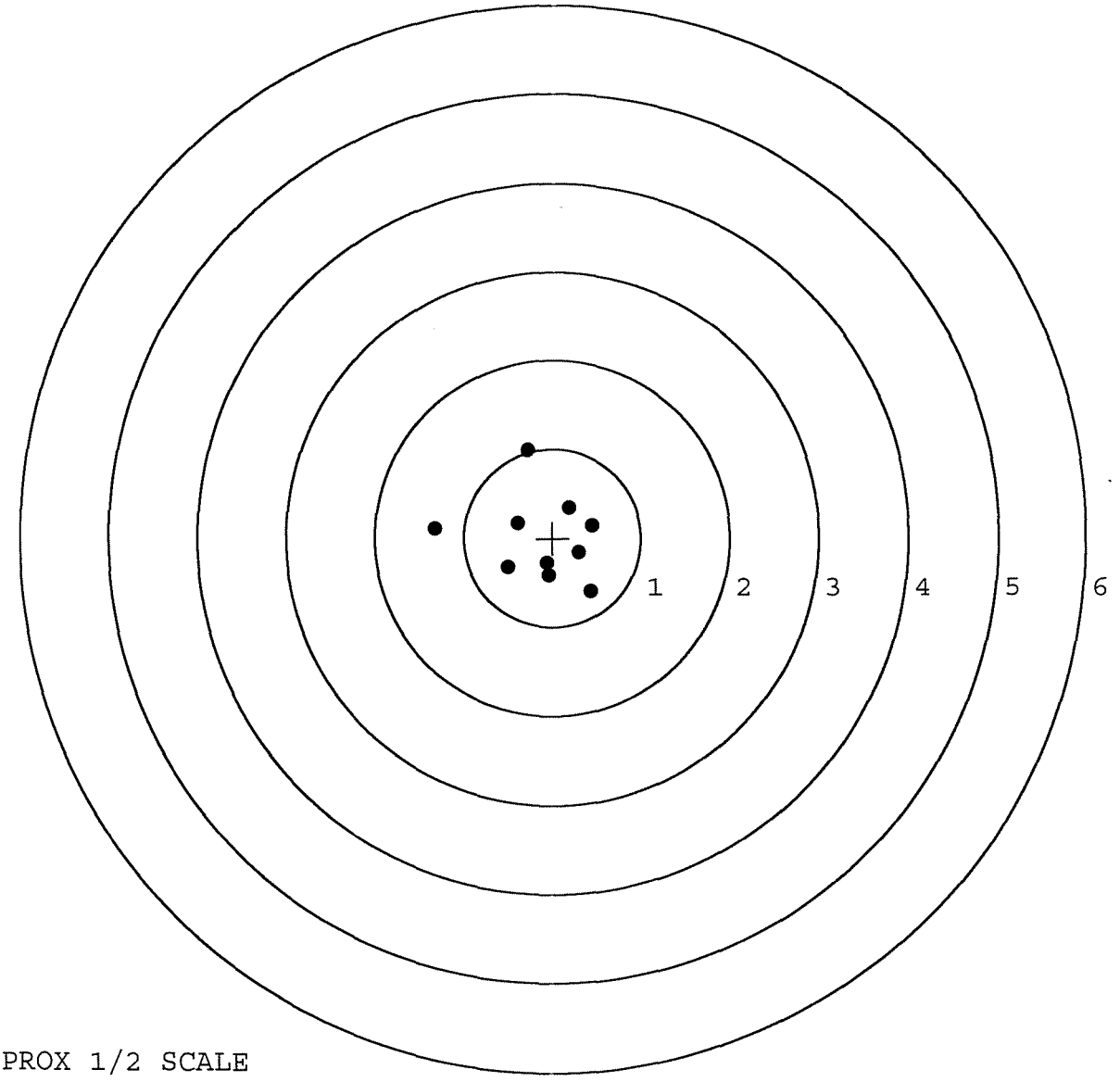


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590181.__0
TARGET NUMBER: 3
FILE DATE: 10/14/2006
FILE TIME: 09:29

X CENTROID:	-0.127
Y CENTROID:	-0.005
POA TO CENTROID:	0.128
HORZ SPREAD:	1.771
VERT SPREAD:	1.585
GROUP SPREAD:	1.895
MIN RADIUS:	0.284
MAX RADIUS:	1.199
MEAN RADIUS:	0.606
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.434	-0.604
2:	0.298	-0.162
3:	0.450	0.145
4:	0.181	0.343
5:	-0.073	-0.284
6:	-0.049	-0.426
7:	-0.507	-0.327
8:	-0.395	0.168
9:	-1.321	0.111
10:	-0.293	0.981

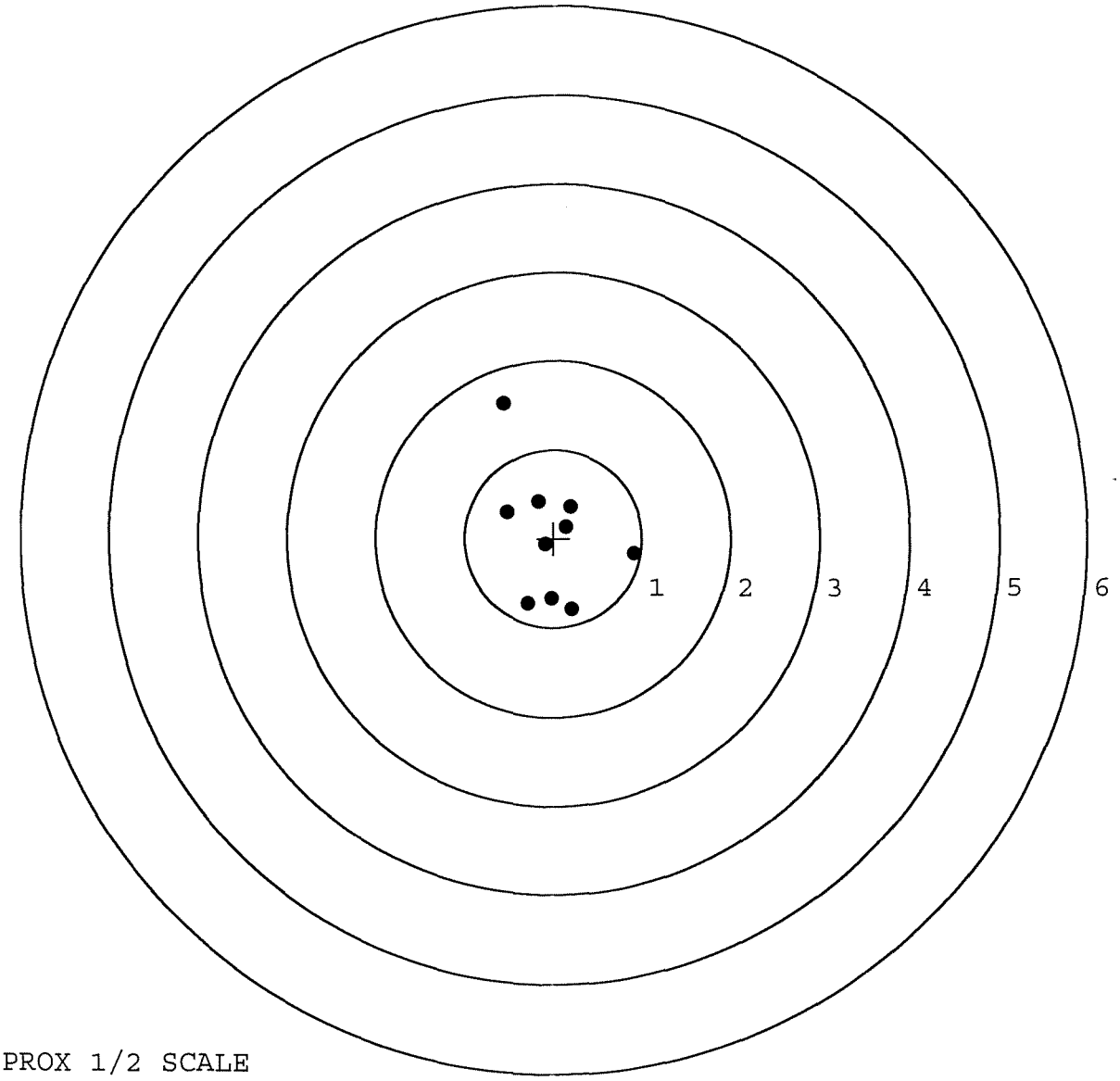


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590181.__0
TARGET NUMBER: 4
FILE DATE: 10/14/2006
FILE TIME: 09:29

X CENTROID:	-0.023
Y CENTROID:	0.025
POA TO CENTROID:	0.034
HORZ SPREAD:	1.484
VERT SPREAD:	2.320
GROUP SPREAD:	2.447
MIN RADIUS:	0.117
MAX RADIUS:	1.588
MEAN RADIUS:	0.663
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.912	-0.173
2:	-0.572	1.515
3:	0.207	-0.805
4:	-0.023	-0.685
5:	-0.291	-0.734
6:	-0.529	0.295
7:	-0.178	0.419
8:	0.192	0.357
9:	0.145	0.128
10:	-0.096	-0.067

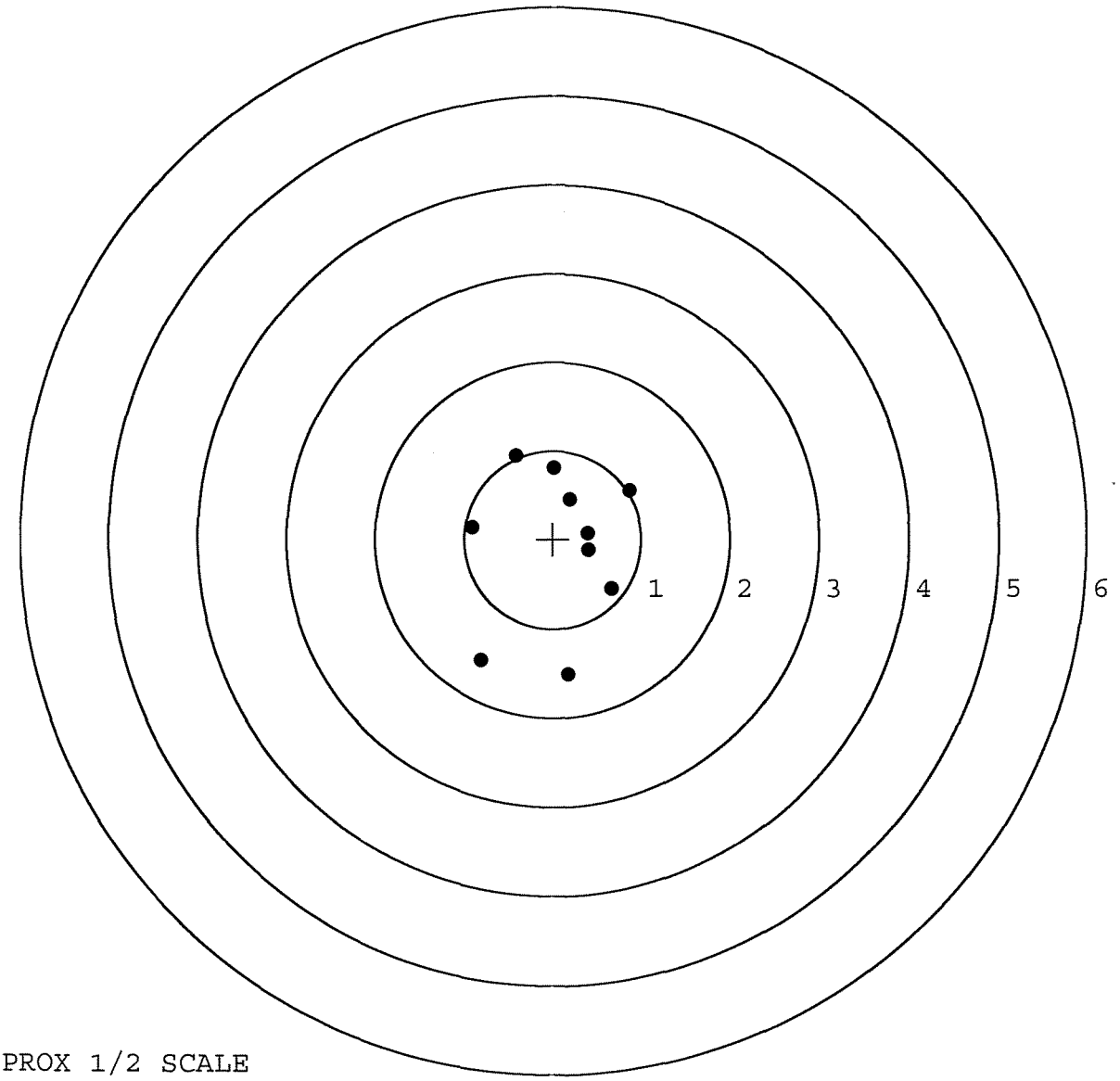


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6590181.__0
TARGET NUMBER: 5
FILE DATE: 10/14/2006
FILE TIME: 09:29

X CENTROID:	0.056
Y CENTROID:	-0.061
POA TO CENTROID:	0.083
HORZ SPREAD:	1.774
VERT SPREAD:	2.465
GROUP SPREAD:	2.534
MIN RADIUS:	0.355
MAX RADIUS:	1.557
MEAN RADIUS:	0.903
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.175	-1.519
2:	-0.809	-1.355
3:	-0.913	0.134
4:	0.666	-0.559
5:	0.861	0.551
6:	0.189	0.447
7:	0.012	0.804
8:	-0.424	0.946
9:	0.399	0.068
10:	0.405	-0.126



TARGET APPROX 1/2 SCALE

INSPECTION CHECKLIST - REPAIRS
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	118106
SERIAL NUMBER	~~C6591089~~ C6590181
LOG-IN DATE	9-28-06

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		10-03-06	RTC
505	RE-BARREL		10-4-06	RTC
420	ASSEMBLE		10-4-06	RTC
440	PROOF	MAGNA-FLUX INSPECTED OCT 06 2006	10-4-06	TRW
460	CHECK HEADSPACE		10-4-06	TRW
470	DIS-ASSEMBLE GUN		10-4-06	RTC
480	MAGNAFLUX	OPERATOR CPD	10-6-06	APD
510	DRILL AND TAP		10-5-06	SD
500	ROLLMARK CALIBER		10-6-06	RP
520	GOFF BLAST BBL / REC		10-6-06	UB
530 & 540	APPLY COATINGS		10/9/06	TRW
560	FINAL ASSEMBLY		10-14-06	RTC
640	FUNCTION TEST AND	(PASS) FAIL	10-14-06	TRW
650	TARGET	(PASS) FAIL	10-14-06	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	10-14-06	DK
670	FINAL INSPECTION		10-18-06	RTC
	A) HEADSPACE	PASS FAIL	10-18-06	RTC
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.37 2.45 2.53 2.56 2.48	10-14-06	DA
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	6.0 5.5 6.0	10-14-06	DA
	G) SAFETY OFF FORCE (2 LBS MIN)	2.5 2.5 2.5	10-14-06	DA
	I) FIRING PIN INDENT (.020)	.025 .025 .024	10-14	DA
690	PACK		10-18-06	DA

F006 REV 5/2006

FINAL INSPECTION CHECKLIST

BARREL ASSEMBLY

_____ BARREL

_____ RECEIVER

_____ FRONT SIGHT BASE

_____ REAR SIGHT BASE

_____ SCREWS

_____ FINISH

SCOPE ASSEMBLY

_____ SCOPE

_____ SCOPE RINGS

_____ MOUNTING SCREWS

_____ MOUNTING BASE

_____ SCREWS

_____ FINISH

_____ CLARITY

STOCK ASSEMBLY

_____ STOCK

_____ SLING SWIVEL STUDS

_____

_____ BUTT PATE

_____ LOCK NUTS

_____ BARREL CLEARANCE

_____ COLOR / FINISH

SYSTEM CASE

_____ SCOPE CASE

_____ IRON SIGHTS

_____ DEPLOYMENT KIT

TRIGGER ASSEMBLY

_____ SAFETY OPERATION

_____ RE-SET TO FACTORY SPECS

COMMENTS: _____

F006 REV 5/2006

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00083420

Verify Repair

Serial: E6413487 Model M24 SWS Center Fire
Caliber: 7 62 NATO

Repairman:

Status: Closed 8/3/2004 12:42:11 PM

Address Information

Customer:	Received From	Return To:	Received From
Name:	TRANSPORTATION DIV DFEL	TRANSPORTATION DIV DFEL	
Address 1:	BLDG 1836	BLDG 1836	
Address 2:	6759 MITCHELL AVE	6759 MITCHELL AVE	
PO Box:		PO Box:	
City:	FORT BENNING	FORT BENNING	
State:	GA	GA	
Zip Code:	31905	31905	
Country:	US	US	

FFL:

Contact / Condition | Problems | Estimate | **History / Status** | Shipping / Billing

Date	Code	User ID	Desc1
8/3/2004 12:35:3	New	urtzdj	Repair Added
8/3/2004 12:42:1	Closed	urtzdj	Closed at Expedite

- [ ] Shipping Hold
- [ ] InterFace Hold
- [ ] Estimate Sent
- [ ] Parts Received
- [ ] Passed Inspection
- [ ] Return As Received
- [ ] Has been Approved
- [ ] Internal Repair

Current Status: Closed
8/3/2004 12:42:11 PM
urtzdj
Sniper Systems

Repair Location: ILN

Current Location: ILN

Transfer Number:

Repair Search | Refresh | Close

eglandit | 8/4/2004 | 8:29 AM | CAPS | NUM | INS | SCRL

start | Inbo... | DMS... | 2 S... | SAP ... | Displ... | Micro... | Arms... | 8:29 AM

G 6391089 (New)

Serial Number: E6413487

Model: M24 SWS

RE00083420

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6391089.__0
FILE DATE AND TIME: 08/20/2004 06:26

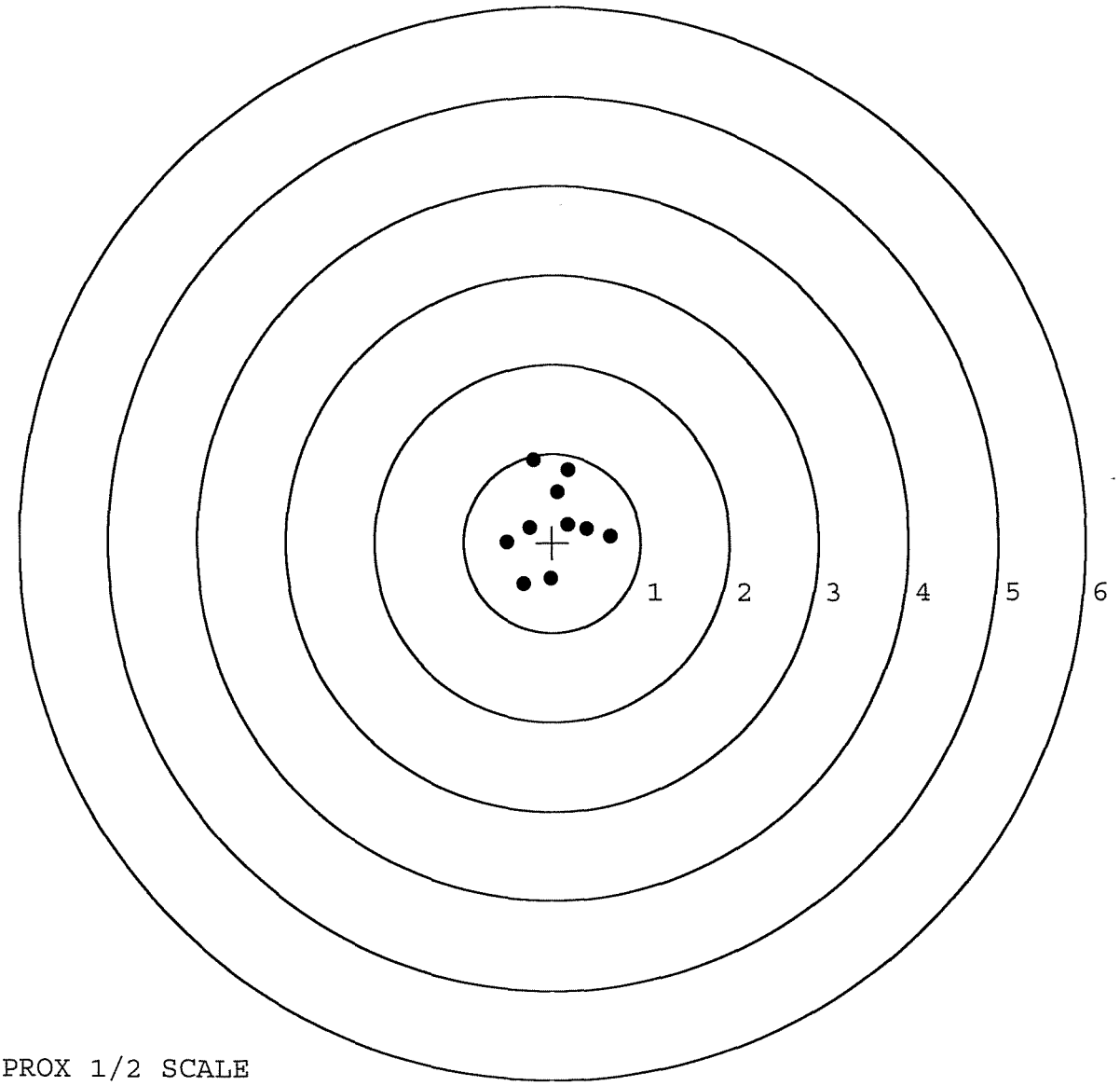
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.001
The Average Y Centroid of the Five Target Set:	0.065
The Average Point of Impact of the Five Target Set:	0.065
The Average Mean Radius of the Five Target Set:	0.667
The Distance from POA to Centroid Target #1:	0.206
The Distance from Centroid Target #2 to Centroid Target #1:	0.066
The Distance from Centroid Target #3 to Centroid Target #1:	0.123
The Distance from Centroid Target #4 to Centroid Target #1:	0.291
The Distance from Centroid Target #5 to Centroid Target #1:	0.332

SERIAL NUMBER: G6391089.__0
TARGET NUMBER: 1
FILE DATE: 08/20/2004
FILE TIME: 06:26

X CENTROID:	0.011
Y CENTROID:	0.206
POA TO CENTROID:	0.206
HORZ SPREAD:	1.173
VERT SPREAD:	1.397
GROUP SPREAD:	1.401
MIN RADIUS:	0.167
MAX RADIUS:	0.762
MEAN RADIUS:	0.516
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.218	0.932
2:	0.174	0.815
3:	0.056	0.571
4:	0.657	0.076
5:	0.178	0.200
6:	-0.026	-0.403
7:	-0.329	-0.465
8:	-0.516	-0.004
9:	-0.257	0.173
10:	0.387	0.160

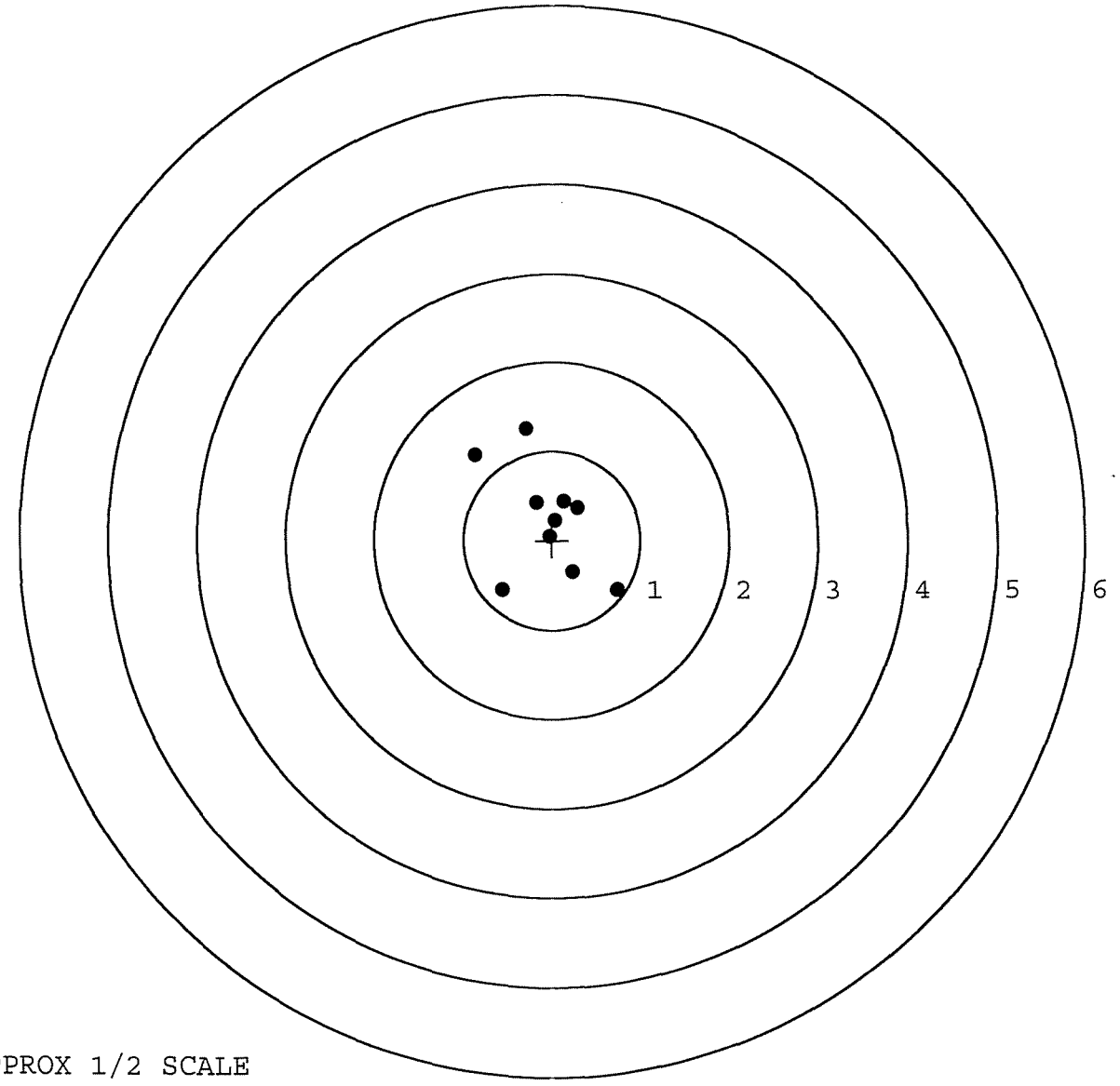


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391089.__0
TARGET NUMBER: 2
FILE DATE: 08/20/2004
FILE TIME: 06:26

X CENTROID:	-0.053
Y CENTROID:	0.223
POA TO CENTROID:	0.230
HORZ SPREAD:	1.605
VERT SPREAD:	1.807
GROUP SPREAD:	2.199
MIN RADIUS:	0.093
MAX RADIUS:	1.105
MEAN RADIUS:	0.600
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.305	1.251
2:	-0.867	0.954
3:	-0.565	-0.556
4:	-0.184	0.426
5:	0.286	0.361
6:	-0.033	0.040
7:	0.232	-0.354
8:	0.738	-0.549
9:	0.128	0.436
10:	0.040	0.224

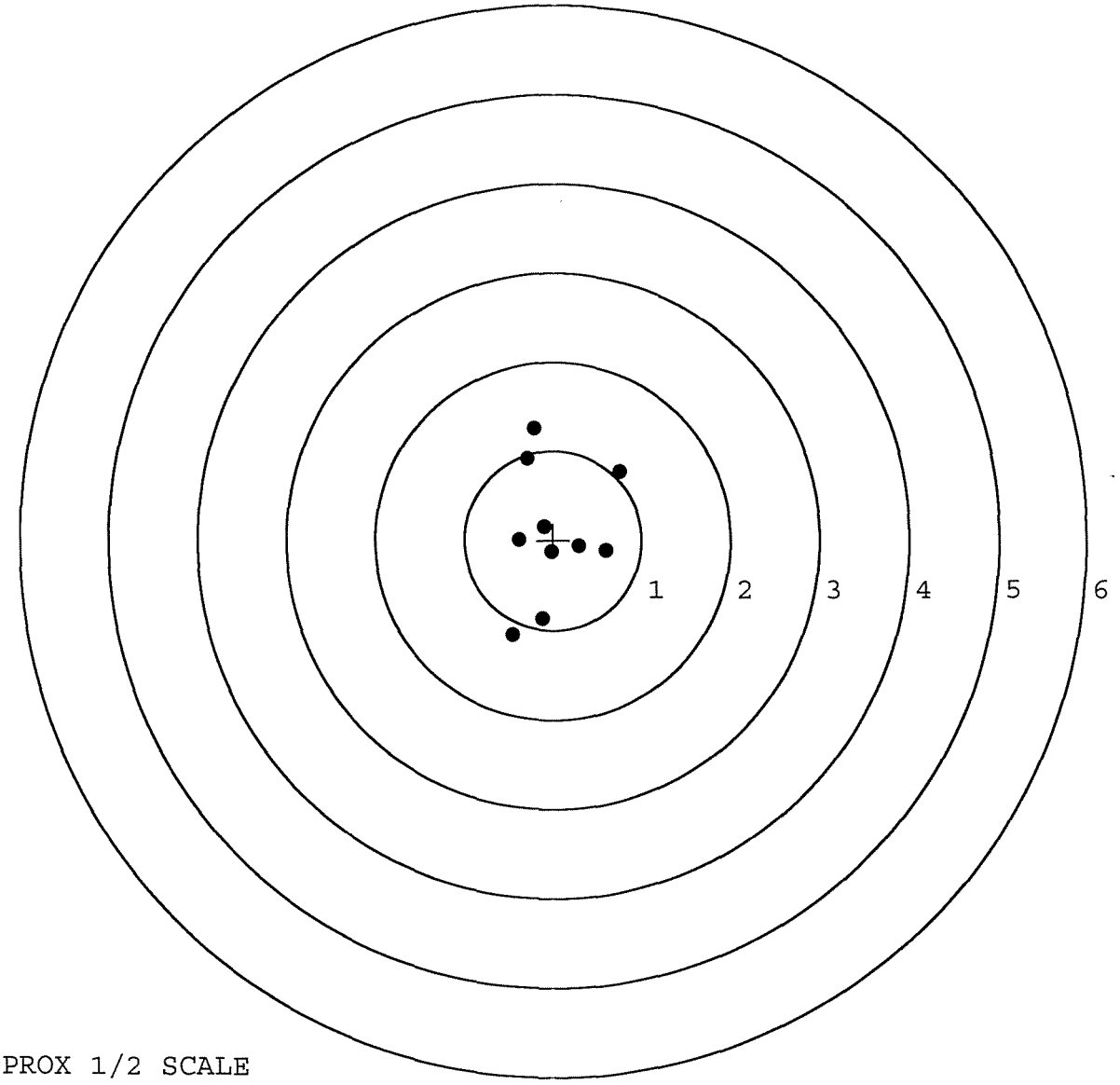


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391089.__0
TARGET NUMBER: 3
FILE DATE: 08/20/2004
FILE TIME: 06:26

X CENTROID:	0.003
Y CENTROID:	0.082
POA TO CENTROID:	0.082
HORZ SPREAD:	1.208
VERT SPREAD:	2.307
GROUP SPREAD:	2.319
MIN RADIUS:	0.125
MAX RADIUS:	1.228
MEAN RADIUS:	0.698
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.753	0.769
2:	-0.220	1.250
3:	-0.296	0.911
4:	0.596	-0.114
5:	0.291	-0.071
6:	-0.023	-0.137
7:	-0.101	0.152
8:	-0.388	-0.002
9:	-0.455	-1.057
10:	-0.123	-0.877

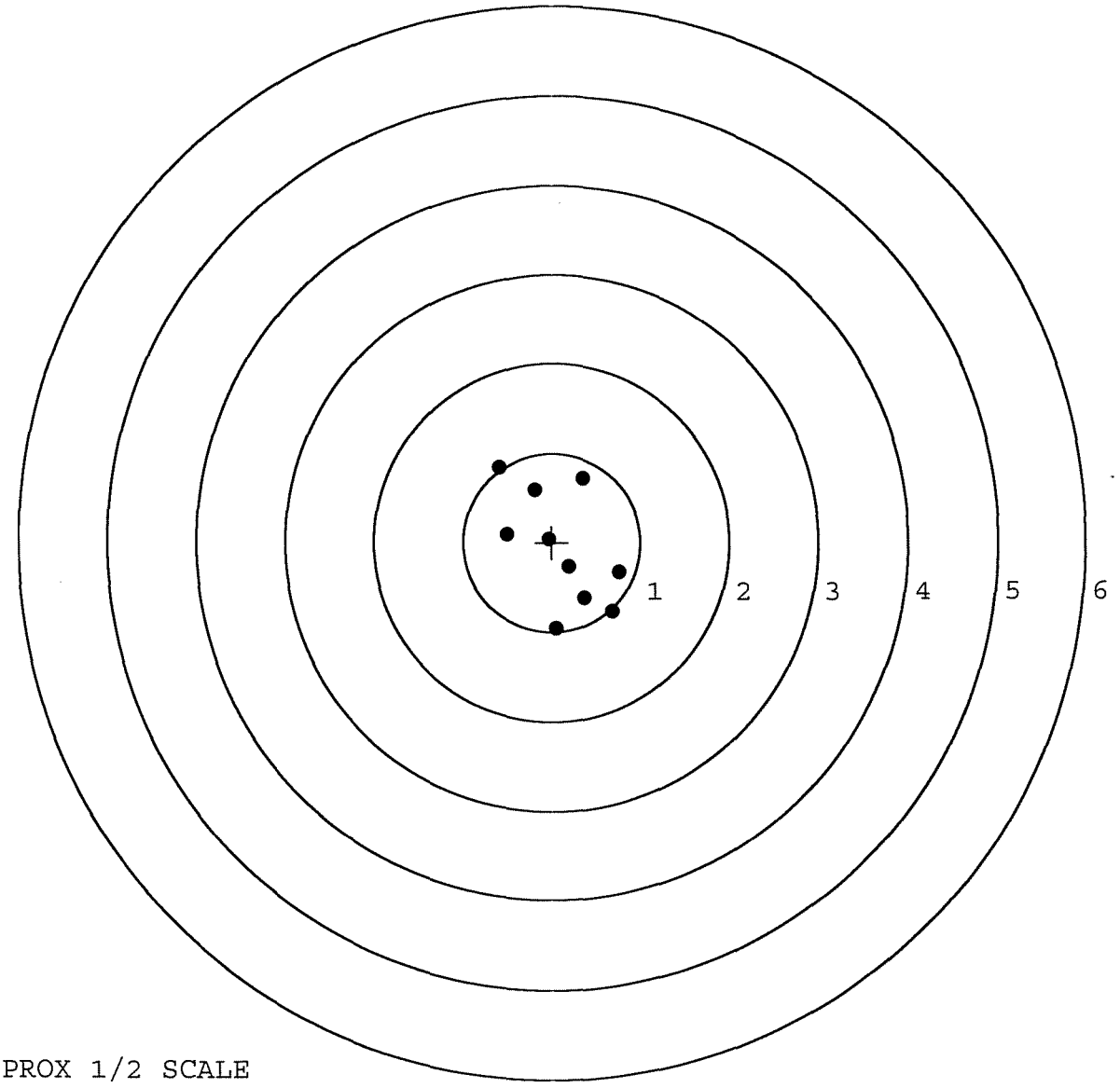


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391089.__0
TARGET NUMBER: 4
FILE DATE: 08/20/2004
FILE TIME: 06:26

X CENTROID:	0.105
Y CENTROID:	-0.069
POA TO CENTROID:	0.126
HORZ SPREAD:	1.354
VERT SPREAD:	1.812
GROUP SPREAD:	2.064
MIN RADIUS:	0.178
MAX RADIUS:	1.152
MEAN RADIUS:	0.688
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.755	-0.334
2:	0.682	-0.777
3:	0.369	-0.626
4:	0.051	-0.970
5:	0.188	-0.280
6:	-0.037	0.037
7:	-0.510	0.098
8:	-0.195	0.593
9:	0.350	0.722
10:	-0.599	0.842

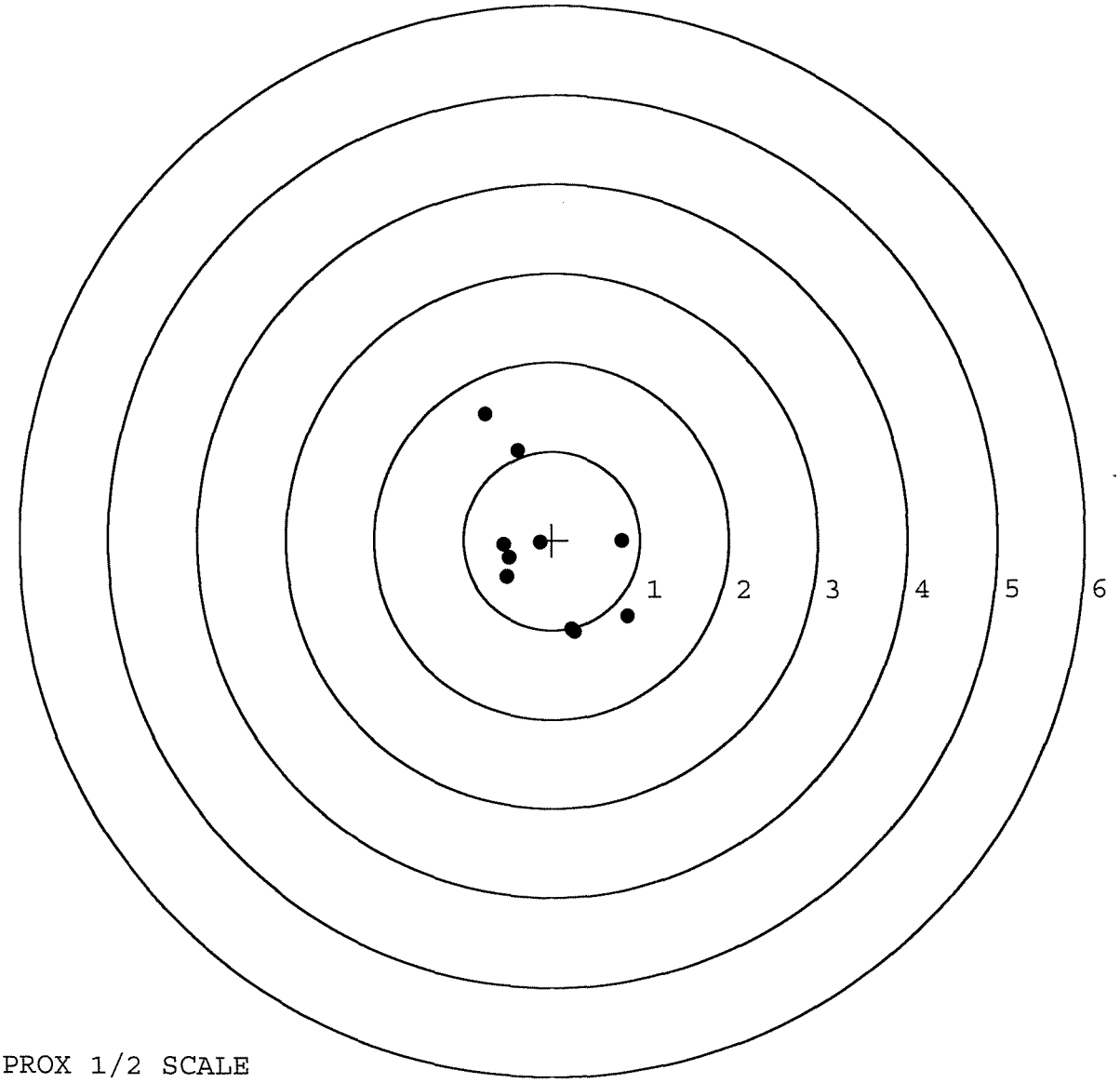


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391089.__0
TARGET NUMBER: 5
FILE DATE: 08/20/2004
FILE TIME: 06:26

X CENTROID:	-0.072
Y CENTROID:	-0.116
POA TO CENTROID:	0.136
HORZ SPREAD:	1.618
VERT SPREAD:	2.442
GROUP SPREAD:	2.785
MIN RADIUS:	0.107
MAX RADIUS:	1.682
MEAN RADIUS:	0.835
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.859	-0.848
2:	0.221	-0.996
3:	0.788	-0.013
4:	-0.759	1.419
5:	-0.389	1.013
6:	-0.138	-0.032
7:	-0.551	-0.056
8:	-0.520	-0.419
9:	-0.487	-0.204
10:	0.257	-1.023



TARGET APPROX 1/2 SCALE

M24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	83420		
SERIAL NUMBER	~~E6413487~~	G6391089	(HMW)
LOG-IN DATE	8-3-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	8-9-04	RTL
560 A	RE-BARREL	8-9-04	RTL
B	DRILL AND TAP	8-9-04	TRW
575	ASSEMBLE	8-10-04	RTL
600	PROOF	8-10-04	RTL
605	CHECK HEADSPACE	8-10-04	RTL
610	DIS-ASSEMBLE GUN	8-10-04	RTL
612	MAGNAFLUX	—	—
615	ROLLMARK CALIBER	8/11/04	JB
618	ROTO-BLAST	8/12/04	DG
620	APPLY COATINGS	8/12	HP
625 A	FINAL ASSEMBLY	8-18-04	RW
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	8-20-04	AC
655	FINAL INSPECT	8-23-04	RTL
660	PACK	9-24-04	DA
		SHIP DATE	
	QAR INSPECTION DATE		

MAGNA-FLUX INSPECTED AUG 17 2004 OPERATOR

Add Repair | Estimate Repair | Expedite Repair | Inquiry | Repair Tools | CSR Tools | Reports | Table Maintenance | System Maintenance | Help

Repair Inquiry

Repair Number: **RE00060364**

Verify Repair

Serial: C6225169 Model 700 Center Fire Caliber: 7.62 NATO M-24 (SWS)

Repairman:

Status: Closed 1/23/2003 3:15:22 PM

Address Information

Customer: (Received From)	Return To: (Received From)
Name: USAIC	USAIC
Address 1: DFEL SUPPLY DIV BLDG 490	DFEL SUPPLY DIV BLDG 490
Address 2: PO Box:	PO Box:
City: FORT BENNING	FORT BENNING
State: GA Zip Code: 31905 Country: US	State: GA Zip Code: 31905 Country: US

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Poor

Condition Notes: REC'D IN SAME HARD CASE W/ SER# B6896599.

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	1
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
X	SCOPE SER# 87-1141	1
XX	FRT & REAR SGT BASES	1

Repair Search | Refresh | Close

nagletj | 1/23/2003 | 4:12 PM | CAPS | NUM | INS | SCRL

Start | 3 Microsoft O... | Scorecard-Daily | Arms Services ... | Part Search by ... | 2 Internet Ex... | 4:12 PM

E6413487 (New)

Serial Number: C6225169

Model: 700

RE00060364

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: E6413487.__0
FILE DATE AND TIME: 02/15/2003 13:14

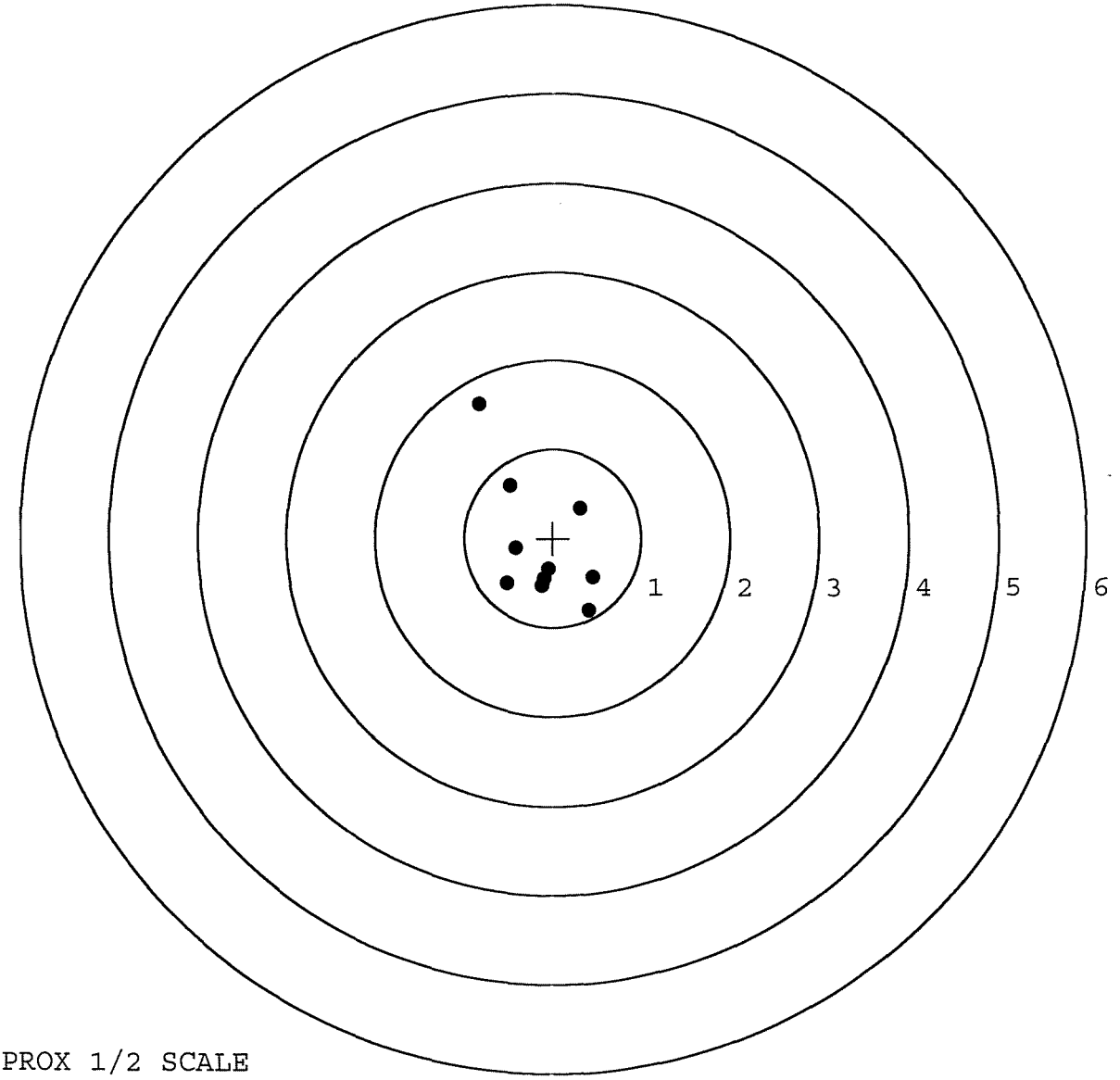
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.055
The Average Y Centroid of the Five Target Set:	-0.088
The Average Point of Impact of the Five Target Set:	0.104
The Average Mean Radius of the Five Target Set:	0.554
The Distance from POA to Centroid Target #1:	0.161
The Distance from Centroid Target #2 to Centroid Target #1:	0.118
The Distance from Centroid Target #3 to Centroid Target #1:	0.142
The Distance from Centroid Target #4 to Centroid Target #1:	0.105
The Distance from Centroid Target #5 to Centroid Target #1:	0.155

SERIAL NUMBER: E6413487.__0
TARGET NUMBER: 1
FILE DATE: 02/15/2003
FILE TIME: 13:14

X CENTROID:	-0.141
Y CENTROID:	-0.077
POA TO CENTROID:	0.161
HORZ SPREAD:	1.285
VERT SPREAD:	2.319
GROUP SPREAD:	2.634
MIN RADIUS:	0.283
MAX RADIUS:	1.730
MEAN RADIUS:	0.670
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.412	-0.813
2:	0.448	-0.436
3:	-0.060	-0.348
4:	-0.133	-0.539
5:	-0.521	-0.513
6:	-0.425	-0.109
7:	0.302	0.339
8:	-0.492	0.597
9:	-0.837	1.506
10:	-0.102	-0.456

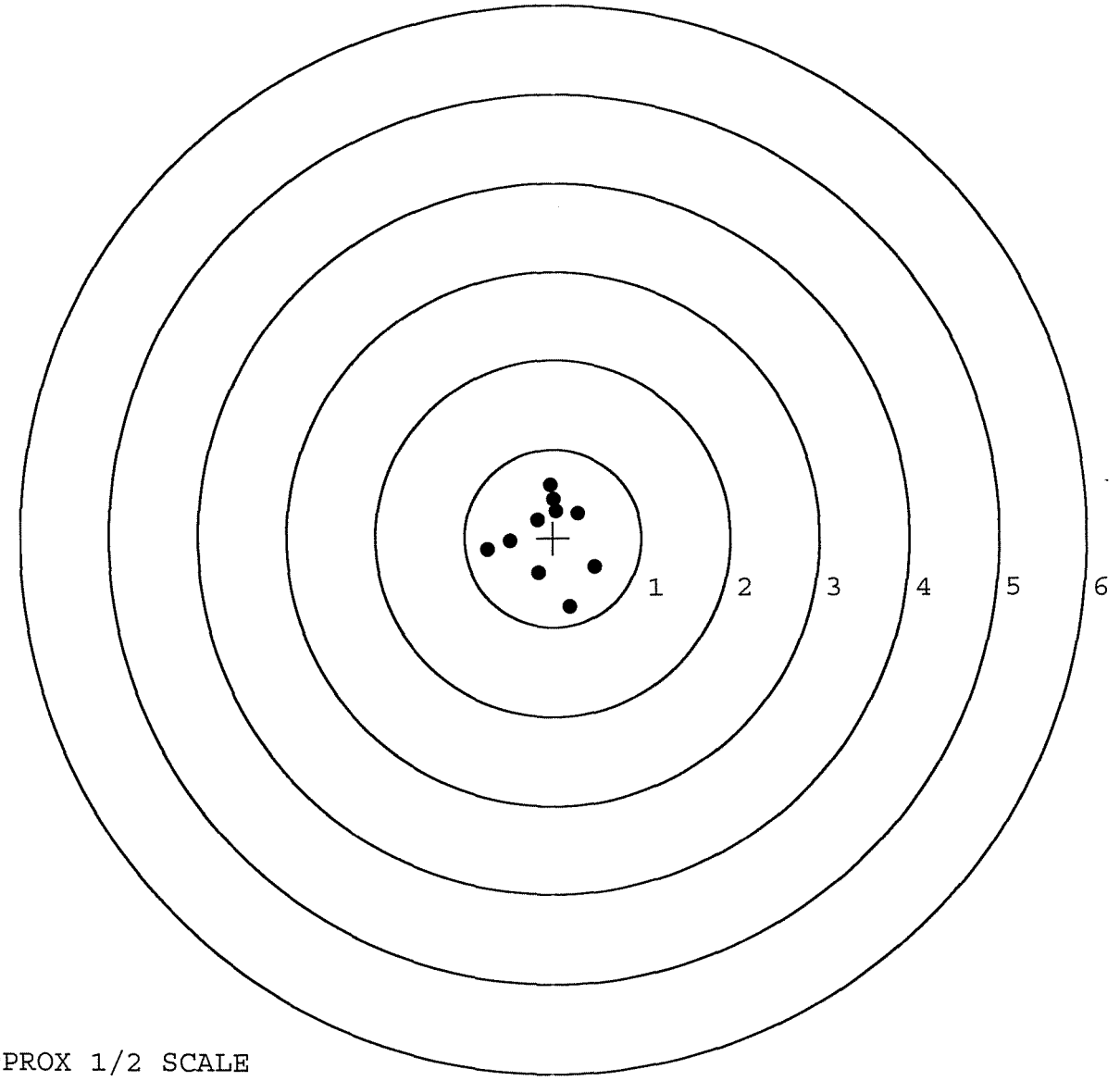


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413487.__0
TARGET NUMBER: 2
FILE DATE: 02/15/2003
FILE TIME: 13:14

X CENTROID:	-0.066
Y CENTROID:	0.013
POA TO CENTROID:	0.067
HORZ SPREAD:	1.213
VERT SPREAD:	1.375
GROUP SPREAD:	1.394
MIN RADIUS:	0.223
MAX RADIUS:	0.833
MEAN RADIUS:	0.498
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.467	-0.331
2:	0.193	-0.778
3:	-0.169	-0.395
4:	-0.746	-0.138
5:	-0.492	-0.041
6:	0.275	0.274
7:	-0.034	0.597
8:	-0.178	0.206
9:	0.028	0.303
10:	-0.003	0.438

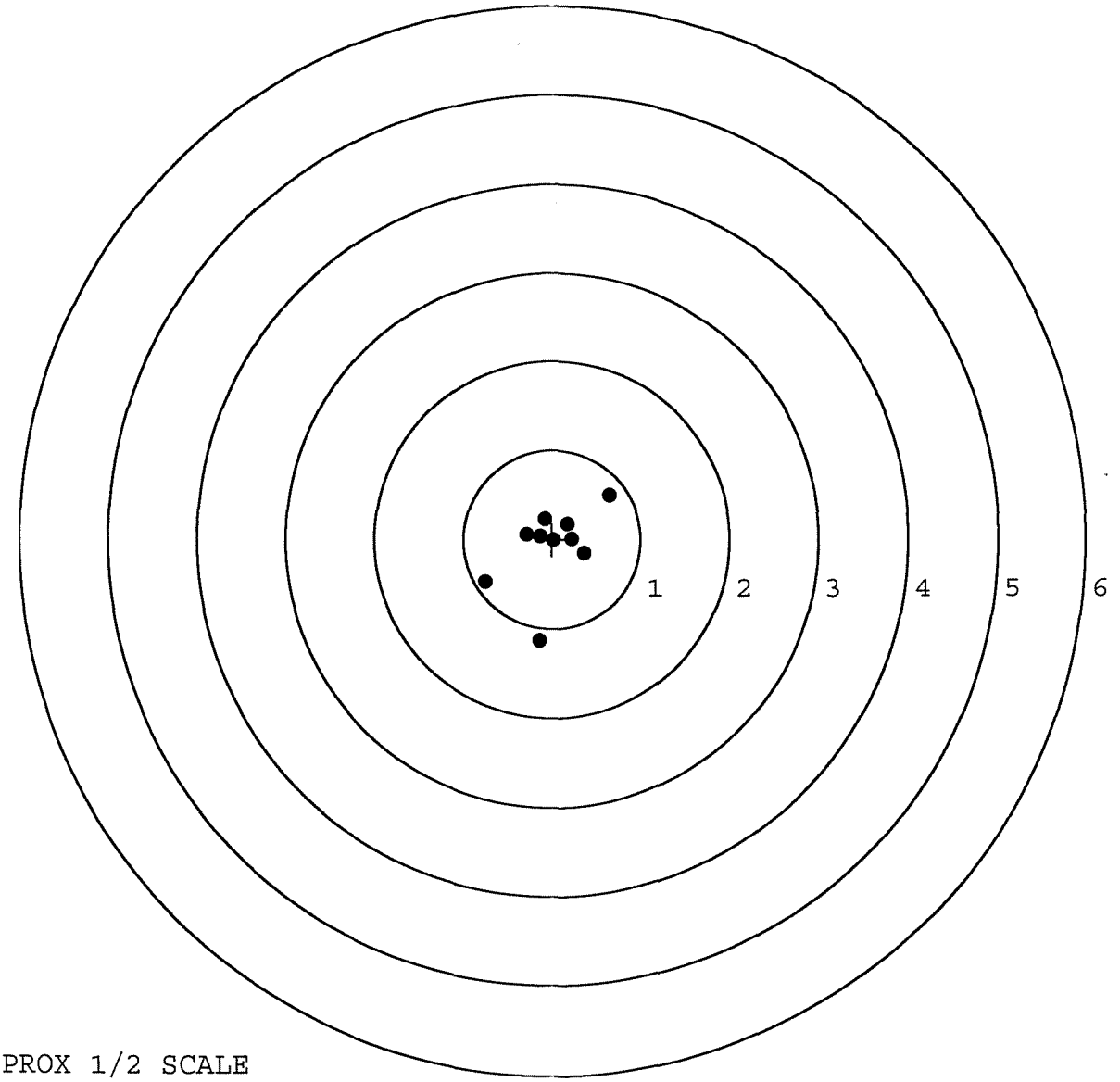


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413487.__0
TARGET NUMBER: 3
FILE DATE: 02/15/2003
FILE TIME: 13:14

X CENTROID:	0.001
Y CENTROID:	-0.079
POA TO CENTROID:	0.079
HORZ SPREAD:	1.399
VERT SPREAD:	1.641
GROUP SPREAD:	1.819
MIN RADIUS:	0.068
MAX RADIUS:	1.074
MEAN RADIUS:	0.460
# IN 1 IN DIAMETER:	7
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.143	-1.144
2:	-0.757	-0.479
3:	0.642	0.497
4:	0.366	-0.158
5:	0.178	0.178
6:	0.222	0.003
7:	0.014	-0.012
8:	-0.083	0.232
9:	-0.138	0.035
10:	-0.288	0.055

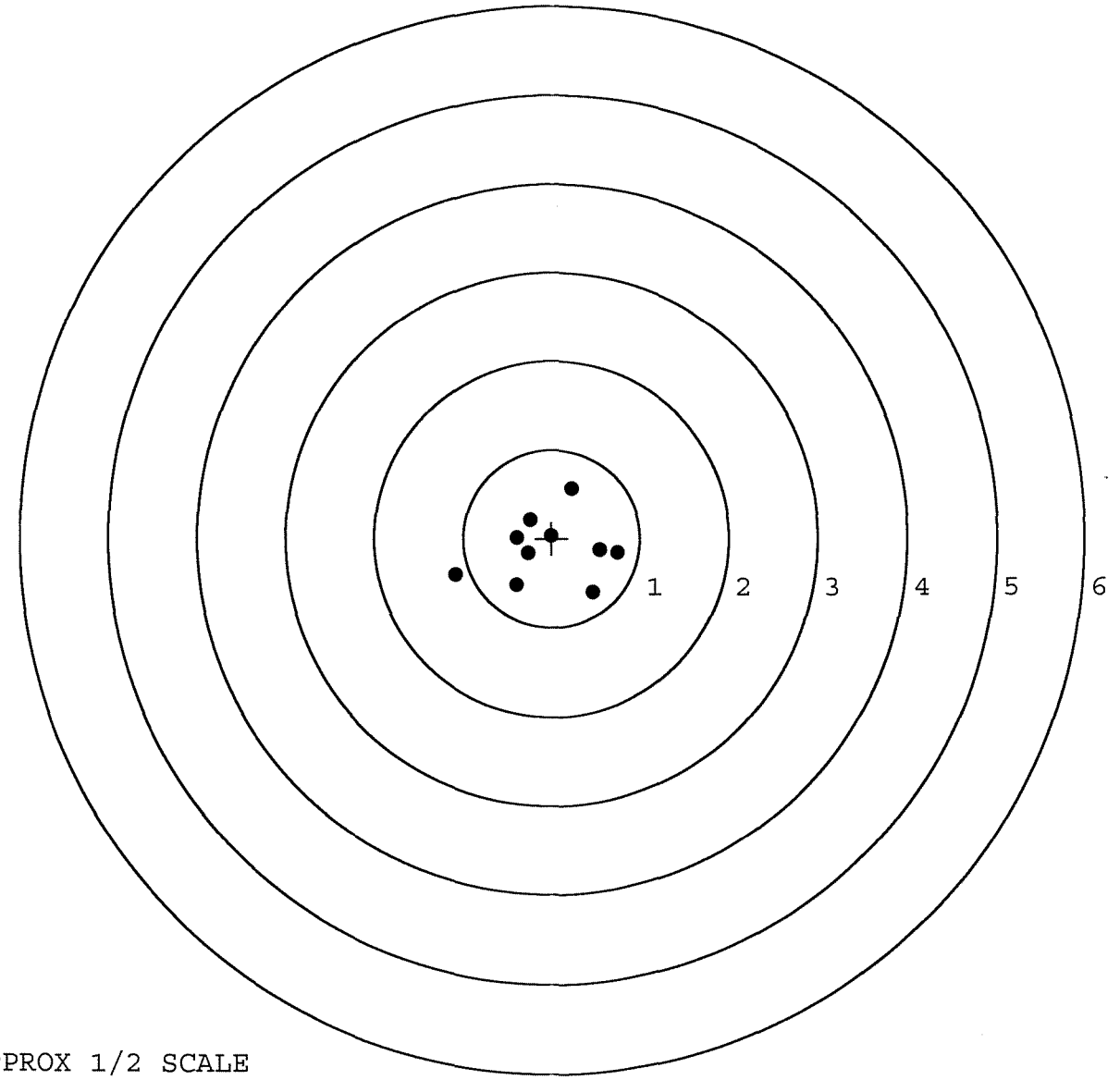


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413487.__0
TARGET NUMBER: 4
FILE DATE: 02/15/2003
FILE TIME: 13:14

X CENTROID:	-0.045
Y CENTROID:	-0.120
POA TO CENTROID:	0.128
HORZ SPREAD:	1.836
VERT SPREAD:	1.174
GROUP SPREAD:	1.854
MIN RADIUS:	0.152
MAX RADIUS:	1.089
MEAN RADIUS:	0.560
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.743	-0.162
2:	0.542	-0.128
3:	0.466	-0.608
4:	-0.405	-0.530
5:	-1.093	-0.417
6:	0.220	0.566
7:	-0.244	0.210
8:	-0.009	0.028
9:	-0.399	0.013
10:	-0.270	-0.171

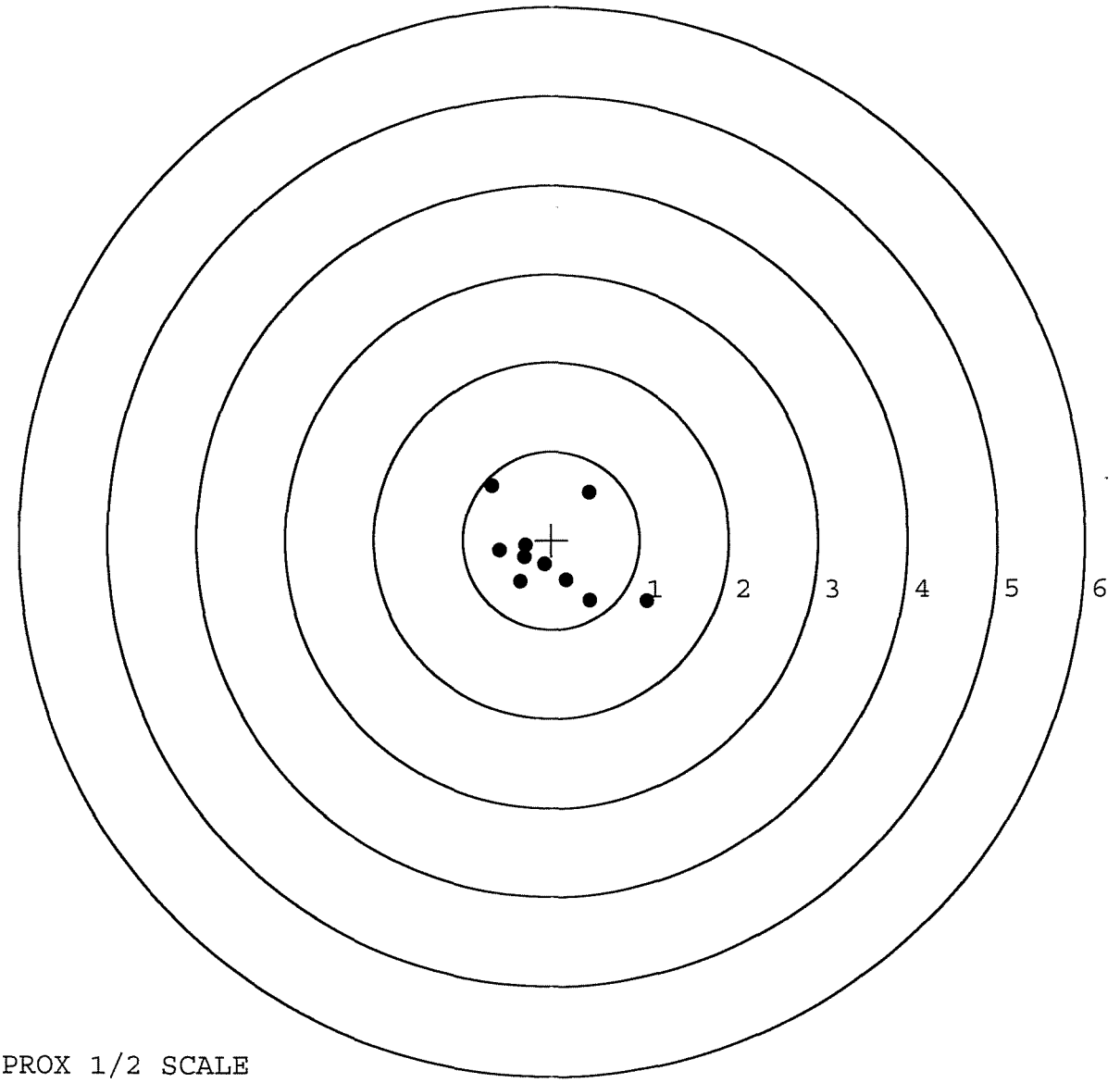


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: E6413487.__0
TARGET NUMBER: 5
FILE DATE: 02/15/2003
FILE TIME: 13:14

X CENTROID:	-0.023
Y CENTROID:	-0.178
POA TO CENTROID:	0.179
HORZ SPREAD:	1.754
VERT SPREAD:	1.308
GROUP SPREAD:	2.188
MIN RADIUS:	0.118
MAX RADIUS:	1.212
MEAN RADIUS:	0.581
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.076	-0.690
2:	0.429	-0.678
3:	0.166	-0.447
4:	0.421	0.542
5:	-0.678	0.618
6:	-0.593	-0.117
7:	-0.295	-0.061
8:	-0.358	-0.471
9:	-0.084	-0.279
10:	-0.311	-0.194



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	603364		
SERIAL NUMBER	~~6622 5769~~	E6413487	(New)
LOG-IN DATE	1-23-03		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	1-23-03	RTL
560 A	RE-BARREL	1-23-03	DA
B	DRILL AND TAP	1-27-03	TRW
575	ASSEMBLE	1-27-03	RW
600	PROOF	1-27-03	RW
605	CHECK HEADSPACE	1-27-03	RW
610	DIS-ASSEMBLE GUN	1-27-03	RW
612	MAGNAFLUX OPERATOR RR		
615	ROLLMARK CALIBER	/	
618	ROTO-BLAST	1.31.03	S-R
620	APPLY COATINGS	2-11	TA
625 A	FINAL ASSEMBLY	2-13-03	RW
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	2-14-03	TRW
655	FINAL INSPECT	2-17-03	RW
660	PACK	2-18-03	DA
		SHIP DATE	
	QAR INSPECTION DATE		

MAGNA - INSPECTED JAN 28 2003

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

SERIAL # E6413487 INSPECTED BY: RW

DATE REC'D: 1-23-03 DATE RET'D: 2-18-03

ITEM		ITEM	
BARREL ASSEMBLY		**STOCK ASSEMBLY**	
✓	BARREL	✓	STOCK
✓	RECEIVER	✓	SLING AWIVEL STUDS
✓	FRONT SIGHT BASE	✓	ADJUSTABLE
✓	REAR SIGHT BASE	✓	BUTT PLATE
✓	SCREWS	✓	LOCK NUTS
✓	FINISH	✓	BARREL CLEARANCE
		✓	COLOR / FINISH
SCOPE ASSEMBLY		**SYSTEMS CASE**	
✓	SCOPE		SCOPE CASE
✓	SCOPE RINGS		IRON SIGHTS
✓	MOUNTING SCREWS		DEPLOYMENT KIT
✓	MOUNTING BASE		
✓	SCREWS		
✓	FINISH	**TRIGGER ASSEMBLY**	
✓	CLARITY	✓	SAFETY OPERATION
		✓	RE-SET TO FACTORY SPECS

COMMENTS:

Remington® DU PONT REG. U.S. PAT. & T.M. OFF

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

MODEL 700™ M24

SERIAL NO. C6225169

ORDER NO. 5716

01

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

5716 C6225169

UPC

0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225169

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	4 12	89	RW
600	Proof	4 12	89	RW
607	Check Headspace	4 12	89	RW
610	Dis-assemble Gun	4 12	89	RW
612	Magnaflux Barrel Action		4/13/89	KCR
	Magnaflux Bolt		4/14/89	KCR
615	Rollmark Caliber		7/5/89	GS
617	Drill and Tap Sight Holes	4 14	89	JB
618	Polish Barrel RB	4 14	89	BT
620	Apply Coatings (Barrel Action)		4-20-89	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		5/1/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		5/1/89	RW
	C) Inspect Ejector Hole for Chamfer		5/1/89	RW
	D) Oil Firing Pin Ass'y		5/1/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		5/3/89	WB

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force	4 | 4 | 4	5/3/89	JL
	G) Safety Off Force	3 | 3 | 3	5/3/89	JL
	H) Trigger Pull Test & Retainability		5/3/89	WS
	I) Firing Pin Indent	.20.5 | .020 | .020	5/3/89	JL
	J) Assemble Stock		5/4/89	KW
	K) Assemble Swivel Studs		15May89	GS
	L) Attach Front and Rear Sight Assemblies		5/4/89	KW
	M) Iron Sight Alignment		5/4/89	KW
	N) Detach Front & Rear Sights & place in numbered container		5/4/89	KW
	O) Attach Scope to Rifle		5/4/89	JL
	P) Detach & Attach Scope 20 Times		5/4/89	JL
640	Gallery Target & Test	48 R 104 L	5/4/89	DH
	A) Time		5/4/89	DH
	B) Malfunctions		5/4/89	DH
	C) Pierced Primers		5/4/89	DH
	D) Optical Clearity of Scope		5/4/89	DH
645	Inspect for Live Ammo		5/4/89	DH
655	Final Inspection A) Headspace		15May89	GS
	B) Trigger Pull	2.61 | 2.46 | 2.56 | 2.33 | 2.53	15May89	GS
	C) Function		15May89	GS
660	Pack		21June89	GS

SWS TRIGGER PULL TEST

5169
~~C 622558~~

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. _____

DATE 5/2/89

TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.64	2.49	2.55	2.52	MIN. SETTING,
PULL #2	2.60	2.40	2.61	2.42	NO AVG. OF 5
PULL #3	2.66	2.45	2.63	2.53	READINGS ACCEPT-
PULL #4	2.69	2.62	2.69	2.59	ABLE LESS THAN 2#
PULL #5	2.54	2.59	2.48	2.56	
TOTAL	13.13	12.55	12.96	12.62	
AVG.	2.62	2.51	2.60	2.524	

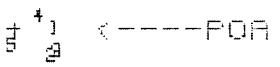
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.20		
PULL #2	3.29	3.10		
PULL #3	3.24	3.19		
PULL #4	3.43	3.20		
PULL #5	3.40	3.20		
TOTAL	16.64	15.89		
AVG.	3.33	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.03		4.23
PULL #2	4.18	4.06		4.34
PULL #3	4.15	4.14		4.21
PULL #4	4.16	4.16		4.16
PULL #5	4.20	4.15		4.19
TOTAL	20.85	20.54		21.13
AVG.	4.17	4.11		4.22

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6225169
4 May 1989

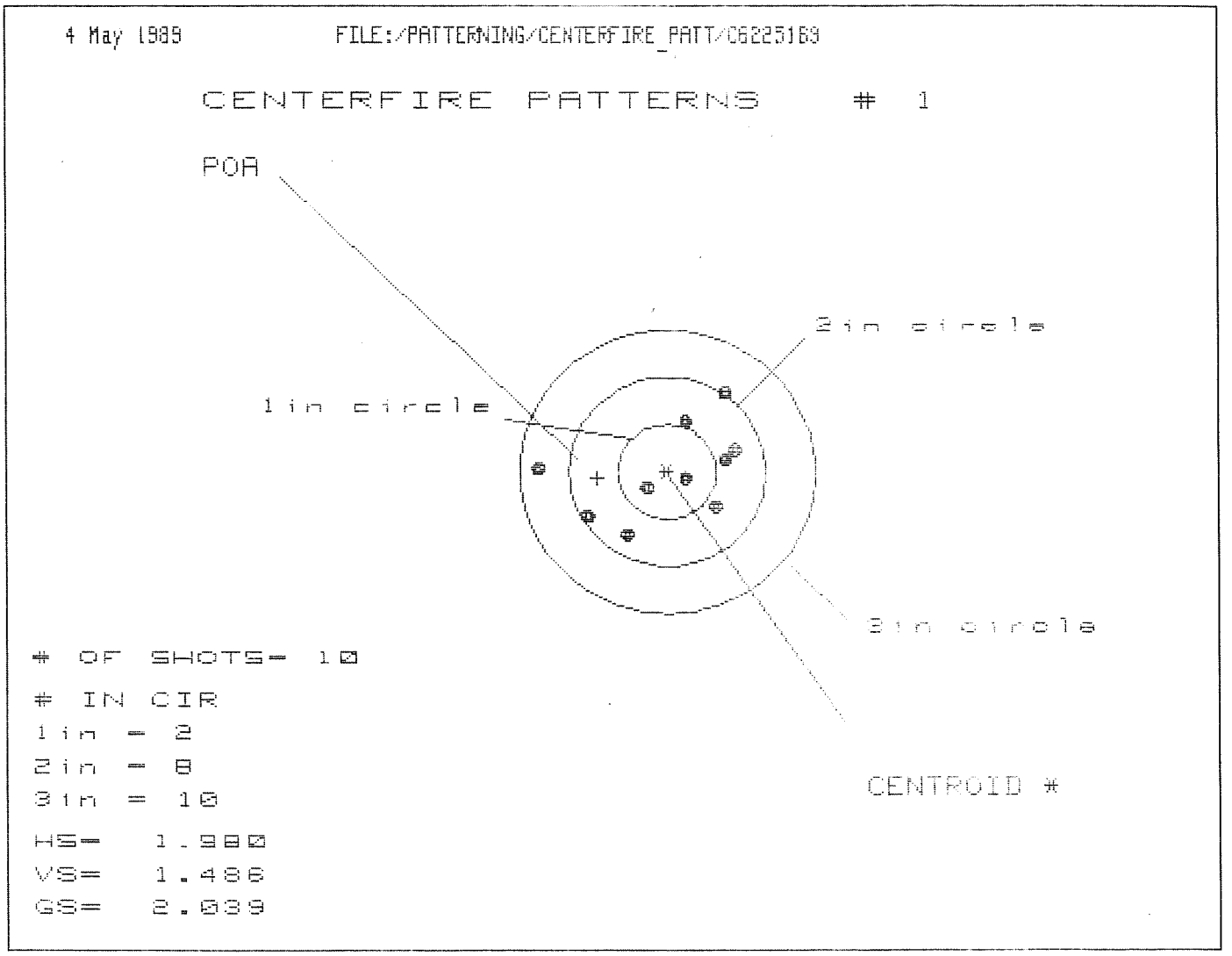
CENTROIDAL DISTANCES

0	TO	1	.716048
1	TO	2	.509664
1	TO	3	.423293
1	TO	4	.330203
1	TO	5	.8237

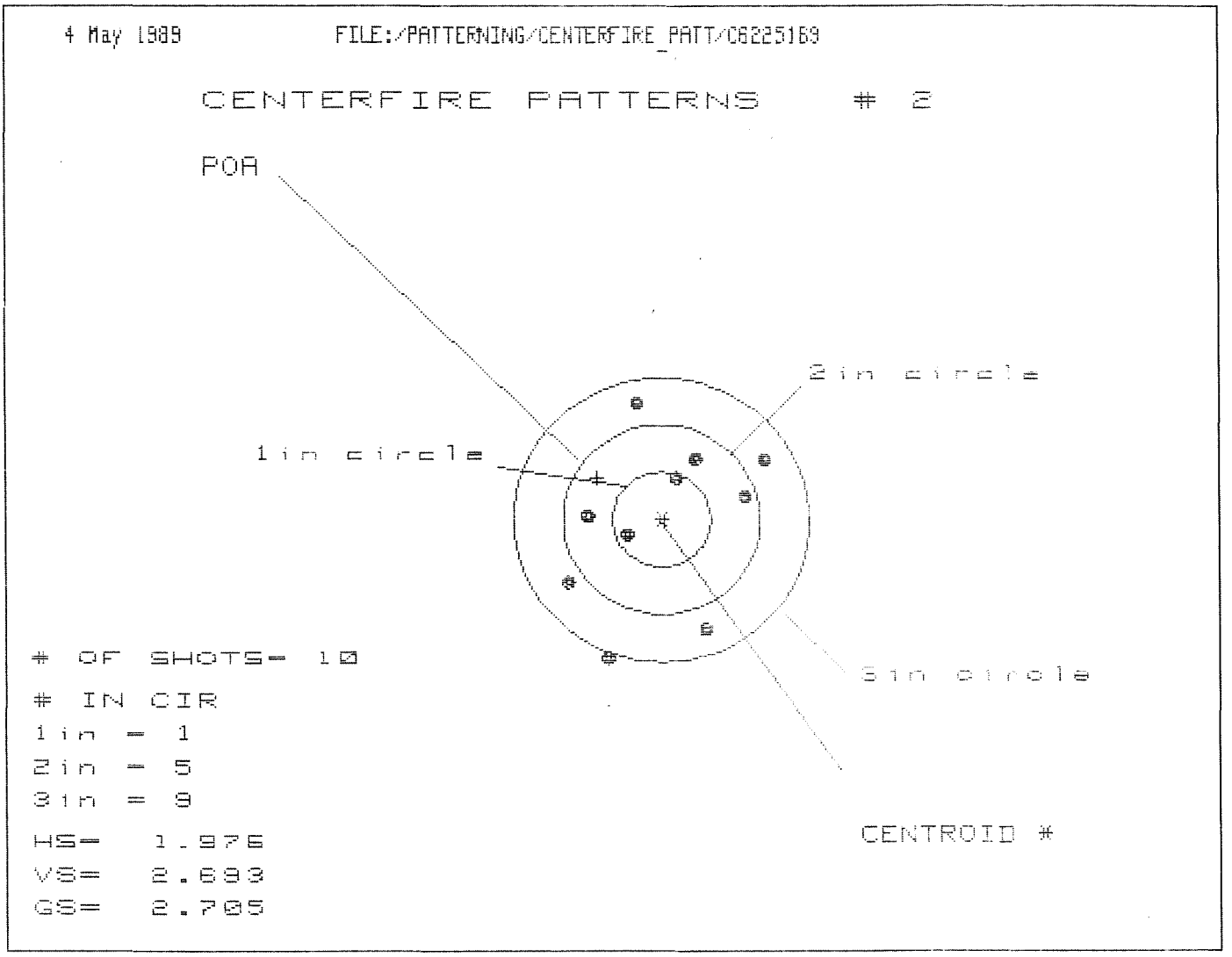


THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .5048
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.144
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .524937

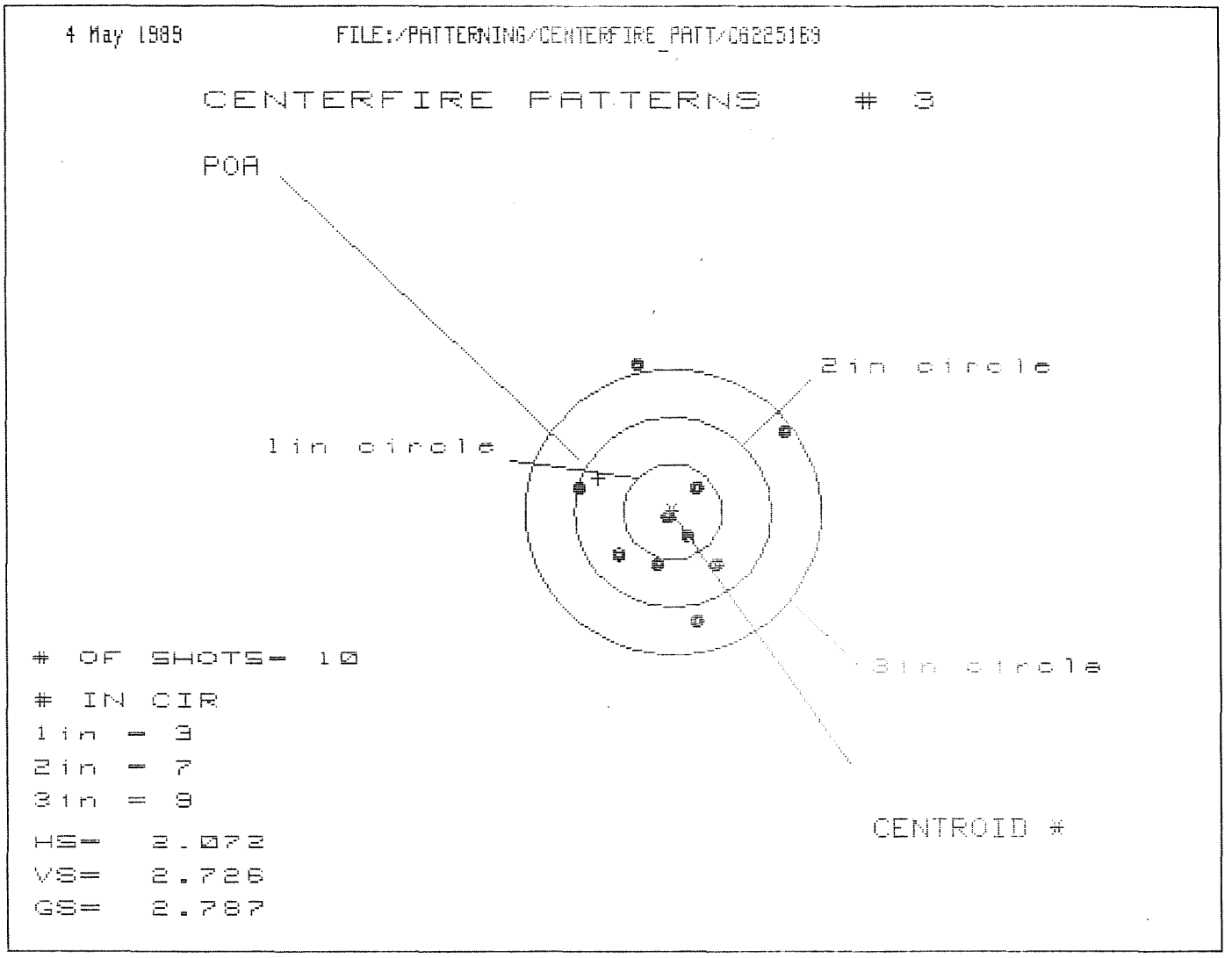
THE AMR FOR THIS RIFLE IS: .8582



PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.681	.536	.591
MINIMUM X	:	-1.299	-.945	-.889
MAXIMUM Y	:	.850	.858	.609
MINIMUM Y	:	-.636	-.628	-.520
CENTROID X	:	.713	.858	.802
CENTROID Y	:	.066	.058	-.050
POA TO CENTROID in.	:	.716	.859	.804
MIN RADIUS	:	.249	.123	.141
MEAN RADIUS	:	.699	.601	.555
MAX RADIUS	:	1.301	1.061	.966
HORIZONTAL SPREAD	:	1.980	1.481	1.481
VERTICAL SPREAD	:	1.486	1.486	1.129
EXTREME SPREAD	:	2.039	1.929	1.646
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	8		
NUMBER IN THREE INCH CIRCLE	=	10		



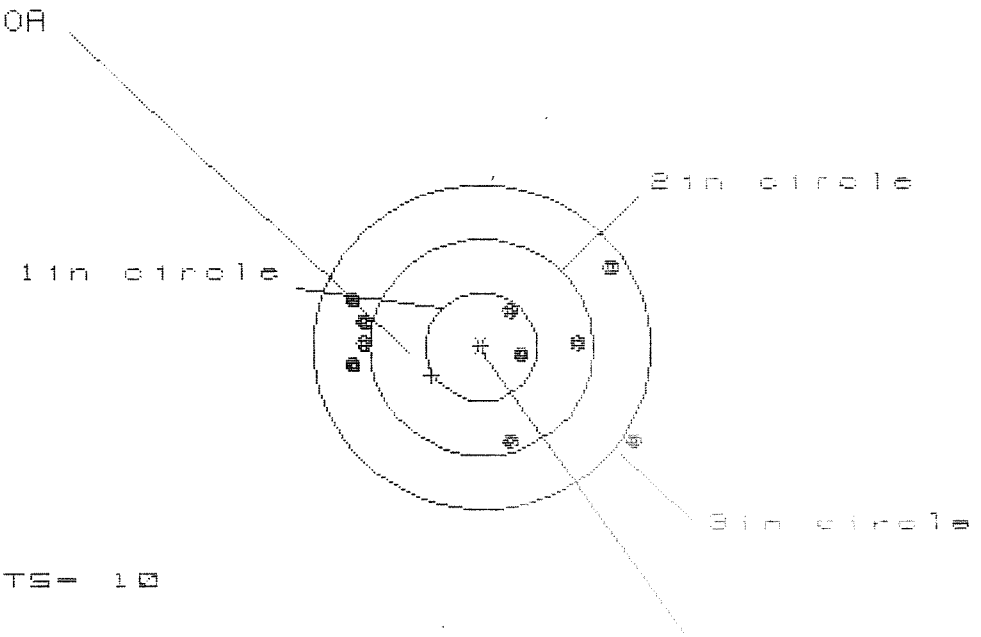
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.062	1.002	.959
MINIMUM X	:	-.914	-.974	-1.017
MAXIMUM Y	:	1.244	1.083	.636
MINIMUM Y	:	-1.449	-1.291	-1.155
CENTROID X	:	.652	.712	.755
CENTROID Y	:	-.440	-.279	-.415
POA TO CENTROID in.	:	.787	.765	.861
MIN RADIUS	:	.347	.339	.451
MEAN RADIUS	:	.961	.871	.845
MAX RADIUS	:	1.546	1.339	1.210
HORIZONTAL SPREAD	:	1.976	1.976	1.976
VERTICAL SPREAD	:	2.693	2.374	1.791
EXTREME SPREAD	:	2.705	2.475	2.356
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.106	1.065	.541
MINIMUM X	:	-.966	-1.007	-.874
MAXIMUM Y	:	1.604	1.034	.608
MINIMUM Y	:	-1.122	-.944	-.815
CENTROID X	:	.757	.798	.665
CENTROID Y	:	-.355	-.533	-.662
POA TO CENTROID in.	:	.836	.960	.939
MIN RADIUS	:	.069	.114	.240
MEAN RADIUS	:	.794	.670	.561
MAX RADIUS	:	1.647	1.484	1.023
HORIZONTAL SPREAD	:	2.072	2.072	1.415
VERTICAL SPREAD	:	2.726	1.978	1.423
EXTREME SPREAD	:	2.787	2.173	1.785
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

4 May 1989 FILE:/PATTERNING/CENTERFIRE_PATT/C6225183

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

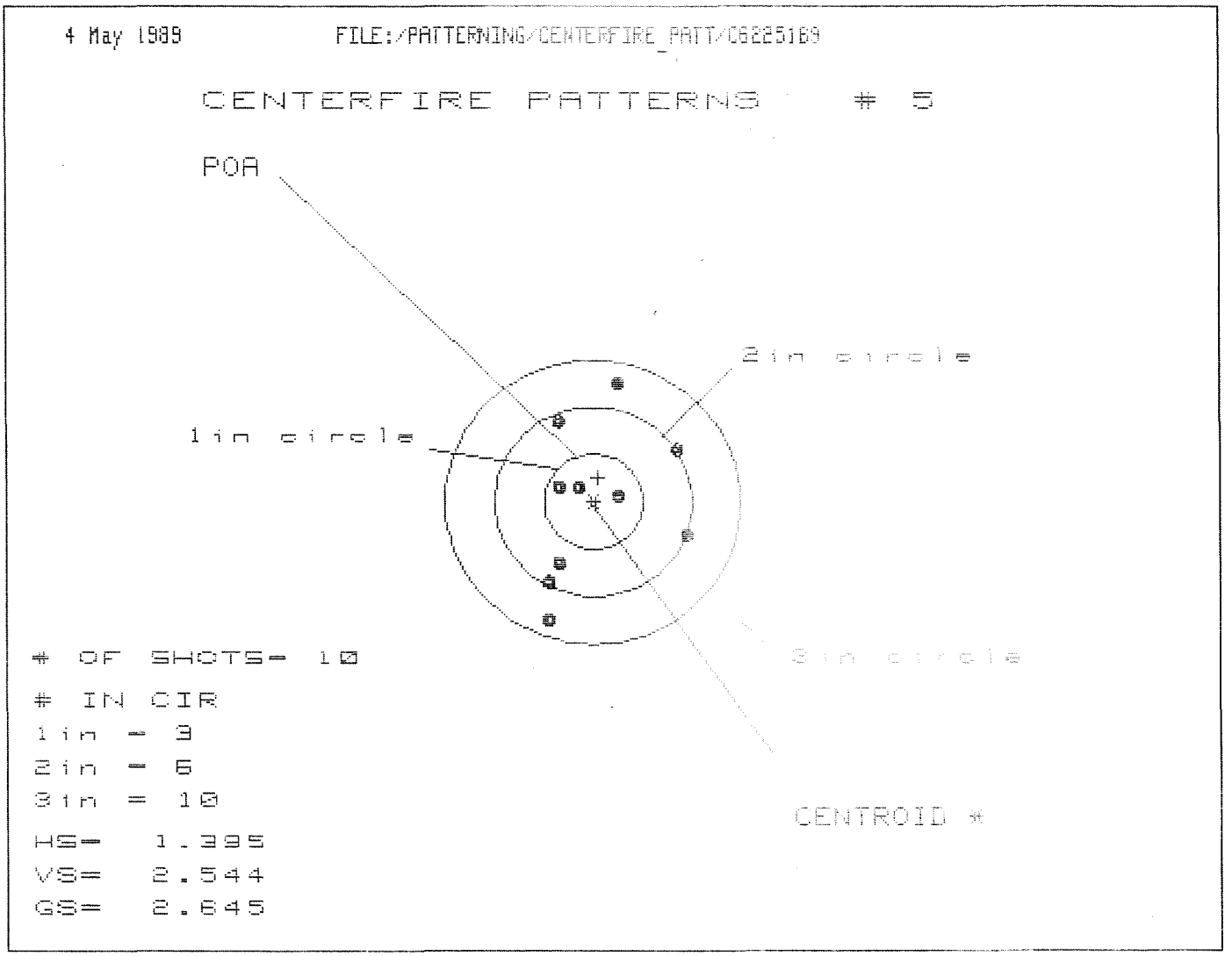
# IN CIR
1in = 2
2in = 4
3in = 9

HS= 2.513
VS= 1.577
GS= 2.842

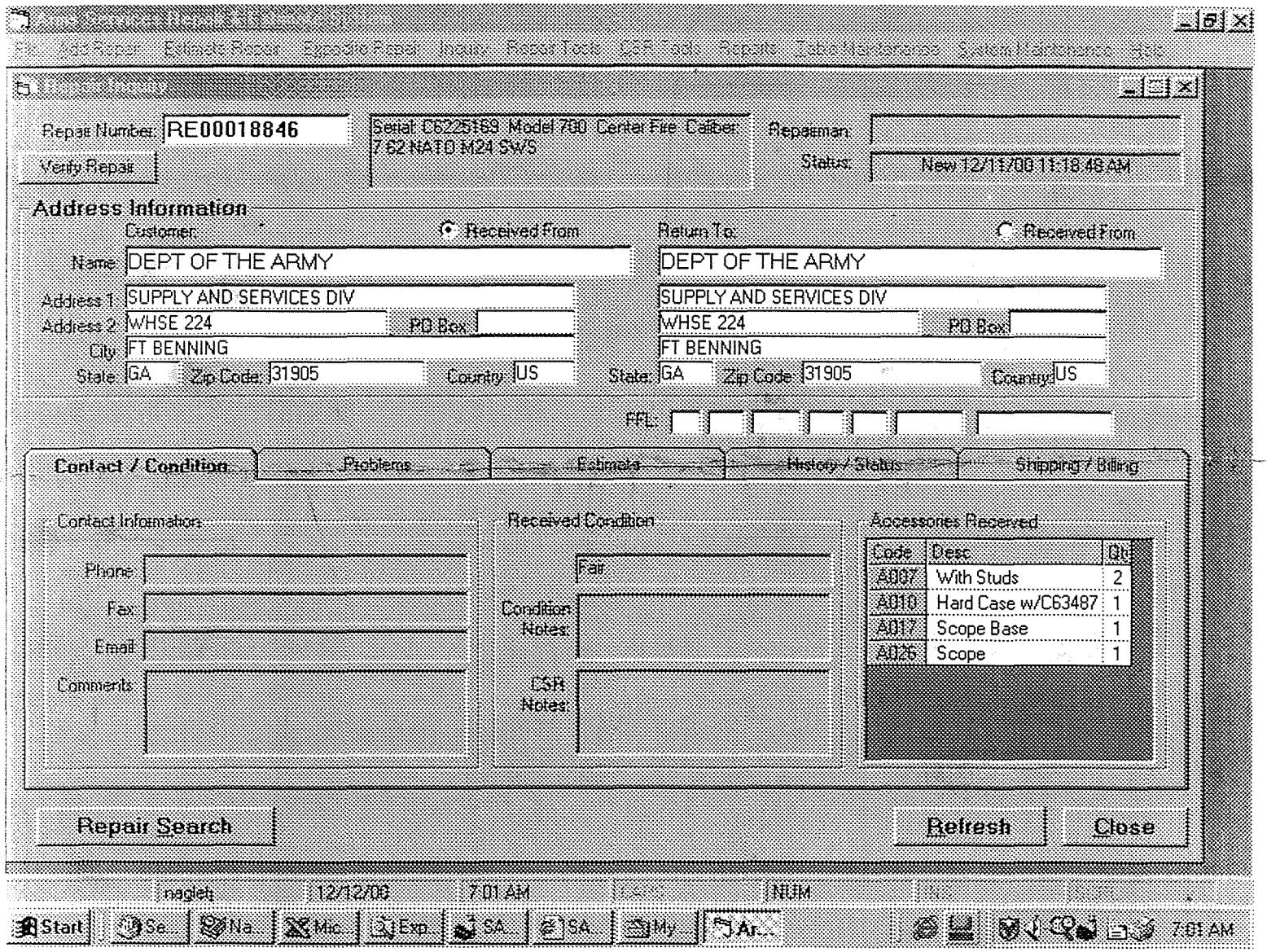
PATTERN # : 4

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.352	1.324	1.205
MINIMUM X	-1.161	-1.011	-.845
MAXIMUM Y	.729	.635	.465
MINIMUM Y	-.848	-.942	-.863
CENTROID X	.448	.298	.132
CENTROID Y	.263	.357	.278
POA TO CENTROID in.	.520	.465	.308
MIN RADIUS	.398	.510	.693
MEAN RADIUS	1.007	.939	.861
MAX RADIUS	1.595	1.468	1.205
HORIZONTAL SPREAD	2.513	2.335	2.050
VERTICAL SPREAD	1.577	1.577	1.328
EXTREME SPREAD	2.842	2.453	2.097

NUMBER IN ONE INCH CIRCLE = 2
NUMBER IN TWO INCH CIRCLE = 4
NUMBER IN THREE INCH CIRCLE = 9



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.928	.876	.902
MINIMUM X	:	-.467	-.519	-.493
MAXIMUM Y	:	1.292	1.153	.859
MINIMUM Y	:	-1.252	-1.032	-.888
CENTROID X	:	-.046	.006	-.020
CENTROID Y	:	-.254	-.115	-.259
POA TO CENTROID in.	:	.258	.115	.260
MIN RADIUS	:	.241	.211	.217
MEAN RADIUS	:	.830	.764	.707
MAX RADIUS	:	1.336	1.171	1.016
HORIZONTAL SPREAD	:	1.395	1.395	1.395
VERTICAL SPREAD	:	2.544	2.185	1.747
EXTREME SPREAD	:	2.645	2.302	1.973
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	



BBL- 96003

Number: C6225169

Model: 700

RE00018846

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER	18846
SERIAL NUMBER	C6225169
LOG-IN DATE	12-12-00

INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	12-16-00	CK
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	12-20-00	CK
605	CHECK HEADSPACE	12-20-00	CK
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-24-01	RW
655	FINAL INSPECT	1-30-01	CE
660	PACK		
	QAR INSPECTION DATE	SHIP DATE	

SWS/Repair

[redacted]

Final Inspection

SN: C6225169	DATE REC'D: 12-12-00	DATE RET'D:

AUDITOR: CK

Item:

Barrel Assy.
- ✓ Barrel
- ✓ Receiver
- ✓ Front Sight Block
- ✓ Rear Sight Block
- ✓ Screws
- ✓ Finish

Scope Assy.
- ✓ Scope
- ✓ Scope Rings
- ✓ Mounting Screws
- ✓ Mounting Base
- ✓ Screws
- ✓ Finish
- ✓ Looseness
- ✓ Clarity

Misc.
- ___ DD-250
- ___ Bar Code
- ___ Packaging

Item:

Stock Assy.
- ✓ Stock
- ✓ Sling Swivel Studs
- ✓ Adjustable Butt Plate
- ✓ Lock Nuts
- ✓ Barrel Clearance
- ✓ Color/Finish

Systems Case
- ___ Scope Case
- ___ Iron Sights
- ___ Deployment Kit

Trigger
- ✓ Safety Operation
- ✓ Set
- ___

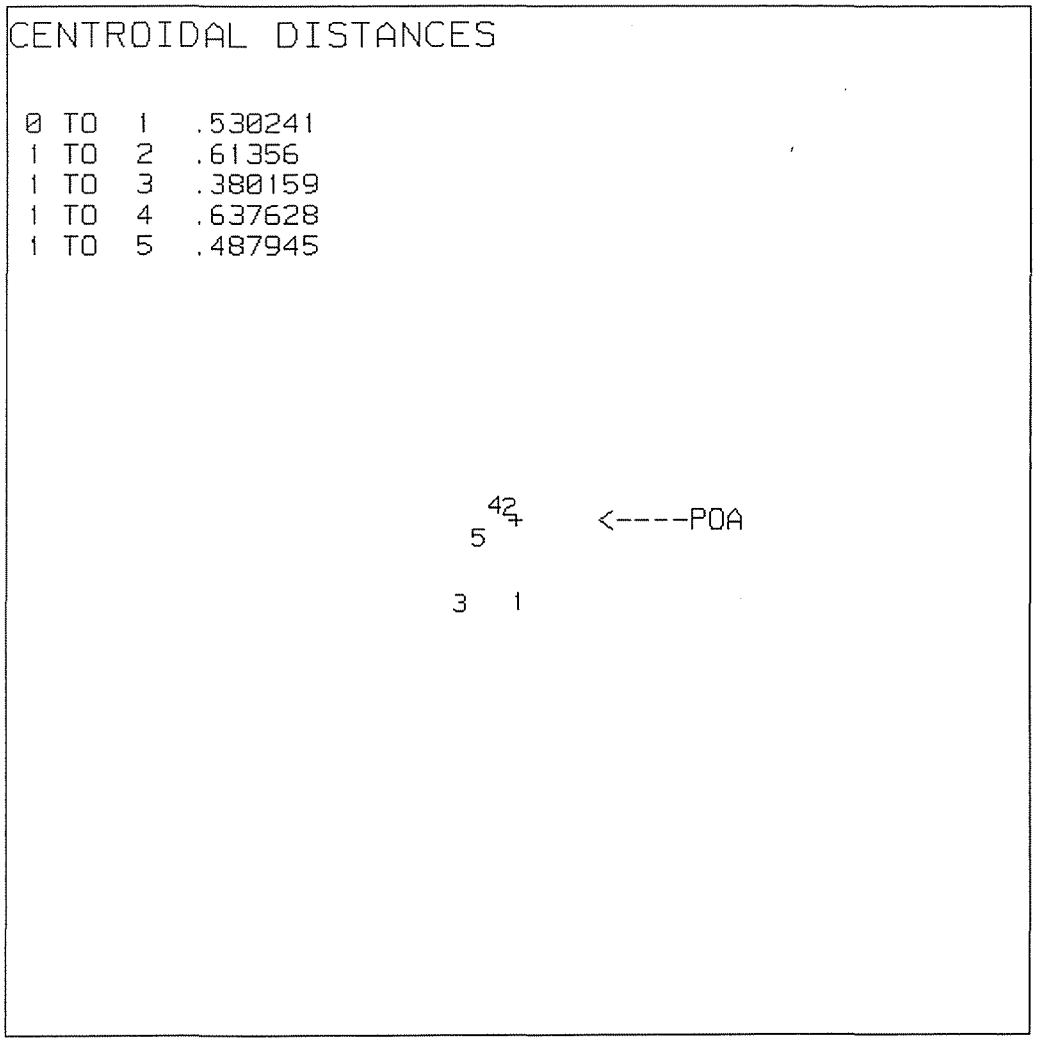
Comments: _____

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225169
30 Jan 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1564
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2042
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .257213

THE AMR FOR THIS RIFLE IS: 1.149



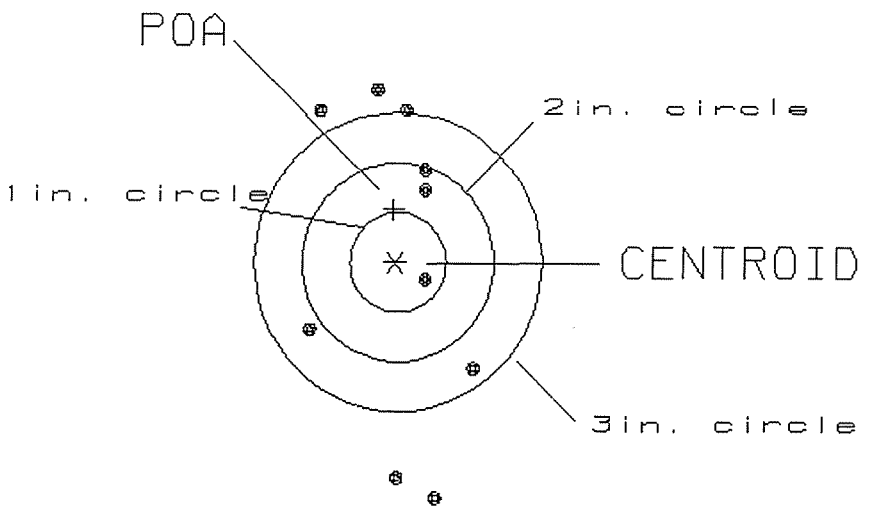
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.530
MIN RADIUS	:	.306
MEAN RADIUS	:	1.406
MAX RADIUS	:	2.395
CENTROID X	:	.016
CENTROID Y	:	-.530

29 Jan 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225169.1

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 1.75	1
VS= 4.07	3
GS= 4.12	5

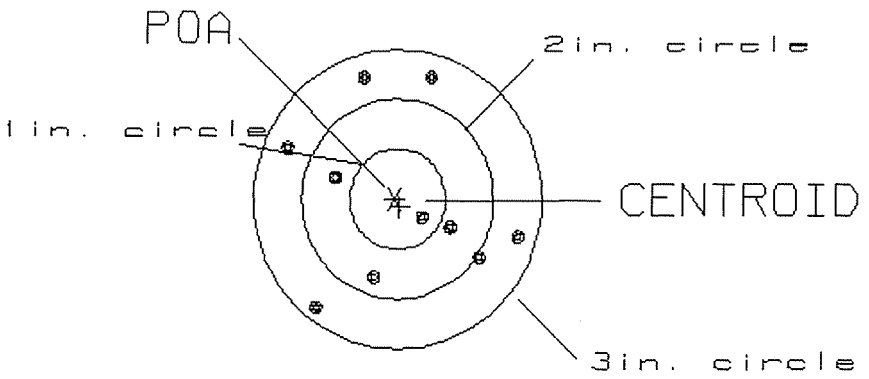
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □

POA TO CENTROID:		.094
MIN RADIUS	:	.299
MEAN RADIUS	:	.986
MAX RADIUS	:	1.346
CENTROID X	:	-.050
CENTROID Y	:	.080

29 Jan 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225169.1

CENTERFIRE PATTERN # 2



# OF SHOTS= 10	# IN CIRCLE
HS= 2.35	1
VS= 2.30	4
GS= 2.58	10

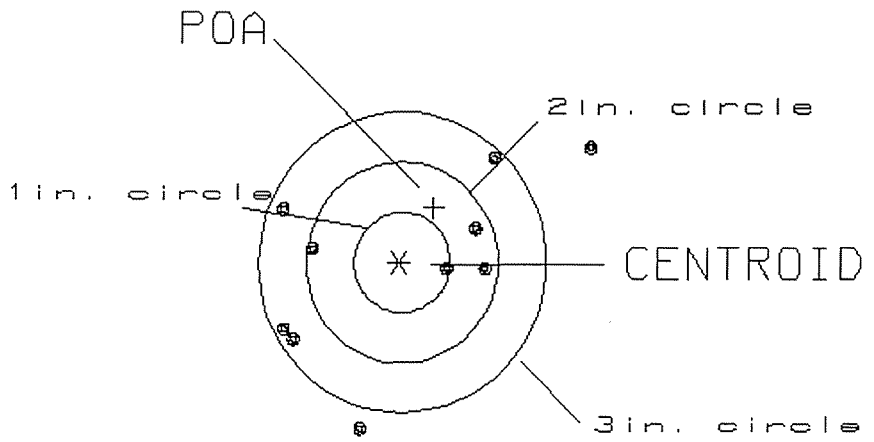
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID:		.652
MIN RADIUS	:	.490
MEAN RADIUS	:	1.275
MAX RADIUS	:	2.309
CENTROID X	:	-.364
CENTROID Y	:	-.541

29 Jan 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225169.1

CENTERFIRE PATTERN # 3



# OF SHOTS= 10	# IN CIRCLE
HS= 3.29	1
VS= 2.83	4
GS= 3.75	8

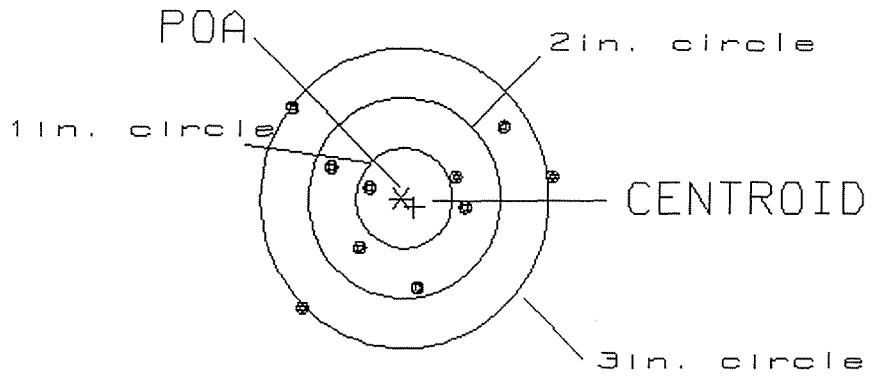
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □

POA TO CENTROID:		.164
MIN RADIUS	:	.356
MEAN RADIUS	:	.981
MAX RADIUS	:	1.513
CENTROID X	:	-.137
CENTROID Y	:	.089

29 Jan 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225169.1

CENTERFIRE PATTERN # 4



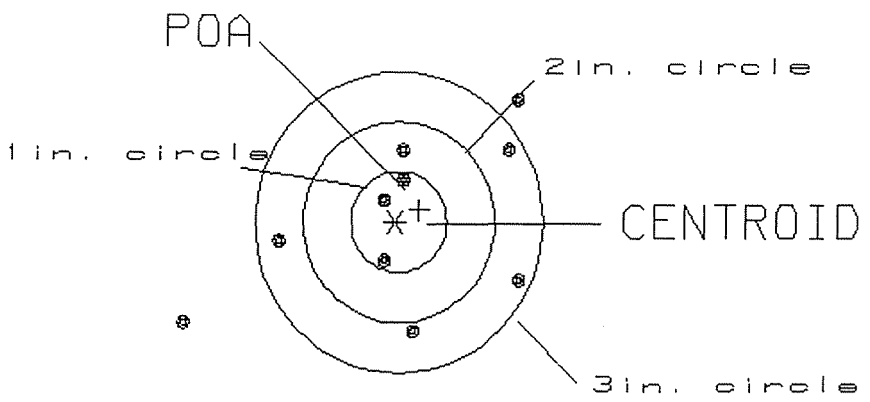
# OF SHOTS= 10	# IN CIRCLE
HS= 2.67	1
VS= 1.97	6
GS= 2.84	9

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:		5
POA TO CENTROID:		.274
MIN RADIUS	:	.209
MEAN RADIUS	:	1.099
MAX RADIUS	:	2.435
CENTROID X	:	-.247
CENTROID Y	:	-.119

29 Jan 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225169.1

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 3.49	3
VS= 2.23	4
GS= 4.10	8

Remington Test Lab, Ilion, N.Y.

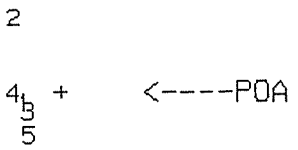
Centroidal distance calculations for Rifle # c6225169
25 Jan 2001

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.2638
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0048
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .263844

THE AMR FOR THIS RIFLE IS: 1.394

CENTROIDAL DISTANCES

0	TO	1	.253032
1	TO	2	.547165
1	TO	3	.0705195
1	TO	4	.0904434
1	TO	5	.217807



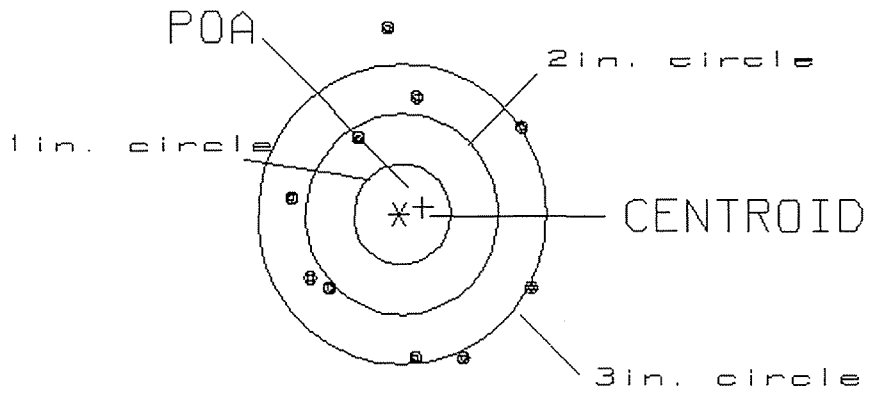
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.253
MIN RADIUS	:	.892
MEAN RADIUS	:	1.340
MAX RADIUS	:	1.867
CENTROID X	:	-.244
CENTROID Y	:	-.067

25 Jan 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225169

CENTERFIRE PATTERN # 1

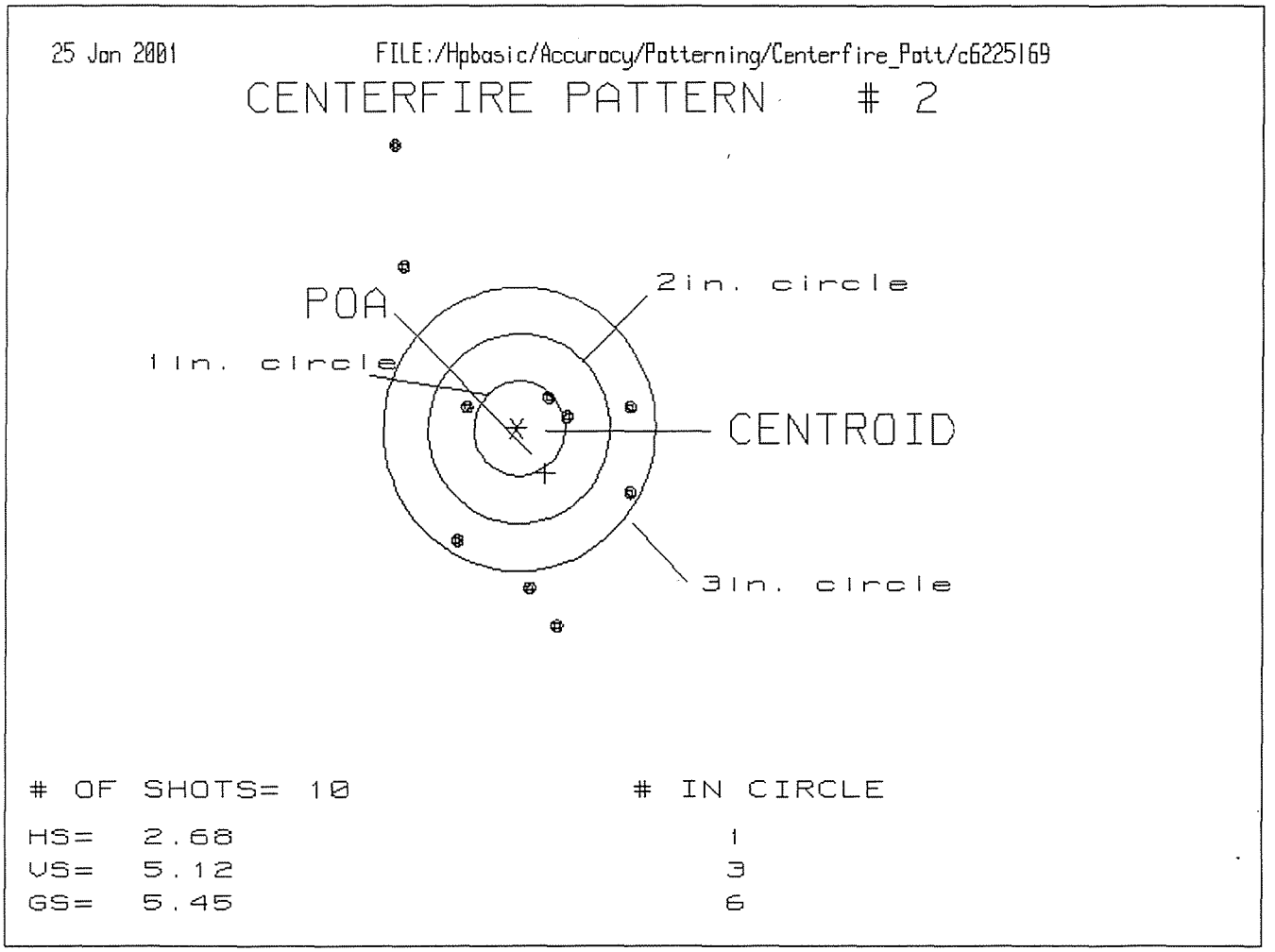


# OF SHOTS= 10	# IN CIRCLE
HS= 2.50	0
VS= 3.33	1
GS= 3.41	7

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 2

POA TO CENTROID:		.572
MIN RADIUS	:	.402
MEAN RADIUS	:	1.494
MAX RADIUS	:	3.329
CENTROID X	:	-.319
CENTROID Y	:	.475



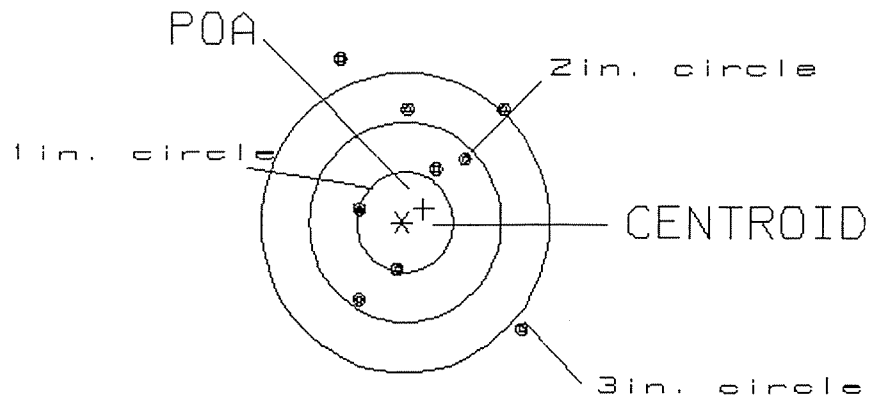
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID:		.259
MIN RADIUS	:	.458
MEAN RADIUS	:	1.268
MAX RADIUS	:	3.251
CENTROID X	:	-.222
CENTROID Y	:	-.134

25 Jan 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225169

CENTERFIRE PATTERN # 3



# OF SHOTS= 10	# IN CIRCLE
HS= 2.72	1
VS= 4.55	5
GS= 4.73	6

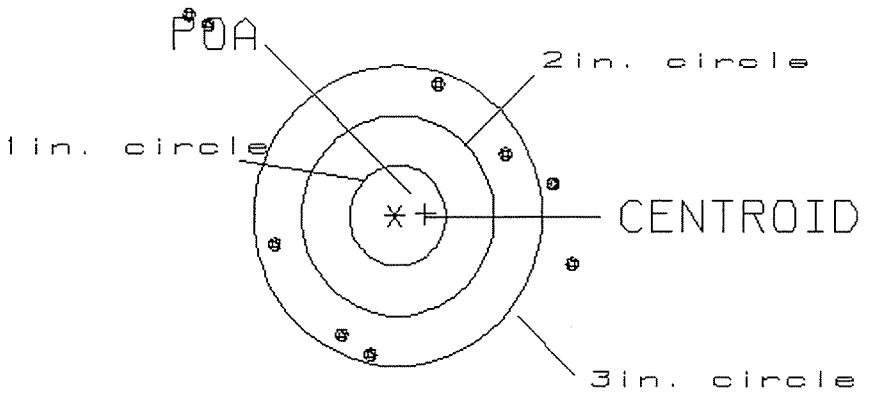
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □

POA TO CENTROID:		.318
MIN RADIUS	:	1.256
MEAN RADIUS	:	1.924
MAX RADIUS	:	3.192
CENTROID X	:	-.318
CENTROID Y	:	-.015

25 Jan 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225169

CENTERFIRE PATTERN # 4



# OF SHOTS= 10	# IN CIRCLE
HS= 3.99	0
VS= 4.92	0
GS= 6.09	5

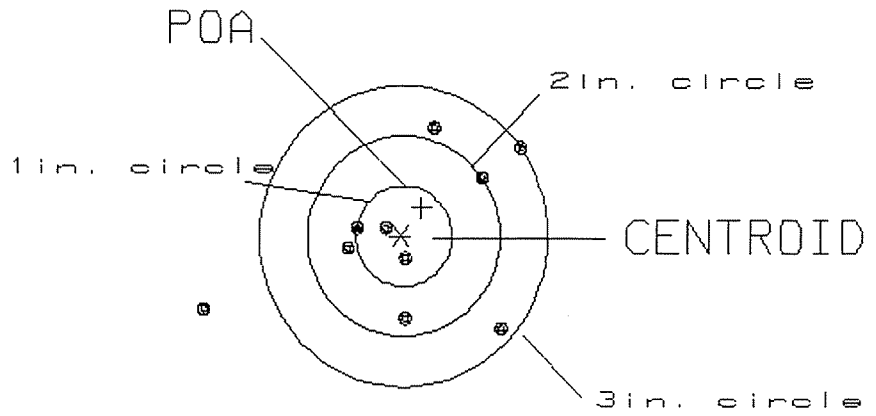
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 5 □

POA TO CENTROID:	.356
MIN RADIUS :	.192
MEAN RADIUS :	.945
MAX RADIUS :	2.206
CENTROID X :	-.216
CENTROID Y :	-.283

25 Jan 2001 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225169

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 3.32	3
VS= 1.99	5
GS= 3.68	8

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00104586

Verify Repair

Serial: G6291089 Model: M24 SWS Center Fire Caliber: 7.62 NATO

Repairman:

Status: Closed 12/5/2005 10:56:21 AM

Address Information

Customer	Received From	Return To	Received From
Name:	TRANSPORTATION DIV DFEL	TRANSPORTATION DIV DFEL	
Address 1:	5759 MITCHELL AVENUE	5759 MITCHELL AVENUE	
Address 2:	BLDG 1836 PO Box:	BLDG 1836 PO Box:	
City:	FORT BENNING	FORT BENNING	
State:	GA Zip Code: 31905 Country: US	State: GA Zip Code: 31905 Country: US	

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone: NA

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A016	Scope Rings	2
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
A057	Frt and Rear Sgt Base	1

Repair Search | Refresh | Close

nagleti | 12/5/2005 | 12:47 PM | CAPS | NUM | INS | SCRL

start | 2 | Arms S... | 3 | 2

G6391089

Serial Number: ~~G6291089~~

Model: M24 SWS

RE00104586

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6391089.__1
FILE DATE AND TIME: 12/14/2005 13:06

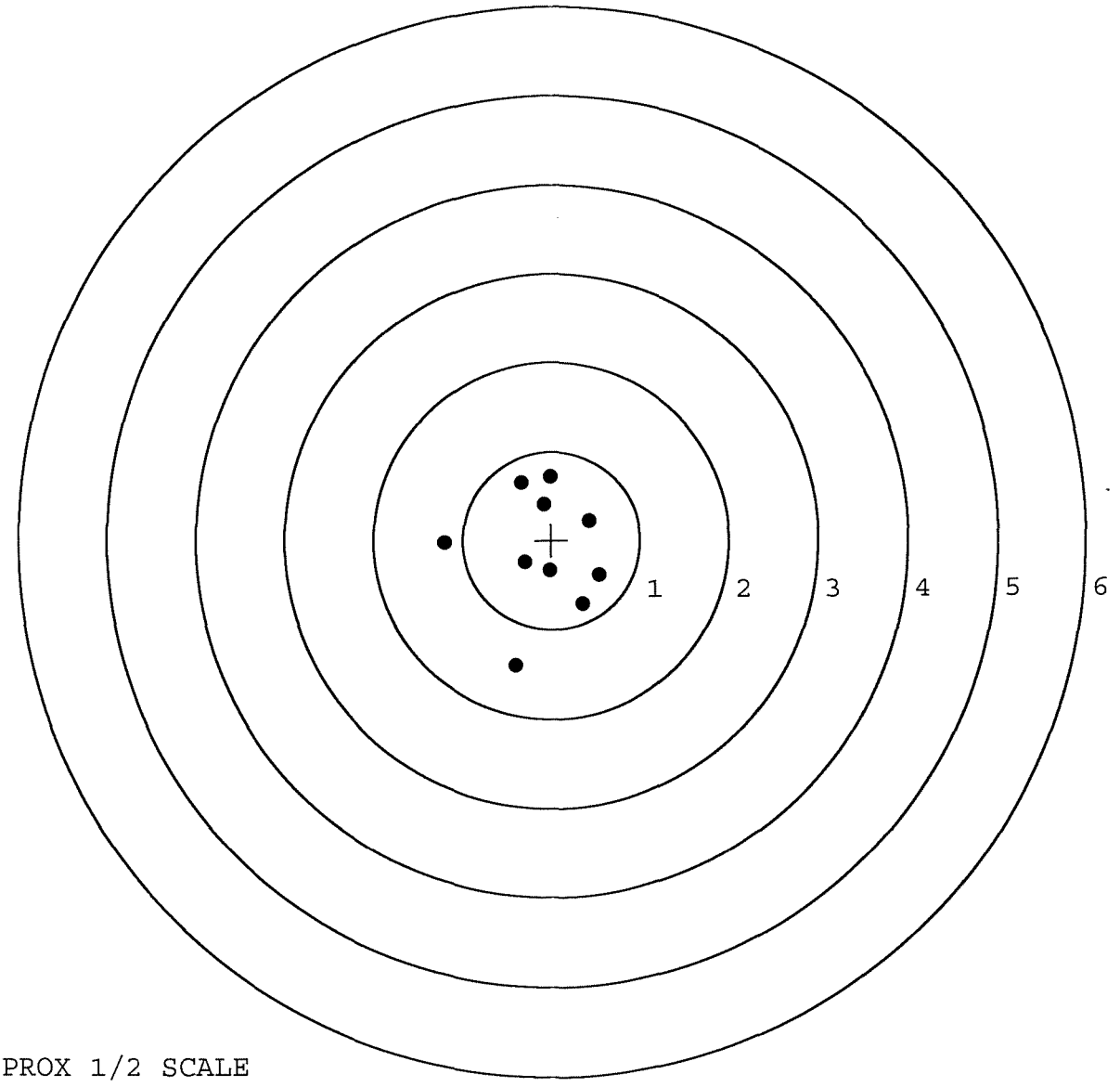
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.026
The Average Y Centroid of the Five Target Set:	0.043
The Average Point of Impact of the Five Target Set:	0.050
The Average Mean Radius of the Five Target Set:	0.823
The Distance from POA to Centroid Target #1:	0.157
The Distance from Centroid Target #2 to Centroid Target #1:	0.340
The Distance from Centroid Target #3 to Centroid Target #1:	0.228
The Distance from Centroid Target #4 to Centroid Target #1:	0.542
The Distance from Centroid Target #5 to Centroid Target #1:	0.271

SERIAL NUMBER: G6391089.__1
TARGET NUMBER: 1
FILE DATE: 12/14/2005
FILE TIME: 13:06

X CENTROID:	-0.107
Y CENTROID:	-0.114
POA TO CENTROID:	0.157
HORZ SPREAD:	1.742
VERT SPREAD:	2.129
GROUP SPREAD:	2.166
MIN RADIUS:	0.238
MAX RADIUS:	1.333
MEAN RADIUS:	0.715
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.539	-0.388
2:	0.422	0.220
3:	0.351	-0.717
4:	-0.411	-1.412
5:	-0.020	-0.343
6:	-0.305	-0.247
7:	-0.014	0.717
8:	-0.340	0.651
9:	-0.090	0.404
10:	-1.203	-0.029

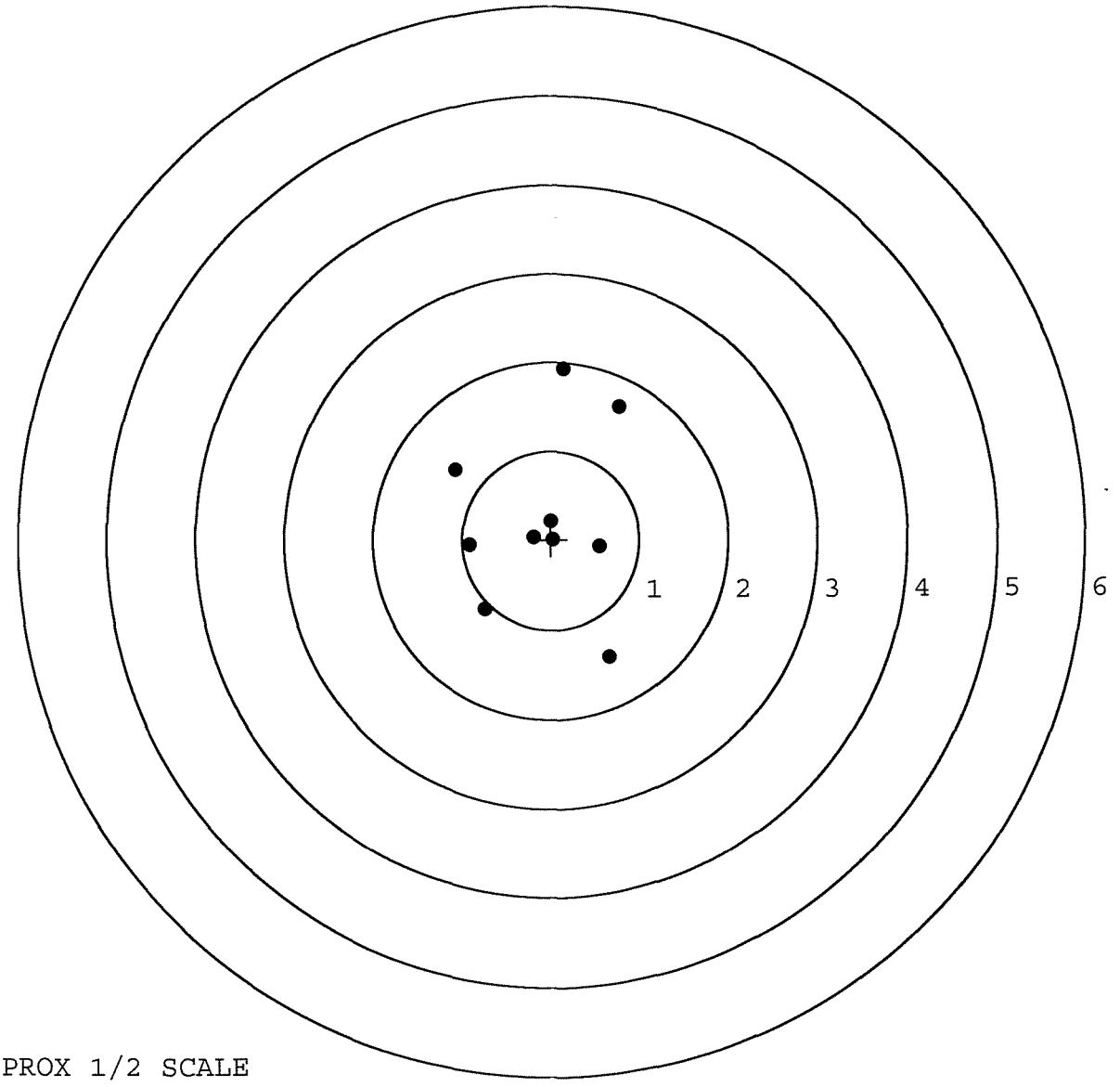


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391089.__1
TARGET NUMBER: 2
FILE DATE: 12/14/2005
FILE TIME: 13:06

X CENTROID:	-0.079
Y CENTROID:	0.225
POA TO CENTROID:	0.238
HORZ SPREAD:	1.852
VERT SPREAD:	3.231
GROUP SPREAD:	3.272
MIN RADIUS:	0.079
MAX RADIUS:	1.715
MEAN RADIUS:	0.943
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	7

POINT#	X	Y
1:	0.659	-1.306
2:	0.551	-0.080
3:	-0.002	0.210
4:	0.023	0.005
5:	-0.194	0.030
6:	-0.747	-0.771
7:	-0.919	-0.054
8:	-1.080	0.794
9:	0.772	1.496
10:	0.144	1.925

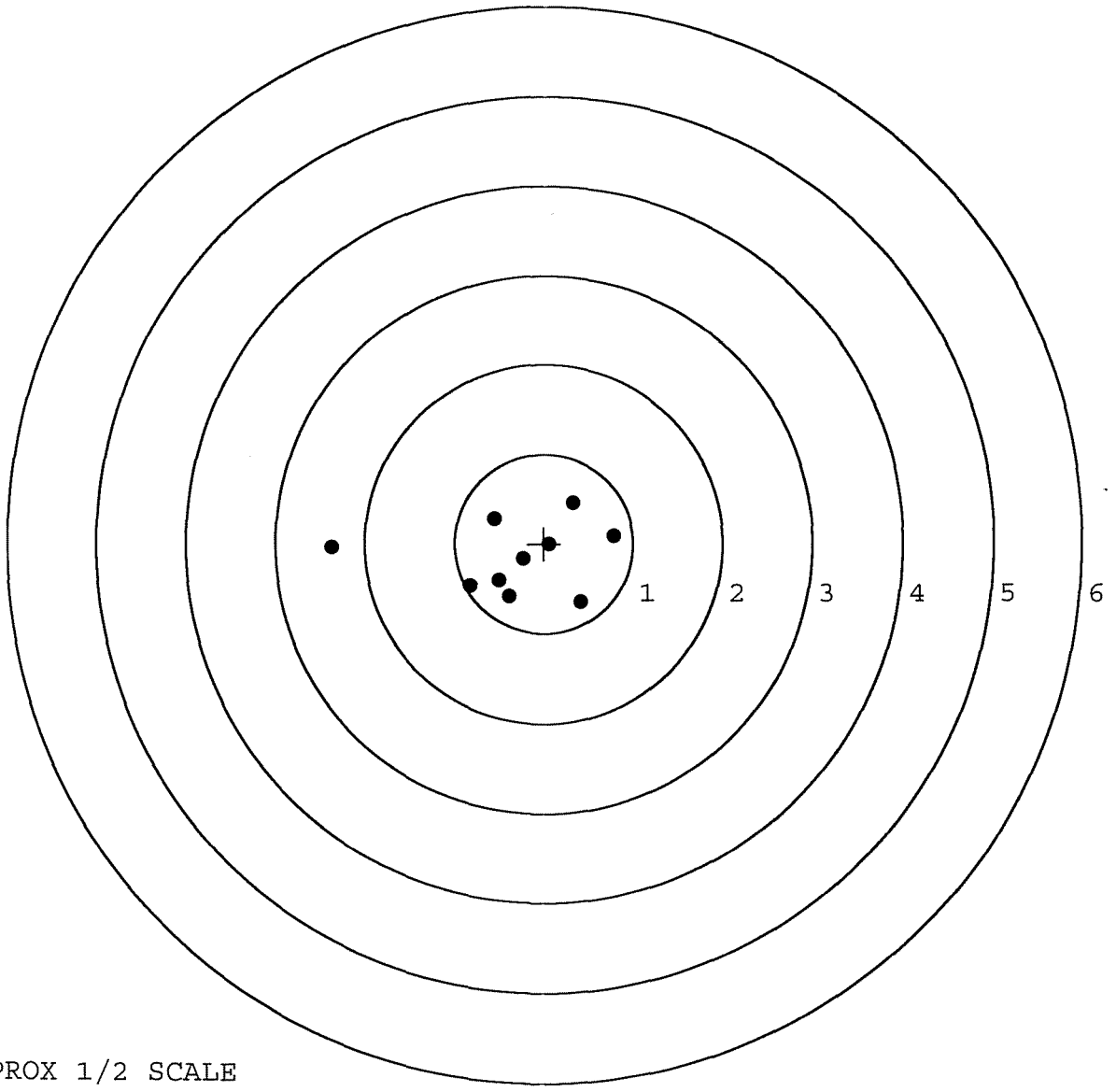


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391089.__1
TARGET NUMBER: 3
FILE DATE: 12/14/2005
FILE TIME: 13:06

X CENTROID:	-0.331
Y CENTROID:	-0.156
POA TO CENTROID:	0.366
HORZ SPREAD:	3.150
VERT SPREAD:	1.115
GROUP SPREAD:	3.153
MIN RADIUS:	0.096
MAX RADIUS:	2.040
MEAN RADIUS:	0.733
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.781	0.092
2:	0.326	0.458
3:	0.415	-0.657
4:	0.057	-0.010
5:	-0.238	-0.179
6:	-0.388	-0.599
7:	-0.513	-0.419
8:	-0.825	-0.475
9:	-0.560	0.277
10:	-2.369	-0.050

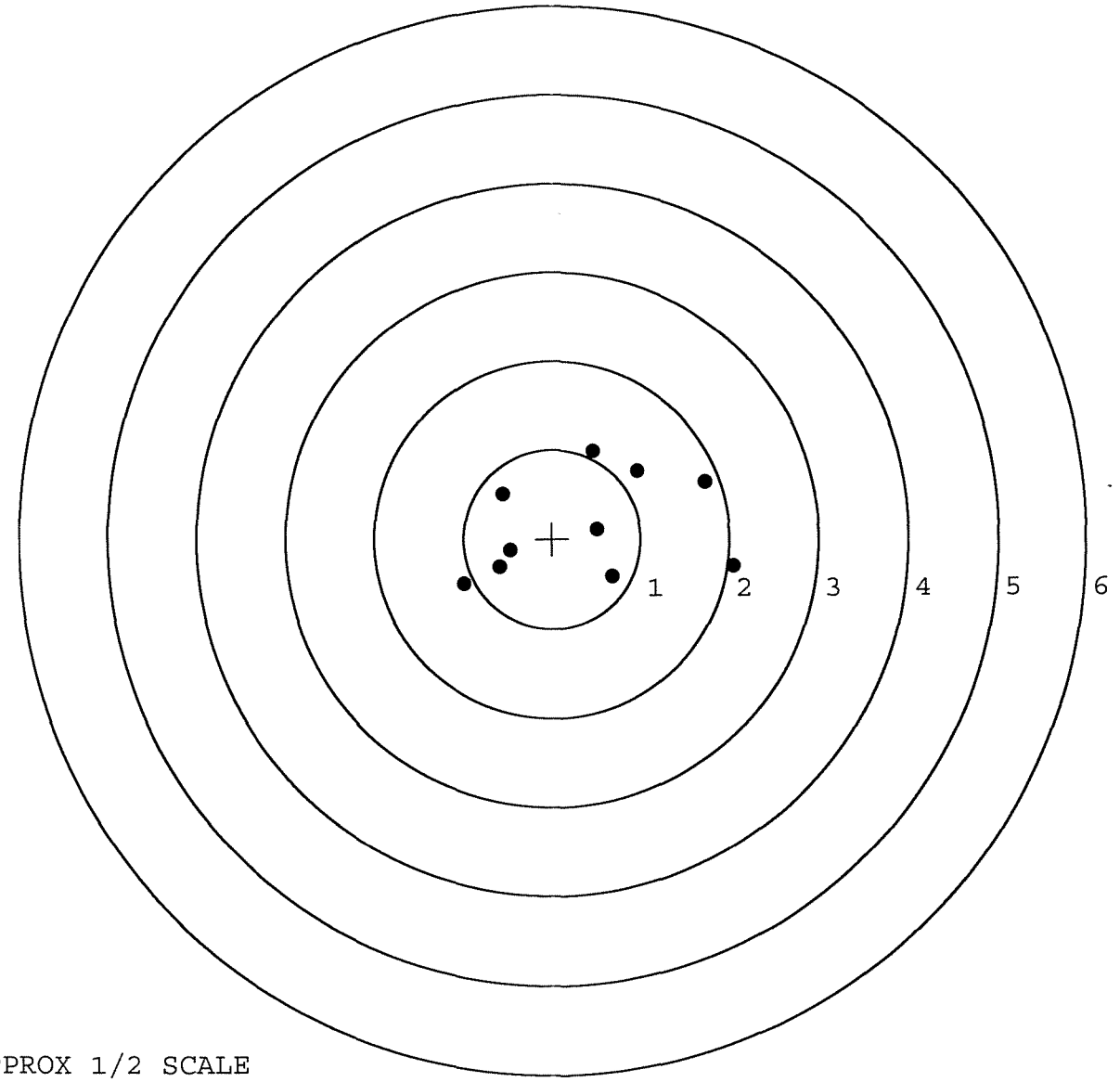


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391089.__1
TARGET NUMBER: 4
FILE DATE: 12/14/2005
FILE TIME: 13:06

X CENTROID:	0.376
Y CENTROID:	0.131
POA TO CENTROID:	0.398
HORZ SPREAD:	3.039
VERT SPREAD:	1.490
GROUP SPREAD:	3.045
MIN RADIUS:	0.136
MAX RADIUS:	1.723
MEAN RADIUS:	1.013
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	5
# in 3 IN DIAMETER:	8

POINT#	X	Y
1:	0.966	0.758
2:	0.464	0.985
3:	0.511	0.111
4:	0.678	-0.421
5:	-0.474	-0.133
6:	-0.998	-0.505
7:	-0.560	0.505
8:	-0.595	-0.317
9:	1.728	0.640
10:	2.041	-0.313

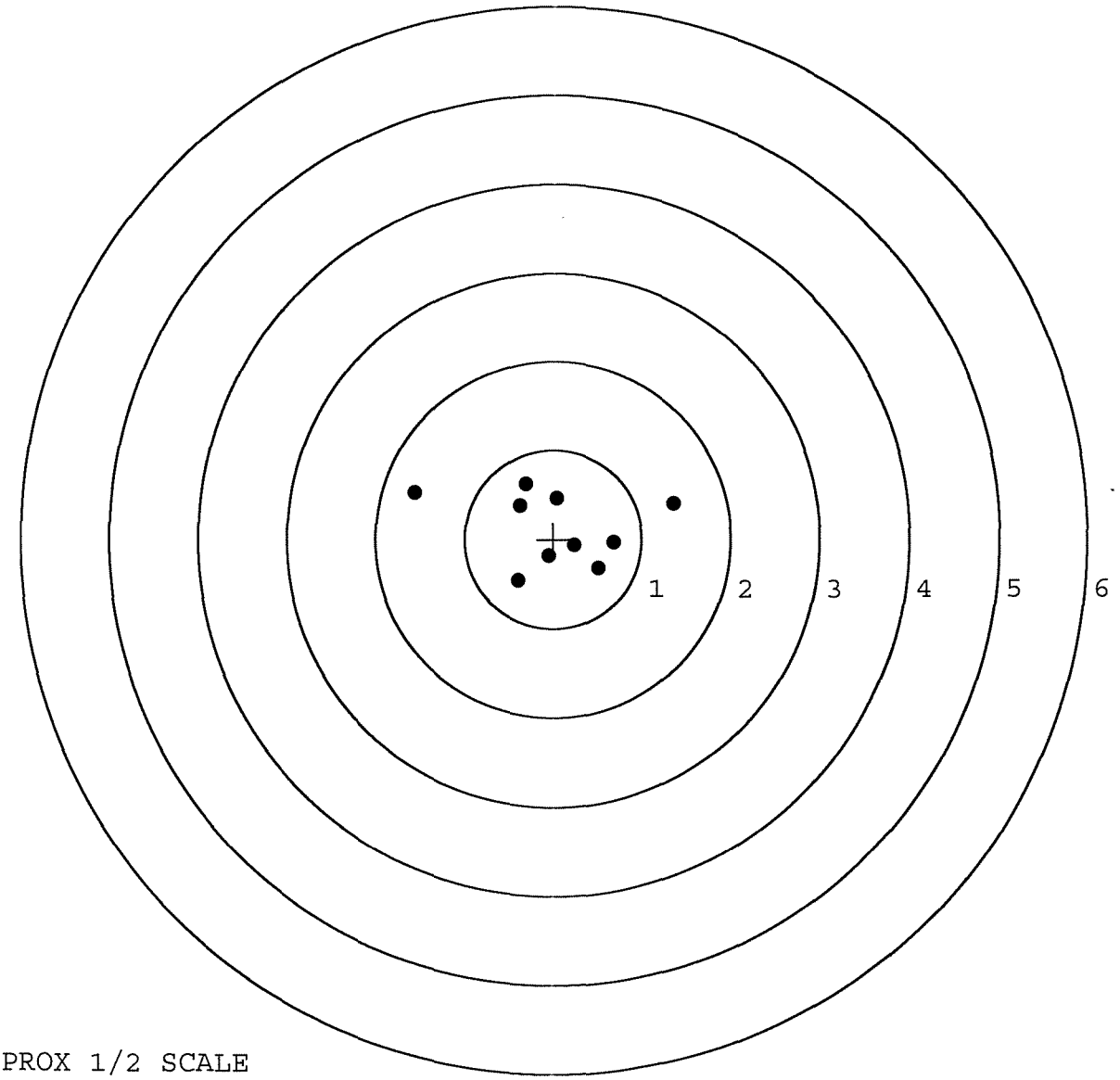


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6391089.__1
TARGET NUMBER: 5
FILE DATE: 12/14/2005
FILE TIME: 13:06

X CENTROID:	0.011
Y CENTROID:	0.129
POA TO CENTROID:	0.130
HORZ SPREAD:	2.925
VERT SPREAD:	1.082
GROUP SPREAD:	2.927
MIN RADIUS:	0.304
MAX RADIUS:	1.625
MEAN RADIUS:	0.710
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.359	0.406
2:	0.039	0.459
3:	-0.315	0.619
4:	-0.382	0.374
5:	-1.566	0.519
6:	-0.055	-0.190
7:	-0.405	-0.463
8:	0.239	-0.072
9:	0.684	-0.037
10:	0.513	-0.321



TARGET APPROX 1/2 SCALE

2a. SAMS-2 UIC/SAMS-I/TDA	2b. UTILIZATION CODE	2c. MCSR	4a. UIC SUPPORT UNIT	4b. SUPPORT UNIT NAME

SECTION III - EQUIPMENT DATA

5. TYPE MNT REQ CODE	6. ID	7. NSN
	A	1240-2136

8. MODEL	Sniper Rifle
9. NOUN	M24

10a. ORG WON/DOC NO	10b. EIC

11. SERIAL NUMBER	12. QTY	13. PD
P639/1068	01	03

14. MALFUNCTION DESCRIPTION (*for DSU, GSU/AVIM, DEPOT use*)

15a. FAILURE DETECTED DURING/WHEN DISCOVERED CODE (*Enter code*) See DA Pamphlets 738-750 and 738-751: D

15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (*Enter Code*) See DA Pamphlets 738-750 and 738-751: 099

16. MILES/KILOMETERS/HOURS/ROUNDS: M | K | H | R — N/A

17. PROJECT CODE (*if assigned*)	18. ACCOUNT PROCESSING CODE	19. IN WARRANTY? (*enter Y or N*)	20. ADMIN NO

21. REIMBURSABLE CUSTOMER (*if Intransit customer enter Y or N*)

22. LEVEL OF WORK: O

23. SIGNATURE

24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURES IN EQUIPMENT TM (*Do not prescribe repairs*): Flex Expander Broken

25. REMARKS: G6391089 W/Scope 910487 PFC Sgt Phillips

26. TECHNICAL REFERENCES

SECTION IV - TASK REQUIREMENTS DATA

27a. FILE INPUT ACT CD	27b. TASK NO	27c. ACT CODE	27d. TASK DESCRIPTION	27e. QTY TO BE RPR	27f. WORK CENTER	27g. FAILURE CODE	27h. MH PROJ	27i. MH EXP

SECTION V - PART REQUIREMENTS

28a. FILE INPUT ACT CD	28b. TASK NO	28c. ID NO	28d. NSN OR PART NUMBER	28e. SFX CD	28f. QTY RQD	28g. QTY ISSUED	28h. NMCS CD	28i. FAILURE CODE	28j. STORAGE LOCATION	28k. INITIALS	28l. COST $

28m. TOTAL MANHOURS	28n. TOTAL MANHOURS COSTS $	28o. TOTAL PARTS COSTS $

SECTION VI - COMPLETION DATA

29. QTY RPR	30. QTY CONDEMN	31. QTY NRTS	32. EVAC WON	33. EVAC UNIT NAME

SECTION VII - ACTION SIGNATURES

34a. SUBMITTED BY	35a. ACCEPTED BY	35c. DATE	36a. WORK STARTED BY	37a. INSPECTED BY	38a. PICKED UP BY
Phillips					

34b. DATE	35b. STATUS	35d. TIME	36b. STATUS	36c. DATE	36d. TIME	37b. STATUS	37c. DATE	37d. TIME	38b. STATUS	38c. DATE	38d. TIME
910429	A	1045									

AVERAGE PULL FORCE BETWEEN INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 11-15-05

TESTER R. P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.52	2.58		2.49	
PULL #2	2.55	2.62		2.44	
PULL #3	2.46	2.60		2.55	
PULL #4	2.56	2.58		2.51	
PULL #5	2.45	2.59		2.49	
TOTAL	12.54	12.97		12.48	
AVERAGE	2.50	2.59		2.49	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.12		
PULL #2	3.10	3.13		
PULL #3	3.16	3.06		
PULL #4	3.13	3.13		
PULL #5	3.15	3.18		
TOTAL	15.66	15.62		
AVERAGE	3.13	3.12		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.06	4.03		3.97
PULL #2	3.98	4.05		4.07
PULL #3	4.11	4.07		4.14
PULL #4	4.15	4.02		3.84
PULL #5	4.16	4.12		4.19
TOTAL	20.46	20.29		20.21
AVERAGE	4.09	4.05		4.04

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

FORT BENNING

R & E NUMBER	104586			
SERIAL NUMBER	G6391089			
LOG-IN DATE	12-5-05			

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		12-6-05	BG
505	RE-BARREL		12-6-05	BG
560	ASSEMBLE		12-7-05	CD
600	PROOF		12-7-05	CD
605	CHECK HEADSPACE		12-7-05	CD
610	DIS-ASSEMBLE GUN		12-7-05	CD
612	MAGNAFLUX	OPERATOR mwb	12/12/05	mwb
510	DRILL AND TAP		12-9-05	BR
615	ROLLMARK CALIBER		12/05	CW
618	ROTO-BLAST		12-12-05	LB
620	APPLY COATINGS		12/13/05	RB
625	FINAL ASSEMBLY		12-13-05	AC
640	FUNCTION TEST AND	PASS FAIL	12-14-05	AC
650	TARGET	PASS FAIL	12-14-05	AC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION		12-14-05	AC
	A) HEADSPACE	PASS FAIL	12-14-05	AC
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.46 2.43 2.39 2.59 2.56		AC
680	F) SAFETY ON FORCE (2 LBS MIN 10 LBS)	6 lbs 6 lbs 6 lbs		AC
	G) SAFETY OFF FORCE (2 LBS MIN)	3 lbs 3 lbs 3 lbs		AC
	I) FIRING PIN INDENT (.020)	.023 .023 .023		AC
690	PACK		12/16/05	DA